

**HVAC SHEET METAL DUCT MANUFACTURER
INCLUDING DUCT LINES, ROLLFORMERS, BRAKES,
SHEARS, ROLLS AND SUPPORT EQUIPMENT**

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PUBLIC AUCTION



6" Cleveland Tool Takeoff Machine

Featuring: 6" Cleveland Tapered Take-off Machine (Rebuilt 2004), 8' Rectangular Duct Machine, 10' Lockformer Round Snap Lock Pipe Machine, Harper Slip and Drive Line, (12) Roll Formers, (7) Elbow Machines, (6) Boot Folders, (4) Pneumatic Toggle Press Heads, (5) Lockformer Duct Notchers, CoLatch Machine, (9) Brakes, (3) Shears, (7) Bending Rolls, (3) Slitters, (4) Cleat Formers, (3) Band Saws, (7) OBI Presses, (19) Riveters, (6) Lift Trucks, Man Lift, Sweeper, Scrubber, Racks, Truck, Shop and Support Equipment

Plant Closed

AMERICAN AIR DUCT, INC.

300 Arentzen Blvd – Charleroi, Pennsylvania 15022
30 Miles South of Pittsburgh, PA



Overall View 10' Lockformer Round Snap Lock Pipe Machine

SALE DATE:
Tuesday,
May 22nd
Starting at 9:00 AM

INSPECTION:
Monday, May 21st
10:00 AM to 4:00 PM

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Overall View 8' Rectangular Duct Machine



(8) BRAKES AVAILABLE

20 Ca. X 10' Engel Model 10BA Hydraulic Brake



(10) ROLL FORMERS AVAILABLE

(10) Various Roll Forming Machines By Flagler, Lockformer and Maplewood

SALE UNDER THE MANAGEMENT OF



Cincinnati Industrial Auctioneers Inc.

2020 DUNLAP ST., CINCINNATI, OHIO 45214 PHONE (513) 241-9701 / FAX (513) 241-6760
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Overall View 8' Rectangular Duct Machine



Close-Up View 10' Lockformer Round Snap Lock Pipe Machine Rollformer Section



Overall View 10' Lockformer Round Snap Lock Pipe Machine



Harper Model Unknown Slip and Drive Line



22 Ga. Flagler Model HSCM 10-Stand Roll Former



Maplewood Model 924 Duplex 9-Stand Roll Former



4- 8" Welty Way Colatch



6" Snappy Automatic Elbow Machine

TAKEOFF MACHINE

6" Cleveland Tool Model 6065-001 Dual Automated Tapered Takeoff Machine; S/N N/A, Allen Bradley DTAM Micro DRO, 10 HP, Palm Controls, Hydraulic (Rebuilt 2004)

6" Cleveland Tool Model 180-004 Taper Takeoff Beader Machine; S/N N/A, Full and Half Tab, 5 HP, Palm Control, Hydraulic (Rebuilt 2004)

To Be Sold Separate and Overall

RECTANGULAR DUCT MACHINE

8' Rectangular Duct Machine Consisting Of; Lockformer 9-Stand Duplex Roll Former; S/N 9010363, For M&F Snaplock Duct, 52" NOR Inline Crossbrake; S/N 024, 62" X 128" Lockformer Roller Conveyor Transfer Table; S/N CONV267 w/ 90 Degree Transfer

ROUND PIPE MACHINE

10' Lockformer Round Spiral Lock Pipe Machine Consisting of: 24 Ga. Lockformer 10-Stand Duplex Roll Former; S/N 420, 24 GA, M&F Button Lock Pipe, 10 HP, 150 FPM, Lockformer Motorized Roller/Transfer Table; S/N 2270, 90 Degree Transfer, 1/2 HP, 10" X 2" Lockformer Pipe Roller; S/N 229, Oval and Round Pipe, Roll, Crimp, Bead, 1-1/2 HP, Control Panel

