

**HIGH SPEED STAMPING FACILITY INCLUDING  
PRESSES, TOOLROOM, FINISHING AND  
SUPPORT EQUIPMENT**

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# PUBLIC AUCTION



(2) 100 Ton Minster Model P2-100-48 Piece-Maker Variable Speed Straight Side Double Crank Presses

**Featuring:** 200 Ton Niagara PB200-60-42 SSDC Press, (4) 100 Ton Minster P2-100-48 Piecemaker SSDC Presses, 45 Ton Minster P2-45-36 Piecemaker SSDC Press, Minster Presses have Servo Feed, Straighteners & Coil Feed Lines, (2) 20 Ton Kenco, 45 Ton L&J, 60 Ton & 70 Ton Federal, 65 Ton Heim OBI Presses, (9) Twin Compartment Tumbling Barrel Parts Deburring Machines, (2) 60" Torex Vibratory Tub Parts Deburring Machines, Blast-It-All Rotary Drum Parts Deburrer, Tumbling Barrel Parts Dryer, 100 HP Air Compressor, (9) Leblond, Monarch, Victor & Hardinge Toolroom Lathes, Bridgeport Vertical Mills, Saws, Drills, Surface Grinders, EDM Machines, Machine Accessories & Shop Equipment

**PLANT CLOSED  
SURPLUS MACHINERY & EQUIPMENT FROM  
FUSITE PRECISION  
METAL PRODUCTS**

6265 Wiehe Road – Cincinnati, Ohio 45237

**SALE DATE:  
Thursday,  
January 19th  
Starting at 10:00 AM**

**INSPECTION:  
Wed., January 18th  
10:00 AM to 4:00 PM**

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200 Ton Niagara Model BP2-200-60-42 Variable Speed Straight Side Double Crank Press



2 Cubic Foot Blast-It-All Model TBS2RPJT-3 Cabinet Type Tumbling Barrel Parts Deburring Machine



15" X 30" Leblond Regal Geared Head Engine Lathe



(5) 30" X 48" Rampart Model HT3048 Twin Compartment Tumbling Barrel Parts Deburring Machines

SALE UNDER THE MANAGEMENT OF



**Cincinnati Industrial Auctioneers Inc.**

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(2) 100 Ton Minster Model P2-100-48 Piece-Maker Variable Speed Straight Side Double Crank Presses



200 Ton Niagara Model BP2-200-60-42 Variable Speed Straight Side Double Crank Press



200 Ton Niagara Model BP2-200-60-42 Variable Speed Straight Side Double Crank Press



(2) 100 Ton Minster P2-100-48 Piece-Maker Straight Side Double Crank Variable Speed Presses



(2) 100 Ton Minster P2-100-48 Piece-Maker Straight Side Double Crank Variable Speed Presses



45 Ton Minster Model P2-45-36 Piece-Maker Variable Speed Straight Side Double Crank Press



45 Ton L&J Model EM-45 Variable Speed Straight Side Double Crank Press

### SSDC PRESSES

**200 Ton Niagara Model BP2-200-60-42 Variable Speed Straight Side Double Crank Press;** S/N 46965, 10" Stroke, Variable Speed 30 - 60 SPM, 10" Adjustment, 27" Shut Height (SDAU), 60" LR X 36" FB Bed Size, 60" X 42" X 6" T-Slotted Bolster Plate, Double Roll Reed, Scrap Chopper, Air Clutch, Air Counterbalance, Air Cushion, Toledo Transducer Digital Presswatch Production Monitor w/ Auto Set, Light Curtain **SEE PHOTO**

> **1,000 LB X 18" Cooper Weymouth Cradle Straightener;** S/N LV18719370CS, 7-Roll **SEE PHOTO**

**(2) 100 Ton Minster Model P2-100-48 Piece-Maker Variable Speed Straight Side Double Crank Presses;** S/Ns P2-100-18490 & P2-100-18489, 3" Stroke, Variable Speed 100 - 200 SPM, 4" Adjustment, 12-1/2" Shut Height (SDAU), 48" LR X 31" FB Bed Size, 48" X 31" X 5" T-Slotted Bolster Plate, Air Clutch, Air Counterbalance, 6" Servomatic Servo Feed, 6" Servomatic Exit Feed, 12" Pneumatic Scrap Chopper, Console Controls, Light Curtain **SEE PHOTO**

