

PREFABRICATED MODULAR WALL AND STEEL STUD MANUFACTURER
INCLUDING ROLLFORMERS WITH TOOLING, WALL PANEL ASSEMBLY LINES,
FABRICATING, STAMPING, TOOLROOM AND SUPPORT EQUIPMENT

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PUBLIC AUCTION

Plant Closed



GWALLS, INC.

122 Center Drive – White House, Tennessee 37188
Just North of Nashville, TN

SALE DATE: TUESDAY, MARCH 28TH, STARTING AT 9:00 AM CENTRAL
INSPECTION: MONDAY, MARCH 27TH, FROM 10:00 AM TO 4:00 PM



**TOOLING
FOR MODULAR
WALL SYSTEM**

Tishken Twenty-Four Stand x 2" Arbor Dual Base Roll Former



(25) Sets Rollformer Tooling for Rolling Various Modular Wall Panel Components & Steel Studs



Vinyl To Dry Panel Application & Gluing Line



Tooling To Manufacture Steel Studs & Modular Wall Panel Systems



(25) Sets Rollformer Tooling for Rolling Various Modular Wall Panel Components & Steel Studs



(4) Late Model Fork Lifts To 12,000 Lb.



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2020 Dunlap St., Cincinnati, Ohio 45214 Phone 513-241-9701 Fax 513-241-6760



60" Maplewood Nine-Stand Adjustable Duplex Roll Former



SampleView of Product Rollformer on Tishken Line



Tishken Model 12-HMW-1-1/2" Twelve-Stand x 1-1/2" Arbor Roll Former



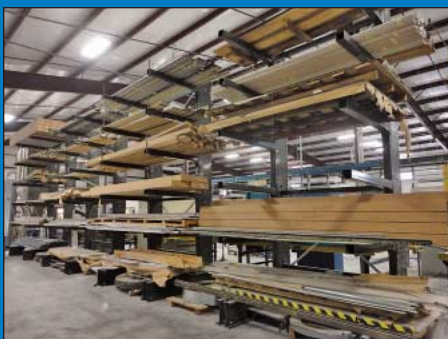
52" x 4" Arbor Motorized Slitting Machine w/ Infeed and Outfeed Tables



24" Approx. Nine-Stand Duplex Roll Former



65 Ton x 12' Verson Mechanical Press Brake



(10) Sections Late Model 6' W x 16' H Single & Double Side Cantilever Rack



Yoder Four-Post Cutoff Press



AAF Model Fabri-Pulse Dust Collector



30" Kalamazoo Startrite Vertical Band Saw w/ Welder



View of Sample Parts

MODULAR WALL STEEL STUD TOOLING AND INVENTORY

(25) Sets Rollformer Tooling for Rolling Various Modular Wall Panel Components & Steel Studs

SEE PHOTO

Air Feed Crimping Die to Simultaneously Punch and Crimp Two Pieces of Steel Stud Together

(100) Cut-Off & Stamping Dies for Pre-Punch & Cut-Off Rollformer Press on Various Components

Approx. (100) Coils From 2" to 12" Finished Inventory Including Studs, Modular Wall Panel Systems, Components and Related

ROLL FORMING LINE 1

Tishken Twenty-Four Stand x 2" Arbor Dual Base Roll Former; Model 10MW-2 Ten-Stand Roll Former; s/n 11591-A-807, 18" Approx. Shaft Length, Model 14MQ-2 Fourteen-Stand Roll Former; s/n 10973-A-807, Approx. 14" Shaft Length, V/S Drive, Updated Electrics

SEE PHOTO

Yoder Four-Post Cutoff Press; s/n 62120-170, with Air Clutch, 15" x 32" Bed Area

SEE PHOTO

4,000 Lb. Littell Model 10-18 Motorized Uncoiler; s/n 7243-73, 15" - 20" ID, 18" Width

ROLL FORMING LINE 2

Tishken Model 12-HMW-1-1/2" Twelve-Stand x 1-1/2" Arbor Roll Former; s/n 3547-350, 1-1/2" Arbor, Approx. 12" Shaft Length, ISB Light Curtains, Updated Electrics

SEE PHOTO

Tishken Model CO-6-HWA Two-Post Cut-Off Press; s/n 4806-1152, Air Clutch, 6" x 16" Bed Area

4,000 Lb. Approx. Uncoiler

20 Ton Approx. Pre-Punch OBI Press

MISC. ROLLFORMERS

52" x 4" Arbor Motorized Slitting Machine w/ Infeed and Outfeed Tables

SEE PHOTO

60" Maplewood Nine-Stand Adjustable Duplex Roll Former; s/n 1138G924, tooled to roll metal panel that fits over dry wall

