

**WEDNESDAY, FEBRUARY 3RD**

**LATE MODEL WELL MAINTAINED CNC, TOOLROOM & PLASTIC EXTRUSION EQUIPMENT**

# **PUBLIC AUCTION**

**NEW  
2001**



Mitsubishi Model FA-20 CNC Wire Cut EDM

**NEW  
2006**



Hurco Model VMX-30 CNC Vertical Machining Center

**NEW  
1997**



2" American Maplan Model CON-40 Twin Screw Extrusion Machine

**NEW  
2006**



Greiner Model GET PUL 30/9-300 Clean Puller

**NEW  
2006**



Greiner Model GET CUT S/500 Pull Thru Up Acting Cut-off Saw

**NEW  
2004**



50 HP Sullair Model LS-120-50 HA Rotary Screw Cabinet Enclosed Air Compressor

**Featuring:** (6) Plastic Extruders By American Maplan, Cincinnati Milacron, NRM, Davis Standard & Others (New As 1998), Late Model Downstream Equipment Including Tanks, Pullers & Saws (New As 2006), Material Dryers, Granulators, Additive Feeders, (2) Mitsubishi FA-20 & RA-90 CNC Wire EDM's (2001), Hurco VMX-30 CNC VMC (2006), Clausing 1228 Automatic & 618 Hand Feed Surface Grinders (2006), 14" X 40" Clausing Lathe (2006), (3) Vertical Mills, Bridge Cranes, Air Compressors, Air Dryers, Shop & Support Equipment

**Plant Closed**

## **FORMTECH ENTERPRISES, INC.**

1616 Commerce Drive – Stow, Ohio 44224

*Just North of Akron, Ohio*

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Wednesday,  
February 3rd  
Starting at 9:00 AM**

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Tuesday, February 2nd  
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**NEW 2001**

Mitsubishi Model RA-90 CNC Wire Cut EDM



**NEW 2006**

Hurco Model VMX-30 CNC Vertical Machining Center



**NEW 2001**

Mitsubishi Model FA-20 CNC Wire Cut EDM



**NEW 2005**

12" X 28" Clausing Equipotop Model CSG-1228ASDII Automatic Hydraulic Surface Grinder



**NEW 2006**

14" X 40" Clausing Metosa 1440 Geared Head Engine Lathe



Bank View Caterpillar LP Gas Lift Trucks



**NEW 2004**

50 HP Sullair Model V-120-50 LA Rotary Screw Cabinet Enclosed Air Compressor



**NEW 2004**

Sullair Model SR-500 Air Dryer



2 HP Clausing Kondia Variable Speed Vertical Mill



**NEW 2006**

6" X 18" Clausing Equipotop Model CSG-618 Hand Feed Surface Grinder

### CNC WIRE EDM'S

**Mitsubishi Model FA-20 CNC Wire Cut EDM;** S/N F2R1325, Max Work Piece Dimensions: 1050 MM Wide X 800 MM Depth X 295MM Height, Max Work Piece Weight: 800 KG, Dimensions of Table: 780 MM X 630 MM, Travels: X=500 MM, Y=350 MM, Z=300 MM, Rapid Traverse Rate: 1300 MM / Min, Wire Diameter: 0.1 To 0.3 MM, Max Wire Feed: 15 M / Min, Automatic Wire Threading, Tank Volume: 740 L, Mitsubishi W21FA-I CNC Control, Color LCD, NC Program, Keyboard, BWLT-M3.5" FDD (1-44 MB, 720 KB) RS-232C (New 2001)

SEE PHOTO

**Mitsubishi Model RA-90 CNC Wire Cut EDM;** S/N R9S1068, Max Work Piece Dimensions: 860 MM Wide X 760 MM Depth, X 160 MM Height, Max Work Piece Weight: 350 KG, Dimensions of Table: 572 MM X 478 MM, Travels: X=320 MM, Y=250 MM, Z=16.5 MM, Rapid Traverse Rate: 1300 MM / Min., Automatic Wire Threading, Tank Volume: 450 L, Mitsubishi W21RAS-1 CNC Control, Color LCD, Keyboard, Built-In 3.5" FDD, (1-44 MB, 720 KB) RS-232C (New 2001)

