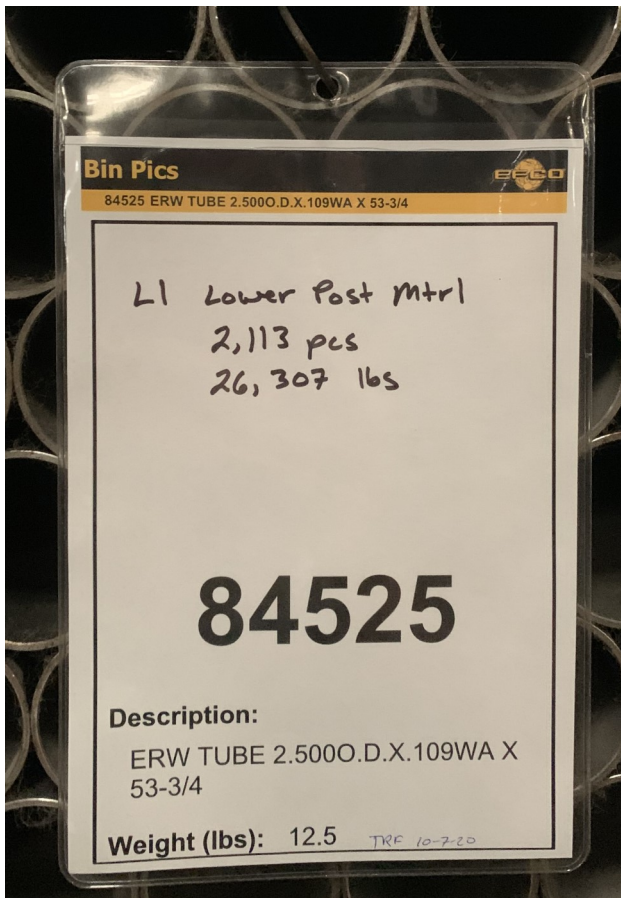




84525

HR Rnd ERW tube 2.50" x 0.109" wall x 53.750"

Material: ASTM A513 Type 1 A.W.H.R. 1015 or 1020

Yield: 42,000 PSI min

OD: 2.50" (+0.006"/-0.006")

Wall: 0.109 (+0.004"/-0.012")

Length: 53.750" (+0.000"/-0.0625")

Flash Controlled to 0.010" max

Cut ends square: +/- 0.25 degrees

Max ID chamfer 1/32" x 45 degrees, No OD chamfer

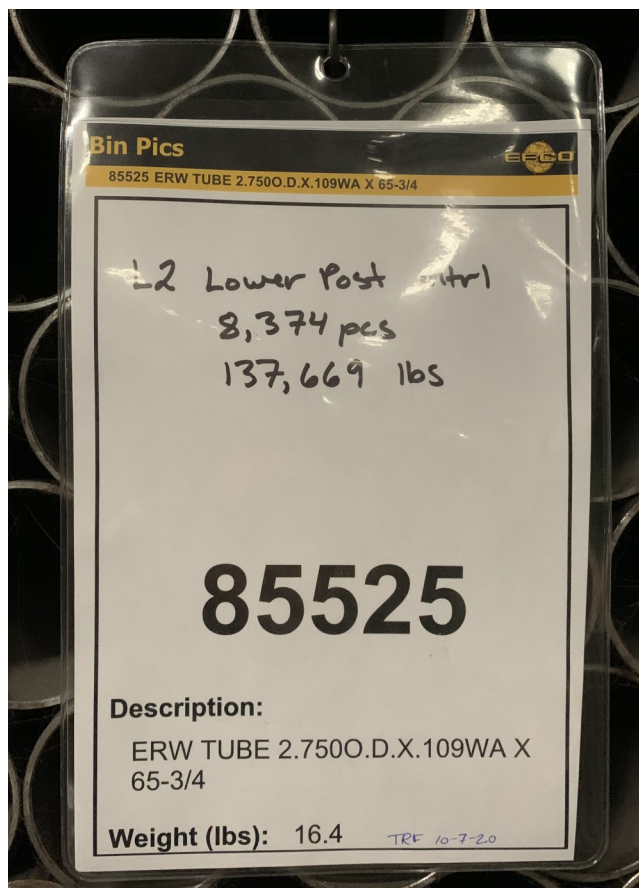
Remove all burrs, shavings & debris

Eddy current test required

Wt: 12.471 lbs per piece







85525

HR Rnd ERW tube 2.75" x 0.109" wall x 65.75"

