

LARGE CAPACITY MACHINING AND FABRICATING FACILITY INCLUDING
BRIDGE MILLS, PLASMA TABLES, FABRICATING, WELDING, CNC MACHINING,
TOOLROOM AND SUPPORT EQUIPMENT

BidSpotter.com
See Instructions on Page 2
To Become a Qualified Bidder on the Internet

PUBLIC AUCTION

Plant Closed

FORMER ASSETS OF ALLISON CONVEYOR ENGINEERING

120 Mine Street – Allison, Pennsylvania 15413

40 Miles South of Pittsburgh, PA

SALE DATE: TUESDAY, DECEMBER 19TH, STARTING AT 9:00 AM

INSPECTION: MONDAY, DECEMBER 18TH FROM 10:00 AM TO 4:00 PM





NEW 2008

(Reverse View) Ding Koan Model DK-2506 Heavy Duty CNC Bridge Mill w/ Right Angle Head



157" TABLE

Kao-Ming Model KMC-4000SD CNC Bridge Mill



400 Ton x 12' Pacific Model K400-12 Hydraulic Press Brake



1/2" x 12' Accurshear Model 850012 Hydraulic Squaring Shear



NEW 2008

Flow Model IFB CNC Water Jet Cutting Table



NEW 2008

82" X 197" TABLE

Ding Koan Model DK-2506 Heavy Duty CNC Bridge Mill w/ Right Angle Head

CNC DOUBLE COLUMN MACHINING CENTERS

Ding Koan Model DK-2506 Heavy Duty CNC Bridge Mill w/ Right Angle Head; s/n US1-014, Fanuc 181-MB Control, 82" x 197" Table, 62" Under Column, Right Angle Head, No. 50 Taper, 24-Pos. ATC, 33,000 Lb. Table Cap., Chip Conveyor, Coolant, Appears to be low hour machine (New 2008)

Kao-Ming Model KMC-4000SD CNC Bridge Mill; s/n 48018, Fanuc 18M Control, 49" x 157" Table, 36" Under Column, 66" Bet. Uprights, No. 50 Taper, 30-Pos. ATC, 17,600 Lbs. Max Table Weight, Chip Conveyor, Coolant (New 11/1998)

CNC WATER JET CUTTING TABLE

Flow Model IFB CNC Water Jet Cutting Table; s/n 398650, Flow CNC Control, 84" x 160" Table Area, 87K PSI Intensifier, 2,200 Hours, Intensifier May

Have Been Replaced 12/2015 (New 2008)

Drake Model PAC90S2-T4 Chiller System

CNC PLASMA CUTTING TABLES

18' x 53' Messer Model MPC2018 CNC Plasma Table; s/n LP-5404, 53' Long x 18' Wide Table, Hypertherm HPR400XD Plasma, Arc Writer Etching Head, Oxy Head, Modular Tables Break in to 63" x 114" Sections, Appears to be low hour machine (New 8/2010)

11' x 32' Messer Model Titan 40/4LP CNC Plasma Table; s/n 00-3904, Navigator CNC Control, 11' x 32' Approx. Downdraft Table, (2) Plasma Torches, Oxy Torch, Hypertherm Model HD3070 & HT2000 Power Supplies, Arc Writer Unit (New 2000)

Messer Model DFT4-32 Cartridge Type Dust Collector; s/n 3242133-1 (New 2010)

PRESS BRAKE AND SQUARING SHEAR

1/2" x 12' Accurshear Model 850012 Hydraulic Squaring Shear; s/n 3156, No Pit, Digital Keypad (New 1999)

400 Ton x 12' Pacific Model K400-12 Hydraulic Press Brake; s/n 1884, 12' Overall Bed, 10' Between Housings, 1/2" x 10' Cap., 266 Ton Punch Cap., ISB Light Curtains, Palm Buttons, No Back Gauge

BAND SAWS

18" x 20" HEM Model H130HA-DL Automatic Horizontal Band Saw; s/n 462295, 30" Hydraulic Bar Feed, Hydraulic Vise (New 1995)

21" x 22" Marvel Model MV525PC/1 Automatic Tilt Frame Vertical Band Saw; s/n 10109PC, 21" Round Cap., 60" Approx. Electronic Bar Feed Rack w/ PLC

WEBCAST BIDDER INSTRUCTIONS

- **Bidders in the United States** will receive approval forms from our office upon registering for the auction on www.bidspotter.com, pending the Auctioneers review of the information provided you will be approved at the Auctioneers discretion.
- **Bidders outside of the United States** must post a deposit of approx. 25% of their planned spending budget or \$2,500.00 minimum with Cincinnati industrial auctioneers in order to be approved to bid. Those who do not post the deposit will not be approved. **period.**





