

PUBLIC AUCTION

Plant Closed

DOUGLAS MACHINE WORKS, LLC

1081 Rock Road Lane – East Dundee, Illinois 60118
A Northern Suburb of Chicago

SALE DATE
TUESDAY, OCTOBER 19TH
STARTING: 9:00 AM

INSPECTION: Monday, October 18th
from 10:00 AM to 4:00 PM



SALE UNDER THE MANAGEMENT OF

Cincinnati Industrial Auctioneers Inc.

2020 DUNLAP ST., CINCINNATI, OHIO 45214
PHONE (513) 241-9701 / FAX (513) 241-6760
INTERNET: cia-auction.com



IN CONJUNCTION WITH

Perfection Plant Liquidations LLC

3100 DUNDEE ROAD, SUITE 915, NORTHBROOK, IL 60062
PHONE (224) 927-5300 / FAX (224) 927-5311
INTERNET: www.pplauction.com

NEW
1998



VERY
CLEAN

Mori Seiki Model TC-40B/3000 Flat Bed CNC Lathe

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CINCINNATI, OHIO
PERMIT NO. 3593



Important Mail

TO BE DIRECTED TO THE ATTENTION
OF EXECUTIVE PERSONNEL

EXTREMELY WELL MAINTAINED CNC ROLL MACHINING & SHOP SUPPORT EQUIPMENT

Plant Closed

DOUGLAS MACHINE WORKS, LLC

1081 Rock Road Lane – East Dundee, Illinois 60118
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SALE DATE:
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25" X 126" Mori Seiki Model MH-3000 Geared Head Engine Lathe

DIRECTIONS: From I-90 (Near Elgin, IL) Exit North on IL-25/Beverly. Proceed North on IL-25 for 2 Miles to IL-72/Higgins Rd. Turn Right at IL-72/Higgins Rd and Continue 1/2 Mile to Plate Dr. Turn Left onto Plate Drive and Proceed 0.1 Mile to Rock Road Lane. Turn Right onto Rock Road Ln and Proceed 0.1 Mile to Sale Site on Left. Watch for Auction Parking & Auction Entrance Signs.

IMPORTANT NOTICE: Although information has been obtained from sources deemed reliable, the auctioneer makes no warranty or guarantee, expressed or implied, as to the accuracy of the information herein contained. It is for this reason that buyers should avail themselves of the opportunity to make inspection prior to the sale.

TERMS OF SALE: All equipment described herein will be sold "as is", "where is" to the highest bidder or bidders for cash in accordance with our regular terms and conditions of sale. Unless other satisfactory arrangements are made, a **25% deposit** in cash, certified or cashier's check payable to Cincinnati Industrial Auctioneers, Inc., is required on all purchases. Firm and personal checks accepted only if accompanied by a letter from your bank guaranteeing your funds. All sales are subject to state and/or local taxes unless a signed exemption form is presented at the time of purchase. **All balances are due at the conclusion of the sale.** No merchandise may be removed while the sale is in progress. **All bidders must comply with our Standard Terms of Sale**, copies of which will be available at the sale site or can be obtained from our website.

MAIL IN BIDS: Mail in bids will be accepted with a 25% deposit.

