

PUBLIC

# AUCTION

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SURPLUS TO THE CONTINUING OPERATIONS OF

**SURPLUS EQUIPMENT FROM A MAJOR DEFENSE CONTRACTOR  
INCLUDING LATE MODEL WELL MAINTAINED TRUMPF CNC LASERS,  
MAZAK CNC HMC'S AND JOHNFORD CNC VMC**

## BAE SYSTEMS

**SALE DATE: TUESDAY, JULY 31ST  
STARTING AT 1:00 PM**

**SHORT SALE, ONLY (15) LOTS OF MACHINERY**

Equipment Located at  
5000 Interstate 10 West, Sealy, TX 77474

Auction to be Conducted Theatre Style at The  
Holiday Inn Express

2370 Hwy 36 South, Sealy, TX 77474

**INSPECTION:**

**MONDAY, JULY 30TH FROM 9:00 AM - 4:00 PM  
TUESDAY, JULY 31ST FROM 9:00 AM - 11:00 AM**

All people planning on making an inspection  
must fill out information form 1102 by 7/25, email  
[Kendrea@cia-auction.com](mailto:Kendrea@cia-auction.com) for forms and approval info.



**Cincinnati Industrial  
Auctioneers Inc.**  
2020 DUNLAP ST., CINCINNATI, OHIO 45214  
PH (513) 241-9701 / FAX (513) 241-6760  
WEBSITE: [www.cia-auction.com](http://www.cia-auction.com)



**Myron Bowling  
Auctioneers Inc.**  
P.O. BOX 369 ROSS, OHIO 45061  
PH (513) 738-3311 / FAX (513) 738-0221  
WEBSITE: [www.myronbowling.com](http://www.myronbowling.com)



**PPL Auction**  
3100 DUNDEE ROAD,  
SUITE 915, NORTHBROOK, IL 60062  
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**NEW  
2002**

**New  
Resonator  
2009**

3,200 Watt Trumph LaserCell TLC-1005 Five-Axis CNC Profile Laser Cutting Machine



Close Up View Bridge of Trumph TLC-1005 Five-Axis Laser

**AUCTION INFORMATION**

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**SHORT SALE ONLY (15) LOTS OF MACHINERY**

**www.cia-auction.com**  
**(20+) Pics and Videos**  
**Of Each Machine**

**Inspection Times and Requirements:**  
Monday, July 30th From 9:00 AM – 4:00 PM.  
Tuesday, July 31st From 9:00 AM – 11:00 AM.

All people making an inspection must fill out information form and 1102 by 7/25, email [Kendrea@cia-auction.com](mailto:Kendrea@cia-auction.com) for forms. U.S. Citizens Only, valid government issued I.D. required at arrival. Inspections will be guided tours by Plant / Auction Personnel. Plant Safety Regulations will be strictly enforced. Steel Toe Safety Boots and Safety glasses are required.

**Sale Info:**

All Machines will be available for inspection during the specified times listed on this brochure. The Auction will be conducted a few miles away at the address above theatre style via slide show. This will be a short auction of only about 15 lots of primarily large machinery. No small items will be available. There is a possibility that additional machinery and equipment will be added to this auction, see auction catalog one week prior to auction for complete listing.

**Removal Dates & Rigging Company Info:**

Removal will be by appointment only. Riggers will be limited to only a few selected pre qualified companies, names will be provided in the auction catalog. All of the items must be removed within 30 days from the day of the auction. Any items remaining after this time will be removed from the premises and stored at the expense of the buyer or considered abandoned and scrapped or may be subject to rental and/or entry fees.



**NEW  
2003**

4,000 Watt Trumph Trumatic L3030 CNC Laser Cutting Machine



**NEW  
2001**

**New  
Resonator  
2007**

3,200 Watt Trumph Trumatic L3030 CNC Laser Cutting Machine



**CNC FIVE-AXIS LASER CUTTING MACHINE**

**3,200 Watt Trumph LaserCell TLC-1005 Five-Axis CNC Profile Laser Cutting Machine;** S/N A0420A0009, 3,200 Watt Trumph Model TLF3000 Turbo Resonator; S/N D0004A0322 (Installed 03/2009), Beam On Hours Since 03/2009: 3,426, Total Beam On Hours: 14,371, Laser On Hours: 59,971, Max Work Ranges: 4000 MM X-Axis, 1500 MM Y-Axis, 500 MM Z-Axis, N X 360° C-Axis, ±120? B-Axis, Max Travel Ranges: 4075 MM X-Axis, 1530 MM Y-Axis, 502 MM Z-Axis, 700 MM Max Working Height, Siemens Sinumerik 840D Control and Drives w/ Pendant Control, Ultrafilter International. Type LP0072 Dryer, Reidel Type L15/21 TR3/19.30 Model 2KA3 Precision Cooling System, Keller Model VAR10T.5 Dust Collector, 30' GTS Custom