SEE PHOTO

24" Approx. Nine-Stand Duplex Roll Former; tooled to roll U-Channel, Approx. 6" to 24" Width, 15-HP Motor

SEE PHOTO

Four-Stand Roll Former Tooled to Roll Punch Approx. 2" x 1" Holes in Web of Formed Product

DRYWALL PANEL SIZING & GLUING LINE

16"W Dry-Wal Rip Saw w/ 5-HP Motor & Pinch Rolls

48"W Cross-Cut Panel Saw; Approx. 10" Blade, PB Control, 20' Outfeed Conveyor

48"W Sliding Head Rip Type Panel Saw; Approx. 14" Blade, Power Adj., Exit Brush Head, 20' Outfeed Conveyor

48"W Spray Type Glue Applicator Station

48"W x Approx. 20' Long Roller Conveyor Pass-Thru Electric Glue Drying Oven

SEE PHOTO

20' x 42" Wide Power Roll Conveyor Hand Panel Assembly Station

66" Black Bros. Roller Press; V/S Drive, Approx. 8" Dia. Rolls, PB Control

SEE PHOTO

VINYL APPLICATION LINE

60"W Vinyl to Panel Application Machine; Entry Pinch Roll, Side Squeeze Rolls, Overhead Vinyl Roll Feed to Glue

Applicator Rolls, 56" Walco Model VL-56 U/V Electric Curing Oven, Exit Pinch Rolls, Entry & Exit Conveyor

72" Vinyl Slitter Rewinder; V/S Drive, Approx. 2-3/4" Shafts

1/4 Ton x 8' Gorbet Free-Standing Overhead Bridge Crane (Late)

DUST COLLECTOR

AAF Model Fabri-Pulse Dust Collector; s/n FR940001, Size 6-252

SEE PHOTO

PRESS BRAKE

65 Ton x 12' Verson mechanical Press Brake; s/n 1440-2010-65, 3" Stroke, 5" Adj., 10' Bet. Housings, ISB Light Curtain, ASAP CNC Back Gage

SEE PHOTO

Press Brake Dies with Rack

PRESSES AND RELATED

60 Ton Approx. Bliss No. 21-1/2 OBI Press; 21" x 32" Bed, Air Clutch, ISB Light Curtains, Palm Buttons

22 Ton Approx. Bliss OBI Press; s/n H51405, 2-1/4" Stroke, 3" Adj., 9-3/4" S.H., ISB Curtains, Air Clutch

8 Ton Alva Allen OBI

4,000 Lb. Approx. x 18" Mandrel Uncoiler

8" Cooper 7-Roll Stock Straightener

MISC. MACHINERY

16" Blade x 60" Unique Machine and Tool Co. Model 42 Horizontal Panel Saw; s/n 080798115, Adjustable Travel Speed - Brand New Never Used

SEE PHOTO

(2) Video Jet Model Excel 170i Ink Jet Printers

7" Wide Pass Thru Gluing Machine MY-TE Model 100A Electric Winch-Hoist; s/n T3242A57, 1,000 Lb. Single Line / 2,000 Lb. Double Line



Overall View Dry Wall Panel Sizing Line



66" Black Bros. Roller Press



48"W x Approx. 20' Long Roller Conveyor Pass-Thru Electric Glue Drying Oven

Ridgid Model 1210 Bench Pipe Threader with Foot Control

Victaulic Tool Model VE-265 Pipe Groove Attachment

MACHINE SHOP EQUIPMENT

16 Ga. x 52" Famco Model P-A52 Pneumatic Shear

(2) 1-1/2 HP Bridgeport Vertical Mills

4' x 14 Ga. Finger Brake

30" Kalamazoo Startrite Vertical Band Saw w/ Welder SEE PHOTO

W.F. Wells Model W9 Horizontal Band Saw; s/n 823780

Arc Redi Model EX300 Welder w/ Miller Wire Feed

24" Diacro Bench Top Brake

Small Hand Fabricating Machines Including Angle Notcher, Shear and Related

RACK AND SCISSOR TABLES

(6) 6' W x 16' Approx. H Jarke H.D. Single Side Cantilever Racks; 60" Arms, (2) Uprights Per

(4) 6' W x 16' Approx. H Jarke H.D. Double Sided Cantilever Racks; 60" Arms, (2) Uprights Per

(4) 3' x 8' Scissor Lift Tables

(20) Sections Various Size Pallet Racks

POWER TOOLS AND JOB BOXES

(100+) Lots of Power Tools and (10) Job Boxes, All Clean and Late Model SEE PHOTO