SEE PHOTO

### CNC VERTICAL MACHINING CENTER

**Hurco Model VMX-30 CNC Vertical Machining Center;** S/N M342-06002076DHA, Ultimax 4 CNC Control, 20" X 40" Table, 30" X-Axis, 20" Y-Axis, 24" Z-Axis, 15,000 Max Spindle RPM, No. 40 Taper Spindle, 24-Pos. Automatic Tool Changer, 3,000 Lb Max Table Load, Chip Conveyor (New 2006)

SEE PHOTO

### ENGINE LATHE

**14" X 40" Clausing Metosa 1440 Geared Head Engine Lathe;** S/N 51723, Spindle Speeds: 30-2,000 RPM, 10" 3 & 4 Jaw Chucks, Steady Rest (New 2006)

SEE PHOTO

### SURFACE GRINDERS

**12" X 28" Clausing Equipotop Model CSG-1228ASDII Automatic Hydraulic Surface Grinder;** S/N 3705182, Automatic on All Three Axis's, Push Button PLC Control w/ DRO's, Electric Chuck, 28" Max Grinding Length, 13" Max Grinding Width, 5HP Spindle Motor, Over the Wheel Dresser, Coolant System w/ Sludge Filtration (New 2005)

SEE PHOTO

**6" X 18" Clausing Equipotop Model CSG-618 Hand Feed Surface Grinder;** S/N 1106920, Permanent Magnetic Chuck, Over the Wheel Dresser, PB Control, 18" Max Grinding Length, 6 5/8" Max Grinding Width, 2 HP Spindle Motor (New 2006)

SEE PHOTO

### VERTICAL MILLS

**2 HP Clausing Kondia Variable Speed Vertical Mill;** S/N T-283, 9" X 42" Table, PTF; 2-Axis Dro, 60-4000 RPM, R-8 Spindle

SEE PHOTO

**3 HP Supermax Model YCM-16VS Vertical Mill;** S/N 04253, 9" X 49" Table, 2-Axis Dro, 60-4200 RPM, R-8 Spindle

### MACHINE ACCESSORIES

**Machine Accessories Consisting of;** (2) 8" Kurt Machine Vises, (1) 6" Kurt Machine Vise, 12" & 18" Troyke Rotary Tables, 5C & R8 Collets, Aloris Tool Post w/ Holders, Phase II 5C Spin Fixture, Drill Chucks, Saw Blades and Other Related Items

### EXTRUSION MACHINES

**2" American Maplan Model CON-40 Twin Screw Extrusion Machine;** S/N 138787, 2" Dia. X 48" Long Screw, 15 HP Drive Motor w/ Dorstener 13KW Gear Reducer w/ 42.173 @ 1750 RPM, (4) Heat Zones, (3) Die Zone Control, Barrels No. Col.200.001-F, Screw No. 055-14-300-S-4596 (New 1997)

SEE PHOTO

**2-1/8" Cincinnati Milacron Model CM-55 Twin Screw Extrusion Machine;** S/N 4252A01/91-11, 2-1/8" Dia. Screw, Ratio 20.0 to 1, 40 HP Drive Motor,

Equipped w/ Tungsten Screws, (4) Barrel Heat Controls, (5) Die Heat Controls, (1) Screw Oil Heat Control, (4) Barrel Zone Amp Meters, (1) Die Zone Amp Meter (New 1991)

SEE PHOTO

**2-1/2" Davis Standard Thermatic Model 25IN-25 Extrusion Machine;** S/N K7735, 2" Dia. X 65" Long Screw, Ratio 22.0 to 1, HES System 301 Control, (4) Heat Zones, 78 KW Cap., 225,000 Lb Dym Thrust Capacity (New 1988)

SEE PHOTO

**2-1/2" NRM Pacemaker Model 2 1/2 PM III Single Screw Extrusion Machine;** S/N 14895, 2-1/2" Dia. X 60" Long Screw, Ratio 16.95 to 1, (4) Heat Zones, (3) Die Zones, 30 HP Drive Motor

**1" Akron Extruders Inc. Model Tilt Pak 125 Co-Extruder;** (3) Heat Zones, 5 HP Drive Motor

**1/2" Krause Maffei Model KMDL-25 Lab Extruder;** S/N 2922, (3) Heat Zones, Cheswell 320 Chart Recorder

### EXTRUSION MACHINE RELATED

**Extrusion Machine Parts, Accessories & Related Consisting of;** (4) Plastore Plasticolor Model 3000 Color Feeders, (2) Walton Stout Hopper Loaders, Stainless Steel Hoppers, Extra Extruder Screws, Spare Parts, Hydraulic Cylinders and Other Related Items