ALLISON CONVEYOR ENGINEERING



18' x 53' Messer Model MPC2018 CNC Plasma Table



18" x 20" HEM Model H130HA-DL Automatic Horizontal Band Saw



21" x 22" Marvel Model MV525PC/1 Automatic Tilt Frame Vertical Band Saw



IRONWORKER

5" x 5" x 1/2" Geka Hydracrop 70 Ironworker; s/n 5578

WELDERS AND RELATED

(15) Lincoln Model CV-655 Welders w/ LN-10 Wire Feeds

Miller Model XMT-456 Welder w/ Wire Feed

(2) Miller Model Deltaweld 452 Welders w/ Wire Feed

(2) Lincoln Model Powerwave 455 Welders w/ Wire Feed

(3) Lincoln Model CV-400 and DC-400 Welders w/ DH-10 Wire Feed

(2) Lincoln Model Power Mig 350 Welders

Lincoln Model Precision Tig 275 Welder

Esab Model ESP-150 Plasma

5 Ton Approx. Vanguard Model HGK-5 Motorized Tank Rolls (2007)

500 Lb. Pandjiris Positioner

(6) Smog Hog Units

(Lot) Out of Service Welders & Wire Feeds, (3) Model CV's & (3) Model CV-655's

MACHINE ACCESSORIES AND TOOLING

36" Production Machine Co. Model 0130 CNC Rotary Table

4' x 5' and 3' x 4' Gilbert Rotary Table

(20) Vidmar Tooling Cabinets w/ Perishable and Indexable Tooling (250+) No. 50 Toolholders of All Types

(20) Crates of Large Capacity Tooling

Large Quantity Tooling and Support Equipment



11' x 32' Messer Model Titan 40/4LP CNC Plasma Table

(100+) Photos available at www.cia-auction.com



5" x 5" x 1/2" Geka Hydracrop 70 Ironworker



Messer Model DFT4-32 Cartridge Type Dust Collector



150 Ton H-Frame Press Master Hydraulic Press



(15) Lincoln Model CV-655 Welders w/ LN-10 Wire Feeds



Miller Model XMT-456 Welder w/ Wire Feed



(2) Lincoln Model Powerwave 455 Welders w/ Wire Feed



Mitts & Merrill Model K35-30 Hydraulic Keyseater



4" Nomura / Olympia Model B-100WB Four-Axis Table Type CNC Horizontal Boring Mill



4" Shibaura Model BT10B-R1 Rotary Table Horizontal Boring Mill

KEYSEATER

Mitts & Merrill Model K35-30 Hydraulic Keyseater; s/n KM88003, PB Control, 36" x 48" Table (New 1988)

Various Tooling may be Sold Separate

CNC FLAT BED LATHES AND TURNING CENTER

72" x 24' (Approx.) Niles Zerbst Heavy Duty Flat Bed CNC Engine Lathe; s/n 94-01, Fanuc 18T Control, 48" Chuck, 75-HP Spindle Drive, Steady Rests, Built by Pragma Engineering Canada

30" x 157" Dainichi Model DL-75X400 Flat Bed CNC Lathe; s/n 27141, Fanuc 20T Control 16" Chuck, Steady Rests (New 1996)

Mori Seiki Model SL-25B/500 CNC Turning Center; s/n 4649, Yasnac Control, 10" Chuck

CNC MACHINING CENTERS

Haas Model VF4 CNC Vertical Machining Center; s/n 20174, Haas CNC Control, 18" x 52" Table, No. 40 Taper, 20-HP Vector Drive, Chip Auger (New 3/2000)

Makino Model FNC106-A30 Heavy Die Mold CNC VMC; s/n A94-2642, Pro 3 Control, 24" x 55" Table, No. 50 Taper, 20-Pos. ATC,

Makino Model GN106-A20 Heavy Die Mold CNC VMC; s/n A91-104, Pro 3 Control, 26" x 55" Table, 20-Position ATC, No. 50 Taper

Hitachi Sieki Model HG-630 CNC Horizontal Machining Center; s/n 00008, 24" x 24" Pallets, 60-Position ATC, Fanuc 15M Control, #50 Taper

Mazak Model V12 CNC Vertical Machining Center

Tsudakoma Model RNC8-30IR 4th Axis

CNC AND MANUAL HORIZONTAL BORING MILLS

4" Nomura / Olympia Model B-100WB Four-Axis Table Type CNC Horizontal Boring Mill; s/n n/a, Fanuc OM Control, 48" x 96" Table, 96" Cross, 60" Vertical, 41" Saddle, 26" Spindle, No. 50 Taper, Spindle Speeds to 1,200 RPM, 11,000 Lbs. Max. Table Weight (New Approx. 1990)

