

# PUBLIC AUCTION

Surplus from a Major Cold Heading Facility Including National 750 6-Die (Rebuilt), (4) National S2 Nut Formers, (7) FE Wire Uncoilers, (15) Nutap Nut Tappers, Kent Nut Crimpers, Parts Washer, Toolroom, Parts and Shop Equipment

## SURPLUS EQUIPMENT FROM A MAJOR COLD HEADING FACILITY

34846 Goddard Road  
Romulus, Michigan 48174

Near Detroit Metropolitan Wayne County Airport

**SALE DATE**  
**THURSDAY, NOVEMBER 6TH**  
**STARTING: 12:00 PM Noon**

**INSPECTION:** Wednesday, November 5th from 10:00 AM to 4:00 PM and Morning of Sale starting at 9 AM



**CINCINNATI INDUSTRIAL AUCTIONEERS**

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Contact Information  
2020 Dunlap St.  
Cincinnati, Ohio 45214  
Phone 513-241-9701  
Fax 513-241-6760  
www.cia-auction.com



Approx. 500 Hours

Rebuilt 2000

\*\*3/4" National Model 750 6-Die Cold Former \*\*Located Off-Site, Subject to Bid Confirmation

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### Important Mail

TO BE DIRECTED TO THE ATTENTION OF EXECUTIVE PERSONNEL

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(3) 5/8" National Model S-2 Cold Nut Formers

**DIRECTIONS:** From I-94 approx. 15 miles west of Detroit exit at No. 197 Vining Rd. Proceed south on Vining Rd. 3/4 mile to Goddard Rd. Turn right on Goddard Rd. and proceed 1/4 mile to auction site on right. Watch for auction parking, sale entrance signs and arrows.

**IMPORTANT NOTICE:** Although information has been obtained from sources deemed reliable, the auctioneer makes no warranty or guarantee, expressed or implied, as to the accuracy of the information herein contained. It is for this reason that buyers should avail themselves of the opportunity to make inspection prior to the sale.

**TERMS OF SALE:** All equipment described herein will be sold "as is", "where is" to the highest bidder or bidders for cash in accordance with our regular terms and conditions of sale. Unless other satisfactory arrangements are made, a **25% deposit** in cash, certified or cashier's check payable to Cincinnati Industrial Auctioneers, Inc., **is required on all purchases.** Firm and personal checks accepted only if accompanied by a letter from your bank guaranteeing your funds. All sales are subject to state and/or local taxes unless a signed exemption form is presented at the time of purchase. **All balances are due at the conclusion of the sale.** No merchandise may be removed while the sale is in progress. **All bidders must comply with our Standard Terms of Sale,** copies of which will be available at the sale site or can be obtained from our website.

**MAIL IN BIDS:** Mail in bids will be accepted with a 25% deposit.

**15% ONSITE BUYERS PREMIUM • 18% ONLINE BUYERS PREMIUM**



(7) 4,000 Lb. Fastener Engineers Model PF-4000-08 Wire Uncoilers



(3) Kent High Speed Across the Flats Nut Squaring Machines

**Auctioneers**  
Jeffrey L. Luggen  
Joseph M. Luggen  
Frank J. Rome  
John F. Rome  
Ryan L. Luggen



**Rebuilt 2000**

**\*\*3/4" National Model 750 6-Die Cold Former**  
**\*\*Located Off-Site, Subject to Bid Confirmation**



**(3) 5/8" National Model S-2 Cold Nut Formers**



**(7) 4,000 Lb. Fastener Engineers Model PF-4000-08 Wire Uncoilers**



**1/2" National Model S-2 Cold Nut Former**



**COLD FORMER**

**\*\*3/4" National Model 750 6-Die Cold Former;** S/N 38423, Built 1964, Rebuilt 2000, 7/8" Cutoff Diameter Mild Steel, 3/4" Cutoff Diameter Alloy Steel, 4" Die KO, 3-1/8" Cutoff Length, 2-1/4" TKO Stroke, 65 PPM, 250 Tons Heading Pressure, Equipped with: Universal Transfer, Bushing Cutoff, PKO 1-6 (in use 2 stations), Hydraulic Feed Roll Clamping, Pneumatic Transfer Lift, 5 Roll Pre Feed, Air Clutch, Machine Was Totally Rebuilt 2000-2001. All Bearings and Bearing Surfaces, Only 500 Hrs. Since Rebuild (Rebuilt 2000) - Located offsite - Subject to bid confirmation SEE PHOTO

and 43922 (Needs Repair), 1" Cutoff Diameter, 15/16" Cutoff Length, 1-3/8" Die Kickout, 105 PPM, Equipped with Bushing Cutoff SEE PHOTO

**WIRE UNCOILERS**

**(7) 4,000 Lb. Fastener Engineers Model PF-4000-08 Wire Uncoilers;** S/N 3896366, 3845800, 4794547, 778.4046, 8825633, 8825634, and (1) S/N N/A, 1" Wide Diameter at 100,000 PSI, 4,000 Lb. Coil Weight Capacity SEE PHOTO

