

**Material Inventory**

**Approx. 1,000,000 Lbs. Steel Tube Inventory – *See website for complete listing***

**Possible additions of steel coil, bar stock and related inventory – *See website for details***

**Product Assembly Parts Including Casters, Hardware and Misc. – *See website for details***

**Robotic Welding Cells w/ Headstock / Tailstock Fixtures**

**Motoman Yaskawa ArcWorld 6200 Two-Robot CNC Welding Cell w/ 12' Dual Headstock Tailstock Positioners;** (2) Motoman Yaskawa Model MA1900 Robots w/ DX100 Controls, (2) Miller Auto-Axcess 450 Power Supplies, (1) 5,000 Lb. x 15' x 51" Dia. Yaskawa Model MRM2-1200-M3X Dual Headstock / Tailstock Trunnion Positioner, Industrial Maid Overhead Fume Collector, [See website for detailed layout and specifications](#) (2012)

**(7) Motoman Yaskawa ArcWorld 6200 Two-Robot CNC Welding Cells w/ 12' Dual Headstock Tailstock Positioners;** Each Cell Features: (2) Motoman Yaskawa EA1900N Robots w/ NX100 Controls, (2) Miller Access 450 Power Supplies, (1) 5,000 Lb. x 15' x 51" Dia. Model MRM2-1200-M3X Dual Headstock Tailstock Trunnion Positioner, Industrial Maid Overhead Fume Collector, [See website for detailed layout and specifications](#) (5-Assembled, 2-Disassembled) (2008)

**(2) Motoman Yaskawa Single-Robot Two-Station Welding Cells;** Each Cell Features: Motoman Yaskawa EA1900 Robots w/ NX100 Controls, Miller Access 450 Power Supplies, (1) w/ (2) Approx. 6' Wide Headstock Tailstock Positioners, (1) w/ (2) Approx. 10' Wide Headstock Tailstock Positioners w/ Shuttle Feature (2008)

**Motoman Yaskawa Two-Robot Two-Station Welding Cell w/ Headstock Tailstock Positioners;** Motoman Yaskawa Model HP-50-UP20MN Robots w/ NX100 Control, (2) Motoman Yaskawa Model MH-1600 Headstock / Tailstock Positioners, (2) Miller Access 450 Power Supplies (2008)

**Robotic Welding Cells w/ Rotary Tables**

**Motoman Yaskawa Single-Robot Rotary Table Welding Cell;** Motoman Yaskawa EA1900N Robot w/ NX100 Control, Miller Access 450 Power Supply, Motoman Yaskawa MR-300 Two-Station Rotary Table, Industrial Maid Overhead Fume Collector, Skid Mounted System (2005)

**Motoman Yaskawa Single-Robot Dual Rotary Table Welding Cell;** Motoman Yaskawa EA1900N Robot w/ NX100 Control, Miller Access 450 Power Supply, Motoman Yaskawa MR-300 Two-Station Rotary Table, Industrial Maid Overhead Fume Collector, Skid Mounted System (2005)

**Motoman Yaskawa Single-Robot Two-Station Welding Cell w/ (2) Hydraulic Tilt & Rotating Tables;** Motoman Yaskawa UP20 Robot w/ NX100 Control, Miller Axxess 450 Power Supply (2006)

**CNC Turning Centers and VMC**

**(4) Haas Model SL30TB CNC Turning Centers w/ 15" Chuck and Big Bore;** s/n's 3076327, 3077685, 3077339 & 3077319, 15" Chuck, Turret, Tailstock, Big Bore, Tool Checker, Chip Conveyor (2007)