> **1,600 LB X 18" CWP Model 2R Single End Coil Reel;** S/N C18688, 48" O.D. Cap. **SEE PHOTO**

> **4" PA Industries Model SSP49 Straightener;** S/N 200109-04004

**(2) 100 Ton Minster P2-100-48 Piece-Maker Straight Side Double Crank Variable Speed Presses;**

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# FUSITE PRECISION METAL PRODUCTS



55 Ton Heim Model 5A F.W. Flywheel Type OBI Press



80 Ton Federal Model F7 Flywheel Type OBI Press



60 Ton Federal Model 60 Flywheel Type OBI Press



32 Ton Rouselle Model B1-32 OBI Press

S/N 14953 and 15364, 3" Stroke, Variable Speed 70 - 250 & 100 - 200 SPM, 4" Adjustment, 18" Shut Height, 48" X 31" Bed Size, Air Clutch, Air Cushion (No Motors or Controls) **SEE PHOTO**

- > 300 LB X 6" Littell No. 3 Automatic Centering Reel
- > 2,000 LB X 10" Littell Model C20 Cradle Straightener; S/N 76643-68, 7-Roll

45 Ton Minster Model P2-45-36 Piece-Maker Variable Speed Straight Side Double Crank Press; S/N 14259, 2" Stroke, Variable Speed 100 - 300 SPM, 3" Adjustment, 13-1/2" Shut Height, 45" X 36" Bed Size, 45" X 36" X 3-1/2" T-Slotted Bolster Plate, Air Clutch, Air Cushion, 12" Servomatic Exit Feed Roll, 6" Pneumatic Scrap Chopper, Console Control, Light Curtain **SEE PHOTO**

- > 2,000 LB X 6" Rapid Air Model R68ACP Single End Coil Reel; S/N 71352, 48" O.D. Cap.
- > 2,000 LB X 8" Littell Model C20-8 Cradle Straightener; S/N 73856-61

45 Ton L&J Model EM-45 Variable Speed Straight Side Double Crank Press; S/N EM450110, 4" Stroke, Variable Speed 100 - 300 SPM, 13-1/2" Shut Height, 18" X 30" Bed Size, 18" X 30" X 3" T-Slotted Bolster Plate, Air Clutch, Air Cushion, 12" Servomatic Feed, 6" Servomatic Exit Feed Roll, 6" Pneumatic Scrap Chopper, Console Control, Light Curtain **SEE PHOTO**

- > 2" PA Industries Model PSS-29D Straightener; S/N X16218-01/75894 **SEE PHOTO**

## OBI PRESSES

80 Ton Federal Model F7 Flywheel Type OBI Press; S/N N/A, 4" Stroke, 3" Adjustment, 36" X 28" Bed Size, Air Clutch, Air Brake, Air Counterbalance **SEE PHOTO**

60 Ton Federal Model 60 Flywheel Type OBI Press; S/N 60-195, 4" Stroke, 2-1/2" Adjustment, 90 SPM, 13" Shut Height, 32" X 21" Bed Size, Air Clutch, Air Brake **SEE PHOTO**

- > 4" Rapid Air Model C6 Feeder; S/N 116466

55 Ton Heim Model 5A F.W. Flywheel Type OBI Press; S/N 11-3487, 3" Stroke, 120 SPM, 4" Adjustment, 17" Shut Height, 18" X 28" Bed Size, Air Clutch **SEE PHOTO**

- > 4" Rapid Air Model C6 Feeder; S/N 100522

- > 300 LB X 6" Littell No. 3 Automatic Centering Reel

32 Ton USI Industries Tor-Pac OBI Press; S/N 32T-620-10, 3" Stroke, 2-1/4" Adjustment, 85 - 170 SPM, 10" Shut Height, 24" X 15" Bed Size, Air Clutch

32 Ton Rouselle Model B1-32 OBI Press; 10-3/4" Shut Height, 2" Stroke, 2-1/2" Adjustment, 180 SPM, 15" F-B X 24" L-R Bed Size, Bijur Lubrication For Ways, Air Clutch, Air Brake, Air Counter Balance, Palm Button Or Electric Foot Pedal Control **SEE PHOTO**