### DOWNSTREAM EQUIPMENT

**Greiner Model GET PUL 30/9-300 Cleat Puller;** S/N 06510243, 11-1/2" Wide X 9" Long Top and Bottom Cleat Type Belts, 320 MM Max Profile Width, 140 MM Max Profile Height, 140 MM Opening Height, 0.2 to 9 M/MM Extrusion Specs (New 2006)

SEE PHOTO

**Greiner Model GET CUT S/500 Pull Thru Up Acting Cut-off Saw;** S/N 06510246, 12" Max Profile Width, 4" Max Profile Height (New 2006)

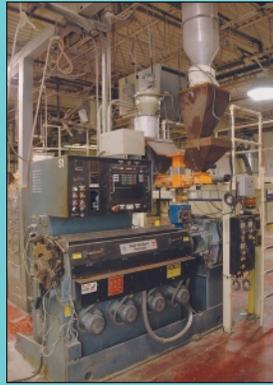
SEE PHOTO

**Greiner Model CAL/VAK-4P Vacuum Calibration Table;** S/N K95-05-082, 16' Overall Length, Automatic Table Lift, Track Mounted

SEE PHOTO



2" American Maplan Model CON-40 Twin Screw Extrusion Machine



2-1/2" Davis Standard Thermatic Model 25IN-25 Extrusion Machine



**NEW 2006**

Greiner Model GET CUT S/500 Pull Thru Up Acting Cut-off Saw



2-1/8" Cincinnati Milacron Model CM-55 Twin Screw Extrusion Machine

(2) Extrusion Services Inc. Model Vac-Tank Calibration Tables w/ S.S. Tanks; S/N 58921B & 58921A, 14" Stainless Steel Tanks, Track Mounted **SEE PHOTO**

12" Sakas Model SP4 Cut-Off Saw; S/N 12503-1, 10" Max Profile Width, 4" Max Profile Height, 68" Long Table, Track Mounted **SEE PHOTO**

2" Goodman Fly Cutter; S/N 4311, 2" Sleeve, Track Mounted

Teledyne Farris Model C500VT Universal Belt Puller / Take-Off Machine; S/N 4270, 4-1/2" Wide X 24" Long Rubber Belt, 5" Max Profile Height

21" Pneumatic Tilt Table

12" X 28" Nelmor Plastic Granulator; 30 HP Royal Sound Suppression Enclosure **SEE PHOTO**

Murphy Rodgers Model MRC-9B5E Dust Collectors; S/N 1736

### RAW MATERIAL & STORAGE / HANDLING EQUIPMENT

12' Dia. X 36' High Imperial Calumet Model 60-40-12 X 36 Welded Steel Material Storage Silo; S/N 3469-1, Capacity 2,947 Cu. Ft. or 58.9 Ton w/ Loader **SEE PHOTO**

12' Dia. X 30' High IMCS Corrugated Steel-Bolt Together Material Storage Silo; w/ Loader

5 HP Walton / Stout Inc. Central Vacuum Pump

Thorenson McCosh Model AS2005-13D S.S. Drying Hopper; TM No. 25074, 1,920 Lb Capacity, Complete w/ Tech 3 Loading Systems Controls, Vacuum, Loader and Stand **SEE PHOTO**

Approx. 300' X 2" Stainless Steel Material Transfer Piping

Approx. 20,000 Lb of Virgin PVC material By BASE, Viking, Aspen and Others

### OVERHEAD & JIB CRANES

2,000 Lb X 14' Span X 45' Long Free Standing Overhead Crane System; 90" Under Hook, Single Girder Top Running Bridge, 2,000 Lb CM Electric Chain Hoist, Pendant Control

2,000 Lb X 14' Span X 30' Long Free Standing Overhead Crane System; 108" Under Hook, Single Girder Top Running Bridge, 2,000 Lb CM Electric Chain Hoist, Pendant Control

(3) 1,000 Lb X 14' Span X 15' Long Free Standing Overhead Crane Systems; 108" Under Hook, Single Girder Top Running Bridge, 1,000 Lb CM Electric Chain Hoist, Pendant Control

