

LATE MODEL CNC AND MANUAL MACHINING FACILITY INCLUDING CLAUSING 5000MT
CNC TURNING CENTER, VMC'S, SLANT BED TURNING CENTERS, 36" X 168" AMERICAN PACEMAKER
LATHE, 5" LUCAS AND 4" G & L BORING MILL, BLAST CABINET, FORKLIFTS AND SUPPORT EQUIPMENT

BidSpotter.com
See Instructions on Page 5
To Become a Qualified Bidder on the Internet

PUBLIC AUCTION

Plant Closed

DILWORTH MACHINE

600 Cherry Fork Ave. – Leetonia, Ohio 44431

(20 Miles South of Youngstown, Ohio)

SALE DATE: TUESDAY, JANUARY 26TH, STARTING AT 11:00 AM

INSPECTION: MONDAY, JANUARY 25TH FROM 10:00 AM TO 4:00 PM



Clausing Model Multi-Turn 5000 MT CNC Gap Bed Turning Center



5" Lucas Model 542B Horizontal Boring Mill



Fadal Model VMC6030HT CNC Vertical Machining Center



37" X 168" American H.D. Engine Lathe



2012 Ford F750 XLT Super Duty Single Axle Straight Truck



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TUESDAY, JANUARY 26TH



Ecoca Model MT-415/2000 CNC Turning Center

**NEW
2007**



24"/32" X 84" Meuser H.D. Gap Bed Engine Lathe



27.5" X 72" Monarch H.D. Engine Lathe



Clausing Model Multi-Turn 5000 MT CNC Gap Bed Turning Center

**NEW
2014**

CNC TURNING CENTER

Clausing Model Multi-Turn 5000 MT CNC Gap Bed Turning Center; S/N PG9601, 2,000 RPM Spindle Speed, 37.8" Swing in Gap, 26" Swing Over Bed, 18" Over Cross Slide, 60" Between Centers, 11.8" Gap Width in Front of Faceplate, Fanuc Series Oi-TD CNC Controls, 20" 4-Jaw Chuck, 4" Spindle Hole, Cross Slide Travel (X-Axis 13"), 8-Station Auto Indexing Turret, 25 HP Drive Motor, Chip Conveyor, Steady Rest (**New 2014**)
SEE PHOTO

Ecoca Model MT-415/2000 CNC Turning Center; S/N 6911209, Fanuc Series Oi-TC CNC Controls, 27.5" Swing Over Bed, 19.6" Swing Over Cross Slide, 20" Max. Turning Diameter, 77.5" Max Work Length, 10.4" X-Axis, 78.3" Z-Axis, 15" 3-Jaw Chuck, 2,500 RPM

Spindle Speed, 5.1" Thru Hole Spindle Diameter, 12-Station Tool Turret, 30 HP Drive Motor, Chip Conveyor (**New 2007**)

