

**METAL FRAME COMMERCIAL SEATING  
MANUFACTURER INCLUDING FABRICATING,  
WOODWORKING AND UPHOLSTERY EQUIPMENT**

# PUBLIC AUCTION

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**Rebuilt  
2002**



1-1/4" Pines Model No. 1 Horizontal Hydraulic Tube Bender



Thermwood Model C50 CNC Router



Abbey Etna Model 158 Swager



Complete Powder Coat Line With Booths, Ovens and Washers

**Featuring:** (2) Pines Horizontal Hydraulic Tube Benders, Pines Vertical Tube Bender, Abbey Etna Model 158 Swager, Rye Model R40E Rotary Automatic Shaping Machine, Thermwood Model C50 CNC Wood Router, Powder Coat Paint System, (3) Vertical Mills by Alliant and Bridgeport, (6) OBI Presses Up to 110 Ton By Niagara & Rouselle, Air Compressors, (3) Forklifts Up to 5,000 Lbs, Marvel Tilt Frame Band Saw, Monorail System, (5) Sewing Machines & Other Upholstery Equipment, Steel Inventory, Large Quantity Tool Room & Shop Support Equipment

**Plant Closed**

## CARSTONE SEATING

50 Lydia Lane – Somerset, Kentucky 42501

(100 Marybeth Lane for GPS Use)

Approx. 80 Miles South of Lexington, Kentucky

**SALE DATE:**  
**Tuesday,**  
**May 3rd**  
**Starting at 9:00 AM**

**INSPECTION:**  
**Monday, May 2nd**  
**10:00 AM to 4:00 PM**

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**INTANGIBLE ASSETS FOR MANUFACTURING  
OF COMMERCIAL TABLES AND SEATING  
TO BE OFFERED AT 10:00 AM**



(7) OBI Presses To 110 Tons



Marvel Model V-10A Tilt Frame Vertical Band Saw

SALE UNDER THE MANAGEMENT OF



**Cincinnati Industrial Auctioneers Inc.**

2020 DUNLAP ST., CINCINNATI, OHIO 45214 PHONE (513) 241-9701 / FAX (513) 241-6760

INTERNET: [cia-auction.com](http://cia-auction.com) for printable brochures, catalog, terms and proxy-bidding



**TUESDAY, MAY 3RD - 9:00 AM**



55' Mfg. Unk. Long Pass Thru Three-Stage Washer



250' Mfg. Unk. Long Pass Thru Modular Panel Dry-Off Oven



3/4" Pines Horizontal Hydraulic Tube Bender

**Rebuilt  
2005**



Partial View Steel Tube Inventory



Partial View Late Model Welders



15" X 30" Clausing Colchester 15 Geared Head Engine Lathe



Hardinge HLV Precision Toolroom Lathe

**HORIZONTAL TUBE BENDERS**

**1-1/4" Pines Model No. 1 Horizontal Hydraulic Tube Bender;** S/N 101-11A-52-1913, Pines Control-A-Bend 2 Control, 20 HP Auxiliary Hydraulic Unit w/ Cooling Radiator, 16 Gauge **(Rebuilt 2002)** SEE PHOTO

**3/4" Pines Horizontal Hydraulic Tube Bender;** S/N 11005-77355, Pines Control-A-Bender, 2 Control, Young Hydraulic Radiator, 16 Gauge **(Rebuilt 2005)** SEE PHOTO

Large Quantity of Pines Tooling

**VERTICAL TUBE BENDER**

**20 Ton Pines Model 20T Hydraulic Vertical Tube Bender;** S/N 190145, Palm Buttons, 20 HP Hydraulic Unit, Cylinders Rebuilt Within the Last 6 Months SEE PHOTO

**SWAGER**

**Abbey Etna Model 158 Swager;** S/N 1910, 7-1/2 HP, 2" Max Tube Cap. 3/4" Max Solid Cap., 3" Die Width, Center Height 36" Pneumatic Clamp, Pneumatic Roll Type Feed, Hydraulic Pump, Various Dies SEE PHOTO

**OBI PRESSES & RELATED**

**110 Ton Niagara No. M110 OBI Press;** S/N N/A, 27" X 42" Bed, Size 22" X 28" Ram, Palm Buttons

**65 Ton Walsh No. 65 OBI Press;** S/N 10742, 19" X 38" Bed Size, Pneumatic Clutch, Palm Buttons

**60 Ton South Bend No. 60FW-AC OBI Press;** S/N 77020, 21" X 32" Bed Size, 11" X 13" Ram, 4" Stroke, 12.5" Shut Height, 3.5 Adjustment

