

**PANDJIRIS, INC.**

WELDING AUTOMATION SOLUTIONS

**INVOICE**

**CORRESPOND TO:**  
5151 NORTHROP AVENUE  
ST. LOUIS, MO 63110-2084  
PH. (314) 778-8883  
FAX (314) 778-8783

**PLEASE REMIT TO:**  
DEPARTMENT NUMBER 494154  
P.O. BOX 790100  
ST. LOUIS, MO 63179-0100

**INVOICE NO:** 45379  
**INVOICE DATE:** 09/01/2015  
**SALESPERSON:** PI

PANDJIRIS' TERMS & CONDITIONS APPLY - SEE [www.pandjiris.com](http://www.pandjiris.com)

CUSTOMER PO 611130			TERMS PROGRESS BILLING	SHIP VIA SEE INSTRUCTIONS	FREIGHT TERMS COLLECT		
LN	ORDERED U/M	INVOICED	BACKORD	ITEM	UNIT PRICE	AMOUNT	
1	EA 1.00	1.00	0.00	PANDJIRIS ORDER NO.  ORDER: 20652E00	0.00	.00	
2	EA 1.00	1.00	0.00	20111001 CUSTOM TURNING ROLLS AND THREE ORDER: 20652E00 THRUST ROLLERS STANCHIONS PER QUOTE DESCRIBED AS FOLLOWING: .PR-180/60 FIXED WHEEL SPACE(92-1/2")TURNING ROLL WITH POLYURETHANE TIRES 20" WIDE. WHEELS ARE CROSS SHAFT DRIVEN IN TRADITIONAL CONFIGURATION .IR-60 IDLER ROLL. FIXED WHEEL SPACING (92-1/2") WITH POLYURETHANE TIRES 20" WIDE .TAPERED ROLLER BEARINGS ON EACH WHEEL AXLE FOR RADIAL AND AXIAL LOADING .INCREASED WHEEL CARRIER FRAME FOR SIDE LOADING .28 DEGREE (TBC)LOW PROFILE RISER BASE FOR POWER AND IDLER ROLL .SHORT 12" POLYURETHANE WHEEL FACE VERTICAL STANCHION. LOCATED AT 6 O'CLOCK POSITION, TO RIDE AGAINST 12" WIDE INCONEL SURFACE (2)TALL 12" WIDE POLYURETHANE HORIZONTAL WHEEL STANCHIONS ON TRIPOD STRUCTURE. LOCATED ROUGHLY AT THE 3 AND 9 O'CLOCK POSITIONS .APPROVAL DRAWINGS, CUSTOMER TRY OUT AT PANDJIRIS AND PROJECT MANAGMENT	120,385.00	120,385.00	
3	EA 1.00	1.00	0.00	2011 DIGITAL METER ORDER: 20652E00	865.00	865.00	
4	SET 1.00	1.00	0.00	ELECTRICALS ELECTRICAL SCHEMATIC ORDER: 20652E00 PER UNIT	0.00	.00	