

LARGE TWO DAY TWO LOCATION BLOW MOLDING FACILITY INCLUDING CINCINNATI  
MILACRON, STERLING & HARTIG BLOW MOLDERS, SHEET EXTRUSION LINES, GRANULATORS  
PIMM'S, VACUUM FORMERS, MACHINE SHOP, 3D PROTOTYPE MACHINE, LIFT TRUCKS & RELATED

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See Instructions on Page 6  
To Become a Qualified Bidder on the Internet

# PUBLIC AUCTION



Former Assets of

## GENERAL FOAM PLASTICS CORP

**DAY ONE: TUESDAY, MARCH 6TH**

### GENERAL FOAM PLASTICS CORP

501 Daniel Street  
Tarboro, North Carolina 27886

**STARTING AT 9:00 AM**

#### INSPECTION:

Monday, March 5th from 10:00 AM to 4:00 PM

**DAY TWO: THURSDAY, MARCH 8TH**

### GENERAL FOAM PLASTICS CORP

3321 East Princess Anne Road  
Norfolk, Virginia 23502

**STARTING AT 9:00 AM**

#### INSPECTION:

Wednesday, March 7th from 10:00 AM to 4:00 PM



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# DAY 1 / LOCATION 1 — TUESDAY, MARCH 6TH - 9:00 AM



(2) 35 LB Single Head Cincinnati Milacron Model T1100V-120G-S35C Accumulator Head Plastic Blow Molding Machine



(3) 15 LB Dual Head Cincinnati Milacron Model T2000W-120G-D15C Accumulator Head Blow Molding Machines



15 LB Dual Head Sterling Accumulator Head Plastic Blow Molding Machine



8 LB (Est.) Dual Head Sterling Twin Screw Accumulator Head Plastic Blow Molding Machine



5 LB Dual Head Hartig Accumulator Head Plastic Blow Molding Machine

## ACCUMULATOR HEAD PLASTIC BLOW MOLDING MACHINES

(3) 15 LB Dual Head Cincinnati Milacron Model T2000W-120G-D15C Accumulator Head Blow Molding Machines; S/N B80A0196003 (#24) (19,777 Hours), S/N B80A0194008 (#27) (21,852 Hours), S/N B80A0196001 (#26) (18,941 Hours), Camac 486 Control, 82" Wide x 62" High Clear Platen Area, Dual #15 Cyclone Heads, 42" On Center, 120 MM Grooved Barrel / Screw, 200 HP Powertec Brushless D.C. Screw Motor, Part Take Robot (New 1996)

(2) 35 LB Single Head Cincinnati Milacron Model T1100V-120G-S35C Accumulator Head Plastic Blow Molding Machine; S/N B75A0196001 (#25) (26,954 Hours), S/N B75A0195002 (#28) (12,102 Hours), Camac 486 Control, 52" Wide x 62" High Clear Platen Area, 120 MM Grooved Barrel / Screw, 200 HP Powertec Brushless D.C. Screw Motor, Part Take Out Robot (New as 1996)

15 LB Dual Head Sterling Accumulator Head Plastic Blow Molding Machine; S/N 09581 (#29), Barber Coleman Maco Pac Control, 82" Wide x 60" High Clear Platen Area, Dual 15 Lb. Heads, 42" On Center, 200 HP Reliance D.C. Drive Screw Motor, Part Take Out Robot (New 1994)

8 LB (Est.) Dual Head Sterling Twin Screw Accumulator Head Plastic Blow Molding Machine; S/N 0772 (#30), 74" Wide x 48" High Clear Platen Area, Heads 36" on Center, (2) 100 HP Reliance D.C. Drive Screw Motors, Each Screw Feeds a Single Head (New 1993)

8 LB Dual Head Hartig Accumulator Head Plastic Blow Molding Machine; S/N R-5620A (#11), (2) 8 Lb. Heads 25" on Center, 48" Wide x 30" High Clear Platen Area, Hartig Control, Missing Screw Motors & Hydraulic Power Pack Motor (New 1988)

5 LB Dual Head Hartig Accumulator Head Plastic Blow Molding Machine; S/N R-5643 (#8), 36" Wide x 26" High Clear Platen Area, Heads 20" on Center, 100 HP Reliance D.C. Drive Screw Motor, Lufkin D200 Extruder (New 1989)

(8) Waldron Hartig Dual Head Alternating

Blow Horizontal Accumulator Ram Plastic Blow Molding Machines; S/Ns N/A (#22, 21, 16, 17, 18, 7, 5 & 6), Assorted Size Platens & Controls

(9) Waldron Hartig Four-Head Alternating Blow (2-Heads per Side) Horizontal Accumulator Ram Plastic Blow Molding Machines; S/Ns N/A (#20, 19, 15, 14, 12, 10, 9, 2 & 1), Assorted Size Platens & Controls \*\*Sold As Is\*\*

Large Quantity of 3" - 8" Dia. Blow Molding Head Tooling (Die Rings & Mandrels)

Procedyne Model PCF2030, 18-KW Die Burn Off Cleaning Unit; S/N 16274914, 440-Volt