**40 Ton L & J Press OBI Press;** S/N N/A, 18" X 30" Bed, Size 12" X 14" Ram, Pneumatic Clutch

**Feed Line Consisting of;** 12" FJ. Littell Model 412 HRP Coil Straightener, Egan Single End Uncoiler, 23' Outfeed Conveyor

**15 Ton Consolidated No. 2 OBI Press;** S/N N/A, 6" X 6" Bed Size

**(2) 10 Ton Rouselle 2E OBI Presses;** S/N CE3804 & CE6174, 11" X 16" Bed Size

**600 LB FJ Little Model No.5 Single End Uncoiler**

**STEEL INVENTORY**

Large Quantity of Various Rod, Tube, Bar & Angle Steel Stock And (14) Coils of Steel

**WELDERS**

**450 Amp Miller Deltaweld 451 Welding Power Source;** S/N JJ478850, w/ Miller 10-E Wire Feed

**(2) 400 Amp Hobart Fab Star 4030 Welding Power Source;** S/N 396WS16762 & 396WS17145, w/ Hobart Rapid Wire Feed

**300 Amp Miller CP-302 Welding Power Source;** S/N KH549072, w/ Miller S-54A Constant Feed Wire Feed

**300 Amp Miller CP-300 Welding Power Source;** S/N KA763932, w/ Miller S-22A 24V Wire Feed

**225 Amp Lincoln AC-225 Constant Current AC Arc Welder;** S/N 9422604

**15 KVA Peer Model 92 Dual Head Spot Welder;** S/N 7608, 12" Throat

Large Assorted of Welding Fixtures

**PAINT SYSTEM**

**Mfg. Unk. Pass Thru Six-Gun Automatic Powder Coat Booth;** 41"W X 68"H Window, Onada GX3600M 6-Gun Control System, (6) Automatic Powder Coating Guns, 5' X 17' Approx. Overall Dimensions, Torit Side Draft Reclaim

**7.5 HP Torit Model NRC5100 Dust Collector;** S/N 262477-2

**Mfg. Unk. Pass Thru Manual Powder Coating Booth;** Down Draft Dust Collector System, 41"W X 68"H Window, Approx. 5' X 13.5" Overall Dimensions

**250' Mfg. Unk. Long Pass Thru Modular Panel Dry-Off Oven;** 450 Degrees Max Temp., Gas Oven, Maxon Controls SEE PHOTO

**55' Mfg. Unk. Long Pass Thru Three-Stage Washer;** 36"W X 64"H Window, 1500 Gallon Cleaner Tanks, (2) 1200 Gallon Rinse Tanks, Maxon Oven and Wash Control Units SEE PHOTO

**800' Approx. Detroit Conveyor Co. Model 48-955 Chain Conveyor w/ Uprights**

**(2) Nordson Sure Coat Manual Spray Gun Control Units**

**Nordson NPE CCB Manual Spray Gun Control Unit**

**CNC ROUTER**

**Thermwood Model C50 CNC Router;** S/N 194VOPA71180688, Thermwood Control w/ Cartesian 5 Pendant, 60" X 120" 4-Section Vacuum Table, (3) 12 HP Perske Router Spindles, Spindle Speeds: 3,000-15,000 Rpm, 900 IPM Travel Speed on X & Y-Axis, 600 IPM Travel Speed on Z-Axis SEE PHOTO

**7-1/2 HP Dantherm Model NFP-S750 Dust Collector;** S/N 322621-4 (New 2007)

**LAMINATOR**

**60" HMT Two-Roll Hot Roller Laminator;** S/N A62C0-062, (2) 6" Rollers, 9' Roller Feed Table, 5' Roller Exit Table SEE PHOTO

**ROTARY SHAPING MACHINE**

**Rye Model R40E Rotary Automatic Shaping Machine;** S/N 16393, Rye Controls, 36" Dia. T-Slotted Rotary Table, (2) Spindle Arms, Spindle Speed, 9,000 RPM, Model BSA2 Belt Sander Attached SEE PHOTO

**WOOD & METAL SAWS**

**5 HP Hendricks Panel Saw;** S/N PETS1519, 12' Lateral Range, Hendrick Panel Control, Automatic Manual Clutch, 10' X 10' Table

**Marvel Model V-10A Tilt Frame Vertical Band Saw;** S/N D116610-W, Blade Speed 50-500 FPM, 13' 6" X 1" Blade, Hydraulic Clamps, 10" X 30" Hydraulic Feed Table SEE PHOTO