Material: ASTM A513 Type 1 A.W.H.R. 1015 or 1020

Yield: 42,000 PSI min

OD: 2.75" (+0.008"/-0.008")

Wall: 0.109" (+0.004"/-0.012")

Length: 65.75" (+0.0/-0.0625")

Flash Controlled to 0.010"

Cut ends square: +/- 0.25 degrees

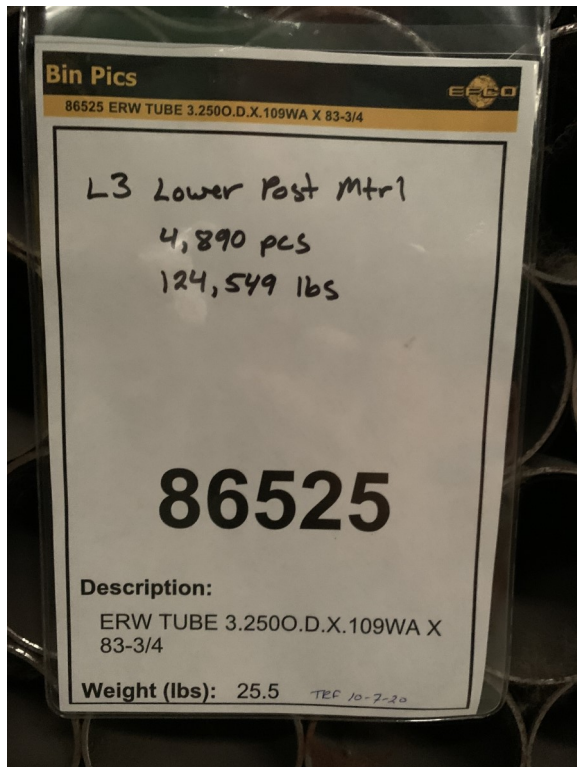
Max ID chamfer 1/32" x 45 degrees, No OD chamfer

Remove all burrs and drill shavings

Wt: 16.866 lbs per piece







86525

HR Rnd ERW tube 3.25" x 0.109" wall x 83.75"

Material: ASTM A513 Type 1 A.W.H.R. 1015 or 1020

Yield: 42,000 PSI min

OD tolerance: 3.25" (+0.009"/-0.009")

Wall: 0.109" (+0.004"/-0.012")

Length: 83.75" (+0.00"/-0.0625")

Flash Controlled to 0.010"

Cut ends square: +/- 0.25 degrees

Max ID chamfer 1/32" x 45 degrees, No OD chamfer

Remove all burrs, shavings & debris

Wt: 25.54 lbs per piece





81525

HR Rnd ERW tube 2.125" x 0.148" wall x 65.50"

Material: ASTM A513 Type 1 A.W.H.R. 1020 or 1026

Yield: 50,000 PSI min

OD: 2.125" (+/-0.006")

Wall: 0.148" (+0.005"/-0.013") BWG9

Length: 65.50" (+0.00"/-1/16")