## BLOW MOLDS

(350)+/- Cast Aluminum Extrusion Blow Molds; for use in the machines listed. These Molds are for producing Decorative Christmas (Santa, Religious Figures, Snowmen, Toy Soldier, Candy Cane and related), Easter (Bunnies, Baskets and related), Halloween (Pumpkin, Buckets and Novelty Figurines) and Toys (Sleds, Saucers, Snow related, Novelty Coin Banks and related) items

## INJECTION MOLDING MACHINES

(2) 725 Ton x 140 Oz. Cincinnati Milacron Model VH725-140 Hydraulic Clamp Plastic Injection Molding Machines; S/N 3907A21/91-31 (#106) (55,655 Hours), S/N 3907A21/91-30 (#105) (35,286 Hours), 37" x 37" Distance Between Tie Bars, Camac VEL Control (New 1991)

500 Ton x 85 Oz. Cincinnati Milacron Model VH500-85 Hydraulic Clamp Plastic Injection Molding Machine; S/N 3905A21/91-50 (#107), 34" x 34" Distance Between Tie Bars, Camac VEL Control, 28,217 Hours (New 1991)

400 Ton x 48 Oz. Van Dorn Model 400-RS-48F-HT Toggle Clamp Plastic Injection Molding Machine; S/N 0394, Lot 015, 28" x 28" Distance Between Tie Bars, Pathfinder Control (New 1994)

300 Ton x 60 Oz. Van Dorn Model 300-RS-60F Toggle Clamp Plastic Injection

Molding Machine; S/N 300RS-60F-1158 (#20), Relay Control (New 1979)

1,600 Ton Natco Hydraulic Clamp Plastic Injection Molding Machine; S/N 1600V-110 (#11)

1,200 Ton Engel Model ES1200 Hydraulic Clamp Plastic Injection Molding Machine; S/N 15423 (#13) (New 1986)

1,000 Ton x 150 Oz. Farrel Model RS-150-1000 Hydraulic Clamp Plastic Injection Molding Machine; S/N 72WP4200 (#108)

350 Ton Natco Model 350ED Hydraulic Clamp Plastic Injection Molding Machine; S/N 350ED-674 (#29)

(2) 225 Ton Natco Model 225E Hydraulic Clamp Plastic Injection Molding Machines; S/N 225E-236 (#5), S/N 225E-182 (#17)

220 Ton x 14 Oz. HPM Model 220MKIII4 Hydraulic Clamp Plastic Injection Molding Machine; S/N 79201 (New 1979)

150 Ton Cincinnati Milacron Hydraulic Clamp Plastic Injection Molding Machine; S/N 4001A015Z-06 (#14)

75 Ton x 5 Oz. Van Dorn Model 75-RS-5F Toggle Clamp Plastic Injection Molding Machine; S/N 75-RS-5F-760 (#11)

## SHEET EXTRUSION LINES

72" Crown Products / Welex Multi-Layer Cast Sheet Extrusion Line Including

- > 4.5" (Est) Crown Products 30/L/D, 6-Zone Liquid Cooled Extruders; 100 HP (Est) D.C. Drive Motor; S/N EXT4095, Safetronics Solid State Motor Drive Control
- > Shuttle Screen Changer
- > Welex 56/50 Gear Pump
- > 80" Sheet Die
- > 2.5" Welex 24/1 L/D Model 2.5-24:1 AC Co-Extruder; S/N 5711-6.92H
- > 80" Three-Roll Crown Products Vertical Chilled Roll Stand; S/N RS4039
- > (2) Conair Model TW Thermolators
- > 10' Sheet Cooling Rack
- > 80" Crown Products Nip Sheet Puller; S/N CRS4039



(17) Waldron Hartig Dual and Four Head Alternating Blow Molding Machines



Large Quantity of 3" - 8" Dia. Blow Molding Head Tooling (Die Rings & Mandrels)





(2) 725 Ton x 140 Oz. Cincinnati Milacron Model VH725-140 Hydraulic Clamp Plastic Injection Molding Machines



500 Ton x 85 Oz. Cincinnati Milacron Model VH500-85 Hydraulic Clamp Plastic Injection Molding Machine



400 Ton x 48 Oz. Van Dorn Model 400-RS-48F-HT Toggle Clamp Plastic Injection Molding Machine

> 10' x 14 Ga. Wyssong 1410 Shear; S/N P112-123

## 72" Welex Cast Sheet Extrusion Line Including

- > 4.5" 30/1 L/D Welex Model 450-30, 5-Zone Liquid Cooled Extruder; S/N 272
- > Shuttle Screen Changer
- > Harmon / Commonwealth Gear Pump
- > 80" Sheet Die
- > Three-Roll Vertical Chill Roll Stand
- > 8' Cooling Rack
- > Nip Roll Sheet Puller
- > Sheet Shear Cut-Off

## PROFILE EXTRUSION LINE

Davis Standard Profile Extrusion Line Including

- > 2.5" NPM Model DS2.5M5 24/1 L/D Extruder, 3-Zone Air Cooled, 40 HP D.C. Drive; S/N K0429
- > 8' RDN Vacuum Sizing Tank
- > 6' RDN Secondary Cooling Tank
- > 18" RDN Model 118-5 Belt Puller; S/N 23514
- > 2" Goodman Fly Knife Cut Off; S/N 55313