**18" Enco Model 135-1551 Vertical Band Saw;** S/N 450372, 19" X 23" Table, 1 HP, Blade Welder

**10" Parma Work-A-Matic Vertical Band Saw;** S/N 68611352, 9' 9" Blade Length, 18" X 29" Table

**Scotchman Model CPO350LT/PK/PD Cold Saw;** S/N B65710304, 6" X 16" Hydraulic Clamp SEE PHOTO

**14" Delta Vertical Band Saw;** S/N N/A, 12" X 12" Table

**SEWING MACHINES & UPHOLSTERY EQUIPMENT**

**Juki Model LU-1508N Single Needle Lockstitch Sewing Machine;** S/N 3L8ZF04720

**(2) Mitsubishi Model LU2-4410 Single Needle Sewing Machine;** S/N B1T-571713 & B1T-022875

**(2) Brother Model DB2-B798-300 Sewing Machines;** S/N G6235985 & D233595, E-4C Dro

**1-1/2" Wolf Pacer Series XI Fabric Slitter;** S/N P93191

**1-1/4" Wolf Pacer Series XI Fabric Slitter;** S/N P85717

**Superstar Model SS-880 Fabric Slitter;** S/N N/A

**Eastman Model 625 Ultronic Fabric Slitter;** S/N C-KG339-5

**Eastman Magnum Punch Perforator;** S/N G409

**Handy Model 5A Button Machine;** S/N 2426

**INTANGIBLE ASSETS FOR MANUFACTURING OF COMMERCIAL TABLES AND SEATING TO BE OFFERED AT 10:00 AM**

Carstone Seating Company Name and Domain [www.carstone.com](http://www.carstone.com)

Files Including Available Customer Lists and CAD Files

Dies and Fixtures Including Upholstery Patterns, Wood Patterns, Checking Fixtures for Tube Bending, Piercing & Forming Dies, Welding Fixtures, Pneumatic Clamping Welding Fixtures, Assembly Fixtures, Sample Chairs

All items will be clearly marked & available for inspection before the sale

\*Subject to Additions, Deletions and Withdraw from auction.

\*Sold "As Is" "Where Is" "As Found"

\*Subject to Confirmation and Our Standard Terms of Sale



# CARSTONE SEATING – SOMERSET, KENTUCKY



20 Ton Pines Model 20T Hydraulic Vertical Tube Bender



Rye Model R40E Rotary Automatic Shaping Machine



60" HMT Two-Roll Hot Roller Laminator



Large Quantity Upholstery Equipment



**Wolf Able Cut-Off Machine;** S/N A86124  
**Jiffy Model J-400 Proline Steamer**  
**Gravity Feed Give Dispenser w/ Pneumatic Gun**  
**Power Adhesive Model TEC 3200 Hot Melt Applicator**  
**Shop Built Pneumatic Fabric Stretcher**  
**Shop Built Pneumatic Seat Former**

## UPHOLSTERY MATERIAL

Approx. (500) 54" Wide Rolls of Various Styles & Color Fabric SEE PHOTO  
 Large Quantity Various Raw Foam Seat Cushions

## VERTICAL MILLING MACHINES

**2 HP Alliant Model 42VC Vertical Milling Machine;** S/N 74116622, Mitutoyo KA Counter Dro, 9" X 42" T-Slotted Power Table Feed, Mitutoyo Absolute Linear Scale, Spindle Speed 60-4500 RPM SEE PHOTO  
**1-1/2 HP Bridgeport Vertical Milling Machine;** S/N 95338, Mitutoyo KA Counter Dro, 9" X 42" T-Slotted Table, Spindle Speeds 60-4200 Rpm  
**1 HP Bridgeport Vertical Milling Machine;** S/N 119335, 9" X 42" T-Slotted Table, Spindle Speed 80-2720 Rpm

**LATHES**  
**15" X 30" Clausing Colchester 15 Geared Head Engine Lathe;** S/N 6/0055/27362, 7-1/2 HP, 10" 4-Jaw Chuck, 7-1/2" Height of Center, 9-3/8" Swing Over Carriage, 2" Spindle Bore, Spindle Speed 25-2000 Rpm, Cross Slide, Tail Stock, Coolant SEE PHOTO  
**Hardinge HLV Precision Toolroom Lathe;** S/N N/A, 5" 3-Jaw Chuck, 1-1/4" Spindle Bore, Spindle Speed 125-3000 RPM, Cross Slide, Tailstock, Threading SEE PHOTO