Built Infeed Shuttle Table w/ Allen Bradley Panelview 600 Control, 12" X 24' Prab. Magnetic Scrap Conveyor, 12" Prab Incline Magnetic Scrap Conveyor (**NEW 2002**)

**SEE PHOTO**

**CNC LASER CUTTING MACHINES AND PLATE LOADERS**

**3,200 Watt Trumph Trumatic L4030 CNC Laser Cutting Machine w/ B-Axis;** S/N 130622, 3,200 Watt Trumph Model TLF 3200 TM Resonator; S/N D0004A0110 (Installed 08/2007), Beam On Hours Since 08/2007: 12,434, Total Beam On Hours: 27,861, Laser On Hours: 61,820, Working Ranges: 4000 MM X-Axis, 2000 MM Y-Axis, 115 MM Z-Axis, Max Travel Ranges: 4150 MM X-Axis, 2140 MM Y-Axis, 117 MM Z-Axis,

**WEBCAST BIDDER INSTRUCTIONS**

- > All Internet bidders must register for this auction at [www.bidspotter.com](http://www.bidspotter.com) at least 48-Hours Prior to the Sale Date, **if you do not you will not be approved.**
- > All Internet bidders must Post a Deposit of Approx. 25% of Your Planned Spending Budget or \$5,000 Minimum with Cincinnati Industrial Auctioneers in Order to be approved to Bid. Those who do Not Post the Deposit Will Not be Approved. **Period.**



- > There is a 18% Buyer's Premium in Effect for All Online Purchases.
- > We Highly Recommend that Potential Buyers Attend this Auction & Bid Live Onsite. This will give you the Ability to Inspect the Items & Fully Appreciate Their Condition, Along with Saving You 3% of the Buyer's Premium.
- > No Last Minute Registrations will be accepted. Make Sure to Register & Post Your Deposit No Later than 48-Hours Prior to the Start of the Auction.



Close Up View Bridge of Trumf L4030 CNC Laser

Rotary Axis for Pipe, 20 MM Max Material Thickness, (2) 84" X 163" Shuttle Tables, Siemens 840D Control and Drives, Reidel Precision Cooling System Type L15/21 TR3/19.30 Model 2KA3040, 5 HP Handle Type MF-L Size 40/8/1 Dust Collector (**New 2001**) **SEE PHOTO**

> **Trumpf Lift Master Model L4030 Sheet Transfer Station;** S/N 246959, Plate Centering, Double Plate Recognition, 2,900 Lbs Suction Cup Lift Capacity, (New 2001) **\*\*To Be Sold Separately and Overall\*\***

> **STOPA Maxiformat 40-Station Automated Plate Storage System;** S/N 043212, Stopa MIPC C-Control Station, 11,000Lbs Per Station Capacity, 72" X 144" Station Plate Capacity, 220 Ton System Capacity, System Height, 21'3" Footprint 22" Wide X 30" Deep, (1) Load Car, (2) Shuttle Cars (New 2005) **\*\*To Be Sold Separately and Overall\*\*** **SEE PHOTO**

**4,000 Watt Trumf Trumatic L3030 CNC Laser Cutting Machine;** S/N A0220A0221, 4,000 Watt Model TLF4000 Turbo Resonator; S/N D0004A7275, Laser On Hours: 48,586, Beam On Hours: 27,571, 88 KVA Connection, Max Working Ranges: 3000 MM X-Axis, 1500 MM Y-Axis, 115 MM Z-Axis, Max Travel Ranges: 3104 MM X-Axis, 1580 MM Y-Axis, 117 MM Z-Axis, 20 MM Max Material Thickness, (2) 62" X 122" Shuttle Tables, Siemens 840D Control and Drives, Reidel Type L16/29 TR3 EST/22.0 Model 2KA3 Precision Cooling System, 5HP Handle Type MF-L Size 40/8/1 Dust Collector (**New 2003**) **SEE PHOTO**

