

Knuckle Joint and SSSC Presses

600 Ton Bliss Model 25KJ Knuckle Joint Press; s/n H57428, 5" Stroke, ½" Adj., 23" x 28" Bed, Approx. 14" Die Space, 33 SPM

600 Ton Verson Model 600K-T30 Knuckle Joint Press; s/n 9984, 4" Stroke, 1/2" Adj., 24" Shut Height, 31" x 29" Bed Area (Out of Service)

Straight Side Presses

215 Ton Bliss No. 307-1/2A SSSC Press; 36" x 36" Bed, 8" Stroke, 4" Adj., 18.5" Shut Height, 28 SPM

150 Ton Minster Model S2-150-84-36 SSDC Press; s/n 9768, PB Control, Light Curtains, 6" Stroke, 10" Adj., 18" Shut Height, 33 SPM

135 Ton Minster Model 40-6 SSSC Press; s/n 7503, 6" Stroke, 28" x 37" Bed, 3 1/2" Adj., 13" Shut Height, 33 SPM

100 Ton Danly Model SA1-100-30-24 SSSC Press; s/n 520546011, 16" Stroke, 3" Adj., 20" Shut Height, 50 SPM, SSC-1500 Control

60 Ton Precision Flex-O-Press Model SA-60-30-24 SSDC Press; s/n 661780, SSC-2000T Touchscreen Control, Helm Load Guard, Automatic Feed Co. 66RL Feed, 2" Stroke, 3" Adj., 10"/14" Shut Height, 100 - 300 SPM

(2) 60 Ton Precision Flex-O-Press Model SA-60-42-36 SSDC Presses; s/n's 360292-1 & 360598, 2.5" Stroke, 100 - 300 SPM, 12/14" Shut Height, (1) w/ Rockford Systems PLC Control, Helm Load Guards, (1) w/ SSC-2000T Control & Helm Load Guard, 2" Adj.

Bliss No. 306 SSSC Press; 24" x 30" Bed

OBI Presses

150 Ton Bliss No. 29 OBI Press; s/n HP25651S, SSC-1500 Control, Air Clutch, 32" x 47" Bed, 12" Stroke, 13.5" Shut Height

110 Ton Clearing Model 110-5FW OBI Press; s/n 54-20122P, SSC-1500 Control, Air Clutch, 12" Stroke, 29" x 42" Bed

CUSTOM METAL PRODUCTS Rockford, Illinois Preliminary Equipment List

88 Ton Minster Model 8 OBI Press; s/n 6785-L, 8" Stroke, 3-1/2" Adj., 26" x 40" Bed, 14" Shut Height, 37 SPM

60 Ton Niagara Model A60 OBI Press; s/n 41961, 6" Stroke, 11-1/2" Shut Height, 70 - 140 SPM

56 Ton Johnson Model 5 OBI Press; 4" Stroke, 3" Adj., 9" Shut Height, 100 SPM

75 Ton Niagara Model A75 OBI Press; 4" Stroke, 56 SPM, 3 3/4" Adj., 12 3/4" Shut Height

35 Ton Danly Model 35T OBI Press; 2" Stroke, 120 SPM, Air Clutch

35 Ton Niagara Model A-3 1/2 OBI Press

Feed Equipment

(4) 4" Rapid-Air Model SC4P Straightener

(2) 60" Rapid-Air Motorized Uncoiler

PRE Model 24" x 24" AF-1 Single Grip Air Feed

4,000 Lb. American Steel Motorized Uncoiler

2,500 Lb. Dimeco Type 2380FM Motorized Uncoiler

(2) 48" Dia. Rapid-Air Horizontal Motorized Uncoilers

2,500 Lb. ASL Motorized Uncoiler

(Lot) Press Hold Downs, Heavy Die Carts, Dies

(Lot) Various Air Feeds & Uncoilers

Automatic Bar Machines

**** (2) 1-5/8" Acme Gridley Model RB8 8-Spindle Automatic Bar Machines ** *Located offsite***

Saws – All Types

15" x 13" DoAll Model C-330NC Automatic Horizontal Band Saw; s/n 552-02102, Approx. 16" Stroke Bar Feed, PLC Control (New 2002)

9" x 16" DoAll Model C57 Horizontal Band Saw

13" Armstrong Blum Spartan P350VS4 Auto Cold Saw; s/n P350CVS10041

CNC VMC's

Haas Model VF-4B CNC Vertical Machining Center; s/n 27351 (12/2001), 20-HP Vector Drive, 18" x 52" Table