**GRINDERS**  
**10" X 15" Covel Model 17H Hand Feed Surface Grinder;** S/N 17H-5003, 10" X 15" Magnetic Chuck, 16" Chuck, 16" Longitudinal Travel, 10" Cross Travel, Spindle Speed 1800 Rpm, Coolant SEE PHOTO  
**6" X 18" Boyar Schultz Model H618 Hand Feed Surface Grinder;** S/N C-3676, 6" X 18" Walker Electromagnetic Chuck, Coolant  
**6" X 12" Covel Model 7A Hand Feed Surface Grinder;** S/N 7A1885, 6" X 12" Magnetic Chuck, 14" Longitudinal Travel, 7" Cross Travel, Spindle Speed 3450 Rpm, Coolant

## INSPECTION EQUIPMENT

**Micro-Vu Model H14 Optical Comparator;** S/N 2714, 6" X 16" Table, Micro-Vu Q16 Comparator Dro  
**Wilson Rockwell Model 3TT Hardness Tester;** S/N 2964-381, 18" X 24" Starrett Surface Plate

**Misc. Inspection Equipment Consisting of;** 12" X 18" Enco Black Granite Surface Plate, Height Gauges, Pin Gauges, Angle Plates And Other Related Items

## LIFT TRUCKS & FLOOR SWEEPER

**5,500 Lb Clark Model C500-Y55 Pneumatic Tire LP Gas Lift Truck;** S/N Y355-144-3965, 2-Stage Mast, 124" Lift Height, 4,914 Hours  
**5,000 Lb Hyster Model S50XL Solid Tire LP Gas Lift Truck;** S/N A187V09356J, 3-Stage Mast, 187" Lift Height, Side Shift, 4,937 Hours, Monotrol  
**4,000 Lb Caterpillar Model GC20 Solid Tire LP Gas Lift Truck;** S/N 4EM02630, 2-Stage Short Mast, 79" Lift Height, 9,966 Hours SEE PHOTO

**Clarke American Lincoln Model 436 Floor Sweeper;** S/N N/A, 1,557 Hours  
**Conrx Industries 2 Ton Boom And 50" X 57" Manlift Safety Cage**

**MONORAIL CRANE SYSTEM & RELATED**  
 Approx. 90' L-Shaped Bolt Together Monorail I-Beam Rail; (5) 22" X 128"H and (2) 22" X 170"H H-Frame Supports w/ 2 Ton Dayton Electric Chain Hoist w/ Motorized Trolley

**Lifting Equipment Consisting of;** 300 Lb Cap Burgess Model LB-2-300 Vacuum Lift Bar, 1/4 Ton Coffing Electric Chain Hoist, 1200 Lb Dayton Model 5W 414 Electric Winch, 500 Lb Dayton Electric Chain Hoist

**AIR COMPRESSORS**  
**(1) 30 HP & (1) 25 HP Joy Model TA-025TAN2E Twistair Rotary Screw Air Compressors;** S/N 208073, 45,057 Hours & 211146, 26,977 Hours, 75 Gal. Receiving Tank  
**5 HP Kobalt Model K7580V2 Two-Stage Skid Mounted Air Compressor;** S/N 205684, 80 Gal. Air Tank (New 2006)  
**(2) Hankinson Series 80 Model Unknown Air Dryers;** S/N N/A

**OFFICE FURNITURE**  
**Office Furniture Consisting of;** Desks, Tables, Chairs, File Cabinets, Storage Cabinets & Related Items

**MISC. MACHINERY AND SHOP EQUIPMENT**  
**Philadelphia Tramrail Hydraulic Cardboard Baler;** S/N 81E-6494R, 10 HP, 60" W X 42" H X 32" D Capacity SEE PHOTO  
**(2) 20" Clausing Model 2237 Single Spindle Floor Drills;** S/N 105607 & 107834  
**20" Powermatic Model 1200 Single Spindle Floor Drill;** S/N 1-1800-1  
**30 Ton Carolina Model CP100 Hydraulic H-Frame Press**  
**Shop Built Hydraulic Dual Cylinder H-Frame Press;** w/ 7 HP Polypac Hydraulic Unit  
**Presteline Heat Treat Oven;** S/N N/A, Max Temp 600 Degrees, 13" W X 9" H X 18" D  
**3 HP Powermatic Model 075 Dual Bag Portable Dust Collector;** S/N 931-248-0144  
**Various D.E. Grinders and Belt Sanders**  
**(10) Various 10-15 HP Hydraulic Pumps**  
**1/2" - 2" Mfg. Unknown Hydraulic Pipe Bender**  
**Shop Equipment Consisting of;** (30) Sections 42" Deep X 90" W X 18" H Adjustable Beam Pallet Racking, (6) 36" W X 18" D X 76" H Portable Metro Racks, 6.75 Troy Bilt 2450 PSI Power Wash, (100) Corrugated Steel Tubs, (15) Various Size Shop Fans, (75) 39" W X 46" D X 38" H Collapsible Plastic Skids, 20 Gal Weld-Bit Parts Washer, Shop Carts, Ladders, Barrel Carts, (3) Dump Hoppers, Propane Tank Cage, Assorted Electric Motors From 1-15 HP, Banding Cart, Magnetic Drill, (2) Mitre Saws, Drills, Staple Guns, Dies, Taps, Vises, Dollies, Tool Boxes, Hand Tools Including Hammers, Pliers, Screw Drivers, Wrenches, C-Clamps, Large Quantity of Nuts, Bolts, Screws, Pipe Fittings & Related Shop Equipment

