

COMPLETE CNC AND CONVENTIONAL MACHINE SHOP INCLUDING
CNC FLAT BED LATHES, CNC VMC, CNC TURNING CENTER, BORING MILLS,
CONVENTIONAL TOOLROOM MACHINERY, TOOLING AND SHOP EQUIPMENT

PUBLIC AUCTION

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Plant Closed

EXCEL TOOL, INC.

162 Tabor Ave – Falls Mills, Virginia 24613

Northwest of Bluefield, West Virginia

SALE DATE: TUESDAY, JULY 8TH, STARTING AT 9:00 AM

INSPECTION: MONDAY, JULY 7TH, FROM 10:00 AM TO 4:00 PM



26" X 120" Willis Model 26120ENC Flat Bed CNC Lathe (New 2003)



Milltronics Model RH-30 CNC Vertical Machining Center



Hwacheon Model HI-ECO 31A Slant Bed CNC Turning Center



8' x 24' Koike Model PLP 2500 CNC Plasma Table (New 2001)



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TUESDAY, JULY 8TH – 9:00 AM



Milltronics Model RH-30 CNC Vertical Machining Center



8' x 24' Koike Model PLP 2500 CNC Plasma Table



22" X 60" Mazak Model M4 Flat Bed CNC Lathe



Warner & Swasey No. 4A Turret Lathe



Warner & Swasey No. 2A Turret Lathe



26" X 120" Willis Model 26120ENC Flat Bed CNC Lathe

CNC LATHES

26" X 120" Willis Model 26120ENC Flat Bed CNC Lathe; S/N 0020, Anilam 4200T CNC Control, 26" Swing Over Bed, 120" Distance Between Centers, 18" Swing Over Cross Slide, 4.1" Spindle Bore, 1,400 RPM Spindle, 8-Position Tool Turret, 15" 3-Jaw Chuck (New 2003) **SEE PHOTO**

20" X 80" Nardini Model LOGIC 250 Flat Bed CNC Lathe; S/N D5JFS771, Fanuc Series 20-T CNC Control, 20" Swing Over Bed, 80" Distance Between Centers, 10" Swing Over Cross Slide, 3.125" Spindle Bore, 3,000 RPM Spindle, 8-Position Tool Turret, 10" 3-Jaw Chuck (New 2004) **SEE PHOTO**

22" X 60" Mazak Model M4 Flat Bed CNC Lathe; S/N 49068, Mazatrol T-1 CNC Control, 22" Swing Over Bed, 60" Distance Between Centers, 11.75" Swing Over Cross Slide, 3.15" Spindle Bore, 2,200 RPM Spindle, 8-Position Vertical Tool Turret, 6-Position Horizontal Tool Turret, 12" 3-Jaw Chuck **SEE PHOTO**

CNC TURNING CENTER

Hwacheon Model HI-ECO 31A Slant Bed CNC Turning Center; S/N M057346D4LD, Fanuc 18-T CNC Control, 20.5" Swing Over Bed, 15" Dia. Max Turning, 31.4" Max Turning Length, 3,000 RPM Spindle, 10-Position Tool Turret, 10" 3-Jaw Chuck (New 1998) **SEE PHOTO**

CNC VMC

Milltronics Model RH-30 CNC Vertical Machining Center; S/N 9347, Centurion 7 Full Conversational CNC Control, 24" X 72" T-Slotted Table, 60" X-Axis, 30" Y-Axis, 28" Z-Axis, 40 Taper Spindle, 8,000 RPM

Spindle, 16-Position Automatic Tool Changer (New 2006) **SEE PHOTO**

• 10" Troyke Rotary 4th Axis
(60) CAT 40 Taper Toolholders

CNC PLASMA TABLE

8' x 24' Koike Model PLP 2500 CNC Plasma Table; S/N 01062PLP, Order No. 143494, ATC Innerlogic CNC Control, Thermal Dynamics Power Supply, (1) Plasma Head, (2) Oxy-Acetylene Heads, Water Table (New 2001) **SEE PHOTO**

VERTICAL TURRET LATHE

34" Bullard Vertical Turret Lathe; S/N 17065, 38" Swing, 24.5" Under Rail, 26.5" Vertical Travel of Turret, 34" 3-Jaw Chuck, 5-Position Tool Turret, Side Head, 16" Clearance Under Side Head, 16" Vertical Travel of Side Head, 2.5" Bore of Turret **SEE PHOTO**

TURRET LATHES

Warner & Swasey No. 4A Turret Lathe; S/N 48447, 26" Swing Over Bed, 68" Distance Between Spindle Face to Turret Face, 8" Spindle Bore, 24" 3-Jaw Chuck (Needs New Spindle Motor) **SEE PHOTO**