1,000 Lb X 8' Arm Abell Howe Column Mount Jib Crane; 1,000 Lb Dayton Electric Hoist

### AIR COMPRESSORS & RELATED

50 HP Sullair Model V-120-50 LA Rotary Screw Cabinet Enclosed Air Compressor; S/N 003-145529, 100/110 PSIG, 15,573 Load Hours (New 2004) **SEE PHOTO**

50 HP Sullair Model LS-120-50 HA Rotary Screw Cabinet Enclosed Air Compressor; S/N 003-145528, 125/135 PSIG, 9,716 Load Hours (New 2004) **SEE PHOTO**

30 HP Sullair Model 10-30 AC/AC Rotary Screw Horizontal Tank Air Compressor; S/N003-72179, 115/125 PSIG

Sullair Model SR-500 Air Dryer; S/N 26860200K, w/ Sullair OE-0553-9 Filter **SEE PHOTO**

Sullair Model SR-125 Air Dryer; S/N 2235050009

Airtek model CT-220 Air Dryer; S/N 99-9653B

200 Gallon Air Receiving Tank

### LIFT TRUCKS & SCRUBBER

5,000 Lb Caterpillar Model GC-25 LP Gas Solid Tire Lift Truck; S/N 4EM90408, 3-Stage Mast, 189" Lift, Side Shift

(2) 3,000 Lb Caterpillar Model GC-15 LP Gas Solid Tire Lift Trucks; S/N 7EM00460 w/ 3-Stage Mast & Side Shift, S/N 2EM00577 w/ 2-Stage Mast & Side Shift

Tennant Model 465 Electric Walk-Behind Floor Scrubber; Complete w/ 36-Volt Charger

### MISCELLANEOUS MACHINERY

20' Siemens Sentron Cat No. SX404A10ETVS Buss Duct; (9) 30 Amp / 600 Volt Cat No. SLID3630G Buss Plugs, (4) 100 Amp / 600 Volt Cat No. SLID3630G Buss Plugs (New 2005)

Dulkane Model 210 Ultrasonic Welder; Complete w/ Model 2220 Dynamic Process II Controller

400 Kg Easilift Model 1518 Electric Scissor Lift Platform; S/N 881123, 33" X 60" Platform, Foot Pedal

Highlight Industries Rotary Pallet Turner; 60" Diameter Platform, For Stretch Wrapping

Sterlco Mold Temperature Controller Shop Built Embossing Stand w/ (6) Sets of Steel and Rubber Embossing Rolls

(2) 2 HP Seco Portable Dust Collectors 8" Wilton & 6" Sunex Bench Grinders

### SHOP EQUIPMENT

Shop Equipment Consisting of; Pedestal Fans, Shop Vacs, Portable Shop Ladders, Benches, Cabinet, Jet Dust Collectors, Pneumatic Hand Tools, Wrenches, Impulse Sealer, Heat Gun, Electronic Scales, (6) Sections 28" X 96" X 12" High & (6) Sections 42" X 96" Adjustable Beam Pallet Racking w/ (4) Shelves / Section and Many Other Related Items



**NEW 2006**

Greiner Model GET PUL 30/9-300 Cleat Puller



Greiner Model CAL/VAK-4P Vacuum Calibration Table



(2) Extrusion Services Inc. Model Vac-Tank Calibration Tables w/ S.S. Tanks



12" X 28" Nelmor Plastic Granulator



12' Dia. X 36' High Imperial Calumet Model 60-40-12 X 36 Welded Steel Material Storage Silo

**IMPORTANT NOTICE**  
Most of the Toolroom Machinery was originally scheduled for transfer to other facilities. FEI had most of these machines decommissioned and prepped for shipping, in some cases this was done by the OEM. All of this equipment is very clean and appears to be very well maintained low use equipment.



12" Sakas Model SP4 Cut-Off Saw

# PUBLIC AUCTION

LATE MODEL WELL MAINTAINED CNC,  
TOOLROOM & PLASTIC EXTRUSION EQUIPMENT

Plant Closed

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(2) Mitsubishi Wire EDM's



2006 Hurco CNC VMC



(6) Extrusion Machines



Late Model Downstream Equipment

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**WEDNESDAY, FEBRUARY 3RD**

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ENTERPRISES, INC.**

1616 Commerce Drive  
Stow, Ohio 44224  
Just North of Akron, Ohio

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