

## PRESS BRAKES & TOOLING

**200 Ton x 12' Standard Model AB200-12 Hydraulic Press Brake w/ CNC Back Gauge; s/n 1299835, 12' Overall, 10' Between Housings, Autogauge CNC 99 Back Gauge, Floor Standing, No Pit (New 1999)**

**90 Ton x 10' Cincinnati Model 90CB Hydraulic Press Brake; s/n 44095, 10' Overall, 8' Between Housings, 8" Stroke, Dynabend I CNC Back Gauge, Back Gauge Missing Parts**

**75 Ton x 10' Di-Acro Model 75-10 Hydra-Power Press Brake; s/n 675047797, 10' Overall, 8' Between Housings, Di-Acro Select-A-Bend & Select-A-Flange Control, Back Gauge currently not operating**

**Large Quantity Press Brake Dies to 8' Cap., Most Between 2' & 5'**

**Uni-Punch C-Frame Punch Dies**

## PUNCHES & TOOLING

**33 Ton Strippit Fabri-Center Model FC-1000-Sx CNC Turret Punch; s/n 0122408-025, GE Fanuc OP Control, 24-Station Turret w/ Auto Index, 40" Throat Depth, .25" Max. Thickness, 49" x 39" Sheet Size (w/o repositioning)**

**22 Ton Strippit Model 1000/20 CNC Turret Punch; s/n 123828-035, Strippit CNC Control, 24-Station Turret w/ Auto Index, 40" Throat Depth, .25" Max. Thickness, 49" x 39" Sheet Size (w/o repositioning)**

**(2) Strippit Super 30/30 & Custom 30/30 Single End Punches**

**Large Quantity Strippit Punch Tooling for CNC's and Super 30 Machines**

**(2) Strippit Punch Grinders**

## SQUARING SHEARS

**¼" x 10' AFM Fabtek Model MK 6-31 Hydraulic Power Squaring Shear; s/n CHGS/9-90238T, FOPBG**

**10 Ga. x 10' Wysong Model 1010RD Mechanical Power Squaring Shear; s/n P32-1330, FOPBG**

## MISC. FABRICATING MACHINERY

**12" x 12" Kalamazoo Model H12B Horizontal Band Saw; s/n H2696511, Roller Conveyor Infeed & Outfeed**

**(2) 20" Powermatic Model 87 Vertical Band Saws w/ Welders**

**(2) Gauer Safety Edger Sheet Edge Deburring Machines**

**4' Niagara Model 342 Power Slip Roll**

**(2) Di-Acro Hand Rod Benders; (1) 20" & (1) 7"**

**22-Ga. x 30" Pexto Model 332D Hand Slip Roll**

**6" x 6" Di-Acro Hand Notcher**

### **WELDING EQUIPMENT**

**100 KVA Taylor Winfield Model ERC-30-100 Pneumatic Press Type Spot Welder; s/n 72670, 30" Throat**

**Lincoln Squarewave Tig 275 Tig Welder w/ Leads & Cooler**

**Lincoln Wire-Matic 255 Welder w/ Built-In Wire Feed**

**Lincoln Idealarc SP-250 Welder w/ Built-In Wire Feed**

**Lincoln Pro-Cut 40 Plasma Cutter**

**Omark Model No-Marks Stud Welder, for parts only**

**Welding Accessories, Clamps, Grinders, Tools, Curtains**

### **HARDWARE INSERTION PRESSES**

**8 Ton Haeger model 824 Plus 1L Hardware Insertion Press; s/n 8PL00535, Foot Pedal**

**6 Ton Haeger Model 618 Hardware Insertion Press w/ Bowl Feed; Haeger Tool Protection System**

**6 Ton Haeger Model HP6-B Hardware Insertion Press w/ Bowl Feed; s/n 620**

# **SAKAS INC. AUCTION**

# **Preliminary Equipment List**

**6 Ton PEM Model 4 Air Power Hardware Insertion Press; s/n B4-208**

**Large Fastener Index**

## **FINISHING EQUIPMENT**

**36" Timesavers Single-Head Wide Wet Belt Sander; Coolant Tank & Pump**

**36" Timesavers Model 137M1-HD Wide Belt Sander; s/n 9624, AAF Roto-Clone Dust Collector**

**16" x 55" x 18" Deep VL Industries Vibratory Finishing Tub**

**(2) 14" x 35" x 18" Deep Royson / Blake Vibratory Finishing Tub**

**20" Dia. Sweco Model FM-1 Vibratory Finishing Bowl**

**3' x 9' Downdraft Grinding Booth w/ Blower**

**3' x 5' Downdraft Grinding Booth w/ Blower**

## **FORKLIFTS**

**5,000 Lb. Yale Model GLC050 LPG Solid Tire Lift Truck; s/n N596920, 3-Stage Mast, 190" Lift Height, 3,100 Hours**

## **AIR COMPRESSORS & RELATED**

**25 HP Sullair Model LS-10 Air Cooled Rotary Screw Air Compressor**

**25 HP Wothington Rotary Screw Horizontal Tank Air Compressor**

**200 Gallon Vertical Air Receiving Tank**

## **BRIDGE CRANE**

**1 Ton x 20' Approx. Span x 80' Approx. Long Ceiling Hung Overhead Bridge Crane System w/ Rails, Bridge and Hoist; Budgit Underhung Hoist**