Haas Model VF-0 CNC Vertical Machining Center; s/n 6946 (3/1996), 14" x 26" Table, 10-HP Drive, Pro 6 Coolant Nozzle

Bridgeport Model VMC-3020 CNC Vertical Machining Center; Fanuc 21i-M Control, 18" x 36" Table

CNC HMC's

Mazak Model Ultra 550 CNC Horizontal Machining Center; s/n 114464, Mazatrol M32 Control, (2) 19" x 19" Pallets, 40-Pos. ATC, Chip Conveyor

CNC Turning Centers

Mazak Model 18N CNC Turning Center; s/n 111626, Mazatrol T-32-2 Control, 10" Chuck, Tailstock

(3) Mazak Model 15N CNC Turning Centers; s/n 107807, 8" Chuck, Tailstock, Mazatrol T32-2 Control, s/n 107829, s/n 102959 w/ Special Chuck

(Lot) Misc. Tooling and Accessories in the CNC Area

Grinders – All Types

CUSTOM METAL PRODUCTS Rockford, Illinois Preliminary Equipment List

12" x 24" Chevalier Model FSG-1224AB Hydraulic Grinder; s/n 51876001, Sony LG10 DRO

Shigiya Model GPA-20-SD Cylindrical Grinder; s/n 20376

Heald Model 272 Plain ID Grinder; s/n 99225

Heald Model 273-A Universal ID Grinder

Heald Model 2EF73 Size-Matic Automatic ID Grinder; s/n 9107.23E87-0117

Kellenberger Model 1000U Cylindrical Grinder; s/n 1457/451

Toolroom Machinery

Hannifin Model JMO Four-Post Hydraulic Press; s/n C-6888, 10-1/2" Bore, 4" Stroke, 13" x 13" Between Tie Bars, 5-HP Hydraulic

20" Clausing Model 2286 Three-Spindle Production Drill; 24" x 80" Table

15" x 50" Clausing Engine Lathe w/ DRO

Hardinge Model HLV Precision Lathe

14" ST Industries Model 20-3500 Optical Comparator; Quadra-Chek 200 DRO

14" Gage Master Series 20 Optical Comparator

Hitachi Type 30 CNC Wire EDM; Fanuc HF Control

6" x 18" Acra JL-618 Surface Grinder (2001)

6" x 18" Gallmeyer No. 15 Surface Grinder

16" DoAll Vertical Band Saw w/ Welder

16" Walker Turner Vertical Band Saw

(Lot) Small Sanders, Grinders, Drills, Tapper

Miller Model CP-200 Welder

Sunnen Model MBB-560 Hone

55 Ton Ramco Model RP55 H-Frame Press

20" Clausing Model 2286 Production Table Drill

(Lot) Misc. Tooling, Accessories and Die Repair Equipment in the Toolroom Area

4' x 4' Badbury Abrasive Blast Cabinet

18" x 16" Dayton Bench Top Abrasive Blast Cabinet

2' x 4' KI Abrasive Blast Cabinet

Ridgid Model 535 Pipe Threader

(Lot) Toolholders, Vises, Perishable Tooling, Indexable Tooling

Forklifts and Related

5,000 Lb. Caterpillar Model G2552 LP Gas Lift Truck; s/n 06-03188, 173" Lift

3,000 Lb. Caterpillar Model GLC030 LPG Lift Truck; s/n A809N08230W, 131" Lift

Tennant Model 220 Sit Down Sweeper

Yale Model PDI-24-T10 Walk Behind Electric Stacker

Air Compressors and Related

2 Ton x 20' Span Spanco Portable A-Frame Crane; 2 Ton Harrington Hoist, Adjustable Height

(6) Approx. 2,000 Lb. Southworth Electric / Hydraulic Scissor Lift Tables; 45" x 52", 110-Volt

10-HP Sullair Model ES6-10AC Horizontal Tank Air Compressor; s/n 201306120020, 4,947 Hours Showing

CUSTOM METAL PRODUCTS

Rockford, Illinois

Preliminary Equipment List

Lantech Stretch Wrapper w/ 4' x 4' Pallet

12" Manor Mesh Belt Parts Washer

Approx. 5,000 Lb. Digital Platform Scale

Approx. (200) Scrap Stamping Dies

(Lot) Pallet Rack, Carts, Maint. Parts

(10) Vibratory Bowls to 24" Dia.

(Lot) Misc. Electrical Equipment and Parts on 2nd Floor