4" Shibaura Model BT10B-R1 Rotary Table Horizontal Boring Mill; s/n 6762, DRO, Pendant, 44" x 49" Table, Spindle Speeds to 1,000 RPM (New 1978)

4" Sacem Hercules Model MST-XC-110 Rotary Table Horizontal Boring Mill; s/n 9244, 47" x 57" Table, No. 50 Taper, Pendant, Spindle Speeds to 1,200 RPM, DRO (New 1980)

RADIAL ARM DRILLS

8' Arm X 19" Col. Carlton L-Base Radial Arm Drill; s/n 4A-4484, Drill Box Table

5' x 15" G&L Bickford L-Base Radial Arm Drill; s/n 954-00210-75, (2) Drill Box Tables

VERTICAL TURRET LATHE

48" Bullard Model Cutmaster Vertical Turret Lathe; s/n 30588, Side Head, Turret, DRO, Pendant, 40" Under Rail

MISC. MACHINERY AND EQUIPMENT

2 HP Bridgeport Series I Vertical Milling Machine

1 HP Millport Vertical Milling Machine

Alliant Vertical Milling Machine
150 Ton H-Frame Press Master Hydraulic Press

16" x 60" Voest Model DA-1.5 Engine Lathe

60" x 48" Trinco Blast Cabinet

(4) 2' x 4' Diversi-Tech Downdraft Benches

Adrian Oliver Model 600 Drill Grinder

8" Sunstrand Belt Grinder



30" x 157" Dainichi Model DL-75X400 Flat Bed CNC Lathe



(2) Makino FNC Heavy Die Mold CNC VMC's



Haas Model VF4 CNC Vertical Machining Center



8' Arm X 19" Col. Carlton L-Base Radial Arm Drill



48" Bullard Model Cutmaster Vertical Turret Lathe



4" Sacem Hercules Model MST-XC-110 Rotary Table Horizontal Boring Mill



NEW 2013



(2) 10' x 22' Approx. Farr Camfill Gold Series Model GSB24-3 Booths for Stainless Welding

WELDING BOOTHS

(2) 10' x 22' Approx. Farr Camfill Gold Series Model GSB24-3 Booths for Stainless Welding; s/n A62136001A and B, 32,400 CFM, Cost Approx. \$67,000 ea. new, appear to be low hour (New 2013)

****Original invoice and drawing available via jeffjr@cia-auction.com****

LIFT TRUCKS AND MAN LIFTS

52,000 Lb. Towmotor Model AH-52 Diesel Power Lift Truck; s/n 0052, 216" Lift, 132" Wide to outside of tires, 5L8750 Engine, Mast and Forks are available but were removed for shipment Genie Model Z-60/34 4x4 Boom Lift; 2,400 Hours (New 1999)

STEEL INVENTORY

Plate and Structural Inventory in Yard

HEAVY STEEL LAYOUT TABLES

103" x 255" x 10" HD Layout Table w/ 1.5" Thick Machine & Slotted Surface

60" x 266" x 2.2" HD Cast Iron Table w/ Clamping Holes

180" x 240" x 6" Challenge Two-Piece Machined & T-Slotted Precision Layout Table

100" x 240" x 3.5" Machined Layout Table

98" x 148" x 2" Thick Machined Layout Table

(2) 87" x 147" x 2.5" Machined Layout Tables

(3) 63" x 126" x 2.75" Machined Layout Tables

(2) 60" x 126" x 2.75" Machined Layout Tables

60" x 110" x 3" Machined Layout Table

48" x 215" x 2" Cast Iron Layout Table

SHOP AND SUPPORT EQUIPMENT

Shop and Support Equipment; Vidmar Cabinets, (10) Dump Hoppers, Graco Paint Pump, Chains & Lifting Equipment, Digital Scale, Fireproof

Cabinets, Pallet Truck w/ Scale, Inspection Room w/ Hardness Tester & Misc. Tools, Horizontal Tank Air Compressor, Hydraulic Hand Pumps w/ Cart, Approx. (25) Skids of New Bearing and Pillow Block Inventory, Delta Disc Sander, Small Surface Grinder, Portable Barrier System, New Electric Motor on Skid, (Lot) Misc. Tooling in Area, (5) Job Boxes w/ Misc., (Lot) Misc. on Skid, (Lot) Racks w/ Misc.