## VACUUM THERMOFORMING

(2) 100" x 72" Three-Station Brown Machine Model 223 Rotary Vacuum Thermoformers; S/N 4188, S/N 4388, 480-Volt, 243-Amps (New 1969)

84" x 64" Three-Station Brown Machine Rotary Vacuum Thermoformer

72" x 42" Three-Station Brown Machine Rotary Vacuum Thermoformer

120" x 96" Three-Station AAA Plastic Machinery Co. Model R3-96120A Rotary Vacuum Thermoformer; S/N 1578, 575-Volt (Not in Service, Control Components Missing)

## WEIGHBLENDERS

(5) Maguire 3-Component Model WSB-940 Weigh Scale Blenders on Stands w/ Loaders; S/Ns 84725, 84729, 84242, 4244

(3) Maguire 2-Component Model WSB-940 Weigh Scale Blenders on Stands w/ Loaders; S/Ns 84246, 84250

## GRANULATORS

(3) 26" x 24" Foremost Model HLD-7C H.D. Plastic Granulators; S/Ns 37018, 37943, 37477, 40 HP Motor

26" x 24" Foremost Model LD-7A H.D. Plastic Granulator; S/N 37563, 40 HP Motor

36" x 18" Cumberland Model 37-3KN Sheet

Granulator; S/N 50510-96019 (GF27), 60 HP Motor

18" x 36" Cumberland Model 1836-3KN Plastic Granulator; S/N 36500-96004 (GF26)

(2) 37" x 25" Allstele Model 2537 Plastic Granulators; S/Ns 10747 & N/A, 60 HP Motor, Blower Discharge

25" x 16" Mitts & Merrill Model 14-CS "Hog" Plastic Granulator; S/N HM-81047, 60 HP Motor, Inclined Feed Conveyor & Blower Discharge w/ Cyclone

(40) Assorted Plastic Granulators Ranging in Size from 8" x 10" to 24" x 24" by Nelmor, Cumberland & Foremost

## PLASTIC AUXILIARY EQUIPMENT

Una Dyn Model DHD25 Dehumidifying Dryer; S/N DHD257288, w/ 4,000 Lb. Floor Mounted Drying Hopper

(20) Assorted Cyclone Dust Separators on Gaylord Fill Stands

(18) Assorted Nucon, Whitlock & Conair Vacuum Pumps; 5 - 10 HP

(4) Kelly Duplex Vertical Blenders

## TOOLROOM

8" Column X 36" Arm Jet Model JRD-750 6-Speed Radial Arm Drill; 20" X 16" X 11" Box Table, Spindle Speed 88-1,500 RPM

Van Norman Horizontal Mill; 13" X 58" Table, Spindle Speed 50-1,500 RPM

20" Clausing Drill Press

17" Rockwell Drill Press

(2) 15" Clausing Drill Presses

3 Ton Dennison Model W2A-3P Multi Press; S/N 143

Parker Model Parkrimp 2 Hydraulic Hose / Die Crimper

Rigid Model 300 Electric Threader

75 Ton Dake Model 75H Hydraulic H-Frame Press

Filterdyne Model 858.300-875.J692 Oil Filtration System; S/N 1554

6' Niagara Model 172F Kick Shear

Large Lot Paint Sprayer Pods

## SURFACE GRINDERS

10" X 30" Brown and Sharpe Model 1030 Micromaster Surface Grinder, with Electromatic Chuck Control

6" X 18" KO Lee Hand Feed Surface Grinder

6" X 12" Bouar-Schultz Hand Feed Surface Grinder

Clausing Model 4250 Cylindrical Grinder; S/N 512H684

## SAWS

16" DoAll Model ML Vertical Band Saw; S/N 5115518, 24" X 24" Table, Band Welder

18" Grob Model 4V-18 Vertical Band Saw; S/N 2087, 24" X 28" Table, Band Welder

12" x 14" Wellsaw Model 1270 Horizontal Band Saw; S/N 1495, 14" X 108" Roller Rutake Conveyor, Hydraulic Clamps

12" X 14" Dayton Horizontal Band Saw

## MISCELLANEOUS SHOP EQUIPMENT

Large Quantity of Shop Equipment Including: Die Cans, Vises, Benches, Milwaukee Mag Base Drill, Electric Tools, Inspection, Fans, Surface Plates, Dump Hoppers, C-Clamps, Chop Saws, 30 Lb. Doron Model 7000 Digital Scale, Pallet Trucks, (30) Pedestal Fans, 625 Lb. Toledo Honest Weight Scale, DE Grinders, 1-1/2B Dake Arbor Press, Blade Welder