Warner & Swasey No. 2A Turret Lathe; S/N 629500, 20" Swing Over Bed, 51" Distance Between Spindle Face to Turret Face, 18" Swing Over Cross Slide, 3.75" Spindle Bore, 1,117 RPM Spindle, 15" 3-Jaw Chuck **SEE PHOTO**

Warner & Swasey No. 3 Turret Lathe; S/N 1585866, 15" Swing Over Bed, 26" Distance Between Spindle Face to Turret Face, 7" Swing Over Cross Slide, 1.75" Spindle Bore, 1,480 RPM Spindle

BORING MILLS

4" Wotan Type B100 Rotary Table Horizontal Boring Mill; S/N 52301, Millvision DRO, 43" X 49" T-Slotted Table, 72" X-Axis, 54" Y-Axis, 48" Z-Axis, 28" Spindle Quill Travel, 50 Taper Spindle, 1,600 RPM Spindle **SEE PHOTO**

3" Wotan Type B85 Manual Rotary Table Horizontal Boring Mill; S/N 50369, 36" X 40" T-Slotted Table, Anilam Wizard DRO, 51" X-Axis, 29" Y-Axis, 35" Z-Axis, 23" Spindle Quill Travel, Morse Taper Spindle, 1,600 RPM Spindle

(60) CAT 50 Taper Toolholders

Large Quantity of Perishable Tooling Including; Adjustable Boring Bars, Boring Bars, Carbide Inserts, Carbide End Mills, End Mills, Large Morse Taper Drills, Reamers, Lathe Tooling and Many More Related Items

RADIAL ARM DRILLS

13" Col. X 5' Arm Ooya Model RE2-1450A Radial Arm Drill; 1,985 RPM Spindle, 12" Spindle Quill Travel, Power Elevation, Power Clamping **SEE PHOTO**

12" Col. X 4' Arm Ooya Model Re-1225H Radial Arm Drill; 1,985 RPM Spindle, 11" Spindle Quill Travel, Power Elevation, Power Clamping

GRINDERS

18" Swing Bryant Universal I.D. Grinder; S/N N/A, 8" 3-Jaw Chuck **SEE PHOTO**

10" X 52" Norton Plain O.D. Grinder Grand Rapids No. 62 Tool Cutter Grinder; S/N 62272

Sellers Model 6GA Grinder; S/N 57R866-2



34" Bullard Vertical Turret Lathe



18" Swing Bryant Universal I.D. Grinder



20' X 80' Nardini Model LOGIC 250 Flat Bed CNC Lathe



Hwacheon Model HI-ECO 31A Slant Bed CNC Turning Center



4' Wotan Type B100 Rotary Table Horizontal Boring Mill

6" X 18" DoAll Model C618M Hand Feed Surface Grinder; S/N 453-88244
10" X 15" Sanford Hand Feed Surface Grinder; S/N 1645004
Oliver Adrian Model HD Ace Rotary Surface Grinder; S/N H.D.ACE797
D.E. Carbide Pedestal Grinder

TOOLROOM MACHINERY

20"/28" X 74" Kingston Model HL2000 Gap Bed Geared Head Engine Lathe; S/N 10700525A, 28" Swing Over Gap, 20" Swing Over Bed, 74" Distance Between Centers, 13" Swing Over Cross Slide, Steady Rest **SEE PHOTO**

28" DoAll Model DTR-28 Geared Head Articulated Arm Floor Drill; S/N 70-8704, 24" X 34" Table, 3,360 RPM Spindle **SEE PHOTO**

12" X 16" DoAll Model C-80 Automatic Horizontal Band Saw; 36" Stroke, 1" Wide X 144" Long Blade, w/Conveyor **SEE PHOTO**

Kearney & Trecker Model S-12 Vertical Milling Machine; 12" X 52" Table **SEE PHOTO**

Greaves Model 2XH Horizontal Milling Machine
Werk Ruhrstahl Type RG211 Lathe

IRONWORKER

50 Ton Cleveland Steel Tool Hydraulic Ironworker; S/N N/A, 1" Dia. X 9/16" Thick Plate Punch Capacity, 1.125" Max Round/Square Bar Shear, 0.75" X 4" Flat Max Thickness, 0.5" X 10" Flat Max Width, 3" X 3" X 3/8" Max Angle Shear **SEE PHOTO**