HARPER SLIP AND DRIVE LINE

Harper Model Unknown Slip and Drive Machine; S/N 84122, Dual Feed, 8" Cutoff, Drives and Bridging Strips, Conveyors, Hydraulic SEE PHOTO

2,000 LB Plessey Model PR16200M Electric Uncoiler; S/N 1084-031, 1.5 HP

ROLL FORMERS

22 Ga. Lock Former 8-Stand Roll Former; S/N 3483, 22 GA, 3-in-1, Slips, 1.5 HP

26 Ga. Flagler 10-Stand Roll Former; S/N B123-657, 26 GA, 3-in-1, Double 90 HEM, 3 HP

Flagler Model R972 H5CC 10-Stand Roll Former; S/N H5CC3851071, Slips, Custom Reeves Lock, 3 HP

Flagler Mode H5CL 10-Stand Roll Former; S/N H5CL264969, Stack Clip, 3 HP

Flagler Model Unknown 10-Stand Roll Former; S/N N/A, 3-in-1, 1.5 HP

Flagler Model HSCBC 10-Stand Roll Former; S/N HSCBC459885, Drives, Stack Clips, HEM, 5 HP

22 Ga. Flagler Model HSCM 10-Stand Roll Former; S/N HSC5L460885, 3-in-1, Slips, HEM, 22 Ga, 5 HP SEE PHOTO

Lock Former 9-Stand Triplex Roll Former; S/N N/A, Drives, S-Slips, Variable Speed

Maplewood Duplex 9-Stand Roll Former; S/N N/A, M&F Button Lock Pipe Tooling

24 Ga. Flagler Model 2664 10-Stand Roll Former; S/N SL2510B137, 24GA

Maplewood Model 924 Duplex 9-Stand Roll Former; S/N 1894-G.924, M&F Snaplock Duct SEE PHOTO

COLATCH MACHINE

4"- 8" Welty Way Colatch; S/N 20923, 6" Throat, 4"- 8" Tooling, 3/4 HP SEE PHOTO

ELBOW MACHINES

(4) Maplewood Model 100A Elbow Machines; S/N 1450-CA, 1234-CA, 1650-CA, 1687-CA, 1 HP, Dual 16" Throat, Crimp Station, Foot Pedal

6" Snappy Automatic Elbow Machine; S/N EL-6-88-121 SEE PHOTO

(2) Ingles Double End and (3) Ingles Single End Elbow Machines; S/N N/A, Dual 14" Throats, Foot Pedal

BOOT FOLDERS

(3) 12" Pneumatic Boot Folders; No. 0326 - 9-1/2" Max Depth, Folds Both Rivets Tabs,

Rivet Tab, Back Bend, Foot Pedal, No. 0322 - 4-1/2" Max Depth Rivet Tabs, Back Bend, Foot Pedal, No. 0323 - 2-3/4" Max Depth, Folds Throat, Rivet Tabs, Back Bend, Foot Pedal

(3) 10" Pneumatic Boot Folders; No. 0325 - 8" Max Depth, Folds Both Rivets and Tabs, Rivet Tab, Back Bend, Foot Pedal, No. 0321 - 4-1/2" Max Depth Rivet Tabs, Back Bend, Foot Pedal, No. 0324 - 2--3/4" Max Depth, Folds Throat, Rivet Tabs, Back Bend, Foot Pedal

PNEUMATIC TOGGLE PRESS HEADS

10 Ton BTM Model DSAGP-10-H Toggle Press Head; S/N N/A, Ram Style 100, 3/8" Stroke Limiter, 7.12" Ram Length

(2) 5 Ton BTM Model DSAGP-5-H Toggle Press Heads; S/N N/A, Ram Style 150, 3/8" Stroke Limiter, 13.3" Ram Length