- > Dickerman 12" X .078" Servo Feed System

25 Ton Rouselle Model 3 OBI Press; 10-3/4" Shut Height, 2" Stroke, 2" Adjustment, 135 SPM, 14" F-B X 19-1/2" L-R Bed Size, Bijur Lubrication For Ways, Palm Button Or Electric Foot Pedal Control

(2) 20 Ton Kenco Model P2A OBI Presses; S/Ns 99-111 & 99-110, 2" Stroke, 120 SPM, 18" X 12" Bed, Air Clutch **SEE PHOTO**

- > 3-1/2" X 32" Livonia Moagnetics Model A-6 Magnetic Belt Incline Portable Scrap Conveyor; S/N 72276-1

## MISC. PRESS FEED EQUIPMENT & ACCESSORIES

1,600 LB X 18" CWP Model 2R Single End Coil Reel; S/N C9884, 48" O.D.

2,000 LB X 8" Littell Model C-20 Cradle Straightener; S/N 75349-66, 48" O.D.

3,500 LB X 36" Coil Mate / Dickerman Model Prespal Horizontal Coil Reel; S/N CM95 **SEE PHOTO**

(2) 5,000 LB X 48" Coil Mate Model EZ5048 Horizontal Coil Reels; S/Ns 4367 & 4368, 48" O.D. **SEE PHOTO**

(3) Unist Oiler Systems (Lot) Misc. CWP Servomatic Servo Roll Feed Roll Feeders & Control Cabinets w/ Parts

(6) 8" X 84" Livonia Magnetics Model B-11 Magnetic Belt Incline Portable Scrap Conveyors; S/Ns 74353-2, 74353-4, 58872-1, 74353-1 & 70866-4 **SEE PHOTO**

(2) 8" X 120" Livonia Magnetics Model B-100 Beltless Magnetic Portable Scrap Conveyors; S/Ns 70866-7 & 70866-6

(8) Portable Die Lift Tables



Partial View of Press Feed Equipment



6" Pneumatic Scrap Chopper



6" Servomatic Servo Feed



(2) 2,000 LB X 8" Littell Model C20-8 Cradle Straightener



1,600 LB X 18" CWP Model 2R Single End Coil Reel



(2) 20 Ton Kenco Model P2A OBI Presses



2" PA Industries Model PSS-29D Straightener



1,000 LB X 18" Cooper Weymouth Cradle Straightener



3,500 LB X 36" Coil Mate / Dickerman Model Prespal Horizontal Coil Reel



(2) 5,000 LB X 48" Coil Mate Model EZ5048 Horizontal Coil Reels



2 Cubic Foot Blast-It-All Model TBS2RPJT-3 Cabinet Type Tumbling Barrel Parts Deburring Machine



(1 of 2) Torex Model T-6026-F Vibratory Bowl Type Finishing Machine



(2 of 2) Torex Model T-6026-F Vibratory Bowl Type Finishing Machine



(4) 32" X 60" Rampart Model HT3260 Twin Compartment Tumbling Barrel Parts Deburring Machines

## TUMBLING BARREL PARTS DEBURRING MACHINES

**2 Cubic Foot Blast-It-All Model TBS2RPJT-3 Cabinet Type Tumbling Barrel Parts Deburring Machine;** S/N 970729367, 24"W X 24" Dia. Tumbling Barrel, Shot Reclaim System & Dust Collector **SEE PHOTO**

**(2) Torex Model T-6026-F Vibratory Bowl Type Finishing Machines;** S/N's 6026-10-5-95 & 662-1096, 60" Neopreen Iwed Bowl, 7.5 HP, Solution Pump, (1) Pneumatic Gate, 20"W X 72"L Vibratory Screener

**(5) 30" X 48" Rampart Model HT3048 Twin Compartment Tumbling Barrel Parts Deburring Machines;** S/N N/A, Vinyl Lined Compartments **SEE PHOTO**

**(4) 32" X 60" Rampart Model HT3260 Twin Compartment Tumbling Barrel Parts Deburring Machines;** S/N N/A, Vinyl Lined Compartments **SEE PHOTO**

**American Metal Products Model Cobmeal Small Parts Tumbling Thur-Feed Barrel Deburring and Drying Machine;** S/N N/A, 60"L X 36" Dia. Tumbling Barrel, Timer Controls, 5 HP **SEE PHOTO**