> **Trumpf Lift Master Model L3030 Sheet Transfer Station;** S/N 255409, 1,900Lbs Max Workpiece Weight, 2,000 MM X 1000 MM Min Workpiece Size, 3000 MM X 1500 MM Max Workpiece Size, 200 MM Max Stack Height, 25 MM Max Sheet Thickness, 1180 MM Vertical Stroke (New 2003) **\*\*To Be Sold Separately and Overall\*\***

**3,200 Watt Trumf Trumatic L3030 CNC Laser Cutting Machine;** S/N 920303, 3,200 Watt Trumf Model TLF3000 Turbo; S/N D0004A7007 (Installed 07/07), Beam On Hours Since 07/07: 16,495, Total Beam On Hours: 35,616, Laser On Hours: 64,811, Max Working Ranges: 3000 MM X-Axis, 1500 MM Y-

Axis, 115 MM Z-Axis, Max Travel Ranges: 3104 MM X-Axis, 1580 MM Y-Axis, 117 MM Z-Axis, 20 MM Max Material Thickness, (2) 62" X 122" Shuttle Tables, Siemens 840D Control and Drives, Reidel Type L15/21 TR3/19.30 Model 2KA3 Precision Cooling System, 5HP Handle Type MF-L Size 40/8/01 Dust Collector (**New 2001**) **SEE PHOTO**

> **Trumpf Lift Master Model L3030 Sheet Transfer Station;** S/N 244035, 1,500Lbs Capacity, 3000 MM X 1500 MM Max Sheet Size, 200 MM Max Stack Height, 20 MM Max Sheet Thickness, 12" Riser (New 2001) **\*\*To Be Sold Separately and Overall\*\***

**CNC HORIZONTAL MACHINING CENTERS**

(2) **Mazak Model FH-6800 Two-Pallet CNC Horizontal Machining Centers;** S/N 159530 & 159289, These Machines Are Coming Out Of A 6-Machine FMS System And Will Require Some Modification To Make Free-Standing, Power On Hours: 1,961 (159530) & N/A (159289), Total Cutting Hours: 1,652 (159530) & (159289), Mazatrol 640M PC-Fusion-CNC Control, 24.80" X 24.80" Drilled & Tapped Pallets, 41.34" X-Axis, 31.50" Y-Axis, 34.65" Z-Axis, Full Fourth Axis .001 Degree Pallet Rotation, No. 50 Taper Spindle, High Torque 7,000 RPM Spindle, 40 HP Spindle Motor, 120-Position ATC, 3,300Lbs Max Pallet Load, Through Spindle Coolant, 38" Wide Mayfran Consep 2000 Chip Conveyor, MAC Model Mac-Tower-3P-2 Oil Chiller, Airflow System Mist Collector (**New 2002**) **SEE PHOTO**

**CNC VERTICAL MACHINING CENTER**

**Johnford Super Vertical Model SV-48H Two-Pallet CNC Vertical Machining Center;** S/N VBD6094, Fanuc Series 18i-MB CNC Control, 27.6" X 51.2" T-Slotted Pallets, 48" X-Axis, 28" Y-Axis, 24.8" Z-Axis, No. 50 Taper Spindle, 6,000 RPM Spindle, 20HP Spindle Motor, Coolant Through Spindle, 20-Position ATC, 2,200Lbs Max Pallet Load, Harbor Oil Cooler, Incline Chip Conveyor (**New 2006**) **SEE PHOTO**



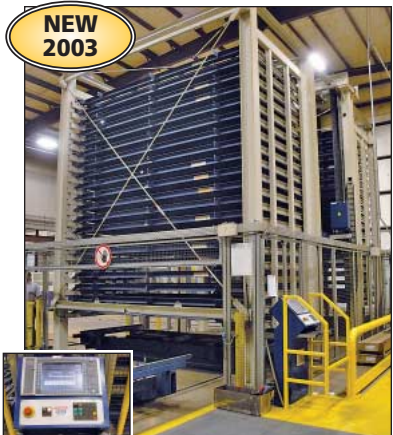
3,200 Watt Trumf Trumatic L4030 CNC Laser Cutting Machine w/ B-Axis