2 Ton BTM Model DSAGP-2-H Toggle Press Head; S/N N/A, Ram Style 150, 1/2" Stroke Limiter, 13.3" Ram Length

DUCT NOTCHERS

16 Ga. X 60" Lockformer 6-Head Adjustable Hydraulic Notcher; S/N N/A, (2) End Notch, (2) V Notch, Foot Pedal, Hydraulic

16 Ga. X 60" Lockformer 3-Head Adjustable Hydraulic Notcher; S/N N/A, (2) End Notch, V Notch, Foot Pedal, Hydraulic

16 Ga. X 48" Lockformer 5-Head Dual Adjustable Hydraulic Notcher; S/N VG-1552, (2) Double Ends End and V Notch, (2) Button Punch, Foot Pedal, Hydraulic

16 Ga. X 6" Lockformer Adjustable Hydraulic Notcher; S/N N/A, No Notching Heads

20 Ga. X 10" Lockformer 5-Head Adjustable Hydraulic Notcher; S/N N/A, (2) End Notch, (3) V Notch

BRAKES

10' Chicago Model SB104 Mechanical Brake; S/N 118073, Multi Bottom Die, 90 Degree Upper SEE PHOTO

20 Ga. X 10' Engel Model 10BA Hydraulic Brake; S/N 2091-A-78, Bendall, 90 Degree SEE PHOTO

(2) 10' Engel Model 10BA-500 Mechanical Brakes; S/N 1217-6 and 1408-6R., Bendall, Partial 90 Degree SEE PHOTO

96" Chicago Model S/B Mechanical Brake; S/N 105134, Bendall, 90 Degrees fixed

72" Dries and Krump Model 335 Mechanical Brake; S/N L2266, Variable Speed, (O.O.S)

48" Whitney-Jensen Manual Hand Brake; S/N 416-1129-459, 16 Gauge, Low Beam Clamping

36" Falsington Model DB36 Mechanical Brake; S/N 502, Light Duty, 90 Degree Fixed

SHEARS

12 Ga. X 48" Pexto Model 12-U-4-H Kick Shear; S/N 634748, Manual Crank, Precision Back Gauge, 12 Gauge

42" Whitney-Jensen Model 7242 Kick Shear; S/N 1761150, Manual Back Gauge, New Blades

16 Ga. X 36" Peck Stow and Wilcox Model 137K Kick Shear; S/N 11/58, 16 Gauge Capacity, No Back Gauge

ROLLS

36" Tennsmith Bench Mount Manual Bending Roll; S/N N/A

36" Pexto Model 381D Bench Mount Manual Bending Roll; S/N 2433485, 22 Gallon

36" Maplewood Model 360P Power Bending Roll; S/N 1973360P, 3/4 HP

36" Frederick Model 2236 Bench Mount Manual Bending Roll; S/N 46-3902

32" Manufacturer Unknown Power Bending Roll; S/N N/A

WEBCAST BIDDER INSTRUCTIONS

- All Internet bidders must register for this auction at www.bidspotter.com at least 48-Hours Prior to the Sale Date, **if you do not you will not be approved.**
- All Internet bidders must Post a Deposit of Approx. 25% of Your Planned Spending Budget or \$5,000.00 Minimum with Cincinnati Industrial Auctioneers in Order to be approved to Bid. Those who do Not Post the Deposit Will Not be Approved. **Period.**
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No Last Minute Registrations will be accepted. Make Sure to Register & Post Your Deposit No Later than 48-Hours Prior to the Start of the Auction.



(8) BRAKES AVAILABLE

10' Chicago Model SB104 Mechanical Brake



(8) BRAKES AVAILABLE

(2) 10' Engel Model 10BA-500 Mechanical Brakes



(5) NOTCHERS AVAILABLE

(1 of 5) Lockformer Multi-Head Hydraulic Notchers

26" Forest Valley Power Bending Roll; S/N N/A, 1/2 HP, 22" X 48" Table
 18" Manufacturer Unknown Power Bending Roll; S/N N/A, Crimp, Bead, 1/3 HP

