

WEBCAST AUCTION OF COMPLETE TOOL & DIE SHOP INCLUDING
HAAS CNC MACHINERY, GANG TOOL CNC LATHE, SODICK AND FANUC EDM'S,
LATHES, GRINDERS, MILLS, INSPECTION, TOOLING AND SHOP EQUIPMENT

BidSpotter.com
To Become a Qualified Bidder on the Internet
See Instructions on Page 4

WEBCAST AUCTION

Plant Closed



DIETECH TOOL & DIE

425 W. Theresia Road – St. Marys, Pennsylvania 1585
120 Miles Northeast of Pittsburgh, PA

SALE DATE: TUESDAY, DECEMBER 20TH STARTING AT 10:00 AM ET

INSPECTION: MONDAY, DECEMBER 19TH FROM 10:00 AM TO 4:00 PM



NEW
2014

Haas Model DT-1 High Speed Drill and Tapping Machine (with Full Milling Capability)



Fanuc Robocut Alpha-1C CNC Wire EDM



NEW
2016

18" x 60" Sharp Model 1860L Engine Lathe



LOW
HOURS

Haas Model SL-30T CNC Turning Center



20 HP Atlas Copco Model GA15FF Air Compressor



CINCINNATI INDUSTRIAL AUCTIONEERS

auctioneers | appraisers | since 1961 | cia-auction.com | info@cia-auction.com
2020 Dunlap St., Cincinnati, Ohio 45214 Phone 513-241-9701 Fax 513-241-6760



Prodigy / CNC, Inc. Model Fanuc-GT27 CNC Gang Tool Lathe



Haas Model VF-2 CNC Vertical Machining Center



Haas Model VF-1D CNC Vertical Machining Center



Fanuc Robocut Alpha-1B CNC Wire EDM



Sodick Model AQ325L Linear Motor CNC Wire EDM



Seven Metal Corp EDM Drillmate 1376 EDM Hole Popper



EDM 3R Tooling



(2) Electric Heat Treat Furnaces

CNC DRILL & TAP

Haas Model DT-1 High Speed Drill and Tapping Machine (with Full Milling Capability); s/n 111461, 15" x 26" Table, 15,000 RPM, 20-Position Side Pocket Tool Changer, 30 Taper Spindle, Drill / Tap Center, 508 X 406 X 394, Haas SWH Indexer, Renishaw OMP-40-2 Optical Probe, 6,294 Run Hours Showing (2014)

CNC TC'S

Haas Model SL-30T CNC Turning Center; s/n 65211, 10" Hydraulic Powered Chuck, 12-Position Turret, 36" Between Centers, Foot Pedal, Chip Auger (2002)

CNC GANG TOOL LATHE

Prodigy / CNC, Inc. Model Fanuc-GT27 CNC Gang Tool Lathe; s/n EB11386133, Fanuc 21i-T Controls, 1.065" Bar Cap., 8" Turn Length, 10" Turn Dia., 13" Swing Over Ways, 11.75" X-Axis, 8.5" Y-Axis, 6" x 14" Compound, Coolant (2009)

CNC VMC'S

Haas Model VF-1D CNC Vertical Machining Center; s/n 28581, 14" x 26" Table, 40 Taper Spindle, 20 HP Vector Dual Drive, 10,000 RPM, Travels: X=20", Y=16", Z=20", 20-Position ATC, Haas Programmable Coolant Nozzle, Chip Auger, 6,554 Run Hours Showing (2002)

Haas Model VF-2 CNC Vertical Machining Center; s/n 11888, 14" x 36" Table, 40 Taper Spindle, 15 Hp High Torque at 710 IPM, 7,500 RPM, Travels: X=30", Y=16", Z=20", 20-Position ATC, Haas Programmable Coolant Nozzle, Chop Auger, 10,453 Run Hours Showing (1997)

EDM'S - WIRE & SINKER

Sodick Model AQ325L Linear Motor CNC Wire EDM; s/n 0524, LNIW CNC Controls, 24" x 32" x 10" Chamber Size, Dedicated 18 KVA Transformer, Chiller System (2000)

Fanuc Robocut Alpha-1C CNC Wire EDM; s/n P9811C795, Fanuc 16-W Controls, Type A045-0310-B001 / US, 32" x 32" x 20" Chamber Size, Chiller and Ebbco Filter System, 15 KVA Dedicated Transformer (1998)

Fanuc Robocut Alpha-1B CNC Wire EDM; s/n P981/C795, Fanuc 16-W Controls, Type A04B-0310-B001 / US, 29" x 32" x 18" Chamber Size, Chiller and Ebbco Filter Systems, Dedicated Transformer (1996)

Seven Metal Corp EDM Drillmate 1376 EDM Hole Popper; s/n 35-DSRZ2P602, 14" x 32" x 11" Chamber Size, 12" x 24" Fixed Internal Table