**Haas Model VF3 CNC Vertical Machining Center;** s/n 7673, Powers On, Has Issues (1996)

**Thread Roller**

**Tesker Model 2830 Three-Die Thread Roller;** s/n \_\_\_\_\_, 6.5" Dia. X 3.5" Width Dies, 30-HP (1997)

**Angle Roll**

**4" x 4" x 1/2" Carrell Model HPK-100 Vertical Angle Roll;** s/n 290010, PLC Control (2015)

**Cut-to-Length Line**

**3/8" x 96" x 60,000 Lb. Delta Cut-to-Length Line;** Coil Car, D.E. Cone Uncoiler, Entry Pinch Roll, 9-Roll Leveler, Hydraulic Shear, Runout, 72" Max. OD, 12" Min. Width, 1/2" at 84" Width Cap., 3/8" at 96" Width Cap., .109" Min. Thickness, 32" Max. ID, 26" Min. OD, 20' Max. Length, 38' Runout Conveyor, 40" Min. Length

**Crane Rail System**

**Approx. 3,400' Crane Rail System w/ I-Beams & Crane Rail;** (114) 29' 11-1/2" x 12" I-Beam Crane Rails, Approx. 3,400' 40# ASCE Rail, Splice Bars, Hook Bolts, Was purchased in 2015 and never put in service, stored indoors, [Drawings and info available on website](#)

**SSDC Press and Feeder**

**150 Ton Minster Model Piece-Maker P2-150-54 SSDC Press;** s/n 23515, 5" Stroke, 54" x 40" Bed, 0-120 SPM, 4" Adj., Light Curtains

**18" x 1/4" Regal Model 32770C-OSF-18 Cradle Straightener Feeder; s/n 7955392**

**Rail Drill**

**12' Moline Inline Rail Drill**

**Weld Lathes**

**(5) Medalist Dual Head Automatic Weld Lathes; s/n 275701, Miller Axxess 300 Power Supplies w/ Dual Wire Feeds, Approx. 6' Width, PLC Control (2007)**

**Water Blast System**

**Falch Type T10/800 1,000-Bar Diesel Hydro-Blast Unit; s/n G3600164 (2013)**

**Tube Punches**

**Criterion Model Pierce Traveling Workholder Automatic Tube Punch; s/n 1522, Horizontal Punch Head, Traveling Work Holder w/ Approx. 6' Travel, Allen Bradley PLC Control**

**Criterion Model Pierce Two-Station Hydraulic Tube End Punch; s/n 1521, Allen Bradley PLC Control**

**Criterion Single-Station Tube End Punch; s/n 1523, Allen Bradley PLC Control**

**Auto Screwdriver Machines**

**(2) Medalist Model Auto Screwdriver Dual Head Screwdriver Systems w/ Visumatic Screw Loaders; s/n 275803 (2009)**

**Fabricating Machinery**

**225-Ton x 10' Cincinnati Series 9x10' Mechanical Power Press Brake; s/n 33816, 10' Between Housings**

**225-Ton x 12' Cincinnati Series 9x12' Mechanical Power Press Brake; s/n 39783**

**3/8" x 12' Cincinnati Model 2512 Mechanical Power Squaring Shear; s/n 3501, No Back Gage, Currently Out of Service**

**14" x 14" Marvel Model 13A4PC Horizontal Band Saw; s/n E-076113PC, Digital Control, Hydraulic Bar Feed**

**150 Ton Whitney Model 765-000 Hydraulic Angle Shear; s/n 12156, Overhead Hydraulic System, Approx. 30' x 12' Motorized Roller Conveyor**

**Whitney Portable Hydraulic Punch w/ (2) Heads**

**Plate Beveller**

**(4) Various OBI Presses in Other Building**

**Mobile Crane and Dozer**

**P&H Mobile Crane Truck**

**Old John Deere Dozer Tractor**

**Misc. Equipment**

**(Lot) Free-Standing Jib Crane, Lift Units, Dock Plate**

**(2) Hydraulic Tilting & Rotating Tables (In Storage)**

**(Lot) Misc. Hydraulic Units, Drill, Concrete Loader**

**Wells Model 9 Horizontal Band Saw**

**Old Wood Jointer**

**Single Girder Bridge Crane**