SLITTERS

16 Ga. X 24" Wilder Model 1624 Slitter; S/N 25591, 3/4 HP (0080)

20 Ga. X 36" Thrifty Slitter; S/N 273, Two Knives, 1/3 HP (0740)

20 Ga. X 24" Wilder Model 2024 Slitter; S/N 20034, 1/3 HP (0081)

CLEAT FORMERS AND BAR FOLDERS

24" Lockformer Bench Mounted Cleat Former
 (3) Bench Mounted Cleat Formers; (1) 18" Tennsmith (1) 18" Lockformer and (1) 12" Engel
 30" Niagara Bench Mounted Bar Folder
 (2) 21" Arrow Bench Mounted Bar Folder

GANG PUNCH

24" Maplewood Gang Punch; S/N N/A, 5 Punches, 3/4 HP

STAMPING DIES

(7) Cleveland Stamping Dies including Overhead, Sq to Rd Atto and Elbow Boot, Various Sizes

BAND SAWS

36" DoAll Model V36 Vertical Band Saw; S/N 36514885, 66" X 72" Table, Welder

30" DoAll Model 3012-U Vertical Band Saw; S/N 147-62488, 47" X 70" Table, 1/4" X 160" Blade

20" DoAll Model 2013-V Vertical Band Saw; S/N 500-992306, 48" X 60" Table, 1/4" X 154" Blade **SEE PHOTO**

OBI PRESSES

(2) 25 Ton Rousselle No. 3 OBI Punch Presses; S/N DAS12880, DASA11086, 3" Stroke, 1-1/2" Adjustment, 9-3/4" Shut Height, Air Clutch, 12" Edge Notch
 (2) 20 Ton Walsh Model 20X OBI Punch Presses; S/N 12496, 12484, 4" Stroke, 12" X 20" Bed, Air Clutch, Palm Controls.

15 Ton Rousselle No. 15H OBI Punch Press; S/N CH-13359, 2" Stroke, 4-1/2"-12" Adjustable Shut Height, 1-1/2" Adjustment, 160 SPM, 8" X 8" Bed and Ram

12 Ton Alva Allen Model BT-12 OBI Punch Press; S/N JKB64571, 1-3/4" Stroke, 6 3/4" Shut Height, 1-1/2" adjustment, 160 SPM, 8-1/2" X 14" Bed

Feed Lease Model FL 11/2-12X12 Pneumatic Grip Air Feed; S/N 3693, 12" Stroke

RIVETERS

Mid-Rivers Machinery Model AC38 Clincher; S/N 132, 8" Throat, Pneumatic, 28-20 6A, Foot Pedal (New 2003)

(8) Thompson Model 162 Riveters; S/N 5495, 194B, 394B, 514D, 202, 132, 119, 668N, 16" Throat, Foot Pedal

(5) Thompson Model 161 Riveters; S/N 3871, 1296, 4688E, 4045E, 6106, 9" Throat, 1/8" Rivets

(4) Chicago Rivet Model 912-802 Riveters; S/N 6032, N/A, 6810, 807, 12" Throat, Foot Pedal
 Manufacturer Unknown Riveter; S/N N/A, 16" Throat, Foot Pedal

LIFT TRUCKS AND RELATED

12,000 LB Hyster Model S125A LP Gas Lift Truck; S/N A024D03195W, Hard Tire, 2-Stage Mast, 129" Lift Height, 12" Long Forks **SEE PHOTO**

10,000 LB Hyster Model S100XL LP Gas Lift Truck; S/N D004D0373BU, Solid Tire, 3-Stage Mast, 184" Lift Height, **Needs Confirmation of if it is in the sale**

10,000 LB Hyster Model S100B LP Gas Lift Truck; S/N A017D01594N, Hard Tire, 3-Stage Mast, 206" Lift Height

(2) 4,000 LB Clark Model ST40B Electric Walk Behind Stacker; S/Ns ST245-0084PM6238, ST245-0086PM6238, 2-Stage Mast, 130" Lift Height, 24V With Battery Charger

3,000 LB Cat Model NOR30 Electric Order Picker; S/N 2ML-00224, 183" Lift Height, 24V With Battery Charger **SEE PHOTO**

3,000 LB Yale Model NR040AC Electric Order Picker; S/N A815N03114T, 3-Stage Mast, 203" Lift Height, 24V With Battery Charger

