

PRELIMINARY EQUIPMENT LIST | [IMPACT CNC Columbia City, Indiana Location](#)

CNC Horizontal Machining Centers

Makino Model A71 CNC Horizontal Machining Center; s/n 342, Professional 5 Control, 19" x 19" Pallets, 60-Pos ATC, 10,000 RPM, HSK-100 Spindle, LNS Chip Conveyor, Chip Blaster, Coolant System (2008)

Mori Seiki Model NH5000/50 CNC Horizontal Machining Center; s/n NH501EC0806 (3/2005), Mori Seiki MSX-501 Control, Dual 19" x 19" Pallets, 60-Pos. ATC, No. 50 Taper, Mayfran Chip Conveyor, Cooljet Systems 70-30 SF High Pressure Coolant System (2005) – **Located at Plant 1**

Okuma Model MA-500HB Space Center CNC Horizontal Machining Center; s/n 113499, Okuma OSP-E100M Control, Dual 19.75" x 19.75" Pallets, 1-Deg. Index, 6,000 RPM Spindle, 100-Pos. ATC, 50 Taper, Chip Conveyor, Coolant System, Chip Blaster and Mist Blaster (2005)

Okuma Model MA-500HB Space Center CNC Horizontal Machining Center; s/n 111239, Okuma OSP-E100M Control, Dual 19.75" x 19.75" Pallets, Full 4th Axis, 60-Pos. ATC, 50 Taper, 10,000 RPM Spindle, Chip Conveyor, Coolant System, Chip Blaster and Mist Blaster (2004)

Approx. (100+) Cat 50 Toolholders

CNC Drilling and Tapping Centers

Brother Model TC-32BN-QT CNC Drilling and Tapping Center; s/n 121989 (2/2014), 40-Pos, ATC, 30 Taper, Mist Collector, LNS Chip Conveyor, Chip Blaster (2014)

Brother Model TC-22A CNC Drilling and Tapping Center; s/n 112529 (11/2004), 15-3/4" x 25-1/2" T-Slotted Table, 26-Pos. ATC, No. 30 Taper, Torit Dryflo, Microsafe Light Curtains, Chip Conveyor (2004)

Brother Model TC-R2A Dual Pallet CNC Drilling and Tapping Center; s/n 112113 (9/2007), 14-Pos. ATC, No. 30 Taper, Dual 12" x 16" Pallets, Chip Conveyor (2007)

CNC Vertical Turning Center

Doosan Dooturn Model 2SP-V5 Dual Spindle CNC Vertical Turning Center; s/n LTD0020, Fanuc O-TT Control, (2) 15-1/2" 3-Jaw Chucks, 12-Pos. Turret, Live Tooling, Dual Chip Conveyors

Parts Washers

50" ADF Model 900 Rotary Pass Thru Parts Washer; s/n 7-4160

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Better Engineering Model M-300ZX Rotary Parts Washer; s/n 12217, with Airflow Systems, Industrial Air Cleaner

37" Better Engineering Model 300ZX Rotary Parts Washer; s/n 8120

28" Better Engineering Model F-3000 Rotary Parts Washer; s/n 16474M

26" Kemac Rotary Parts Washer

Air Compressors and Support Equipment

60-HP Gardner Denver Model L30-45B Air Compressor; s/n 5522106 (2014), 130 PSIG, Discharge Pressure, 3,880 RPM, GD Pilot TS Control (2014)

60-HP Ingersoll Rand Model SSR-EP60 Air Compressor; s/n F16957V96228, 237 CFM Capacity (2) 450 Bosch Model KR1-SP Rubber Belt Conveyors; s/n KR00316 and KR 00317

48" Cousins Model HP2100 Rotary Stretch Wrapper; s/n 050304-2H-4967

Saws

12" x 18" Hyd-Mech Model S20A Auto Horizontal Band Saw; s/n 8B0812375, Auto Feed and Auto Clamp – *Located at PDQ Plant*

24" Pat Mooney Saws Model PM1-24D Semi-Auto Upcut Saw; s/n 1000810001, 14' Tiger Stop Infeed Table