## WELDERS

250 AMP Miller Syncrowave 250 Arc Welder; S/N JK702488, with Millermatic WC-1 Weld Control

325 AMP Lincoln Idealarc R35-325 Arc Welder; S/N N/A, with Lincoln LN-7 Wire Feeder

250 AMP Airco Dip-Pak 250 Welder; S/N D1405121

250 AMP Miller Model 250 Arc Welder; S/N P350425

225 AMP Miller Bobcat 225 / 8,000 Watt Welder / Generator; S/N KG205249

225 AMP Lincoln Model AC-225S Welder; S/N 8870-150

## PALLET RACKING

(71) Sections 44" X 98" X 108" Bolt Together Adjustable Beam Pallet Rack with Wire Decking

(82) 42" X 96" X 218" Adjustable Beam Pallet Rack with Wire Decking

(60) 42" X 96" X 90" Adjustable Beam Pallet Rack with Wire Decking

(30) 48" X 144" X 72" Heavy Duty Steel Mold Racks

## BALER

Selco Model V5-HD Vertical Hydraulic Baler; S/N 059663923, 30" X 48" X 60" Bale Size, 60" X 30" X 72" Interior Dimensions, 10 HP

## SCISSOR LIFT

Upright Model MX19 Electric Scissor Lift; 22" Wide X 60-98" Long Extending Basket



(350)+/- Cast Aluminum Extrusion Blow Molds Including Christmas, Easter, & Halloween Blow Molds



(8) Maguire Weigh Scale Blenders on Stands w/ Loaders



36" x 18" Cumberland Model 37-3KN Sheet Granulator



(3) 26" x 24" Foremost Model HLD-7C H.D. Plastic Granulators



72" Crown Products / Welex Multi-Layer Cast Sheet Extrusion Line



72" Welex Cast Sheet Extrusion Line



(2) 100" x 72" Three-Station Brown Machine Model 223 Rotary Vacuum Thermoformers





(6) Free-Standing Overhead Double Girder Bridge Cranes Up To 10 Ton X 18' Span X 90' Long



17" X 72" Clausing Colchester 17" Engine Lathe



21" x 120" Clausing Colchester 21" Engine Lathe



(2) Stingray Model SR6075 Rotary Batch Washers



2 HP Bridgeport Vertical Milling Machine



1,550 KVA Caterpillar Model 3516 Diesel Generator Set



215 Ton Trane Model RTHA215A0 Centravac Series R Water Condensed Rotary Compressor Central Chiller



Large Lot of Inventory Including (40+) Skids of Lighting Harnesses

## BATCH WASHERS

(2) Stingray Model SR6075 Rotary Batch Washers; S/N 8540, 8539, 3,000 LB Turntable Capacity, 397 Gallon Reservoir (New 2016)

## LATHES

21" x 120" Clausing Colchester 21" Engine Lathe; 16" 4-Jaw Chuck, Spindle Speed 18-1,400 RPM, Steady Rest, 3-1/4" Spindle Hole

17" X 72" Clausing Colchester 17" Engine Lathe; 12" 3-Jaw Chuck, Spindle Speed 20-1,600 RPM, Steady Rest, 3" Spindle Hole

17" X 60" Trogia Model TPL-60 Lathe; 10" 3-Jaw Chuck, Spindle Speed 30-1,200 RPM, 2" Spindle Hole

15" X 48" Clausing Colchester 15" Engine Lathe; 12" 3-Jaw Chuck, Spindle Speed 15-2,500 RPM, 2-1/4" Spindle Hole

13" X 40" Clausing Colchester Engine Lathe; Collet Chuck, Spindle Speed 40-1,800 RPM, 1" Spindle Speed

## VERTICAL MILLING MACHINE

4 HP Bridgeport Series II CNC Vertical Milling Machine; S/N N/A, 10" X 56" Power Table, Spindle Speed 50-3,500, Acu-Rite Millmate DRO

2 HP Bridgeport Series I Vertical Milling Machine; S/N 219980, 9" X 42" Power Table, spindle Speed 80-4,200 RPM

2 HP Bridgeport Vertical Milling Machine; S/N 262110, 9" X 42" Table, Spindle Speed 80-4,200 RPM, Bridgeport EZ Trak DRO

2 HP Bridgeport CNC Vertical Milling Machine; S/N 148409, 9" X 42" Power Table, Bridgeport Monitor

(2) 1.5 HP Bridgeport Vertical Milling Machine; S/N 115639 & 159721, 9" X 42" Power Table, Spindle Speed 60-4,200 RPM, (1) Acu-Rite Millmate DRO

1 HP Bridgeport 8-Speed Vertical Milling Machine; S/N 175761, 9" X 42" Power Table, spindle Speed 80-2,720 RPM, Wizard 100 DRO

Bridgeport Interact 4 Series II CNC Vertical Milling Machine; S/N N/A, 15" X 36" Power Table, Spindle Speed 40-4,000 RPM, Heidenhain TNC 155 DRO

1/2 HP Bridgeport 6-Speed Vertical Milling Machine; S/N M8219, 9" X 32" Power Table, Spindle Speed 275-4,150 RPM

## FREE-STANDING BRIDGE CRANES

10 Ton X 18' Wide X 90' Long Free-Standing Overhead Double Girder Bridge Crane w/ 10 Ton Robbins and Myers Cable Hoist, Pendant, Upright and Rails