**NUT TAPPERS**

**(6) Nutap Model MAS-14 Twin Spindle Nut Tappers;** 1/4" - 1/2" Nut Size, 7,500 to 15,000 PPM, Equipped with Hopper, Recirculating Coolout SEE PHOTO

**(6) Nutap Model MAS-20 Twin Spindle Nut Tappers;** 7/16" - 3/4" Nut Size, 4,200 to 7,300 PPM, Equipped with Hopper, Recirculating Coolout SEE PHOTO

**NUT FORMERS**

**1/2" National Model S-2 Cold Nut Former;** S/N 43655, 7/8" Cutoff Diameter, 3/4" Cutoff Length, 7.8" Die Kickout, 120 PPM, Equipped with Bushing Cutoff SEE PHOTO  
**(3) 5/8" National Model S-2 Cold Nut Formers;** S/N 43900 (Needs Repair), 43905,

**MACHINE PARTS AND TOOLING**

**(15) Impact Control Units**  
**(8) Incline Parts Conveyors**  
**Header and Tapper Parts, Tooling and Accessories**

**KENT NUT CRIMPERS**

**(3) Kent High Speed Across the Flats Nut Squaring Machines;** 3/4" Max Nut Size, Equipped with Bulk Feeding System SEE PHOTO

**PARTS WASHER**

**30" Dia. X 20' Long Ransohoff Tumbling Drum Auger Style Parts Washer;** S/N 10022, 30" Diameter Auger, 20' Long, Gas Fired, Equipped with Bulk Loader SEE PHOTO

**HOBBING PRESS**

**Louis Model CPM 4001 Small 4-Post Hydraulic Hobbing Press;** S/N 2615, 400 Ton Capacity

**TOOLROOM MACHINERY**

**(2) Kalamazoo Model 9AW Horizontal Band Saws;** S/N's 2997 & 1BU965  
**22" X 72" Monarch Model C Lathe;** S/N 30136  
**13" X 36" South Bend Lathe;** S/N 75TT1509  
**Landis O.D. Grinder;** S/N 25322  
**Milwaukee No. 3 Model KM Vertical Mill;** S/N 3-3279  
**1-1/2 HP Bridgeport Mill;** S/N 151868  
**6" X 18" Reid Model 618 Hand Feed Surface Grinder;** S/N 19408  
**20" Cincinnati Shaper**  
**20" Delta Model 28-365 Vertical Band Saw;** S/N 1335925  
**Dake Model 57-280 Hydraulic C-Frame Press;** S/N 181838  
**Clausing Model 2277 Pedestal Drill;** S/N 5B054

**(5) Pedestal Grinders**  
**7-1/2" Ellis Dividing Head**  
**8" Super Spacer**

**COMPARATORS AND HARDNESS TESTER**

**(2) 14" Covel Model 14B Optical Comparators;** S/N's 14B-2983 & 14B-2364  
**14" J&L Model PC-14 Optical Comparator;** S/N E8125  
**Detroit Testing Machine Model DH12 Motorized Hardness Tester**

**SHOP AND SUPPORT EQUIPMENT**

**(2) 5,000 Lb. Approx. Mitsubishi and Caterpillar LP Gas Solid Tire Lift Trucks**  
**(4) Hydraulic Power Packs**  
**Smog Hog Fume Collector**  
**Shop Floor Computer Station w/ (4) 5-6 Thread Gauges per Station**

**WEBCAST BIDDER INSTRUCTIONS**

> All Internet bidders must register for this auction at [www.bidspotter.com](http://www.bidspotter.com) at least 48-Hours Prior to the Sale Date, **if you do not you will not be approved.**  
 > All Internet bidders must Post a Deposit of Approx. 25% of Your Planned Spending Budget or \$5,000.00 Minimum with Cincinnati Industrial Auctioneers in Order to be approved to Bid. Those who do Not Post the Deposit Will Not be Approved. **Period.**

**MORE INFORMATION**

See website [www.cia-auction.com](http://www.cia-auction.com) for a complete listing and more photographs of the equipment.

**SHORT SALE BE PROMPT**

**LATE ADDITIONS**

Possible additions, see website [www.cia-auction.com](http://www.cia-auction.com) one week prior to auction for complete listing.



**(3) Kent High Speed Across the Flats Nut Squaring Machines**



**(6) Nutap Model MAS-14 Twin Spindle Nut Tappers**



**(6) Nutap Model MAS-20 Twin Spindle Nut Tappers**



**30" Dia. X 20' Long Ransohoff Tumbling Drum Auger Style Parts Washer**



**Parts, Tooling and Accessories for Headers and Tappers**



**Various Feed Rollers**



**Large Quantity Toolroom Machinery**