Sodick Model Mold Maker 3 EDM Machine; s/n T-8428, 20" x 35" x 14" Chamber Size, 12" x 24"

Fixed Internal Table, TX21 Control Panel, Automatic Oil Temperature Controller, Dedicated Transformer

Sodick Model A35R EMD Machine; s/n 587, 24" x 30" x 10" Drop Down Chamber, 16" x 24" Fixed Internal Table, Automatic Oil Temperature Controller, Dedicated Transformer

GRINDERS

13" x 40" Quality Machine / Mighty Cylindrical OD Grinder; s/n 13X40, 11 HP, 6" 3-Jaw Chuck Dayton DC Speed Control, Drop Down Spindle

16" x 32" Sharp Model SH-1632 Hydraulic Surface Grinder; s/n 71112-10, 5 HP, 1-1/2" Grinding Wheel, Konetec Chuck Controls, Coolant System, Pelco DRO

10" x 20" Acer Model AGS-1020 HD Hydraulic Surface Grinder; s/n 971010, Acer Magnetic Chuck, Incremental Downfeed, Coolant System

8" x 18" Mitsui Model MSG-250MH Surface Grinder w/ Optical Dresser; s/n 2000106448, Walker Cermax Chuck, Sony DRO

6" x 18" Parker Majestic Surface Grinder w/ Haas 4th Axis Indexer / Haas Servo Controller; s/n 5224x886, 2 HP, Sony DRO, with Moore Pantograph

6" x 18" Reid Model HYD Surface Grinder; s/n 22035, Sony DRO



Brown and Sharpe Model Gage
2000 CMM



6" x 18" Parker Majestic
Surface Grinder w/ Haas 4th Axis
Indexer / Haas Servo Controller



3 HP Sharpe Vertical Mill



18" x 60" Sharpe Model 1860C Engine Lathe

**10" Roto Technology Model 410
Magnetic Rotary Table;** s/n 6503

**(2) 6" X 18" Acer Model Supra
618 Surface Grinders;** s/n C522-
468 and N/A, Sony DRO

**Assorted Grinder Tooling and
Fixtures**

TOOLROOM MACHINERY

**18" x 60" Sharp Model 1860L
Engine Lathe;** s/n 5011216, 3"
Spindle Hole, 15" 4-Jaw Chuck,
Tailstock, 40 – 1,350 RPM, (2016)

**18" x 60" Sharpe Model 1860C
Engine Lathe;** s/n 7812110, 2-1/4"
Spindle Hole, 10" 3-Jaw Chuck,
Tailstock, 90-1,350 RPM

16" x 48" Jet Engine Lathe; s/n
10239709044, 2-1/4" Spindle Hole,
10" 3-Jaw Chuck, Tailstock, 20 –
2,000 RPM

**16" x 48" Leblond Makino
Regal Servo Shift Engine Lathe;**
s/n 140-142, 2-1/4" Spindle Hole,
10" 3-Jaw Chuck, Tailstock, 45 –
1,800 RPM

**Hardinge Model DV59
Toolroom Lathe,** 4" 3-Jaw Chucks

3 HP Sharpe Vertical Mill; s/n
70801136, 10" x 51" Table, PTF,
DRO, 60 – 4,500 RPM

**3 HP Mighty Comet Model
3KVHD Vertical Mill;** s/n 950829,
10" x 50" Table, PTF, Sony DRO
Sunnen Model MBB-1660

Precision Horning Machine; s/n
83642, with Model KKN-100 Square
Honing Fixture

➤ **Large Quantity of Sunnen
Tooling**

12" Roll-In Saw Band Saw, 18-
1/2" x 29-1/2" Table

**Machine Accessories & Tooling
Including;** 8" and 6" Dividing
Heads, Kurt Mill Vises, 5-C and R-8
Collets, Collet Spin Fixture, Bench
Vises, Carbide Inserts, HS Drills,
Drill Chucks, Chuck Jaws

FURNACES

**Gas Barre Products / Sinterite
Furnace Model 24X24X24**
Electric Heat Treat Furnace; s/n
99885, 480 Volt, 24" x 24" x 24"
Chamber Size, Allen Bradley PLC,
Honeywell Displays

**Teperie Type MUK12134AS
Electric Furnace;** s/n 94836, Max
Temp 1,350, 230 Volt, 12" x 12" x
12" Chamber Size

SHOP EQUIPMENT

**40 Ton Arcan Model CP400
H-Frame Press;** s/n 13014, 32"
Between Uprights, 8" Ram Stroke

**Trinco Model 36BP Blast
Cabinet;** s/n 43776-5

**Trinco Model 24BP Blast
Cabinet;** s/n 43775-8

**Large Quantity of Related EDM
Tooling**

Assorted Items Consisting of:

Die Lifts, Pallet Jacks, Shop Vacs,
Ladders, Shop Carts, Steel and Wood
Benches, Steel Carts and Shelving,
Metro Carts and Other Related Items