WELDERS

225 Amp Miller Bobcat 225 Diesel Welder/Generator

300 Amp Miller Deltaweld 302 Welder w/ Miller 22A Wire Feeder

300 Amp Miller CP-302 Welder w/ Miller 22a Wire Feeder

Miller Model XR-D Control Aluminum Welder

400 Amp Miller Tig-Rig Tig Welder

250 Amp Lincoln Idealarc DC-250 Welder

(3)300 Amp Lincoln Idealarc R35 Welder

300 Amp Miller CP-300 Welder

20' X 8' X 1.5" Heavy Duty Welding Table w/ (2) HD Vises

Welding Accessories Including; Exide Rod Oven, Sliding Arm Clamps, Leads, Mig Guns, C-Clamps, HD Welding Tables, Welding Rod, and Many More Related Items

FLAT BED TRUCK

1996 Nissan 14' Flat Bed Diesel Truck; 178,800 Miles

LIFT TRUCK

5,000 LB Clark LP Gas Solid Tire Lift Truck; S/N N/A, Two-Stage Mast, Hours Showing: 8,671 **SEE PHOTO**

Big Joe Electric Walk-Behind Stacker

AIR COMPRESSORS

20 HP Ingersoll Rand Horizontal Tank Mounted Air Compressor

10 HP Ingersoll Rand Horizontal Tank Mounted Air Compressor

INSPECTION EQUIPMENT

Large Quantity of Inspection Equipment Including; Large Micrometers, Micrometers Index Sets, Block Gages, Pin Gages, Height Gauges, Granite Surface Plates, and Many More Related Items

SHOP EQUIPMENT

Rigid Model 535 Pipe Threader w/ Dies

50 Ton OTC H-Frame Hydraulic Press

Large Quantity of Shop Equipment Including; Milwaukee Mag-Base Drill, Vidmar Cabinets, (6) Dump Hoppers, Racking, Presto Die Lift Cart, Banding Carts, Torch Carts, Warehouse Carts, Electric Cord Reels, Grinders



20'/28" X 74" Kingston Model HL2000 Gap Bed Geared Head Engine Lathe



13" Col. X 5' Arm Ooya Model RE2-1450A Radial Arm Drill

WEBCAST BIDDER INSTRUCTIONS

- > All Internet bidders must register for this auction at www.bidspotter.com at least 48-Hours Prior to the Sale Date, **if you do not you will not be approved.**
- > All Internet bidders must Post a Deposit of Approx. 25% of Your Planned Spending Budget or \$5,000.00 Minimum with Cincinnati Industrial Auctioneers in Order to be approved to Bid. Those who do Not Post the Deposit Will Not be Approved. **Period.**
- > There is a 18% Buyer's Premium in Effect for All Online Purchases.
- > We Highly Recommend that Potential Buyers Attend this Auction & Bid Live Onsite. This will give you the Ability to Inspect the Items & Fully Appreciate Their Condition, Along with Saving You 3% of the Buyer's Premium.

No Last Minute Registrations will be accepted. Make Sure to Register & Post Your Deposit No Later than 48-Hours Prior to the Start of the Auction.



15% ONSITE BUYERS PREMIUM

18% ONLINE BUYERS PREMIUM



5,000 LB Clark LP Gas Solid Tire Lift Truck



Kearney & Trecker Model S-12 Vertical Milling Machine



28" DoAll Model DTR-28 Geared Head Articulated Arm Floor Drill



50 Ton Cleveland Steel Tool Hydraulic Ironworker



12" X 16" DoAll Model C-80 Automatic Horizontal Band Saw

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Contact Information
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(3) CNC Lathes



Milltronics VMC (2006)



Toolroom Machinery



Clark Lift Truck

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IMPORTANT NOTICE:

Although information has been obtained from sources deemed reliable, the auctioneer makes no warranty or guarantee, expressed or implied, as to the accuracy of the information herein contained. It is for this reason that buyers should avail themselves of the opportunity to make inspection prior to the sale. This brochure is intended to provide general information of the equipment being offered and is subject to errors, omissions, additions or deletions. Please check with the Auctioneer's Office for a final listing. Items offered may or may not necessarily be sold as described and/or photographed in this brochure.

MAIL BIDS ACCEPTED WITH A 25% DEPOSIT

DIRECTIONS

From Bluefield, WV Proceed North on US-52/Couch St for 1.6 Miles to WV-123. Turn West onto WV-123 Continue 2.5 Miles to State Route 623. Proceed Straight on State Route 623 for 0.4 Mile to Mark Circle. Turn Left onto Mark Circle Proceed to Auction Site on Right. Watch for Auction Parking and Auction Signs.

AUCTIONEERS

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TERMS OF SALE

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15% ONSITE BUYER'S PREMIUM
18% ONLINE BUYER'S PREMIUM



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