Flash controlled to .010" Max

Cut ends square: +/- 0.30 degrees

End needs to be dedimped

Max ID chamfer 1/32" x 45 degrees, No OD chamfer

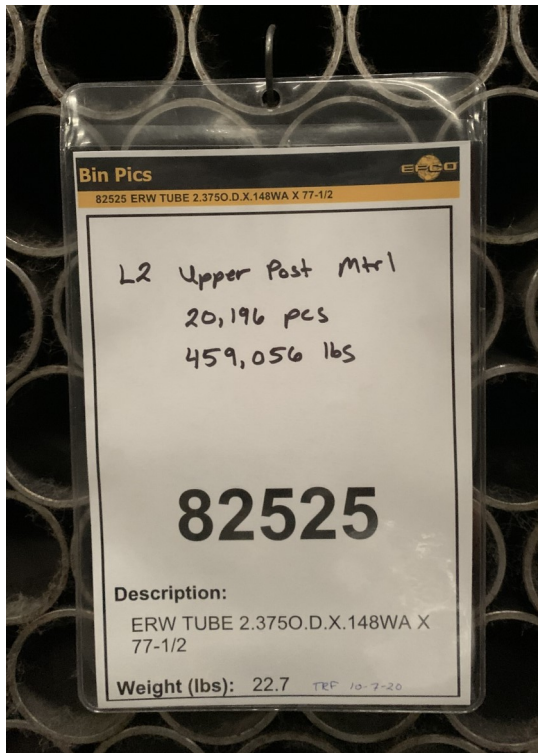
Remove all burrs, shavings, and debris

Eddy current test required

Wt: 17.03 lbs per piece







82525

HR Rnd ERW tube 2.375" x 0.148" wall x 77.50"

Material: ASTM A513 Type 1 A.W.H.R. 1015 or 1020

Yield: 42,000 PSI min

OD: 2.375" (+0.006"/- 0.006")

Wall: 0.148" (+0.005"/-0.013")

Length: 77.50" (+0.00"/-0.0625")

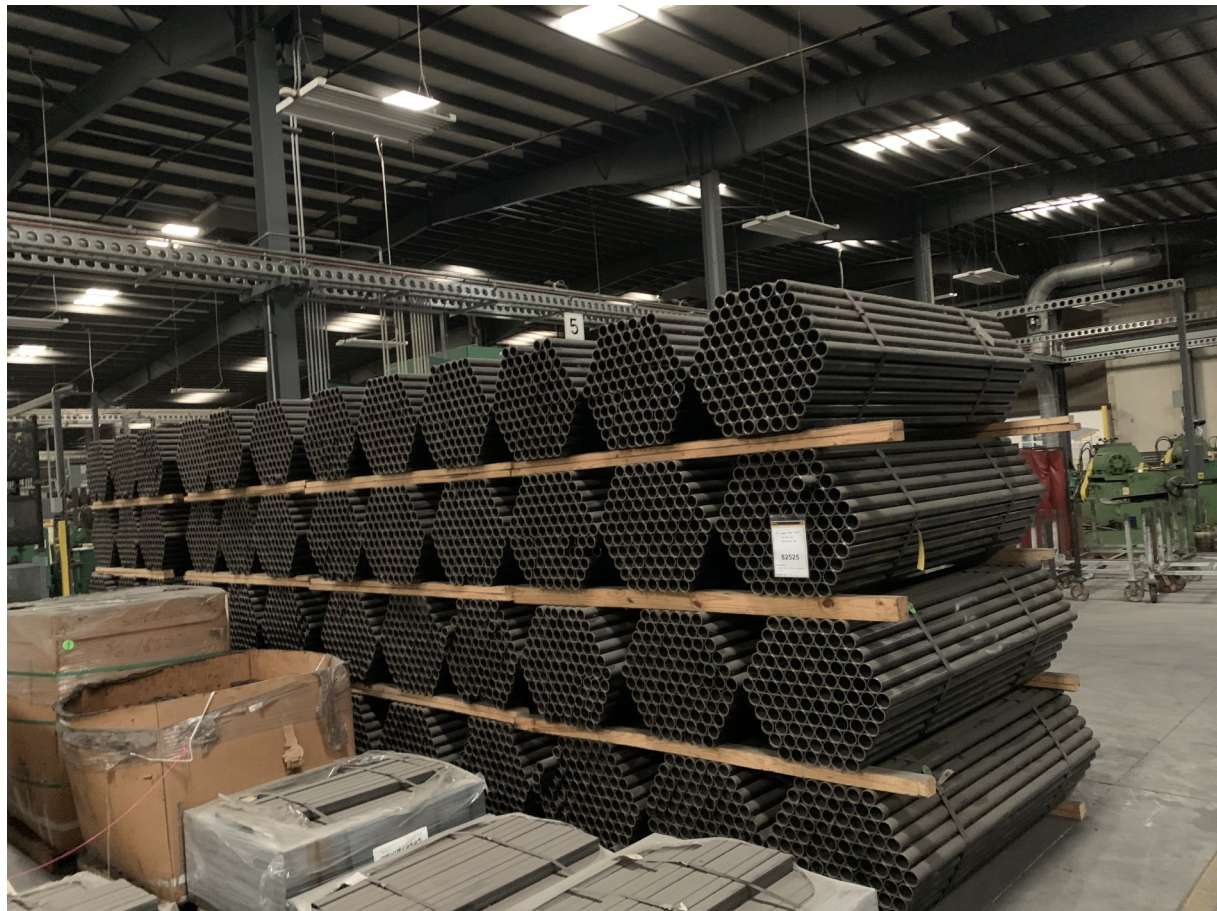
Flash controlled to 0.010"