## **MISC. MACHINERY AND SHOP EQUIPMENT**

Approx. 5,000 Lbs. Sheet Inventory

**(2) 2-Ton x 4' x 8' American Lifts Electric Hydraulic Scissor Lift Tables; 5<sup>th</sup> Wheel Type Carts**

**15" Delta Drill w/ Procurrier Model 3-22 Mutli-Spindle Head**

**Small Machines; Sanders, Grinders, Drills, Arbor Presses**

**45" x 45" Motorized Turntable (For Stretch Wrap)**

**2-HP Baldor D.E. Grinder**

**Shop Equipment Including Hand Tools, Fans, Racks, Pallet Trucks, Banding Sets, Carts, Tables Benches, Cabinets, Shelves, Building and Machin Maintenance Parts and Related**

## VERTICAL MILLS

**3 HP Hurco Hawk 50 CNC Vertical Mill; s/n KD-9010064H, Autocon Dynapath Delta CNC Control, 13" x 42" Table, Powers on but needs to be recalibrated**

**(2) 3 HP Clausing Kondia Model FV-300 CNC Vertical Mills; s/n AA-925 and AA-926, Autocon Dynapath Delta CNC Control, 11" x 58" Table**

**(2) 3 HP Chevalier Model FM-33K CNC Vertical Mills; s/n KC854020 and KC848007, Autocon Dynapath Delta CNC Control, 10" x 50" Table, (1) Machine needs repair to axis circuit boards**

**3 HP Mighty Handyman Vertical Mill, 10" x 50" Table, Tri-Onics DRO**

**(2) 1-1/2 HP Bridgeport Variable Speed Vertical Mills; 9" x 48" Tables**

**(2) 1 HP Bridgeport 8-Speed Vertical Mills**

## LATHES

**17" x 60" South Bend Turn-Nado Engine Lathe; s/n 1461, 9" Chuck**

**16" x 30" American Pacemaker Engine Lathe with Taper Attachment**

**13" x 40" South Bend Engine Lathe**

**MISCELLANEOUS TOOLROOM MACHINERY**

**16" Delta 6-Spindle Drill w/ 126" Table**

**DoAll Model 8 T&C Grinder**

**K.O. Lee and Brown and Sharpe Surface Grinders**

**(2) Black Diamond Drill Grinders**

**Tooling and Accessories, (10) Kurt Vises, Other Mill and Drill Vises, Mill Tooling, Lathe Tooling, Collets**

**PAINT EQUIPMENT AND OVENS**

**Paint Line 1 Consisting of;** Approx. 75' Long 4-Stage Gas Fired Tunnel Parts Washer w/ 29" x 48" Windows, Approx. 9' x 60' Overhead Combination Dry-Off & Cure Oven, Approx. 12' Wide Rear Draft Spray Booth, Approx. 90" Long Pass-Thru Downdraft Powder Coat Booth w/ 30" x 48" Windows and Aget Dust Collector, Approx. 300' Overhead Conveyor w/ Hooks on 12" Centers

**Paint Line 2 Consisting of;** Approx. 30' Natural Gas Fired Tunnel Parts Washer w/ 24" x 40" Windows, Approx. 10' x 30' Overhead Combination Dry-Off & Cure Oven, Approx. 90" Wide Rear Draft Spray Booth, Approx. 175' Overhead Conveyor w/ Hooks on 6" Centers

**14' Wide x 10' Deep x 9' High Devilbiss Drive-In Rear Draft Spray Booth;** Doors Only 108" Wide

**6' x 8' x 7' High Binks Model BLUN-687-G Natural Gas Batch Oven;** s/n 01538412, 500 Deg. Fahrenheit, 350,000 BTU/Hr, Fabricated Cart

**20" x 30" x 24" High Grieve Model Hx-1000 Electric Oven;** s/n 28035, 30-KW, Exhaust gap temperature sensor malfunctions

**Misc. Paint Support Equipment, Fireproof Cabinets, Paint Pots, Guns, Paint Racks, Filters & Related**