12% ONSITE BUYERS PREMIUM – 15% ONLINE BUYER'S PREMIUM

Auctioneers

Jeffrey L. Luggen – Illinois License No. 041.000380

James A. Luggen – Illinois License No. 441.001585



(2) Mori Seiki Type SL-5H CNC Lathes



Mori Seiki Model TC-40B/3000 Flat Bed CNC Lathe



12" X 3-Jaw Hydraulic Chuck



10-Position Tool Turret and Tail Stock



Mori Seiki MSC-518 Control



25" X 126" Mori Seiki Model MH-3000 Geared Head Engine Lathe



20" X 64" Mori Seiki Model MR-1500 Geared Head Engine Lathe



17" X 54" Mori Seiki Model MS-1250 Geared Head Engine Lathe



(2) Mori Seiki Type SL-5H CNC Lathes

CNC LATHES

Mori Seiki Model TC-40B/3000 Flat Bed CNC Lathe; S/N 2215, Mori Seiki MSC-518 Control, 24.4" X 122.6", 20-2000 RPM, 12" 3-Jaw Hydraulic Chuck, 3.5" Max Bar, 4.1" Spindle Bore, No. 5/114.3" Max Turning-Diameter / Length, 9.4" X-axis, 116.1" Z-axis, 10-Position Tool Turret, 115.4" Tailstock Travel, Manual Tool Pace Setter, Steady Rest, Coolant, Chip Auger, Auto Cure System (New 1998) SEE PHOTO

(2) Mori Seiki Type SL-5H CNC Lathes; S/N 833 w/ Fanuc 11T Control, S/N 761 w/ Fanuc 3T Control, 40-4000 RPM, 10" 3-Jaw Chuck, A2-6 Spindle Nose, 3.05" Spindle Bore, 12-Position Turret Tailstock, 14.2" Max / 12.2" Standard Dia. Cap. 24.4" / 21.3" Swing Aka Bed/ Carr., 12.2 C Cross Travel, 40-9" Z Long Tubinal Travel, Coolant, Chip Conveyor, Mori Fanuc System IIT Control SEE PHOTO

ENGINE LATHES

25" X 126" Mori Seiki Model MH-3000 Geared Head Engine Lathe; S/N 3602, 27-1205 RPM, 15" 3-Jaw Chuck, Carriage w/ Cross Slide, Threading, Tail Stock, Steady Rests, Pan Bed, Coolant SEE PHOTO

20" X 64" Mori Seiki Model MR-1500 Geared Head Engine Lathe; S/N 2599, 28-1350 rpm, 10" 3-Jaw Chuck, Carriage w/ Cross Slide, Threading, Tailstock, Steady Rests, Coolant, Pan Bed SEE PHOTO

17" X 54" Mori Seiki Model MS-1250 Geared Head Engine Lathe; S/N 16022, 32-1800 RPM, 10" 3-Jaw Chuck, Carriage w/ Cross Slide Threading, Tailstock, Steady Rests, Pan Bed, Tracer Template Bar SEE PHOTO

(2) Hydraulic Lathe Tracing Attachments

BAND SAWS

10" X 12" Amada Model HA 250W Automatic Horizontal Band Saw; S/N 25350583, 24" Power Stroke Power Clamping, Hydraulic Feed, Coolant, Roller Feed Table (New 1998) SEE PHOTO

8" X 18" Wells Horizontal Band Saw

VERTICAL MILLS

2 HP Maxi Mill Model YC-11/2VA Vertical Mill; S/N 083860, 80-2720 RPM, 9" X 42" Power Feed Work Table SEE PHOTO

1 HP Bridgeport Variable Speed Vertical Mill; S/N 88723, 80-2720 RPM, 9" X 42" Work Table, Reversing Spindle SEE PHOTO

FORKLIFT & MATERIAL HANDLING EQUIPMENT

5,000 LB Hyster Model E50XL-27 Electric Fork Lift; S/N C108V21984R Solid Tires, Overhead Guard, 171" 3-Stage Mast, Side Shift, Lamarche 36 Volt Charger SEE PHOTO

2,000 LB T & S Equipment Telescoping Forklift Fork, Boom Attachment

1 Ton Handling Systems Floor Mounted Jib Crane; w/ Coffing 1 Ton Electric Chain Hoist w/ Pendant SEE PHOTO

(2) 1 Ton Coffing Electric Chain Hoists

(20) 34" X 60" Assorted 4-Wheel Material Carts

(25) 39" X 39" Assorted 4-Wheel Roller Carts w/ Corner Posts

Assorted Small Parts Baskets

WELDING EQUIPMENT

Miller 300 Amp Model XMT 304 CC/CV Portable MIG Welder; w/ Miller 22A 24V Wire Feeder, Cables, Gun & Flow Meter SEE PHOTO