SEE PHOTO

ENGINE LATHES

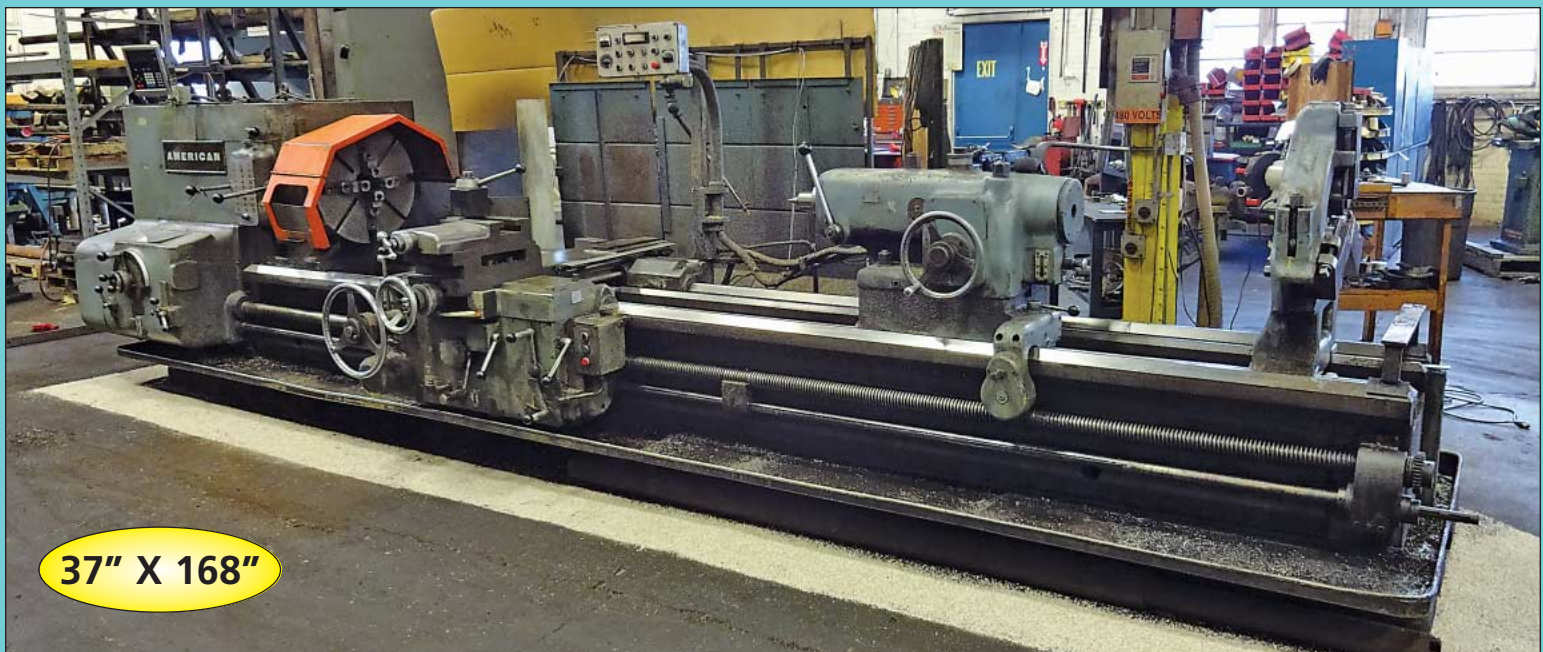
37" X 168" American H.D. Engine Lathe; S/N 77934/66, 27 Spindle Speeds from 7.5 to 750 RPM, 3" Spindle Hole, 24" 4-Jaw Chuck, Tailstock (Motorized), Steady Rest, Newall 2-Axis DRO, 24" Swing Over Cross Slide, 50 HP Spindle Motor
SEE PHOTO

24"/32" X 84" Meuser H.D. Gap Bed Engine Lathe; S/N 38821, 18-Speeds from 16 to 800 RPM, 16" Swing Over Cross Slide, 3 1/4" Spindle Hole, 24" 4-Jaw Chuck, Tailstock, Newall Model E70-M DRO, Steady Rest, Taper Attachment
SEE PHOTO

17" X 80" Clausing Colchester Geared Head Engine Lathe; S/N 7/0001-04801, 20 - 1,600 RPM, 3" Spindle Hole, 16" 4-Jaw Chuck, Tailstock, 10 1/2" Swing Over Cross Slide, Steady Rest, Taper Attachment
SEE PHOTO

27.5" X 72" Monarch H.D. Engine Lathe; S/N 29711, 16-Speeds from 14 to 707 RPM, 2" Spindle Hole, 24" 4-Jaw Chuck, Tailstock, Newall Model E70-L DRO, 13" Swing Over Cross Slide, Steady Rest
SEE PHOTO

20.5" X 72" Monarch H.D. Engine Lathe; S/N 28715-K, 16-Speeds From 12 to 487 RPM, 1.5" Spindle Hole, 18" 4-Jaw Chuck, Tailstock, Newall Model DP700 DRO, 11" Swing Over Cross Slide, Steady Rest
SEE PHOTO