Cut ends square: +/- 0.25 degrees

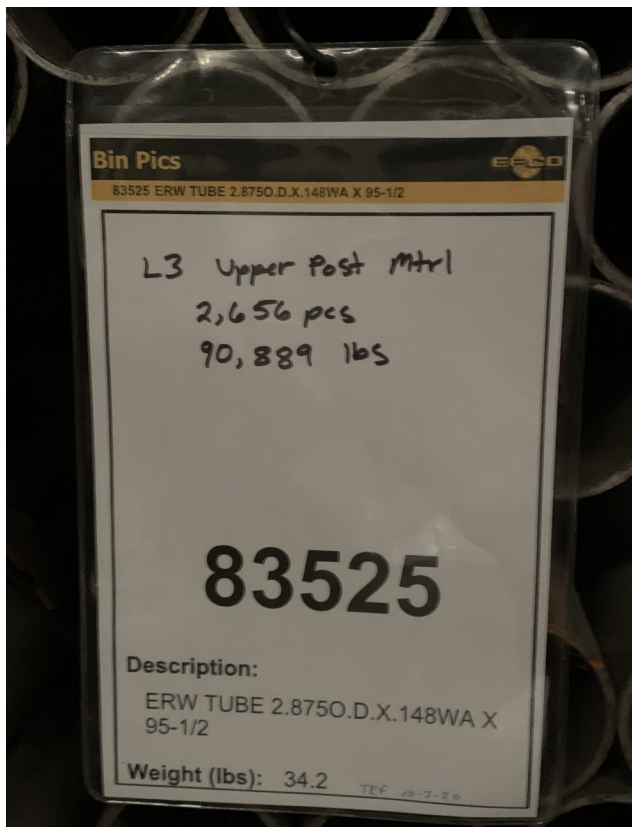
Max ID chamfer 1/32" x 45 degrees, No OD chamfer

Remove all burrs and drill shavings

Wt: 22.762 lbs per piece







83525

HR Rnd ERW tube 2.875" x 0.148" wall x 95.50"

Material: ASTM A513 Type 1 A.W.H.R. 1015 or 1020

Yield: 42,000 PSI min

OD: 2.875" (+0.008"/-0.008")

Wall: 0.148" (+0.005"/-0.013")

Length: 95.50" (+0.00"/-0.0625")

Flash Controlled to 0.010"

Cut ends square: +/- 0.25 degrees

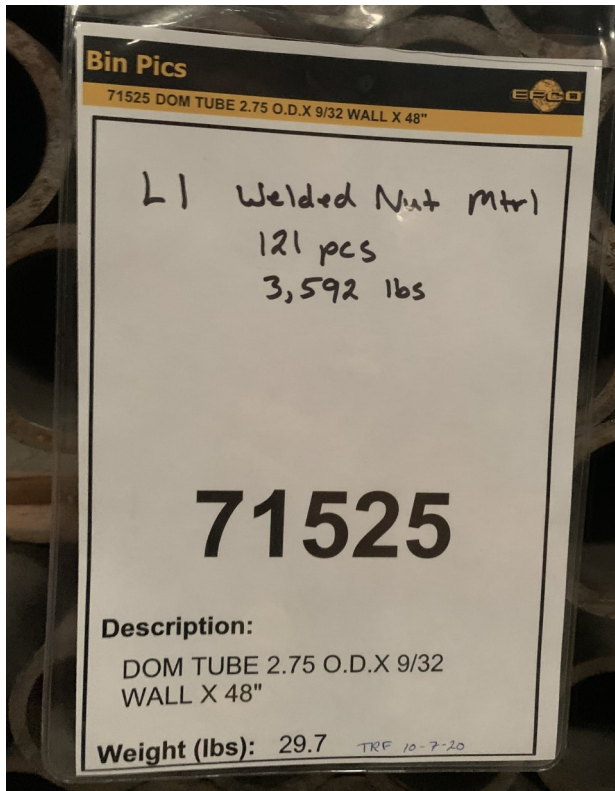
Max ID chamfer 1/32" x 45 degrees, No OD chamfer

