

ORDERED SOLD BY SECURED PARTY PRECISION CNC MACHINE SHOP
INCLUDING SWISS TYPE CNC LATHES, HAAS CNC MACHINING CENTERS,
OKUMA CNC TURNING CENTERS, TOOLING, TOOLROOM MACHINERY AND SHOP EQUIPMENT

PUBLIC AUCTION

BidSpotter.com
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See Instructions on Page 3

Plant Closed – Ordered Sold by Secured Party

BAITY'S PRECISION MACHINING

247 Old Weaverville Road – Woodfin (Asheville), North Carolina 28804

Just North of Asheville, North Carolina off I-26

SALE DATE: THURSDAY, FEBRUARY 8TH, STARTING AT 9:00 AM

INSPECTION: WEDNESDAY, FEBRUARY 7TH, FROM 10:00 AM TO 4:00 PM



Sale Under The Management Of

CINCINNATI INDUSTRIAL AUCTIONEERS

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2020 Dunlap St., Cincinnati, Ohio 45214 Phone 513-241-9701 Fax 513-241-6760



THURSDAY, FEBRUARY 8TH – 9:00 AM



1992 Haas Model VF2 CNC Vertical Machining Center



1999 Haas Model VF4 CNC Vertical Machining Center



**2011 Haas Model DT-1 CNC Drilling and Tapping Center



2004 Okuma Tatung BB Model ESL10 CNC Turning Center



Okuma Howa Model ACT-15 CNC Turning Center



1999 Okuma Crown Model 762S-BB CNC Turning Center



2000 Mubea Model HIW 550/510 Hydraulic Ironworker

SWISS TYPE CNC SCREW MACHINES

2007 Star Model SB-16D Swiss Type CNC Screw Machine; s/n 0388, Full Model SB16D-10935, Fanuc 18i-TB, Turbo Chip Conveyor

- Star Model ASO-16 Bar Feed

2004 Citizen Cincom Model L-32 VII Swiss Type CNC Screw Machine; s/n V13180, Approx. 4,700 Hours, Turbo Chip Conveyor, Aercology Mist Collector, Cool Blaster CB510 Coolant System

- Iemca Feeder Boss 432/37 Magazine Bar Feed; s/n A05020401

1998 Citizen Cincom L32 VII Swiss Type CNC Screw Machine; s/n V6670, Approx. 9,500 Hours, Turbo Chip Conveyor, Cool Blaster HD, Royal Filtermist F600

- 12" IEMCA Feeder Boss 542 CNC/37 Magazine Bar Feed; s/n 98100518

CNC MACHINING CENTERS

****2011 Haas Model VF-2SS CNC Vertical Machining Center;** s/n 1088142, 14" x 36" Table, 30" x 16" x 20" Travels, Chip Conveyor, Programmable Coolant Nozzle, High Speed Machining Option, Wireless Intuitive Probing System with Renishaw Wireless Tool (WIPS-R), High Pressure Through Spindle Coolant (TSC-1000)

****2011 Haas Model DT-1 CNC Drilling and Tapping Center;** s/n 1087387, 15" x 26" Table, 20" x 16" x 15.5" Travels, Chip Auger, TSC-1000 High Pressure Coolant Unit

- Haas 4th Axis Rotary Table, 6" Chuck

2001 Haas Model VF-3B CNC Vertical Machining Center; s/n 25253, 18" x 48" Table, 40" x 20" x 25" Travels

1999 Haas Model VF4 CNC Vertical Machining Center; s/n 17890, 18" x 52" Table, 50" x 20" x 25" Travels (Mfg. 6/99)

1992 Haas Model VF2 CNC Vertical Machining Center; s/n 1586, 14" x 36" Table, 30" x 20" Travel, Updated Control

****Items marked with a ** possibly leased and subject to withdraw from auction**

CNC TURNING CENTERS

2010 Okuma Tatung Model ES-L6 II Turning Center; s/n D1565, Okuma OSP-P200L-R Control

- 6" Iemca Prodigy 551-E Magazine Bar Feed; s/n A09112702

2004 Okuma Tatung BB Model ESL10 CNC Turning Center; s/n P0171, OSP-U10L Control, Tailstock, Parts Catcher, Bar Feed Interface, 10" Chuck

1999 Okuma Crown Model 762S-BB CNC Turning Center; s/n 1040, OSP700L Control, Tailstock, Henning Chip Conveyor

Okuma Howa Model ACT-15 CNC Turning Center; s/n 00108, Fanuc 18T Control, No Tailstock, Chip Conveyor

- **2010 6' Iemca Advantage 66 Type 15 Bar Feed; s/n 01003T03

1990 Okuma Model LB-15BB CNC Turning Center; s/n 9983, Tailstock, Henning Chip Conveyor, Okuma OSP5020 Control, Royalmist F900 Filter

TOOLING AND ACCESSORIES

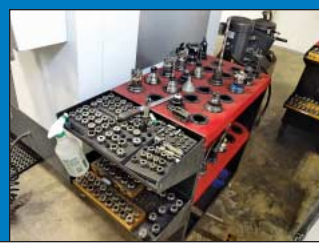
Very Clean Modern Tooling and Machine Accessories; (250) No. 40 Tool Holders, (17) Kurt Vises, Kurt Tombstone, Haas 4th Axis, (8) 4" Kurt Double Lock Vises, Perishable and Indexable Tooling, Tool Holder Carts, Collets, Manual Mill Tooling and Related

SAW, IRONWORKER, WELDING

12" x 12" Hyd-Mech Model H-12A Automatic Horizontal Band Saw; s/n A694231H, PLC100 Control