37" X 168" American H.D. Engine Lathe

37" X 168"



DILWORTH MACHINE



Fadal Model VMC6030HT CNC Vertical Machining Center



Comet "Mighty" Model VMC850 CNC Vertical Machining Center

15" X 40" Kent Model KLS-1540 Gap Bed Engine Lathe;
S/N 940942, 12-Speeds from 32 to 1,800 RPM, 2" Spindle Hole, 10" 4-Jaw Chuck, Tailstock, 8" Swing Over Cross Slide **SEE PHOTO**

CNC VERTICAL MACHINING CENTERS

Fadal Model VMC6030HT CNC Vertical Machining Center; S/N 012008041591, Fadal Multi-Processor CNC Controls, 30" x 60" Table, 60" X-Axis, 30" Y-Axis, 30" Z-Axis, 40 Taper Spindle, 10,000 RPM, 24-Position ATC, 4,694 Hours Power On (New 2008) **SEE PHOTO**

(40) 40 Taper Toolholders

Comet "Mighty" Model VMC850 CNC Vertical Machining Center; S/N 000747, Mitsubishi CNC Controls, 18" x 39" Table, 20" X-Axis, 15.7" Y-Axis, 15.7" Z-Axis, 40 Taper Spindle, 8,000 RPM, 20-Position ATC (New 1996) **SEE PHOTO**

KEYSEATERS

1.25" D.C. Morrison Keyseater; S/N K904723, 24" x 27" Table **SEE PHOTO**

1.25" D.C. Morrison Keyseater; S/N KR571010, 24" x 27" Table

BLAST CABINET & RELATED

Empire Pro-Finish Model PF-6060 Abrasive Blast Cabinet; S/N 146675, 60" LR x 60" FB x 44" High, w/ 36" Diameter Rotary Table Inside Cabinet, Reclaim **SEE PHOTO**

> **Empire Model DCM-200A Dust Collector;** S/N 28090, 39" LR x 33" FB x 62" High

10' Wide x 7' Deep x 9' High Standard Model OFB-1000 Back Draft Paint Booth; Order No. 256083 (New 2012) **SEE PHOTO**

> **Assorted Paint Guns & Related Items**

MISC. EQUIPMENT

3 HP Acer Ultima Model 3VK Variable Speed Vertical Mill; S/N 060050169, Power Table & Knee Feeds, 10" x 50" Table, 60 - 4,200 RPM, Mitutoyo 2-Axis DRO **SEE PHOTO**

2 HP Lagun Variable Speed Vertical Mill; 9" x 42" Table

1 HP / 8-Speed Bridgeport Vertical Mill; S/N 71004, 9" x 32" Table

Van Norman Vertical Milling Machine; 10" x 46" Table, 40 - 1,100 RPM

Jiffy Model C-5 Tap Disintegrator; S/N 1284-7, 22" x 22" Table

10" x 17" Wilton Model 7020 Horizontal Band Saw; S/N 0406021, 1" Wide Blade **SEE PHOTO**

32" Wide Shop Built Horizontal / Hydraulic Straightening Press w/ Enerpac Model PEM2022 Electric Power Unit **SEE PHOTO**

Enerpac H-Frame Shop Press 15' Long Horizontal Shop Built Cylinder Honing Machine; Up to 5" Diameter Capacity **SEE PHOTO**

450 Amp Hobart Mega Mig 450 Mig Welder w/ Hobart 2410 Wire Feeder

300 Amp Hobart Model RC300 Mig Welder w/ Model 27 Wire Feeder

30" x 132" T-Slotted Machine Table Used as Welding Table **SEE PHOTO**

Pandjiris Model Piper 3 PR Tank Turning Rolls; S/N 13210X01-11, Pendant Control, 2" x 12" Diameter

