

LARGE CAPACITY CNC AND CONVENTIONAL MACHINE SHOP INCLUDING  
VMC'S, HMC'S AND TURNING CENTERS BY MORI SEIKI, OKK AND OTHERS, LATHES  
TO 26" X 120", MILLS, GRINDERS, SAWS, INSPECTION, SHOP AND SUPPORT EQUIPMENT

# PUBLIC AUCTION

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## ACE MANUFACTURING CO.

5031 Winton Road – Cincinnati, Ohio 45232

7 Miles North of Downtown Cincinnati, OH

**SALE DATE: THURSDAY, OCTOBER 22ND, STARTING AT 10:00 AM**

**INSPECTION: WEDNESDAY, OCTOBER 21ST, FROM 10:00 AM TO 4:00 PM**



(2) Mori-Seiki Model VM-653/50 Three-Axis CNC Vertical Machining Centers



Mori-Seiki Model SL-300B/700 Two-Axis CNC Turning Center



OKK Model HM-4 Three-Axis Two-Pallet CNC Horizontal Machining Center



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2020 Dunlap St., Cincinnati, Ohio 45214 Phone 513-241-9701 Fax 513-241-6760





# THURSDAY, OCTOBER 22ND – 10:00 AM



Mori-Seiki Model SL-25C/1000 Two-Axis CNC Turning Center



Sport Model SB3 Three-Axis CNC Vertical Milling Machine



Kiwa Model Excella Center 4 Three-Axis CNC Vertical Machining Center



(80) No. 40 Taper & (250) No. 50 Taper Toolholders



(2) Mori-Seiki Model VM-653/50 Three-Axis CNC Vertical Machining Centers

## CNC VERTICAL MACHINING CENTERS

(2) Mori-Seiki Model VM-653/50 Three-Axis CNC Vertical Machining Centers; S/N 53 and 72, 66" X 26" Table, 60.02" X-Axis Travel, 26" Y-Axis Travel, 25.6" Z-Axis Travel, Spindle Speeds to 6,000 RPM, No. 50 Taper Spindle, 30-Position Automatic Tool Changer, Goth Equipped with Yamayen Model Vega2000 High Pressure Coolant System Thru Spindle, One Machine has 4th Axis Table, MSC-501 CNC Control (New 1999) [SEE PHOTOS](#)

Kiwa Model Excella Center 4 Three-Axis CNC Vertical Machining Center; S/N 02954, 17" X 32" Table, 40 Taper Spindle, 16-Position Automatic Tool Changer [SEE PHOTOS](#)

## CNC HORIZONTAL MACHINING CENTERS

OKK Model HM-4 Three-Axis Two-Pallet CNC Horizontal Machining Center; S/N 218, Maximum Spindle Speeds to 12,000 RPM, 15.7" X 15.7" Pallet Size, One Degree Pallet Indexing, No. 40 Taper Spindle, 40-Position Automatic Tool Changer, High Pressure Thru Spindle Coolant System, Fanuc 21M CNC Control (New 2004) [SEE PHOTOS](#)

Cincinnati Model AM-X Three-Axis Horizontal Machining Center; 32" X 32" T-Slotted Rotary Table, No. 50 Taper Spindle, Fanuc GN6 Control (80) No. 40 Taper Cat V-Flange Toolholders (250) No. 50 Taper Cat V-Flange Toolholders

## CNC TURNING CENTERS

Mori-Seiki Model SL-300B/700 Two-Axis CNC Turning Center; S/N 287, Spindle Speeds 25 to 2,500 RPM, 16.5" Maximum Turning Diameter, 29.3" Maximum Work Length, 4.1" Spindle Bore, Collet Chuck, Tailstock, Chip Conveyor, 12" Chuck, Steady Rest, Coolant System, Oil Cooler, 40 HP Main Motor, Mori Model MSC-501 (Fanuc 18T) CNC Control [SEE PHOTOS](#)

Mori-Seiki Model SL-25C/1000 Two-Axis CNC Turning Center; S/N 6466, Spindle Speeds to 1,800 RPM, 14.9" Maximum Turning Diameter, 39.3" Maximum Turning Length, 15" 3-Jaw Hydraulic Chuck, Tailstock, Chip Conveyor, Coolant System, MF-T6 CNC Control [SEE PHOTOS](#)

Cincinnati Milacron Model Cinturn 8U-40 Series 1206 Two-Axis CNC Turning Center; S/N 5320U08-89-012, Acramatic 850 Control

## CNC MILLING MACHINE

Sport Model SB3 Three-Axis CNC Vertical Milling Machine; S/N 970009, 10" X 50" T-Slotted Work Table, Proto Trak M3 CNC Control [SEE PHOTOS](#)

## VERTICAL MILLING MACHINES

1 HP Bridgeport 8-Speed Dovetail Ram Vertical Milling Machine; S/N 14984, Spindle Speeds 80 to 2,720 RPM, 9" X 32" T-Slotted Work Table