2000 Mubea Model HIW 550/510 Hydraulic Ironworker; s/n 161

Startrite Model H175 Vertical / Horizontal Saw



Large Quantity Machine Accessories and Tooling

BAITY'S PRECISION MACHINING



2007 Star Model SB-16D Swiss Type CNC Screw Machine



1998 Citizen Cincom L32 VII Swiss Type CNC Screw Machine



2004 Citizen Cincom Model L-32 VII Swiss Type CNC Screw Machine



Lathe Bar Feeds and Coolant Pumps



17" x 40" Osama Sr. SJ-1740G Engine Lathe

Victor Gas Straight Burner; s/n CM1473179

Welders and Related Equipment;
Miller Dialarc Tig, Millermatic 300, Thermal Arc Fabstar 4030, Dialarc Hand Feed Tig, Hobart Mig, Torch, Clamps, Tools and Miscellaneous

VERTICAL MILLING MACHINES

Bridgeport Model EZ-Trak-SX CNC Vertical Mill; s/n 146002 BR261134 (033261134-E)

Bridgeport Vertical Milling Machine; s/n 133164, Acu-Rite III DRO

1985 Webb 3VH Vertical Milling Machine; s/n 3253, Power Feed, Acu-Rite III DRO

Alliant Vertical Milling Machine

MISC. AND TOOLROOM MACHINERY

Gage Master Model GM5-29 Optical Comparator; s/n 18426, Series 20 Control

Inspection Tools and Equipment, Hardness Tester, Calipers, Mics, Surface Plate

Sunnen MBB-1660 Honing Machine; s/n 3V1-94225

17" x 40" Osama Sr. SJ-1740G Engine Lathe; s/n 841215

6" x 12" Myford OD Grinder; s/n 250262

Cincinnati Milacron Monoset Cutter Grinder; s/n 3152AO176-0075

5-HP Torit Donaldson Model 200 Portable Dust Collector

Empire Blast Cabinet

Yuasa Model 618 Surface Grinder

Brown and Sharpe No. 1 OD Grinder; s/n 6251370

Cuttermaster Model FCG-30 Sharpener; s/n 3744

Cress Model C1220 Electric Toolroom Furnace

Tool Grinders, Drills, Sanders, Arbor Presses

AIR COMPRESSORS AND RELATED

Sullivan Palatek 25-D4 Air Compressor; with Ultra Roc Dryer

10-HP Sullair Model ES6-10H-ACAC230 Air Compressor; s/n E698001897, 125 PSIG with SRD Dryer (1998)

Sullair Model SRD Air Dryer

FORK LIFT, SHOP AND SUPPORT EQUIPMENT

3,000 Lb. Toyota Model 42-6FGCU15 Solid Tire LPG Lift Truck; s/n 65321

Miscellaneous Bar Stock on Racks with Brass and other Alloys

Jobbox with Tools

Very Clean Shop Equipment, Hoppers, Tools, Benches, Cabinets, Carts and Related



Material and Bar Stock



Sullivan Palatek 25-D4 Air Compressor

WEBCAST BIDDER INSTRUCTIONS

- **Bidders in the United States** will receive approval forms from our office upon registering for the auction on www.bidspotter.com, pending the Auctioneers review of the information provided you will be approved at the Auctioneers discretion.
- **Bidders outside of the United States** must post a deposit of approx. 25% of their planned spending budget or \$2,500.00 minimum with Cincinnati industrial auctioneers in order to be approved to bid. Those who do not post the deposit will not be approved. **period.**

BidSpotter.com



5-HP Torit Donaldson Model 200 Portable Dust Collector



Gage Master Model GM5-29 Optical Comparator



3,000 Lb. Toyota Model 42-6FGCU15 Solid Tire LPG Lift Truck



Cress Model C1220 Electric Toolroom Furnace



Sunnen MBB-1660 Honing Machine



Cincinnati Milacron Monoset Cutter Grinder

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(5) Haas CNC VMC's



(3) Swiss Type CNC's



(5) CNC Lathes



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IMPORTANT NOTICE:

Although information has been obtained from sources deemed reliable, the auctioneer makes no warranty or guarantee, expressed or implied, as to the accuracy of the information herein contained. It is for this reason that buyers should avail themselves of the opportunity to make inspection prior to the sale. This brochure is intended to provide general information of the equipment being offered and is subject to errors, omissions, additions or deletions. Please check with the Auctioneer's Office for a final listing. Items offered may or may not necessarily be sold as described and/or photographed in this brochure.

MAIL BIDS ACCEPTED WITH A 25% DEPOSIT

DIRECTIONS

Just North of Asheville, North Carolina off I-26, Use GPS for best results

AUCTIONEERS

Cincinnati Industrial Auctioneers – NC License No. 5610

Jeffrey L. Luggen - NC License No. 5611

Joseph M. Luggen - NC License No. 9333



TERMS OF SALE

All equipment described herein will be sold "as is", "where is" to the highest bidder or bidders for cash in accordance with our regular terms and conditions of sale. Unless other satisfactory arrangements are made, a **25% deposit** in cash, certified or cashier's check payable to Cincinnati Industrial Auctioneers, Inc., is **required on all purchases**. Firm and personal checks accepted only if accompanied by a letter from your bank guaranteeing your funds. All sales are subject to state and/or local taxes unless a signed exemption form is presented at the time of purchase. **All balances are due at the conclusion of the sale.** No merchandise may be removed while the sale is in progress. **All bidders must comply with our Standard Terms of Sale**, copies of which will be available at the sale site or can be obtained from our website.

15% ONSITE BUYER'S PREMIUM
18% ONLINE BUYER'S PREMIUM



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