Marklift Model 30KBN Electric Boom Lift; S/N 1087M3040, 500 LB Capacity, 30" Max Platform Height, 551 Hours, w/Charger

Economy Model Unknown Electric Man Lift; S/N N/A, 10" Max Platform Height

6,000 LB Cat Model NPV60 Electric Walk Behind Pallet Truck; S/N 2HL04054, 24V **SEE PHOTO**

Convertomatic Model 395725 Electric Walk Behind Floor Scrubber; S/N 435711, 36V

Tennant Model 42E-HD Electric Power Sweeper; S/N 6110, 24V

Forklift Accessories Including; 42" Forks, 48" Forks, 60" Forks, 7" X 84" Fork Extensions, 6" X 60" Fork Extensions

MISC. EQUIPMENT

(2) 10,000 LB Autoquip Model 36C8F100 Electric Lift Table; S/N 78435845-A, 78438545-B, 4' X 9' Table, Foot Pedal

10,000 LB Toledo Model 2255 Scale w/ 4' X 4' Platform

250 Amp Miller Model CP-250TS Welding Source; with Miller Wire Feed

IPM Model 20/20 Rotary Table Stretch Wrapper; S/N N/A, 5" Rotary Table, 7" Max Height
 (3) Tytech Model SS525 Semi Automatic Strapping Machines
 (2) Strapack Model D-53 Semi Automatic Strapping Machines

RACK - ALL TYPES

(175) Pallet Rack Uprights in Depths to 48" and Heights to 216" **SEE PHOTO**

(575) Pallet Rack Cross Beams In Faces to 6" and Widths to 144"

(425) Stacking Racks In Sizes to 102" X 42" X 60" H **SEE PHOTO**

(150) Sections Wire Decking to 36" X 70"

AIR COMPRESSORS

20 HP Kellogg American Model DB 462A Horizontal Tank Air Compressor; S/N 630346, 120 Gallon Tank

15 HP Quincy Model QT15ST1500361 Horizontal Tank Air Compressor; S/N 20040524-0089, 120 Gallon Tank

VEHICLE

2000 Chevrolet Silverado 1500LS Extended Cab Pick-Up Truck; VIN ZGCEC19V9Y1190639, Miles 107,254, Vortec Gasoline Engine, Automatic V8 Transmission, 6 FT Bed

SHOP EQUIPMENT

(Lot) Shop Equipment Consisting of; Ladders of all Types, (8) Pallet Jacks, (5) Wright-Self Dumping Hoppers, (7) Pneumatic Box Staplers, (1) Pneumatic Bander, (30) Wheeled Flatbed Shop Carts, (40) Portable and Stationary Steel Tables, (6) Lengths Lifting Chain, (11) Adjustable Material Stands, (2) Banding Carts, 10,000 LB Hydroscale Crane Scale, (18) Miscellaneous Motors, Hand Carts, Fans, Tools and Many Other Related Items



(10) ELBOW MACHINES AVAILABLE

(3 of 10) Single and Double End Elbow Machines



(19) RIVETERS AVAILABLE

(3 of 19) Riveters By Thompson and Chicago



(425) RACKS AVAILABLE

(425) Stacking Racks In Sizes to 102" X 42" X 60" H



12,000 LB Hyster Model S125A LP Gas Lift Truck



3,000 LB Cat Model NOR30 Electric Order Picker



6,000 LB Cat Model NPV60 Electric Walk Behind Pallet Truck



20" DoAll Model 2013-V Vertical Band Saw



(175) Pallet Rack Uprights and (575) Pallet Rack Cross Beams

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Plant Closed

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6" Cleveland Tool Takeoff Machine



Lockformer Pipe Machine



(8) Brakes Of All Types



(10) Roll Forming Machines

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THURSDAY, MAY 22ND

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AUCTIONEERS

Jeffrey L. Luggen - Auction License No. AU003274R

John F. Rome - Auction License No. AU005357

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