

COLD FORMERS

¾" National Model 750 6-Die Cold Former; s/n 38493, 7/8" cutoff Diameter Mild Steel, ¾" Cutoff Diameter Alloy Steel, 1" - 4" Min/Max Die KO, 3-1/8" Cutoff Length, 40-70 PPM, 300 Ton Heading Capacity, 60 HP 230/460 Volt AC Motor and Controls, Equipped with Bushing Cutoff, Universal Transfer, Finger Opening Transfer Cam, PKO1-6, Ace Monitor

¾" National Model 750 5-Die Cold Former; s/n 38637, 7/8" Cutoff Diameter Mild Steel, ¾" Cutoff Diameter Alloy Steel, ½ - 4" Die KO Min/Max, 3-1/8" Cutoff Length, 60-80 PPM, 250 Ton Heading Pressure, 50 HP 230/400 Volt AC Motor and Controls, Equipped with Bushing Cutoff, Universal Transfer, Finger Opening, Transfer Cam, Arranged for PKO, Ace Monitor, Lift _____

COLD HEADERS / 2-DIE 3-BLOW

5/16" National Model 56 2-Die 3-Blow Convertible Cold Header; s/n 41322 (Built 1979), 3/8" Max Cutoff Diameter Mild Steel, 5/16" Max Cutoff Diameter Alloy, 2-1/2" Shank Length (2nd Die KO), 3" Cutoff Length, 150 PPM, Bushing Cutoff, IAC, 3-Speed Motor, PKO, Trim, RKO, Convertible Feature - 2-Blows Either 1st or 2nd Die

5/16" National Model 56 2-Die 3-Blow Cold Header; s/n 40949 (Built 1974), 3/8" Cutoff Diameter Mild Steel, 5/16" Cutoff Diameter Alloy, 2-1/2" Shank Length (2nd Die KO), 3" Cutoff Length, 150 PPM, Bushing Cutoff, RKO, 3-Speed Motor

COLD HEADERS

¼" National Model 45HSMS High Speed DSSD Cold Header; s/n 34771 (Built 1983), 5/16" Cutoff Diameter Mild Steel, ¼" Cutoff Diameter Alloy Steel, 2" Shank Length, 3" Cutoff Length, 300 PPM, Bushing Cutoff, IAC, PKO, RKO, Wiper, Ace Monitor

¼" National Model 5 High Speed DSSD Cold Header; s/n 28736 (Built 1982), 1/4" Cutoff Diameter Mild Steel, 1-3/16" Shank Length, 2-3/16" Cutoff Length, 400 PPM, Bushing Cutoff, IAC, PKO, RKO, Wiper, Ace Monitor

3/16" National Model 51 DSSD Rivet Header; s/n 29021 (Built 1984), 3/16" Max Cutoff Diameter, 1-3/8" Length of Rivet, 1-31/32" Blank Length, ¼" Depth of Pierce, 450 PPM, Bushing Cutoff, IAC, Face of Die Stripper, Ace Monitor, 2 Plate Straightener

3/16" National Single Die Tubular Rivet Header; s/n 36016, Running Solid Work, 3/16" Max Wire Diameter, 1" Length or Rivet, 3/8" Depth of pierce, 225 PPM, Bushing Cutoff, Face of Die Stripper

CHASE FASTENER AUCTION

Preliminary Equipment List

1/8" National Model 25HS High Speed Single Die Tubular Rivet Header; s/n 29573 (Built 1982), Running Solid Work, 1/8" Max Wire Diameter, 1/2" Length of Rivet, 3/16" Depth of Pieces, 400 PPM, IAC Enclosure, Bushing Cutoff

WIRE DRAWERS

3/8" RMG Model 67-1061-85 Inline Wire Drawer; s/n 87081791, 3/8" Nominal Wire Diameter, 28" Capstan, 61 FPM, 10 HP

5/16" RMG Model 56-1060-01 Inline Wire Drawer; s/n 85621275, 5/16" Nominal Wire Diameter, 24" Capstan, 60 FPM, 10 HP, Manual Roller Clamp

5/16" FE Model DTH-0710-260-24 Inline Wire Drawer; s/n 3752186, 5/16" Nominal Wire Diameter, 24" Capstan, 3-40 FPM, Manual Roller Clamp

5/16" FE Model DTH-1010-170-24 Inline Wire Drawer; s/n 11753-118, 5/16" Nominal Wire Diameter, 24" Capstan, 4-60 FPM

5/16" FE Model DM-10-24 Inline Wire Drawer; s/n 4783732, 5/16" Nominal Wire Diameter, 24" Capstan, 10 HP, Manual Roller Clamp

3/16" RMG Model 34-0253-01 Inline Wire Drawer; s/n 84041113, 3/16" Nominal Wire Diameter, 20" Capstan, 53 FPM, 2 HP