10 Ton X 18' Wide X 90' Long Free-Standing Overhead Double Girder Bridge

Crane w/ 10 Ton Mid-Atlantic Crane Cable Hoist, Pendant, Uprights & Rails

7.5 Ton X 18' Wide X 90' Long Free-Standing Overhead Double Girder Bridge Crane w/ 7.5 Ton Mid-Atlantic Crane Cabinet Hoist, Pendant, Uprights & Rails

7.5 Ton X 15' Wide X 73' Free-Standing Overhead Double Girder Bridge Crane w/ 7.5 Ton Detroit Cable Hoist, Pendant, Uprights & Rails

3 Ton X 12' Wide X 110' Long Overhead Bridge Crane w/ (2) 3 Ton Shaw-Box Electric Cable Hoists, Pendants, Uprights & Rails

(5) Coffing Trolley Type Electric Chain Hoists Up to 3 Ton

1/2 Ton Portable A-Frame Gantry Crane with 1/2 Ton CM Electric Chain Hoist, 104" Wide X 100" High

## CHILLERS

215 Ton Trane Model RTHA215A0 Centravac Series R Water Condensed Rotary Compressor Central Chiller; S/N L16A00444

20 Ton AEC Model NXGA-20 Air Condensed Portable Chiller; S/N 89M363, 460-Volt (New 1989)

(2) Trane Model RTHA215PCK Chillers; S/N #90E02113 & 490E02142

## AIR COMPRESSORS

218 HP Atlas Copco Model GA1407 Air Compressor; S/N ARP825195

(2) 200 HP Sullair Model TS32-200LWCAC Air Compressors; S/N 003-106934, S/N 003-106943

150 HP Sullair Model LS-20S 150H WCAC Air Compressor; S/N 003-101772

(2) 125 HP Sullair Model LS-20S 125AC Cabinet Type Air Compressors; S/N 003-98290

(2) 40 HP Sullair Model VS-16 40AC Cabinet Type Air Compressors; S/N 03-V84680, S/N 003-V84679,

Sullair Model PSII-2000WC Refrigerated Dryer; S/N 003-D12309

Sullair Model PSII-1200AC Refrigerated Air Dryer; S/N 003-D10010

3 HP Dayton Model 5Z588 Horizontal Tank Air Compressor, 1 Phase

600 Gallon Vertical Air Tank

(2) 200 Gallon Vertical Air Receiving Tanks

## GENERATORS

1,550 KVA Caterpillar Model 3516 Diesel Generator Set; S/N N/A, with Zenith Model

EC100K-Y322 Transfer Switch; S/N 214881-00, Approx. 1,000 Gallon Diesel Tank

## BUSS DUCT

(2,000+/-) Approx. of General Electric 100 and 225 AMP Buss Lines, 600 Volt Max, Including 100's of Buss Boxes

## INVENTORY

Large Lot of Inventory Including (40+) Skids of Lighting Harnesses

## LIFT TRUCKS

13,500 Lb. Toyota Model 7FGCU60 LP Gas Cushion Tire Lift Truck; 2-Stage Mast, 8,605 Hours (2006)

9,000 Lb. Toyota Model 7FGCU60 LP Gas Cushion Tire Lift Truck; 2-Stage Mast, Side Shift, 11,591 Hours (2010)

8,000 LB Yale Model GLC080 Solid tire LP Gas Lift Truck; S/N N54286, 3-Stage Mast, 84" Mast Height, 185" Lift Height

(2) 5,000 Lb. Toyota Model 8FGU25 LP Gas Cushion Tire Lift Truck; 4-Stage Mast (2012)

5,000 LB Yale Model GLC050 Solid Tire LP Gas Lift Truck; S/N A823N02441T (13,674 Hours Showing), 3-Stage mast, 83" Mast Height, 189" Lift Height,

5,000 LB Yale Model GLC050 Solid Tire LP Gas Lift Truck; S/N A833N01948T, 3-Stage Mast, 83" Mast Height, 189" Lift Height, Cascade Model 20D-CC-350 Clamp Attachment; S/N 678858-T-1292, 1,087 Hours

(7) 5,000 LB Yale Model GLC050 Solid Tire LP Gas Lift Trucks; S/N A823N02470T (13,449 Hours), A823N02433T (8,361 Hours), E187V01677T (23,876 Hours), S/N N/A (20,774 Hours), A823N02469T (15,442 Hours), A823N02471T (N/A Hours), S/N N/A (21,856 Hours), 3-Stage Mast, 83" Mast Height, 189" Lift Height \*\*Out of Service\*\*

(2) 5,000 LB Datsun Model CPF02A25V Solid Tire LP Gas Lift Truck; S/N CPF02-003773 (5,821 Hours) - Out of Service, S/N CPF02-020993 (14,804 Hours), 3-Stage Mast, 82" Mast Height, 187" Lift Height

4,000 LB Nissan Model PH02A20V Solid tire LP Gas Lift Truck; S/N PH02-002119, 3-Stage Mast, 77" Mast Height, 169" Lift Height, 5,953 Hours Showing