2 HP Ex-Cell-O Dovetail Ram Vertical Milling Machine; Spindle Speeds 100 to 3,800 RPM, 9" X 42" T-Slotted Work Table, Sony DRO

## TOOLROOM LATHES

26-1/2" X 120" Lodge and Shipley Model RXE-2516 Geared Head Toolroom Engine Lathe; S/N 50881, Spindle Speeds 15 to 1,000 RPM, Taper Attachment, Coolant System, Chucks [SEE PHOTOS](#)

15" X 50" Gauding-Colchester Geared Head Toolroom Engine Lathe; S/N 6/0055/36294, Spindle Speeds 25 to 2,000 RPM, Complete with Tooling, Acu-Rite DRO [SEE PHOTOS](#)

Feller Model FTL-168EM Precision Toolroom Engine Lathe; S/N N/A, Spindle Speeds

135 to 2,955 RPM, Power Carriage Feed, Collet Chuck, Collets [SEE PHOTOS](#)

## SAWS

13" X 13" Spartan Model PA13N Automatic Horizontal Metal Cutting Band Saw; S/N EPA130413, Hydraulic Clamping, Automatic Stock Feed, Coolant System, Chip Conveyor [SEE PHOTOS](#)

20" Royal Model DCM-5 Vertical Metal Cutting Band Saw; S/N V50323, 20" X 24" Work Table, Blade Welder

## HYDRAULIC HOSE CRIMPING MACHINE

6" BSA Model PE6-50 Hydraulic Hose Crimping Machine; S/N 010698-0061, 6" Capacity Large Quantity Crimper Dies

## OVERHEAD CRANES / JIB CRANES

2 Ton Dayton Portable A-Frame Crane with 2-Ton C&M Manual Chain Hoist, Adjustable Height 1,000 Lb. X 20' Span Gorbel Free Standing Overhead Bridge Crane System with 1/2 Ton Budget Electric Hoist, 30' Crane Runway with Uprights [SEE PHOTOS](#)



(3) Caterpillar and Clark Lift Trucks Up To 5,800 Lbs.



1,000 Lb. X 20' Span Gorbel Free Standing Overhead Bridge Crane System with 1/2 Ton Budget Electric Hoist, 30' Crane Runway with Uprights





OKK Model HM-4 Three-Axis Two-Pallet CNC Horizontal Machining Center

NEW  
2004



26-1/2" X 120" Lodge and Shipley Model RXE-2516 Geared Head Toolroom Engine Lathe



15" X 50" Clausing-Colchester Geared Head Toolroom Engine Lathe

500 Lb. Gorbil Free Standing Rotating Jib Crane with 1/4 Ton Loadmate Electric Hoist

(2) 1,000 Lb. National Crane Free Standing Rotating Jib Cranes with 1/2 Ton Yale Electric Chain Hoist, 12' Arm

2 Ton X 20' Span Mazzella Free Standing Overhead Bridge Crane with 2 Ton Budget Electric Hoist, 30' Crane Runway with Uprights

4,000 Lb. X 15' Span Load Rail Free Standing Overhead Bridge Crane System (No Hoist)

1,000 Lb. X 25' Span Sortman Free Standing Bridge Crane System with 1/2 Ton Electric Chain Hoist

1,000 Lb. X 10' Arm Gorbil Free Standing Rotating Jib Crane with Electric Hoist

## LIFT TRUCKS / MANLIFT / FLOOR SCRUBBER

5,800 Lb. Caterpillar Model GP30 Solid Pneumatic Tire LP Gas Lift Truck; S/N 7AM01157, Side Shifter Attachment

4,500 Lb. Clark Model ECG25 Sit Down Rider Type Electric Lift Truck; S/N ECG358-0027-684FB, Side Shifter Attachment with Hobart Electric Charger

2,000 Lb. Caterpillar Model C15K Solid Tire LP Gas; S/N AT30J000743, Triple Stage Mast, Side Shifter Attachment

300 Lb. Capacity Ballymore Manual Hydraulic Portable Manlift

Marklift Model CH20NEP Electric / Hydraulic Portable Manlift; 30" X 96" Platform Scale

SEE PHOTOS

Advance Model 1-Max 28C Walk Behind Electric Floor Scrubber

## MISCELLANEOUS MACHINERY

28" Alzmetal Type AB4SV Heavy Duty Geared Head Single Spindle Drill; S/N 17342, Speeds 20 to 3,000 RPM, Power Spindle Feed, 18" X 24" T-Slotted Work Table