Remove all burrs and drill shavings

Wt: 34.346 lbs per piece







71525

Hr rd DOM tube 2.75" x 9/32" wall x 48"

Material: A513 Type5 C1026

Wall thickness tolerances: +0.006/ -0.006

Diameter tolerances: OD +0.008/ -0.000

Length tolerance: +.0625/-0

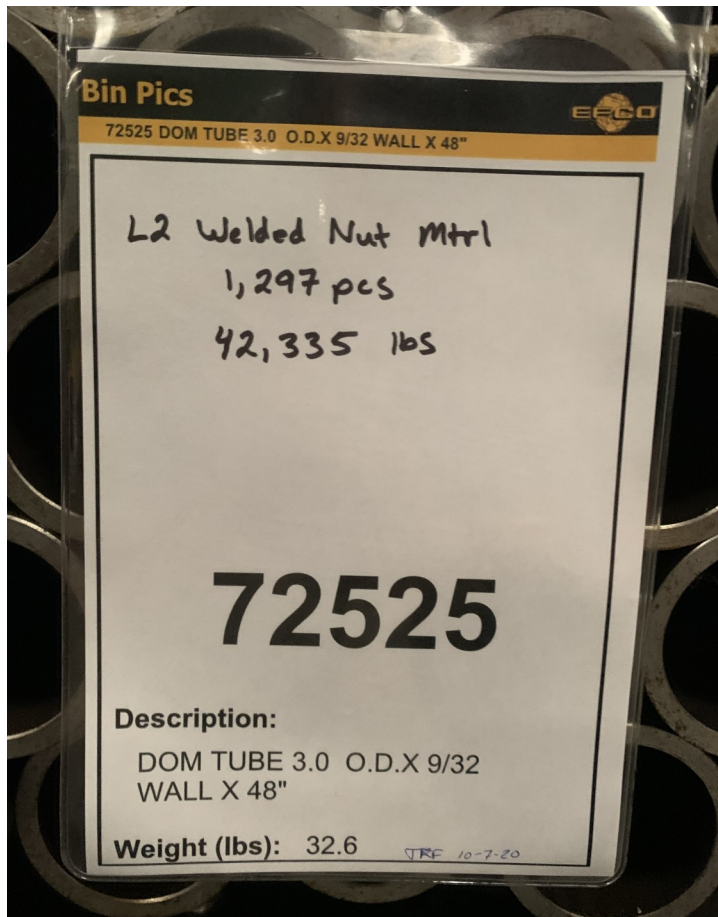
Remove all burrs, shavings and debris

Squareness of cut detail both ends = to .005 x 2.75"

Wt: 29.64 per piece







72525

Hr rd DOM tube 3.0" x 9/32" wall x 48"