(2) Mazak Model FH-6800 Two-Pallet CNC Horizontal Machining Centers



Johnford Super Vertical Model SV-48H Two-Pallet CNC Vertical Machining Center



STOPA Maxiformat 40-Station Automated Plate Storage System

**INSPECTION REQUIREMENTS**

1. FILL OUT AND RETURN FORMS TO [KENDREA@CIA-AUCTION.COM](mailto:KENDREA@CIA-AUCTION.COM) BY 7/25
2. U.S. CITIZENS ONLY
3. VALID GOVERNMENT ISSUED I.D. REQUIRED AT CHECK IN
4. STEEL TOED SHOES
5. SAFETY GLASSES
6. NO CAMERAS ALLOWED ON PREMISES
7. LEAVE BRIEFCASES IN VEHICLES OR AT HOTEL
8. BY GUIDED TOUR ONLY, SUBJECT TO WAIT

**\*\*Failure to comply with the above will disqualify from making an inspection\*\***

PUBLIC PUBLIC

# AUCTION

SURPLUS TO THE CONTINUING OPERATIONS OF

## BAE SYSTEMS

Equipment Located at  
 5000 Interstate 10 West, Sealy, TX 77474  
 Auction to be Conducted Theatre Style at  
 The Holiday Inn Express  
 2370 Hwy 36 South, Sealy, TX 7747

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(3) Trumpf Three-Axis Lasers

**Cincinnati Industrial Auctioneers Inc.**  
 2020 DUNLAP STREET  
 CINCINNATI, OHIO 45214

**Myron Bowling Auctioneers Inc.**  
 P.O. BOX 369  
 ROSS, OHIO 45061

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Trumpf Five-Axis Laser



(2) Mazak 6800 CNC HMC's



### Important Mail

TO BE DIRECTED TO THE ATTENTION  
 OF EXECUTIVE PERSONNEL

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SURPLUS EQUIPMENT FROM A MAJOR DEFENSE CONTRACTOR  
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### IMPORTANT NOTICE:

Although information has been obtained from sources deemed reliable, the auctioneer makes no warranty or guarantee, expressed or implied, as to the accuracy of the information herein contained. It is for this reason that buyers should avail themselves of the opportunity to make inspection prior to the sale. This brochure is intended to provide general information of the equipment being offered and is subject to errors, omissions, additions or deletions. Please check with the Auctioneer's Office for a final listing. Items offered may or may not necessarily be sold as described and/or photographed in this brochure.

MAIL BIDS ACCEPTED WITH A 25% DEPOSIT

### TERMS OF SALE

All equipment described herein will be sold "as is", "where is" to the highest bidder or bidders for cash in accordance with our regular terms and conditions of sale. Unless other satisfactory arrangements are made, a 25% deposit in cash, certified or cashier's check payable to Cincinnati Industrial Auctioneers, Inc., is required on all purchases. Firm and personal checks accepted only if accompanied by a letter from your bank guaranteeing your funds. All sales are subject to state and/or local taxes unless a signed exemption form is presented at the time of purchase. All balances are due at the conclusion of the sale. No merchandise may be removed while the sale is in progress. All bidders must comply with our Standard Terms of Sale, copies of which will be available at the sale site or can be obtained from our website. 15% onsite and 18% online buyer's premium in effect for this sale.

### DIRECTIONS

**Directions to Inspection / Equipment Location:** From Houston, Texas Proceed Approx 40 Miles West on I-10 to Exit 716 Pyka Rd. Turn Left off onto Interstate 10/Frontage Rd and Sale Entrance will be immediately on Right. This is a Secure Facility. Please Watch for Signs Directing you to the Restricted Parking Area & Secure Inspection Entrance.

**Directions to Auction Location:** From Houston, Texas Proceed Approx 35 Miles West on I-10 to Exit 720 Hwy 36/Meyer St. Turn South onto Hwy 36/Meyer St Continue 1/2 Mile to Holiday Inn Express on Right. Auction to be held inside Holiday Inn Express Meeting Room

**15% ONSITE BUYERS PREMIUM**  
**18% ONLINE BUYERS PREMIUM**

### AUCTIONEERS

Jeffrey L. Luggen - Texas License No. 00011379  
 Joseph M. Luggen - Texas License No. 16984  
 Myron C. Bowling - Texas License No. 12989  
 Joel L. Bersh - Texas License No. 16980



### Cincinnati Industrial Auctioneers Inc.

2020 DUNLAP ST., CINCINNATI, OHIO 45214  
 PH (513) 241-9701 / FAX (513) 241-6760  
 WEBSITE: [www.cia-auction.com](http://www.cia-auction.com)



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