FORK LIFTS

12,000 Lb. Yale Model GLC120V Solid Tire LP Gas Lift Truck; s/n E818V04253K, 3-Stage Mast, 104" Mast Height, 208" Lift Height, 68" Forks, 9,316 Hours (New 2012)

10,000 Lb. Caterpillar Model TC-100D LP Gas Solid Tire Lift Truck; s/n 5KB03525, 178" Max. Lift SEE PHOTO

5,000 Lb. Caterpillar Model C5000 LP Gas Solid Tire Lift Truck Lift Truck; s/n AT9001857, 3-Stage Mast, Side Shift, 6,300 Hours

5,000 Lb. Yale Model GLC050 Solid Tire LP Gas Lift Truck; s/n

A910V13076F 3-Stage Mast, 82" Mast Height, 189" Lift Height, 48" Forks, Finger Tip Control, Side Shift, 14,857 Hours (New 2008) SEE PHOTO

1,500 Lb. Economy Model CWF-74-26 Walk Behind Electric Die Lift; s/n 035361, 74" Lift SEE PHOTO

TRACTOR, TRAILER AND VAN

Ford 3000 Diesel Farm Tractor with Pull Box

1997 Plymouth Voyager SE Six Passenger Mini Van

53' Great Dane Tandem Axle OTR Box Van Spring Ride, Swing Doors

SHOP EQUIPMENT

Clean Shop Equipment Consisting of; 6 HP Excel 2750 PSI Gas Power Washer, Morse Barrel Cady, Jib Rig Fork Lift Boom, (5) Hydraulic Pallet Trucks, (7) Various Size and Style Die Carts, (10) Various Size Dump Hoppers, (2) Advance Box Strappers, (3) Banding Outfits, Roll-A-Round, Step and Extension Ladders, Fireproof Cabinets, DE Grinders, Bench Vises, Tote Bins with Rack, Digital Floor Scale, Office Furniture and Related



5,000 Lb. Yale Model GLC050 Solid Tire LP Gas Lift Truck



10,000 Lb. Caterpillar Model TC-100D LP Gas Solid Tire Lift Truck

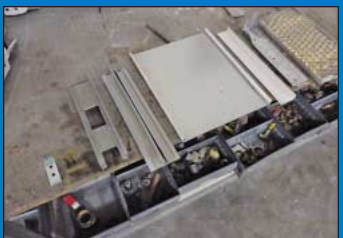
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> All Internet bidders must register for this auction at www.bidspotter.com at least 48-Hours Prior to the Sale Date, **if you do not you will not be approved.**

> All Internet bidders must Post a Deposit of Approx. 25% of Your Planned Spending Budget or \$5,000.00 Minimum with Cincinnati Industrial Auctioneers in Order to be approved to Bid. Those who do Not Post the Deposit Will Not be Approved. **Period.**



16" Blade x 60" Unique Machine and Tool Co. Model 42 Horizontal Panel Saw



(100+) Lots of Power Tools and (10) Job Boxes, All Clean and Late Model

Tooling to Manufacture Modular Wall Systems

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Contact Information
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(2) Roll Formers



Modular Wall Product Line



Wall Panel Lines



Fork Lifts to 12,000 Lb.

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IMPORTANT NOTICE:

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MAIL BIDS ACCEPTED WITH A 25% DEPOSIT

DIRECTIONS

From I-65 Approx. 20 Miles North From Nashville, Take Exit #108 Springfield / White House. Turn West onto TN-76 and go Approx. 1/4 Mile. Turn Right at Traffic Light Dee-Cee Road. Go Approx. 1/8 Miles to Stop Sign at S.C.T. Road. Turn Right and Go Approx. 1/8 Miles to Industrial Road. Turn Left and Go Approx. 1/2 Miles to Center Drive. Turn Left at Center Drive. GWalls Last Building on Left Side.

AUCTIONEERS

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TERMS OF SALE

All equipment described herein will be sold "as is", "where is" to the highest bidder or bidders for cash in accordance with our regular terms and conditions of sale. Unless other satisfactory arrangements are made, a **25% deposit** in cash, certified or cashier's check payable to Cincinnati Industrial Auctioneers, Inc., **is required on all purchases.** Firm and personal checks accepted only if accompanied by a letter from your bank guaranteeing your funds. All sales are subject to state and/or local taxes unless a signed exemption form is presented at the time of purchase. **All balances are due at the conclusion of the sale.** No merchandise may be removed while the sale is in progress. **All bidders must comply with our Standard Terms of Sale,** copies of which will be available at the sale site or can be obtained from our website.

15% ONSITE BUYER'S PREMIUM
18% ONLINE BUYER'S PREMIUM



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