Weldall Welding Clamps

Ace Bench Model Fume Collector

6" Belt / 12" Disc Jet Combination Sander



3 HP Acer Ultima Model 3VK Variable Speed Vertical Mill



1.25" D.C. Morrison Keyseater



Empire Pro-Finish Model PF-6060 Abrasive Blast Cabinet



15" X 40" Kent Model KLS-1540 Gap Bed Engine Lathe



20.5" X 72" Monarch H.D. Engine Lathe



17" X 80" Clausing Colchester Geared Head Engine Lathe



5" Lucas Model 542B Horizontal Boring Mill



36" X 36" Rotary Table



3" Lucas Model 41B-48 Horizontal Boring Mill

BORING MILLS

5" Lucas Model 542B Horizontal Boring Mill; S/N 42B-4578, 48" x 110" Table, 50 Taper Spindle, 72" Vertical Travel, 10 - 1,220 RPM, Newall Model 1220 DRO, Out Board Support, 46" In and Out Table Travel, 56" Left to Right Table Travel, 30" Quill Travel **SEE PHOTO**

(2) 13" X 61.5" Drilled & Tapped Angle Plates
36" X 36" Rotary Table
SEE PHOTO

(20) 50 Taper Toolholders
4" Giddings & Lewis - Fraser Type 70A-DP4-T Horizontal Boring Mill; S/N 150-1373, 36" X 74" Table, 60" Vertical Travel, Standard RPM's Ranges 10 to 600, High Range from 650 to 1,300, 4" Morse Taper Spindle, 40 HP, 58" In and Out Table Travel, 35" Left to Right Table Travel, 30" Quill Travel **SEE PHOTO**

3" Lucas Model 41B-48 Horizontal Boring Mill; S/N 41B-1405, Newall DP700 DRO,

36" x 62" Table, 32" Vertical Travel, 16 - 1,500 RPM, 3" Morse Taper Spindle, 44" In and Out Table Travel, 15" Left to Right Table Travel, 24" Quill Travel, Outboard Support **SEE PHOTO**

(2) 7" X 48" Drilled & Tapped Angle Plate
(2) 24" X 24" Drilled & Tapped Angle Plate
20" Rotary Table



4" Giddings & Lewis - Fraser Type 70A-DP4-T Horizontal Boring Mill



10" x 17" Wilton Model 7020 Horizontal Band Saw



Large Quantity of Cylindrical Steel Inventory Various Diameters and Lengths, Some Chromed Cylinder Shafts



TUESDAY, JANUARY 26TH



16,000 LB Taylor Model THD160 Pneumatic Tire Diesel Power Lift Truck



2012 Ford F750 XLT Super Duty Single Axle Straight Truck



6,000 LB Clark Model CG30 LP Gas Cushion Tire Lift Truck

MACHINE ACCESSORIES & TOOLING

Machine Accessories Including: (3) 6" Kurt Mill Vises, Hold Downs, Set Up Blocks, Angle Blocks

Large Quantity of Tooling Including: Boring Bars, Drills, Reamers, Taps, Large Morse Taper Drills, Lathe Tooling, Chuck Jaws, Drill Chucks, Quick Change Toolholders

LIFT TRUCK

16,000 LB Taylor Model THD160 Pneumatic Tire Diesel Power Lift Truck; S/N 35836, total weight 23750 lbs, cummins engine, hydraulic fork positioning, 72" forks, 117" mast, Red Dot roof mount A/C Unit, 3,693 Hours (New 2009) **SEE PHOTO**

6,000 LB Clark Model CG30 LP Gas Cushion Tire Lift Truck; S/N C365L-0284-9401FB, 3-Stage Mast, 189" Lift Height, 83" Mast, 42" Forks, Side Shift, 5,412 Hours **SEE PHOTO**

4,200 LB Caterpillar Model C6500 LP Gas Cushion Tire Lift Truck; S/N AT83F50273, 24" Load Center, 199" Max Fork Height, 19570 Hours

