

Ordered Sold by Secured Party Precision CNC Machine Shop Including Swiss Type CNC Lathes, Haas CNC Machining Centers, Okuma CNC Turning Centers, Tooling, Toolroom Machinery and Shop Equipment

Plant Closed – Ordered Sold by Secured Party

BAITY'S PRECISION MACHINING

247 Old Weaverville Road

Asheville (Woodfin), North Carolina 28804

Just North of Asheville, North Carolina off I-26

SALE DATE: THURSDAY, FEBRUARY 1ST STARTING AT 10AM

Inspection: Day Prior from 10:00 AM to 4:00 PM

CNC Swiss Type Screw Machines

- 2007 Star SB-16 CNC Screw Machine
- 2004 Citizen L32-VII CNC Screw Machine
- 1998 Citizen Cincom L32-VII CNC Screw Machine
- All Equipped w/ Modern Bar Feeds

CNC Horizontal and Vertical Machining Centers

- **2011 Haas DT-1 CNC Drill and Tap VMC
- **2011 Haas VF2SS CNC VMC
- Haas VF4, VF3B and VF2 CNC VMC's (to 2001)
- Haas 4th-Axis, (250) Toolholders, (25) Kurt Vises, Tooling

CNC Turning Centers

- 2010 Okuma Heritage ES-L6II CNC TC w/ Iemca Prodigy Bar Feed
- 2004 Okuma ES-L10 CNC TC w/ 10" Chuck
- 1999 Okuma Crown 762S-BB CNC TC
- 1996 Okuma ACT-15 and 1990 LB-15 CNC TC's
- Chucks, Tooling and Accessories

Toolroom and Support Equipment

- 12" x 12" Hyd-Mech H12A Auto Band Saw
- 62 Ton Mubea HIW-550/510 Ironworker
- (5) Vertical Mills by Bridgeport and Others
- Engine Lathes, Hone, All Types Grinders, Welders, Saws, Drills
- Air Compressors, Lift Truck, Material, Shop and Office Equipment

*****Items marked with a ** possibly leased and subject to withdraw from auction***

CIA ONLY

15% ON-SITE BUYERS PREMIUM
18% ON-LINE BUYERS PREMIUM

Directions: Just North of Asheville, North Carolina off I-26, Use GPS for best results

Auctioneers

Cincinnati Industrial Auctioneers – NC License No. 5610

Jeffrey L. Luggen - NC License No. 5611

Joseph M. Luggen - NC License No. 9333

SHORT AD

- (3) Citizen and Star Swiss Type CNC Lathes w/ Bar Feeds (to 2007)
- (5) Haas CNC VMC's (to 2012)
- (5) Okuma CNC Turning Centers (to 2010)
- Lg. Qty. Tooling and Accessories
- Saws, Lathes, Mills, Grinders, Drills, Welders, Ironworker, Air Compressors, Fork Lift, Shop, Support and Office Equipment

Swiss Type CNC Screw Machines

2007 Star Model SB-16D Swiss Type CNC Screw Machine; s/n 0388, Full Model SB16D-10935, Fanuc 18i-TB, Turbo Chip Conveyor

- **Star Model ASO-16 Bar Feed**

2004 Citizen Cincom Model L-32 VII Swiss Type CNC Screw Machine; s/n V13180, Approx. 4,700 Hours, Turbo Chip Conveyor, Aercology Mist Collector, Cool Blaster CB510 Coolant System

- **Iemca Feeder Boss 432/37 Magazine Bar Feed;** s/n A05020401

1998 Citizen Cincom L32 VII Swiss Type CNC Screw Machine; s/n V6670, Approx. 9,500 Hours, Turbo Chip Conveyor, Cool Blaster HD, Royal Filtermist F600

- **12' IEMCA Feeder Boss 542 CNC/37 Magazine Bar Feed;** s/n 98100518

CNC Machining Centers

****2011 Haas Model VF-2SS CNC Vertical Machining Center;** s/n 1088142, 14" x 36" Table, 30" x 16" x 20" Travels, Chip Conveyor, Programmable Coolant Nozzle, High Speed Machining Option, Wireless Intuitive Probing System with Renishaw Wireless Tool (WIPS-R), High Pressure Through Spindle Coolant (TSC-1000)

****2011 Haas Model DT-1 CNC Drilling and Tapping Center;** s/n 1087387, 15" x 26" Table, 20" x 16" x 15.5" Travels, Chip Auger, TSC-1000 High Pressure Coolant Unit