**SCOTCHMAN MODEL CPO350L/PK/PD COLD SAW**

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**SCOTCHMAN MODEL CPO350L/PK/PD COLD SAW**



Scotchman Model CPO350L/PK/PD Cold Saw



4,000 Lb Caterpillar Model GC20 Solid Tire LP Gas Lift Truck



Bank View 5,000 Lb. Clark and 5,000 Lb. Hyster Lift Trucks



Approx. (500) 54" Wide Rolls of Various Styles & Color Upholstery



Approx. (75) Collapsible Plastic Tubs



Philadelphia Tramrail Hydraulic Cardboard Baler

## WEBCAST BIDDER INSTRUCTIONS

- All Internet bidders must register for this auction at [www.bidspotter.com](http://www.bidspotter.com) at least 48-Hours Prior to the Sale Date, **if you do not you will not be approved.**
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- **Only Major Items Will be Available for Online Bidding.** Please refer to the Listing on [www.bidspotter.com](http://www.bidspotter.com) for Available Online Items.
- There is a 15% Buyer's Premium in Effect for All Online Purchases.
- We Highly Recommend that Potential Buyers Attend this Auction & Bid Live Onsite. This will give you the Ability to Inspect the Items & Fully Appreciate Their Condition, Along with Saving You 3% of the Buyer's Premium.



**No Last Minute Registrations will be accepted. Make Sure to Register & Post Your Deposit No Later than 48-Hours Prior to the Start of the Auction.**

# PUBLIC AUCTION

METAL FRAME COMMERCIAL SEATING MANUFACTURER INCLUDING FABRICATING, WOODWORKING AND UPHOLSTERY EQUIPMENT

Plant Closed

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(100 Marybeth Lane for GPS Use)

Approx. 80 Miles South of Lexington, Kentucky

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(3) Pines Tube Benders



Woodworking Machinery



Abbey Etna Tube Swager



Complete Powder Coat Line

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**TUESDAY, MAY 3RD**

# PUBLIC AUCTION

Plant Closed

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Somerset, Kentucky 42501  
(100 Marybeth Lane for GPS Use)

Approx. 80 Miles South of Lexington, Kentucky

### IMPORTANT NOTICE:

Although information has been obtained from sources deemed reliable, the auctioneer makes no warranty or guarantee, expressed or implied, as to the accuracy of the information herein contained. It is for this reason that buyers should avail themselves of the opportunity to make inspection prior to the sale. This brochure is intended to provide general information of the equipment being offered and is subject to errors, omissions, additions or deletions. Please check with the Auctioneer's Office for a final listing. Items offered may or may not necessarily be sold as described and/or photographed in this brochure.

MAIL BIDS ACCEPTED WITH A 25% DEPOSIT

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### AUCTIONEERS

Jeffrey L. Luggen – License No. RP 7066

Jerome A. Luggen – License No. RP 7067



### TERMS OF SALE

All equipment described herein will be sold "as is", "where is" to the highest bidder or bidders for cash in accordance with our regular terms and conditions of sale. Unless other satisfactory arrangements are made, a **25% deposit** in cash, certified or cashier's check payable to Cincinnati Industrial Auctioneers, Inc., **is required on all purchases.** Firm and personal checks accepted only if accompanied by a letter from your bank guaranteeing your funds. All sales are subject to state and/or local taxes unless a signed exemption form is presented at the time of purchase. **All balances are due at the conclusion of the sale.** No merchandise may be removed while the sale is in progress. **All bidders must comply with our Standard Terms of Sale,** copies of which will be available at the sale site or can be obtained from our website.

**12% ON-SITE BUYER'S PREMIUM**  
**15% ON-LINE BUYER'S PREMIUM**

SALE UNDER THE MANAGEMENT OF

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