

Panasonic

Service Report

System Solutions Company of North America - Process Automation

Division of Panasonic Corporation of North America

1701 Golf Road, Suite 3-1200, Rolling Meadows, IL 60008

Customer Support Center (847) 637-9800 Software: PFSA-TAC-Software@us.panasonic.com Machine: PFSA-TAC-Machine@us.panasonic.com		Service Order: 917249 Date: 05/05/2021		
Customer Address		Type of Service Call	Paid	
GREENLEE TEXTRON		Customer PO	43142	
4601 E INDIAN TRAIL		Status	<input checked="" type="radio"/> Open <input type="radio"/> Closed	
LOUISVILLE, KY, 40213		Overtime Accepted	<input checked="" type="radio"/> Yes <input type="radio"/> No	
Contact Person:		Parts Used	<input checked="" type="radio"/> Yes <input type="radio"/> No	
M/C Type	Model	Serial Number	Laser Serial	Counter
Type8-4.0KW	SG 510 MK2/4000 W	229782	8109	47320

Service Details

Refurb ** STANDARD SERVICE REPORT **

ISSUE DETAILS:

Refurb

Machine Hours: 47320

2/9
50066

SOLUTION DETAILS

Jeff Phillips from mazak did the Refurb. He cleaned the screen for the water inlet. Cleaned solenoids. Replaced orifices and 6mm hose. Replaced all discharge tubes and electrodes. Replaced all filters. There is moisture in the incoming air hose from their compressor. It is reducing the life of the filters. Replaced all internal and external mirrors. Tuned, calibrated and aligned. Replaced lens in the 5 inch torch. Centered both torches. Vac leak is .120 T/10min. Feedback is 4.8v. Mode is good. Power at the torch is 4127w. Test cuts are good. The machine is cutting good.

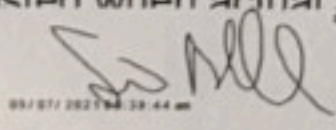
PARTS USED/QTY:

OPEN ISSUES / FOLLOW UP:

Operation	Date	Start Time	End Time	Total	Type	Technician
0010	05/07/2021	07:30:	10:00:	2.50	LABOR	Garza
0010	05/06/2021	15:30:	16:30:	1.00	O/T LABOR	Garza
0010	05/06/2021	07:30:	15:30:	8.00	LABOR	Garza
0010	05/05/2021	15:30:	16:30:	1.00	O/T LABOR	Garza
0010	05/05/2021	07:30:	15:30:	8.00	LABOR	Garza
0010	05/04/2021	11:00:	17:00:	6.00	TRVL TIME	Garza

THIS SECTION TO BE COMPLETED BY CUSTOMER

Customer acknowledges receiving the materials and services indicated on the face hereof. Additional time for travel home and expenses may be posted when actual amounts are known.

Authorized signature:  Date: 05/07/2021

Field Service Engineer: Dustin Garza

Type8-4.0KW

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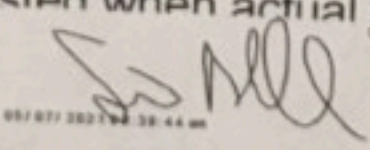
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