Electro-Arc Model 2DBQT Tap Disintegrator; S/N 11050

6" X 18" Boyar Schultz Model 3A Automatic Surface Grinder

6" X 12" Boyar Schultz Hand Feed Surface Grinder

15" Rockwell Model 15 Single Spindle Drill

(4) Various Size Single Spindle Drills

6" Double End Carbide Tool Grinder

1.5 HP Baldor Double End Grinder with Dust Collector

Hydrobar Hydraulic Bar Feed

Jorgensen Steel Flite Inclined Chip Conveyor

Zero Model BNP65RSDF Blast Cabinet; S/N 50180, with Zero Dust Collector

Large Quantity Machining Accessories Consisting of; Tombstones, 20" X 20" T-Slotted Pallets, T-Slotted Angle Plates, V-Blocks, 8" Super Spacer, (2) 30" Stuhl and (2) 36" Miscellaneous Bench Centers, (10) 10" Machine Vises, (10) 6" Machine Vises, Chuck Jaws, Lathe Chucks, Radius Dresser, Aloris Tool Posts, R-8 Collets, Perishable Tooling, Collet Spacer Fixture, Drill Vises, Lassy Hand Tapper

## INSPECTION

Tesa Micro-Hite 36" Digital Height Gage

Inspection Tools Consisting of; V-Blocks, Cube Blocks, Granite Surface Plates, 14" J&L Optical Comparator

## SHOP EQUIPMENT

Shop Equipment Consisting of; Work Benches, Steel Shelving, Pallet Racking, Karcher Pressure Washer, Hydraulic Pallet Trucks, Conduit Benders, Electrical Supplies, Clear Plastic Tubing, Electric Chain Hoists, Dump Hoppers, Double End Grinders, C-Clamps, Shop Vacuums, Portable Carts, Lifting Magnets, Hand Tools, Machine Parts, 2,000 Lb. Portable Die Lift Cart, Steel Layout Tables, Parts Cabinets, Hardware, Fatigue Mats, Nylon Slings, Ladders, Ridgid Table Saw, Craftsman Radial Arm Saw, Shipping Supplies, Steel Stock

## VAN TRUCK

2003 Isuzu Single Axle High Cube Van Delivery Truck, Power Tailgate

SEE PHOTOS



Feller Model FTL-168EM Precision Toolroom Engine Lathe



13" X 13" Spartan Model PA13N Automatic Horizontal Metal Cutting Band Saw

## WEBCAST BIDDER INSTRUCTIONS

> All Internet bidders must register for this auction at [www.bidspotter.com](http://www.bidspotter.com) at least 48-Hours Prior to the Sale Date, **if you do not you will not be approved.**

> All Internet bidders must Post a Deposit of Approx. 25% of Your Planned Spending Budget or \$5,000.00 Minimum with Cincinnati Industrial Auctioneers in Order to be approved to Bid. Those who do Not Post the Deposit Will Not be Approved. **Period.**

**BidSpotter.com**



2003 Isuzu Single Axle High Cube Van Delivery Truck, Power Tailgate



Marklift Model CH20NEP Electric / Hydraulic Portable Manlift



6" BSA Model PE6-50 Hydraulic Hose Crimping Machine & 28" Alzmetal Geared Head Drill



Tesa Micro-Hite 36" Digital Height Gage

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(2) Mori-Seiki VMC's



(2) Mori-Seiki TC's



Toolroom Machinery



(3) Lift Trucks

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### IMPORTANT NOTICE:

Although information has been obtained from sources deemed reliable, the auctioneer makes no warranty or guarantee, expressed or implied, as to the accuracy of the information herein contained. It is for this reason that buyers should avail themselves of the opportunity to make inspection prior to the sale. This brochure is intended to provide general information of the equipment being offered and is subject to errors, omissions, additions or deletions. Please check with the Auctioneer's Office for a final listing. Items offered may or may not necessarily be sold as described and/or photographed in this brochure.

**MAIL BIDS ACCEPTED WITH A 25% DEPOSIT**

### DIRECTIONS

From Downtown Cincinnati Proceed North on I-75 for 6 Miles to Exit 6 Mitchell Ave. Turn West on to Mitchell Ave Continue 0.4 Mile to Spring Grove Ave. Turn Left onto Spring Grove Proceed 0.4 Mile to Winton Road. Turn Right onto Winton Continue 1.4 Miles to Sale Site on Left. Watch for Auction Parking and Auction Signs.

### AUCTIONEERS

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### TERMS OF SALE

All equipment described herein will be sold "as is", "where is" to the highest bidder or bidders for cash in accordance with our regular terms and conditions of sale. Unless other satisfactory arrangements are made, a **25% deposit** in cash, certified or cashier's check payable to Cincinnati Industrial Auctioneers, Inc., **is required on all purchases.** Firm and personal checks accepted only if accompanied by a letter from your bank guaranteeing your funds. All sales are subject to state and/or local taxes unless a signed exemption form is presented at the time of purchase. **All balances are due at the conclusion of the sale.** No merchandise may be removed while the sale is in progress. **All bidders must comply with our Standard Terms of Sale,** copies of which will be available at the sale site or can be obtained from our website.

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