## STRETCH WRAPPER

**48" Dia. Vestil Model SWA-48-CH-R Stretch Wrapper;** S/N S475600, 48" Rotary Pallet, 400 LB Capacity (New 2007)

## AIR COMPRESSOR

**100 HP Gardner Denver Model EAPOMB Cabinet Type Rotary Screw Air Cooled Air Compressor;** S/N U52852, Auto Sentry ES Digital Control Panel **SEE PHOTO**

## ELECTRIC / MANUAL HOISTS

**Electric & Manual Hoists Consisting of;** (4) 1 Ton CM Valuestar Electric Chain Hoists w/ Pendants, (2) 1 Ton Budget Electric Chain Hoist, 1 Ton CM Manual Chain Hoist, 1 Ton Dayton Electric Chain Hoist

## MISC. MACHINERY

**20"W X 20"H X 18"D Dispatch Style 203-2-6-45 Electric Drying Oven;** S/N 57230, 4.5 KW Heater

**(2) 30" Dia. Fortville Vibratory Parts Feeders w/ Loading Hoppers;** S/N's 10915-B & 10915-A **SEE PHOTO**

**2,000 LB T&S Portable Adjustable Height A-Frame Gantry Crane** **SEE PHOTO**

**UAS Model C-205-D Cyclone Type Dust Collector;** S/N 60068401, 5 HP **24" Diacro Hand Shear**

**Bliss Antique Hand Screw Press;** 29" Top Hand Wheel **6" Belt Sander**

**Smokeater Fume Collector Machine Accessories Consisting of;** Dumore Cat #5-021 Tool Post Grinder, Dumore Cat #44-011 Tool Post Grinder, 4" Dividing Head, Iassie Hand Tapper, Lathe Toolholders, (5) 6" Swivel Machine Vises, Drill Chucks, Misc. Perishable Tooling, Die Springs, (2) Rockwell Hardness Testers, Misc. Inspection Tools, & Other Related Items

## SHOP EQUIPMENT

**Shop Equipment Consisting of;** 6' Lyon Steel Workbenches, Portable Tool Carts, 48" X 120" Heavy Duty Die Set-Up Table, Steel Shelving, Two-Door Steel Cabinets, Lyons Cantilever Steel Stock Rack, (2) Barrel Attachments, Pallet Racking, Gravity Feed, Roller Conveyor, Hydraulic Pallet Truck, Pedestal & Wall Mount Fans, Self-Dumping Hoppers, Heavy Duty Steel Hoppers, 48" X 72" X 10" Granite Surface Plate, Flow Racks, & Other Related Items



2,000 LB T&S Portable Adjustable Height A-Frame Gantry Crane



(2) 30" Dia. Fortville Vibratory Parts Feeders w/ Loading Hoppers



(6) 8" X 84" Livonia Magnetics Model B-11 Magnetic Belt Incline Portable Scrap Conveyors



100 HP Gardner Denver Model EAPOMB Cabinet Type Rotary Screw Air Cooled Air Compressor



15" X 30" Leblond Regal Geared Head Engine Lathe



15" X 30" Leblond Dual Drive Geared Head Engine Lathe



13" X 40" Victor Model 1340GHE Geared Head Engine Lathe

## LATHES

**15" X 42" Leblond Regal Geared Head Engine Lathe;** S/N 6C292, 12-Spindle Speeds from 45-1,800 RPM, 8" 3-Jaw Chuck

**15" X 30" Leblond Dual Drive Geared Head Engine Lathe;** S/N N/A, 12-Spindle Speeds from 28-1,800 RPM, Inch/Metric Threading, Thread Chasing Dial, 9" 3-Jaw Chuck **SEE PHOTO**

**15" X 30" Leblond Regal Geared Head Engine Lathe;** S/N 7C1675, 12-Spindle Speeds from 60-2,400 RPM, Inch/Metric Threading, Tool Post **SEE PHOTO**

**(2) 15" X 30" Leblond Regal Geared Head Engine Lathes;** S/Ns 4B1504 & 6C893, 12-Spindle Speeds from 45-1,800 RPM, Servo Shift, Inch/Metric Threading, Tool Post

**13" X 40" Victor Model 1340GHE Geared Head Engine Lathe;** S/N I7601-035, Spindle Speeds from 70-2,000 RPM **SEE PHOTO**