Material: A513 Type5, 1026

Wall thickness tolerances: +0.005/ -0.006

Diameter tolerances: OD +0.009/ -0.000

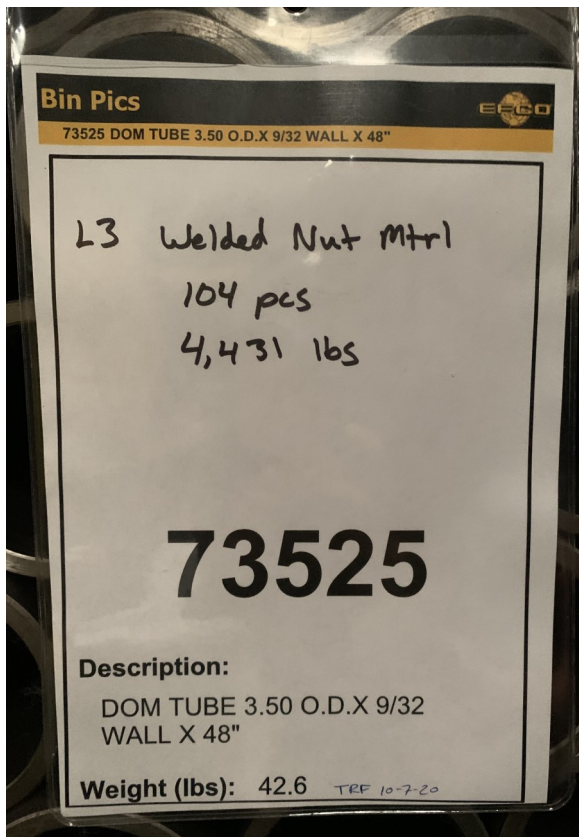
Length tolerance: +.0625/-0

Remove all burrs, shavings and debris

Squareness of cut detail both ends = to .005 x 3.0"

Wt: 32.64 per piece





73525

Hr rd DOM tube 3.5" x 9/32" wall x 48"

Material: A513 Type 5 C1026

Wall thickness tolerances: + .007/- .007

Diameter tolerances: od + 0.010/-0.000

Length tolerance: +.0625/-0

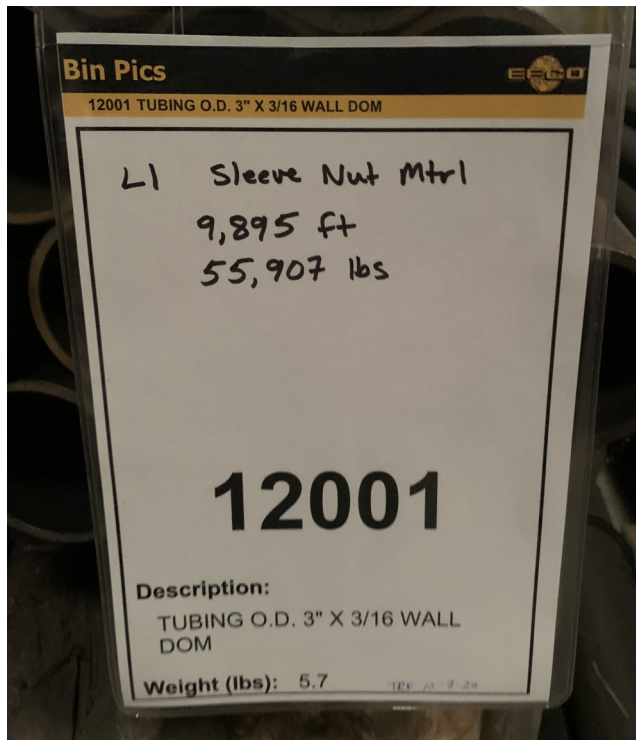
Remove all burrs, shavings and debris

Squareness of cut detail both ends = to .005 x 3.5"

Wt: 42.60 per piece







12001

Tube, round DOM 3.000" x 0.188" wall x 17'-24'

Material: ASTM A 513 Type 5, Gr 1026

OD: 3.00" (0.009"/-0) A513-08a

Wall: 0.188" (+0.003"/-0.005") A513-08a

Length: Random

Wt: 5.646 lbs per foot





27526

HR rd DOM tube 3-1/4" x 3/16" wall x 6"

Material: A513 type 5 - C1026

Wall thickness tolerances: 0.183" min / 0.192" max

Diameter tolerances: od 3.250" min / 3.259" max

Length tolerance: (+/-).01"

Clean & deburr

Squareness of cut both ends: .005 x 3.25

Drwg: ST-526-26

Wt: 3.098 pounds per piece







28526

Hr rd DOM tube 3-3/4" x 3/16" wall x 6"

Material: A513 Type5 - C1026

Wall thickness tolerances: 0.183" min / 0.192" max

Diameter tolerances: OD 3.750" min / 3.761" max

Length tolerance: (+/-) .01"

Clean & deburr

Squareness of cut both ends: .005 x 3.75

Drwg: ST-526-26

Wt: 3.604 pounds per piece