1/4" FE Model DTM-02-20 Inline Wire Drawer; s/n 88375112, 1/4" Nominal Wire Diameter, 20" Capstan, 6-55 FPM, 2 HP, Manual Roller Clamp

1/4" FE Model DTHA-05-20 Inline Wire Drawer; s/n 1188/6314, 1/4" Nominal Wire Diameter, 20" Capstan, 1-68 FPM, 5 HP, Manual Roller Clamp

1/4" RMG Model 45-0572-85M Inline Wire Drawer; s/n 97064211, 1/4" Nominal Wire Diameter, 20" Capstan, 5 HP, Manual Roller Clamp, 72 FPM

UNCOILERS

(2) 4,000 Lb. FE Model PF-4000-08 Uncoiler; s/n n/a, 1" Wire Diameter at 100,000 PSI, 4,000 lb. Coil Weight, 8" Mandrel Diameter, 5' Mandrel Length

4,000 Lb. RMG Model 1216-01 Uncoiler; s/n 811118, 3/4" Wire Diameter at 100,000 PSI, 4,000 Coil Weight, 8" Mandrel Diameter, 6' Mandrel Length

CHASE FASTENER AUCTION

Preliminary Equipment List

THREAD ROLLERS

3/8" Hartford Model 10-400 High Speed Flat Die Thread Roller; s/n 35-588-25, 3/8" Thread Diameter, 3" Max Thread Length, 4" Max Shank Length, 200-400 PPM, Vibratory Bowl, Adjustable Pitman

5/16" Hartford Model .312 Horizontal hand Feed Thread Roller; s/n 109-12, #6-5/16" Thread Diameter, 2" Thread Length, 80,100,170,140 PPM, Vibratory Bowl, Adjustable Pitman

(2) 3/16" Hartford Model 0-400 High Speed Flat Die Thread Rollers; s/n 4-489-33 and 4-702-51, 3/16" Thread Diameter, 3" Max Thread Length, 3" Max Shank Length, 135-400 PPM, Vibratory Bowls

Large Quantity New Thread Rolling Dies

SLOTTERS

1/8" Warren Model WS-500 High Speed Head Slotter; s/n 0578753, 1/8" Screw Diameter, 1-14" Blank Length, 1,000 PPM, Vibratory Bowl, Patented Double Saw

3/8" Warren Model WSS-476 High speed Shank Slotter; s/n 078722, 3/8" Blank Diameter, 2-1/2" Blank Length, to 400 PPM, Vibratory Bowl

PARTS WASHERS AND FINISHING EQUIPMENT

Hurricane Model 50 Rotary Drum Parts Washer; s/n n/a, 6' SST Auger, 3 Stage, 15" Diameter, 11" Pitch, 1-1/2" Helix, 3/16" Hole Perforations, 2-Stage Wash Blow Off, ¼ ft./min.

2.2 Cu. Ft. American Steimel Hydro-Polar Model E6BR Spinner w/ Dump Loader; s/n RB1.32/1, 1,000 RPM, 300 Lbs. Cap., 12 Loads / Hour

24" Dia. Barrett Chip Wringer

Sweco 48" and 24" Vibratory Finishing Bowls

(2) 12" Noble Centrifugal Spinners

Motorized Tumbler w/ Enclosure

TOOLROOM MACHINERY

CHASE FASTENER AUCTION

Preliminary Equipment List

Chevalier Model ED-203 Die Sinker EDM; s/n 0001280N, Work Tank Dimensions: 26 3/4" x 16 1/8" x 12" H, Work Table Area: 19 11/16" x 9 13/16", Sony DRO, 20-Amp Power Supply

Hardinge Model TFB-H and DV-59 Precision Lathes

Hand Feed Surface Grinders

Machine Accessories, Tooling, Inspection Tools, Hardness Testers

FORKLIFTS

10,000 Lb. Hyster Model S100XL LPG Solid Tire Forklift; s/n D004V08963S, 111" Lift Height

5,000 Lb. Hyster Model S50XM LPG Solid Tire Forklift; s/n D187V16656W, 189" Lift

5,000 Lb. Mitsubishi Model FGC25K LPG Solid Tire Forklift; s/n AF82C-01780, 80" Lift Height

MISC. MACHINERY AND SUPPORT EQUIPMENT

30 HP Atlas Copco Model GA22FF-A-125FM Air Compressor w/ Built in Dryer; s/n WUX585030 (New 2012)

(3) 1,500 Lbs. Big Joe Model 1518-R7 Electric Die Lift w/ Vibratory Shaker Loaders

(2) Fabricated Tub Racks w/ Vibratory Unloaders

(25) Various Corrugated Steel Tubs

Cecor Pneumatic Sump Sucker

Smog Hog and Trion Fume Collectors

Hardinge Speed Lathe

Support Equipment Small Grinders, Drill, Sanders, Maintenance Tools and Parts, Racks, Shelving, Cabinets, Carts, Fans, Pallet Trucks and Related