**9" X 18" Hardinge Dovetail Toolroom Engine Lathe;** S/N N/A, 15-Spindle Speeds from 230-3,500 RPM, Hardinge Model L Six-Position Ball Bearing Turret, Tool Post, Vertical Slide, Collets, Chucks, & Misc. Tooling **SEE PHOTO**

**Hardinge Model DV-59 Second Operation Toolroom Lathe;** S/N N/A, Spindle Speeds from 230 - 3,500 RPM, Chucks, Collets, Cross Slide, Tailstock

## VERTICAL MILLING MACHINES

**(2) 1 HP Bridgeport Vertical Milling Machines;** S/Ns 68088 & BR102852, 9" X 32" T-Slotted Table, 8-Spindle Speeds from 80 - 2,720 RPM, Mitutoyo Model ALC-3705W DRO

**1-1/2 HP Bridgeport Variable Speed Vertical Milling Machine;** S/N 123411, 9" X 32" Power Table, Variable Spindle Speeds from 60 - 4,200 RPM, Anilam Miniwizard DRO **SEE PHOTO**

## JIG BORES

**Moore Model No. 3 Jig Borer;** S/N B1244, Variable Spindle Speeds to 2,500 RPM, 11" X 24" T-Slotted Table, Sony DRO

**Moore Jig Borer Accessories Consisting of;** Moore Mahogany Toolmakers Bench, 10" Moore Rotary Table, 6" X 8" Sine Plate, Weldon Jig Bore Set, Moore Optics Toolholder, T-Slotted Hold Downs **SEE PHOTO**

## EDM MACHINES

**(2) Cincinnati Ram Type EDM Machines;** S/Ns 9C1B5P-5 & 9C1B5S-20, 10" X 18" Table, 24" X 16" X 14" Work Tank, 6" X 8" Ram Platten, Cintrotjet T-IV-284 Solid State EDM Power Supply

**Misc. EDM Tooling & Accessories**

## DRILLS

**24" X 5-1/2" Dia. Column Johansson Radial Arm Drill;** S/N 31910, Spindle Speeds from 80 - 1,200 RPM, 17" X 36" T-Slotted Table, 21" X 24" Base Table **SEE PHOTO**

**17" Avay Single Spindle Drill;** S/N MA560, 15" X 18" Table

**17" Delta Rockwell Model 17-600 Pedestal Drill Press;** S/N 1346356, 20" X 29" Table, Foot Pedal

**20" Clausing Variable Speed Single Spindle Drill;** S/N 502392, Variable Spindle Speeds from 150 - 2,000 RPM, 16" X 18" Table

## SAWS

**16" DoAll Model 1611-U Vertical Band Saw;** S/N 270-68143, 24" X 24" Table **SEE PHOTO**

**10" X 16" W.F. Wells Model L-10 Twin Post Horizontal Band Saw;** S/N 1091439, Coolant System **SEE PHOTO**

## GRINDERS

**6" X 18" Thompson Hydraulic Surface Grinder;** S/N F632547, Walker Magnetic Chuck, Wheel Dresser, Coolant **SEE PHOTO**

**6" X 18" Reid Model 618HA Hand Feed Surface Grinder;** S/N 15104, Walker Magnetic Chuck, Coolant

**6" X 18" Reid Model 618G Hand Feed Surface Grinder;** S/N 10535, Magnetic Chuck

**6" X 12" Boyar Schultz Model Super 612 Hydraulic Surface Grinder;** S/N HY-6299, Walker Ceramax Magnetic Chuck



9" X 18" Hardinge Dovetail Toolroom Engine Lathe



24" X 5-1/2" Dia. Column Johansson Radial Arm Drill



1-1/2 HP Bridgeport Variable Speed Vertical Milling Machine



16" DoAll Model 1611-U Vertical Band Saw



Moore Model No. 3 Jig Borer



Optical Comparator



6" X 18" Thompson Hydraulic Surface Grinder



10" X 16" W.F. Wells Model L-10 Twin Post Horizontal Band Saw



Bank View (2) Cincinnati Ram Type EDM Machines

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(4) 100 Ton Minster SSDC Presses



Complete Toolroom



(2) Torex Vibratory Bowls

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**THURSDAY, JANUARY 19TH**

# PUBLIC AUCTION

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