2,000 LB Nissan Model CLT02A25PV Solid Tire LP Gas Lift Truck; S/N CPJ02-9P7699, 3-Stage Mast, 82" Mast Height, 187" Lift Height, 5,693 Hours

(4) 2,000 LB Brudi Model CCG20-A25 Hydraulic Clamp Attachment; S/N 9609C016, 9609C019, 9609C009 & 9609C018

(2) 1-man Lift Baskets

## GOLF CARTS

(4) EZ-Go 48 Volt Electric Golf Carts with Charger



(18) LP Gas Lift Trucks Up To 13,000 Lb. By Toyota, Yale, and Nissan



Upright Model MX19 Electric Scissor Lift



(2) 40 HP Sullair Model VS-16 40AC Cabinet Type Air Compressors





**Stratasys Model Fortus 360MC Shop Air 3D CNC Printer**

**NEW  
2014**



**3.5 LB Impco Model B24-R135 Reciprocating Screw Accumulator Plastic Blow Molding Machine**



**(5) 3.5 LB Impco Model B24-S Reciprocating Screw Accumulator Plastic Blow Molding Machines**



## 3D PRINTING

**Stratasys Model Fortus 360MC Shop Air 3D CNC Printer;** S/N 162-00500, 16" x 18" Table, 18" x 20" x 18" Chamber, Additional Magazine Option (New 12/2014)

## PLASTIC BLOW MOLDING

**(5) 3.5 LB Impco Model B24-S Reciprocating Screw Accumulator Plastic Blow Molding Machines;** S/N M174-71 (C-3881-71), S/N M-175-71 (C3882-71), S/N C-3210-69, S/N M52-70 (C-3748-70), S/N M51-70 (C3747-70), Single Head, 30" Wide x 24" High Clear Platen Area, 35" Max Daylight (New as 1971)

**3.5 LB Impco Model B24-R135 Reciprocating Screw Accumulator Plastic Blow Molding Machine;** S/N L768-70 (C3435-70), Single Head, 30" Wide x 24" High Clear Platen Area, 35" Max Daylight (New 1970)

**Hartig Model 25T20 Horizontal Accumulator Ram Single Head Plastic Blow Molding Machine;** S/N 6435, 24" Wide x 18" High Clear Platen Area, 24" Max Daylight (New 1966)

## PLASTIC INJECTION MOLDING MACHINES

**1,000 Ton x 165 Oz. Cincinnati Milacron Model 1000Ton 650Z PM2000 Hydraulic Clamp Plastic Injection Molding Machine;** S/N 010A07/80-3 (#C6), Updated Controls, 40" x 40" Distance Between Tie Bars (New 1980)

**(4) 500 Ton x 48 Oz. Cincinnati Milacron Model 500Ton 480Z PM2000 Hydraulic Clamp Plastic Injection Molding Machines;** S/N 4005A21/80-19 (#C1), S/N 4005A21/80-16 (#C2), S/N 4005548/74-8 (#C3), S/N N/A (#C4), 32" x 32" Distance Between Tie Bars, PM2000 Control (New as 1980)

**450 Ton x 60 Oz. Van Dorn Model 450-**

**RS-60 Toggle Clamp Plastic Injection Molding Machine;** S/N 450-RS-60-324 (#15), 28" x 28" Distance Between Tie Bars, Electric Screw Motor, Updated OM Control

**350 Ton x 30 Oz. Van Dorn Model 350-RS-30F Toggle Clamp Plastic Injection Molding Machine;** S/N 350-RS-30F-301 (#14), 24" x 24" Distance Between Tie Bars, Updated OM Control

**(3) 350 Ton x 30 Oz. Van Dorn Model 350-RS-30F Toggle Clamp Plastic Injection Molding Machines;** S/N 1103 (#16), S/N 1084 (#29), S/N 350-RS-30F-739 (#27), 27" x 27" Distance Between Tie Bars, Van Dorn SCI Control (New as 1984)

**(2) 300 Ton Husky Model H388P Hydraulic Clamp "Piggy Back" Screw Shooting Ram Plastic Injection Molding Machines;** S/N SER6364 (#H2), S/N SER6365 (#H3), 15" x 8" Distance Between Tie Bars (Clamp End Dismantled - Out of Service)

**225 Ton Husky Model T225P Hydraulic Clamp "Piggy Back" Screw Shooting Ram Plastic Injection Molding Machine;** S/N 9407 (#H1), 15" x 8" Distance Between Tie Bars

**200 Ton x 14 Oz. Van Dorn Model 200-RS-14F Toggle Clamp Plastic Injection Molding Machine;** S/N 200-RS-14F-916 (#19), 18" x 18" Distance Between Tie Bars, Updated OM Control

**(2) 200 Ton x 14 Oz. Van Dorn Model 200-RS-14F Toggle Clamp Plastic Injection Molding Machines;** S/N 2408 (#25), S/N 2363 (#30), 21" x 18" Distance Between Tie Bars, Van Dorn SCI Control (New as 1984)