LATE ADDITION FORK LIFTS

(2) 8,000 Lb. Toyota Model 7FGCU35 BCS Cushion Tire LP Gas Lift Trucks; s/n's 72190 & 72260, 48" Forks, 99"/219" 3-Stage Mast, 10K and 11K hours (New 2011)

7,700 LB. Hyster Model H70XL Pneumatic Tire Diesel Lift Truck; s/n F005A03756H, 60" Forks, 109"/169" 2-Stage V-Mast, 6,250 Hours (New 1987)

(2) 6,000 Lb. Caterpillar Model 2C6000 Cushion Tire LP Gas Lift Trucks; s/n's AT83F31859 & AT83F31862, 42" Forks (New 2012)



Plate and Structural Inventory in Yard



Mast included in sale, taken off for shipping

52,000 Lb. Towmotor Model AH-52 Diesel Power Lift Truck



72" x 24' (Approx.) Niles Zerbst Heavy Duty Flat Bed CNC Engine Lathe



Various Parts Including (30+/-) Large Bearings



(15) Steel Layout Tables to 180" X 240"



Large Quantity Welding Accessories, Tooling, & Support Equipment

PUBLIC AUCTION

LARGE CAPACITY MACHINING AND FABRICATING FACILITY INCLUDING BRIDGE MILLS, PLASMA TABLES, FABRICATING, WELDING, CNC MACHINING, TOOLROOM AND SUPPORT EQUIPMENT

Plant Closed

FORMER ASSETS OF ALLISON CONVEYOR ENGINEERING

120 Mine Street – Allison, Pennsylvania 15413
40 Miles South of Pittsburgh, PA

SALE DATE:
TUESDAY, DECEMBER 19TH
STARTING AT 9:00 AM

INSPECTION:
Monday, December 18th
10:00 AM to 4:00 PM

 **CINCINNATI INDUSTRIAL AUCTIONEERS**
auctioneers | appraisers | since 1961

Contact Information
2020 Dunlap St.
Cincinnati, Ohio 45214
Phone 513-241-9701
Fax 513-241-6760
www.cia-auction.com



CNC Machinery



Plasma Tables



Water Jet Table



Welding Equipment

FIRST CLASS MAIL!

PRE-SORT
FIRST CLASS
U.S. POSTAGE
PAID
CINCINNATI, OHIO
PERMIT NO. 3593



Important Mail

TO BE DIRECTED TO THE ATTENTION OF EXECUTIVE PERSONNEL

TUESDAY, DECEMBER 19TH

PUBLIC AUCTION

Plant Closed

FORMER ASSETS OF ALLISON CONVEYOR ENGINEERING

120 Mine Street
Allison, Pennsylvania 15413
40 Miles South of Pittsburgh, PA

IMPORTANT NOTICE:

Although information has been obtained from sources deemed reliable, the auctioneer makes no warranty or guarantee, expressed or implied, as to the accuracy of the information herein contained. It is for this reason that buyers should avail themselves of the opportunity to make inspection prior to the sale. This brochure is intended to provide general information of the equipment being offered and is subject to errors, omissions, additions or deletions. Please check with the Auctioneer's Office for a final listing. Items offered may or may not necessarily be sold as described and/or photographed in this brochure.

MAIL BIDS ACCEPTED WITH A 25% DEPOSIT

DIRECTIONS

Approximately 40 miles South of Pittsburgh,
Use GPS for Best Results

AUCTIONEERS

Cincinnati Industrial Auctioneers, Inc. –
PA License No. AY002219
Jeffrey L. Luggen – PA License No. AU003274R



TERMS OF SALE

All equipment described herein will be sold "as is", "where is" to the highest bidder or bidders for cash in accordance with our regular terms and conditions of sale. Unless other satisfactory arrangements are made, a **25% deposit** in cash, certified or cashier's check payable to Cincinnati Industrial Auctioneers, Inc., is **required on all purchases**. Firm and personal checks accepted only if accompanied by a letter from your bank guaranteeing your funds. All sales are subject to state and/or local taxes unless a signed exemption form is presented at the time of purchase. **All balances are due at the conclusion of the sale.** No merchandise may be removed while the sale is in progress. **All bidders must comply with our Standard Terms of Sale**, copies of which will be available at the sale site or can be obtained from our website.

15% ONSITE BUYER'S PREMIUM
18% ONLINE BUYER'S PREMIUM

 **CINCINNATI INDUSTRIAL AUCTIONEERS**
auctioneers | appraisers | since 1961

Sale Under The Management Of
Cincinnati Industrial Auctioneers
2020 Dunlap St., Cincinnati, Ohio 45214
Phone 513-241-9701 Fax 513-241-6760
cia-auction.com | info@cia-auction.com

 **HGR**
INDUSTRIAL SURPLUS

In Conjunction With
HGR Industrial Surplus
20001 Euclid Ave., Cleveland, Ohio 44117
Phone 216-486-4567 Fax 216-486-4779
hgrinc.com | info@hgrinc.com