- **Haas 4th Axis Rotary Table, 6" Chuck**

2001 Haas Model VF-3B CNC Vertical Machining Center; s/n 25253, 18" x 48" Table, 40" x 20" x 25" Travels

1999 Haas Model VF4 CNC Vertical Machining Center; s/n 17890, 18" x 52" Table, 50" x 20" x 25" Travels (Mfg. 6/99)

1992 Haas Model VF2 CNC Vertical Machining Center; s/n 1586, 14" x 36" Table, 30" x 20" Travel, Updated Control

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CNC Turning Centers

2010 Okuma Tatung Model ES-L6 II Turning Center; s/n D1565, Okuma OSP-P200L-R Control

- **6' Iemca Prodigy 551-E Magazine Bar Feed;** s/n A09112702

2004 Okuma Tatung BB Model ESL10 CNC Turning Center; s/n P0171, OSP-U10L Control, Tailstock, Parts Catcher, Bar Feed Interface, 10" Chuck

1999 Okuma Crown Model 762S-BB CNC Turning Center; s/n 1040, OSP700L Control, Tailstock, Henning Chip Conveyor

Okuma Howa Model ACT-15 CNC Turning Center; s/n 00108, Fanuc 18T Control, No Tailstock, Chip Conveyor

- **2010 6' Iemca Advantage 66 Type 15 Bar Feed;** s/n 01003T03

1990 Okuma Model LB-15BB CNC Turning Center; s/n 9983, Tailstock, Henning Chip Conveyor, Okuma OSP5020 Control, Royalmist F900 Filter

Tooling and Accessories

Very Clean Modern Tooling and Machine Accessories; (250) No. 40 Tool Holders, (17) Kurt Vises, Kurt Tombstone, Haas 4th Axis, (8) 4" Kurt Double Lock Vises, Perishable and Indexable Tooling, Tool Holder Carts, Collets, Manual Mill Tooling and Related

Saw, Ironworker, Welding

12" x 12" Hyd-Mech Model H-12A Automatic Horizontal Band Saw; s/n A694231H, PLC100 Control

2000 Mubea Model HIW 550/510 Hydraulic Ironworker; s/n 161

Startrite Model H175 Vertical / Horizontal Saw

Victor Gas Straight Burner; s/n CM1473179

Welders and Related Equipment; Miller Dialarc Tig, Millermatic 300, Thermal Arc Fabstar 4030, Dialarc Hand Feed Tig, Hobart Mig, Torch, Clamps, Tools and Miscellaneous

Vertical Milling Machines

Bridgeport Model EZ-Trak-SX CNC Vertical Mill; s/n 146002 BR261134 (033261134-E)

Bridgeport Vertical Milling Machine; s/n 133164, Acu-Rite III DRO

1985 Webb 3VH Vertical Milling Machine; s/n 3253, Power Feed, Acu-Rite III DRO

Alliant Vertical Milling Machine

Misc. and Toolroom Machinery

Gage Master Model GM5-29 Optical Comparator; s/n 18426, Series 20 Control

Inspection Tools and Equipment, Hardness Tester, Calipers, Mics, Surface Plate

Sunnen MBB-1660 Honing Machine; s/n 3V1-94225

17" x 40" Osama Sr. SJ-1740G Engine Lathe; s/n 841215

6" x 12" Myford OD Grinder; s/n 250262

Cincinnati Milacron Monoset Cutter Grinder; s/n 3152AO176-0075

5-HP Torit Donaldson Model 200 Portable Dust Collector

Empire Blast Cabinet

Yuasa Model 618 Surface Grinder

Brown and Sharpe No. 1 OD Grinder; s/n 6251370

Cuttermaster Model FCG-30 Sharpener; s/n 3744

Cress Model C1220 Electric Toolroom Furnace

Tool Grinders, Drills, Sanders, Arbor Presses

Air Compressors and Related

Sullivan Palatek 25-D4 Air Compressor; with Ultra Roc Dryer

10-HP Sullair Model ES6-10H-ACAC230 Air Compressor; s/n E698001897, 125 PSIG with SRD Dryer (1998)

Sullair Model SRD Air Dryer

Fork Lift, Shop and Support Equipment

3,000 Lb. Toyota Model 42-6FGCU15 Solid Tire LPG Lift Truck; s/n 65321

Miscellaneous Bar Stock on Racks with Brass and other Alloys

Jobox with Tools

Very Clean Shop Equipment, Hoppers, Tools, Benches, Cabinets, Carts and Related