**200 Ton x 12 Oz. Van Dorn Model 200-RS-12 Toggle Clamp Plastic Injection Molding Machine;** S/N 200-RS-12-613 (#38), 17" x 17" Distance Between Tie Bars, Updated OM Control, Electric Screw Motor

**150 Ton x 8 Oz. Van Dorn Model 150-**

**RS-8F Toggle Clamp Plastic Injection Molding Machine;** S/N 150-RS-8F-1117 (#26), 18" x 15.5" Distance Between Tie Bars, Updated OM Control (New 1978)

**(3) 150 Ton x 8 Oz. Van Dorn Model 150-RS-8 Toggle Clamp Plastic Injection Molding Machines;** S/N 150-RS-8-184 w/ Updated OM Control (#24), S/N 150-RS-8-263 (#18), S/N 150-RS-8F-752 (#22), 15" x 13.5" Distance Between Tie Bars, Relay Control

**75 Ton x 3 Oz. Van Dorn Model 75-RSF-3 Toggle Clamp Plastic Injection Molding Machine;** S/N 75-RSF-3-109 (#37), 12" x 12" Distance Between Tie Bars, Relay Control

## LIQUID MOLD TEMPERATURE CONTROLLERS

**(7) Sterlco Model S8412-C Liquid Mold Temperature Controllers;** 9-KW

## PLASTIC GRANULATORS

**(5) 16" x 12" Cumberland Granulators;** 30 HP Motor

**(4) 16" x 12" Cumberland Granulators;** 15 HP Motor

## SHEET METAL EMBOSSING / CUT-TO-LENGTH LINE

**Sheet Metal Embossing / Cut-To-Length Line Including**

- > 10,000 LB American Steel Line Model 1000 Uncoiler; S/N 6345-4/80, w/ Cradle, 60" Dia. x 48" Wide Max Coil Size
- > 54" Wide Nine-Roll Straightener
- > 54" Wide Nip Roller Embosser
- > 60 Ton Rousselle Model 6SS72 SSDC Press; S/N FNSA551365, 22" X 72" Bed Size, 110 SPM, 3" Adj, 28" Shut Height

**15% ONSITE BUYERS PREMIUM  
18% ONLINE BUYERS PREMIUM**



**Sheet Metal Embossing / Cut-To-Length Line Including 60 Ton Rousselle with 10,000 Lb. American Uncoiler**



**(5) 16" x 12" Cumberland Granulators**



**(7) Sterlco Model S8412-C Liquid Mold Temperature Controllers**



**(4) 500 Ton x 48 Oz. Cincinnati Milacron Model 500Ton 480Z PM2000 Hydraulic Clamp Plastic Injection Molding Machines**



**(5) Van Dorn Plastic Injection Molding Machines 450 Ton to 350 Ton**



**(9) Van Dorn Plastic Injection Molding Machines 200 Ton to 75 Ton**





(2) 2.5" Welex Profile Extrusion Lines



2.5" Welex Profile Extrusion Line with Corma Model 120HS Corrugator



American Maplan Twin Screw Extrusion Line



80" x 64" Brown Machine Three-Station Rotary Vacuum Thermoformer



100" x 72" Brown Machine Model 223 Three-Station Rotary Vacuum Thermoformer



8,000 LB Nissan 80 Pneumatic Tire Diesel Lift Truck



(16) Forklift Push Pull Attachments



(3) Hydraulic Vertical Balers



(2) 5,000 LB Toyota model 8FGU25 LP Gas Cushion Tire Lift Truck (2012)



Approximately 25,000 Sand Boxes and Swimming Pools

## TWIN SCREW PLASTIC EXTRUSION LINE

American Maplan Twin Screw Extrusion Line Including

- 80 MM American Maplan Model TS80 Twin Screw Extruder; S/N 117262 (New 1983)
- 20' Long Vacuum Sizing Table

## SINGLE SCREW PLASTIC EXTRUSION LINES

2.5" Welex Profile Extrusion Line Including

- 2.5" Welex Model 250 24.1 LH Plastic Extruder; S/N 124880, 3-Zone Liquid Cooled, 40 HP D.C. Drive Motor (New 1980)
- Corma Model 120HS Corrugator; S/N 875-120
- Cut Off Saw / Puller Take Off

2.5" Welex Profile Extrusion Line Including

- 2.5" Welex 24.1 L/D Model 250 24.1 RH 3-Zone Liquid Cooled Extruder; S/N 1821-3-80, 50 HP D.C. Drive Motor (New 1980)
- 12' Gatto Vacuum Sizing Tank

2.5" Welex Profile Extrusion Line Including

- 2.5" Welex 24.1 L/D Model 250 24.1 LH, 3-Zone Liquid Cooled

Extruder; S/N 1822-3-80, 40 HP D.C. Drive Motor (New 1980)

- 12' Gatto Vacuum Sizing Tank
- 4.5" Prodex Sheet Line Including
- 4.5" Prodex Model 450B-24 5-Zone Liquid Cooled Extruder; S/N 1045, 200 HP Reliance D.C. Drive (Unit is Dis-Assembled, Out of Service)
- 64" Sheet Edge Die
- 40" Three-Roll Chilled Roll Stand
- Cooling Bed
- Nip Roll Puller
- Cut Off Shear