Torit Model Easy Trunk Portable Welding Fume Collector; S/N IG592991001, w/ Adj. Collector Nozzle, (3) Replacement Cartridges, Built in Fan SEE PHOTO

180 Amp Lincoln Arc Welder

(2) Bench Top Gas Fired Soldering Ovens

Assorted Welding Tables

Portable Acetylene Torch Set, Cart, Torch, Hose & Gages

TUBE & BAR STOCKS

5,000 Lb 1" to 8.25" X .5" Wall Steel Drawn Over Mandrill Tube

Assorted Aluminum Tube

2,000 Lb Assorted Aluminum & Steel Tube Cut-Offs

Assorted Aluminum & Steel Bar Stock

Assorted Welded Bar Stock Storage Racks

MISC. EQUIPMENT

10HP Ingersoll Rand Model 2454F10 2-Stage Horizontal Tank Rotary Screw Air Compressor; w/ Inner Cooler SEE PHOTO

20 Ton Rouselle No. 2 OBI Press; S/N 919, 2" Stroke, 2.5" Adjustment, 6.5" Shut Height, 11" X 16.5" Bed, 1-1/4" Bolster

(2) Galbreath 6,000 Lb 1 Cu. Yd. Model Portable Fork Lift Table Self Dumping Hoppers

10" Craftsman Contractor Series Radial Arm Saw; w/ Fabricated Steel Base

Famco No. 5C Adjustable Bed Floor Arbor Press

Harmond Model VH-6D-B Vertical Belt Sander; S/N 9003

Lisle Model 91000 Bench Drill Grinder

6" Panther King Double End Bench Grinder

84" Adjustable Balancing Stand

(4) Sections 48" X 106" X 10"H (Est.) 4 or 5 Tier Adjustable Roller / Barstock Storage Racks

Shop Equipment Consisting of; Portable Platform Scale Shop Benches, Portable Bar Stock Transport Carts, Barrel Trunk, Barrel Rack, Banding Equipment, Shop Vacuum, 7 Step Safety Ladder, Step Ladder

Perishable Tooling & Machining Accessories Including; Drills, Taps Reamers, Milling Cutters, Chucks, Chuck Jaws, Machine Vises, Drill Chucks

INSPECTION EQUIPMENT

Inspection Equipment Consisting of; 1" - 12" Micrometer Set, 1" - 6" Micrometer Set, Gauge Blocks, 12" - 16" Mitutoyo Micrometer, (2) 84" Vernier Calipers, 6" Calipers, Micro Meters, 72" Bench Center, Brown & Sharpe Pocket Surf, Dial Indicators, Sunnen Bore Gages, Sunnen Gage Setting Fixture

OFFICE EQUIPMENT

Office Furniture & Business Machines Including; Lucent Partner ACS Phone System w/ (1) 18 btn and (3) 6 btn phones, Processor 3.0 (New 1999), Desks, Chairs, File Cabinets, Computer Furniture, Tables, Break Room Furniture, Lockers Remington Safe & Other Related Items



5,000 LB Hyster Model E50XL-27 Electric Fork Lift



2 HP Maxi Mill Model YC-11/2VA Vertical Mill



1 HP Bridgeport Variable Speed Vertical Mill



Torit Model Easy Trunk Portable Welding Fume Collector



Miller 300 Amp Model XMT 304 CC/CV Portable MIG Welder



10" X 12" Amada Model HA 250W Automatic Horizontal Band Saw



10HP Ingersoll Rand Model 2454F10 2-Stage Horizontal Tank Rotary Screw Air Compressor



Partial View Aluminum and Steel Inventory

ONLY SELECT MAJOR ITEMS
WILL BE OFFERED ONLINE

BidSpotter.com™

See Website For Registration
Information and Approval Requirements