TRUCK

2012 Ford F750 XLT Super Duty Single Axle Straight Truck; Vin #3FRWF7KXCV184372, Cummins 6-Cyl. Model 15B6.7-260 Diesel Engine, Engine No. 73390496, Rated at 260 HP at 2,400 RPM, 25,999 GVWR, Automatic Transmission, Full Power, Cruise Control, AM/FM w/ CD Player, Air Brakes, 8' Wide x 15' Wood Floor Flat Bed w/ Side Rails, 4,334 Miles **SEE PHOTO**

RACKS

(6) 36" Deep x 120" Wide x 144" High Slot & Lock Adjustable Beam Pallet Racking

65" Deep x 124" Wide x 100" High Angled Single Sided Cantilever Rack; 14" Arms

78" Deep x 146" Wide x 100" High Angled Single Sided Cantilever Rack; 9" - 26" Arms

90" Deep x 60" Wide x 72" High Angled Double Sided Cantilever Rack

STEEL INVENTORY

Large Quantity of Cylindrical Steel Inventory Various Diameters and Lengths, Some Chromed Cylinder Shafts **SEE PHOTO**

SHOP EQUIPMENT

Large Quantity of Hydraulic Cylinder rebuild or manufacture parts **SEE PHOTO**

Large Quantity of Shop Equipment Including: (4) Lyon Tooling Cabinets, Dump Hopper, Cable Slings, Nylon Slings, Shop Ladder, Enerpac Cylinder, 48" x 96" H.D. Welding Table, 36" x 48" H.D. Welding Table w/ Vise, Parts Washers, Toolboxes, Pipe Vise, Roto Bin w/ Hardware, Sockets, Pneumatic Hand Tools, (2) D.E. Grinders

INSPECTION EQUIPMENT

Large Quantity Inspection Equipment Including: Large Micrometers, Starrett Machinist Levels, Micrometer Sets, Various Size Calipers



10' Wide x 7' Deep x 9' High Standard Model OFB-1000 Back Draft Paint Booth



32" Wide Shop Built Horizontal / Hydraulic Straightening Press w/ Enerpac Model PEM2022 Electric Power Unit



15' Long Horizontal Shop Built Cylinder Honing Machine



Large Quantity of Inspection Equipment Including: Large Micrometers, Starrett Machinist Levels, Calipers, & More



30" x 132" T-Slotted Machine Table Used as Welding Table



Large Quantity of Hydraulic Cylinder rebuild or manufacture parts

15% ONSITE BUYERS PREMIUM 18% ONLINE BUYERS PREMIUM

WEBCAST BIDDER INSTRUCTIONS

- All Internet bidders must register for this auction at www.bidspotter.com at least 48-Hours Prior to the Sale Date, **if you do not you will not be approved.**
- All Internet bidders must Post a Deposit of Approx. 25% of Your Planned Spending Budget or \$5,000.00 Minimum with Cincinnati Industrial Auctioneers in Order to be approved to Bid. Those who do Not Post the Deposit Will Not be Approved. **Period.**

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PUBLIC AUCTION

LATE MODEL CNC AND MANUAL MACHINING FACILITY INCLUDING
CLAUSING 5000MT CNC TURNING CENTER, VMC'S, SLANT BED TURNING CENTERS,
36" X 168" AMERICAN PACEMAKER LATHE, 5" LUCAS AND 4" G & L BORING MILL,
BLAST CABINET, FORKLIFTS AND SUPPORT EQUIPMENT

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Monday, January 25th
10:00 AM to 4:00 PM



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2012 Ford F750



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IMPORTANT NOTICE:

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MAIL BIDS ACCEPTED WITH A 25% DEPOSIT

DIRECTIONS

From I-76 and I-80 Junction Proceed East on I-80 to Exit 224A for OH-11 South Towards Canfield. Continue 16.7 Miles on OH-11 to the OH-344 Exit. Turn West onto OH-344 Continue 1 Mile to Home St Turn Right. Proceed to First Stop Sign and Sale Site will be Straight Ahead. Watch for Auction Signs and Auction Parking.

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