AIR COMPRESSORS

**20 HP Atlas Copco Model
GA15FF Air Compressor;** s/n
8153179299

**15 HP Quincy QT-15 Horizontal
Tank Air Compressor *Out of
Service – Bad Engine***

Zeks Heat Sink Air Dryer

INSPECTION ITEMS

**Brown and Sharpe Model Gage
2000 CMM;** s/n 0302-1620, 22"
x 30" Drilled and Tapped Table,
22" Under Bridge, Renishaw TP-ES
Probe, 6" x 6" Master Magnetic
Chucks, Heidenhain Quadra-Chek
DRO

**14" MicroVu Model S15 Optical
Comparator;** s/n 5663, 5" x 18"
Table, Prior Lite Illuminator, Edge
Detector, MicroVu 3-Axis DRO

**Large Assortment of Inspection
Including;** Mitutoyo ARK-600
Hardness Tester, (12) Pin Gage
Sets, Dial Bore Indicators, Calipers,
Mitutoyo OD Micrometer Sets, Dial
Indicators, Granite Surface Plates,
Digi-Matic Gages, Various Size OD
Micrometers, Vision Engineering /
Mantis Microscopes



13" x 40" Quality Machine / Mighty Cylindrical OD
Grinder



16" x 32" Sharp Model SH-1632 Hydraulic Surface
Grinder



10" Roto Technology Model 410 Magnetic Rotary
Table



14" MicroVu Model S15 Optical
Comparator



3 HP Mighty Comet Model 3KVHD
Vertical Mill



(2) 6" X 18" Acer Model Supra 618
Surface Grinders



Assorted Grinder Tooling and Fixtures

WEBCAST AUCTION

DIETECH TOOL & DIE

425 W. Theresia Road
St. Marys, Pennsylvania 1585
120 Miles Northeast of Pittsburgh, PA

SALE DATE:
Tuesday, December 20th
STARTING: 10:00 AM ET

INSPECTION:
Monday, December 19th from
10:00 AM to 4:00 PM



CINCINNATI
INDUSTRIAL AUCTIONEERS

auctioneers | appraisers | since 1961

Contact Information
2020 Dunlap St.
Cincinnati, Ohio 45214
Phone 513-241-9701
Fax 513-241-6760
www.cia-auction.com



Haas DT-1



Haas SL-30T



Toolroom Machines



EDM's

FIRST CLASS MAIL!

PRE-SORT
FIRST CLASS
U.S. POSTAGE
PAID
CINCINNATI, OHIO
PERMIT NO. 3593

Important Mail

TO BE DIRECTED TO THE ATTENTION
OF EXECUTIVE PERSONNEL



TUESDAY, DECEMBER 20TH

WEBCAST AUCTION

DIETECH TOOL & DIE

425 W. Theresia Road
St. Marys, Pennsylvania 1585
120 Miles Northeast of Pittsburgh, PA

IMPORTANT NOTICE:

Although information has been obtained from sources deemed reliable, the auctioneer makes no warranty or guarantee, expressed or implied, as to the accuracy of the information herein contained. It is for this reason that buyers should avail themselves of the opportunity to make inspection prior to the sale. This brochure is intended to provide general information of the equipment being offered and is subject to errors, omissions, additions or deletions. Please check with the Auctioneer's Office for a final listing. Items offered may or may not necessarily be sold as described and/or photographed in this brochure.

BIDDER INSTRUCTIONS

> All bidders must register for this auction at www.bidspotter.com. Please register 24-hours in advance to get through approval process.



AUCTIONEERS

Cincinnati Industrial Auctioneers, Inc. –
License # AY002219

Jeffrey L. Luggen – License # AU003274R

Joseph M. Luggen – License # AU005954



TERMS OF SALE

All equipment described herein will be sold "as is", "where is" to the highest bidder or bidders for cash in accordance with our regular terms and conditions of sale. Unless other satisfactory arrangements are made, a **25% deposit** in cash, certified or cashier's check payable to Cincinnati Industrial Auctioneers, Inc., **is required on all purchases.** Firm and personal checks accepted only if accompanied by a letter from your bank guaranteeing your funds. All sales are subject to state and/or local taxes unless a signed exemption form is presented at the time of purchase. **All balances are due at the conclusion of the sale.** No merchandise may be removed while the sale is in progress. **All bidders must comply with our Standard Terms of Sale,** copies of which will be available at the sale site or can be obtained from our website.

18% BUYERS PREMIUM IN EFFECT FOR ALL PURCHASES



CINCINNATI **INDUSTRIAL AUCTIONEERS**

auctioneers | appraisers | since 1961 | cia-auction.com | info@cia-auction.com
2020 Dunlap St., Cincinnati, Ohio 45214 Phone 513-241-9701 Fax 513-241-6760