1.25" Davis Standard Model DS-125 3-Zone Air Cooled Extruder; S/N K-3031 (New 1987)

## VACUUM THERMOFORMERS

80" x 64" Brown Machine Three-Station Rotary Vacuum Thermoformer; S/N 2343

100" x 72" Brown Machine Model 223 Three-Station Rotary Vacuum Thermoformer; S/N #209 (#VF4), 239-Amps

## VERTICAL MACHINING CENTERS

Fadal Model VMC6030HT CNC Vertical Machining Center; S/N

9311207, 31" x 61" Table, 21-Position ATC, 40 Taper, CNC 88HS Control (New 1993)

Fadal Model VMC4020HT Vertical Machining Center; S/N 9907014, 20" x 48" Table, 21-Position ATC, 40 Taper, 7,500 RPM Spindle, CNC 88HS Control (New 1999)

(2) Fadal Model VMC3016 CNC Vertical Machining Centers; S/N 9402722, S/N 9409021, 16" x 39" Table, 21-Position ATC, 40 Taper, CNC 88HS Control (New 1994)

Fadal Model VMC20 CNC Vertical Machining Center; S/N 9310923, 16" x 29" Table, 21-Position ATC, 40 Taper, CNC 88HS Control (New 1993)

## CNC TURNING CENTER

Methods Slant 50 CNC Turning Center; S/N 93069, Yasnac Control, 10" Kitigawa 3-Jaw Chuck, 10-Station Turret, Tailstock (New 1994)

## BORING MILL

5" Sellers Horizontal Boring Mill; S/N 10-1078, 48" x 88" T-Slotted Table, 50 Taper Spindle, Tooling

## EDM MACHINE

Charmilles Roboform 20A Sinker EDM Machine; S/N 225087, 15.5" x 12" Table, 20" x 32" x 14" Tank (New 1999)

Agie Elox Mondo 3 Sinker EDM

## WEBCAST BIDDER INSTRUCTIONS

- **Bidders in the United States** will receive approval forms from our office upon registering for the auction on [www.bidspotter.com](http://www.bidspotter.com), pending the Auctioneers review of the information provided you will be approved at the Auctioneers discretion.
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**BidSpotter.com**



# GENERAL FOAM PLASTICS CORP — NORFOLK, VIRGINIA



Fadal Model VMC6030HT CNC Vertical Machining Center



Fadal Model VMC4020HT Vertical Machining Center



(2) Fadal Model VMC3016 CNC Vertical Machining Centers

**Machine;** S/N MONDO3-000014, 26" x 20" Table, 27" x 39" x 16" Tank, System 3R OrbitCut Rotary Axis

## LATHES

**22" x 120" Profitmaster 22 Gap Bed Lathe;** S/N CY582-3000-80784, Chuck, (2) Steady Rests, Tool Post

**(2) 22" x 60" Reed Prentice Lathes;** S/Ns N/A, Chucks, Steady Rests, Tooling

**12.5" x 42" Cincinnati Hydrashift Lathe;** S/N TW-295K-57

## VERTICAL MILLS

**2 HP Supermax Model YC-1-1/2VA 8-Speed Vertical Milling Machine;** S/N 516996, 9" X 42" Power Table, Spindle Speed 80-2,720 RPM, Shaping Attachment

**(2) 1.5 HP Bridgeport Vertical Milling Machines;** S/N J182329 & J142960, 9" X 42" Power Table, Spindle Speed 60-4,200 RPM, (1) Mitutoyo DRO

**(3) 1 HP Bridgeport 8-Speed Vertical Milling Machines;** S/N 119373, 165644, J145786, 9" X 42" Power Table, Spindle Speed 80-2,720 RPM

**1 HP Bridgeport 8-Speed Vertical Milling Machine;** S/N J-96996, 9" X 42" Table, Spindle Speed 80-2,720 RPM, Ture Trace Attachment

## Large Quantity of Machine

**Accessories Including;** Dumore Toolpost GrinderRotary Tables, Tooling, Angle Plates, Vises, Sine Plates, (90) 40 Taper Toolholders, Indexers, Hold Downs, Dividing Heads,

## MISC MACHINERY

**9" Column X 48" Arm Cincinnati Gilbert Radial Arm Drill;** S/N N/A, Spindle Speed 50-1,800 RPM

**20" Manhattan MSC Drill Press**

**Milwaukee Model K Horizontal Mill,** 12" X 56" Table, Spindle Speed 15-1,500 RPM

**Electric Model 91619 Furnace;** S/N 1081, 2,100 Degree Max

**6" X 18" Harig 618W Handfeed Surface Grinder**

**6" X 18" Manhattan MSC Surface Grinder**

**12" X 28" Blohn Simplex 7 Surface Grinder**

**11" X 18" Peerless HB-118 Horizontal Band Saw**

**48" Peck, Stow and Wilcox U-152-D Kick Shear;** S/N 611577

**48" Niagara IB-15-3-4 Press Brake;** S/N 44973

**36" Peck, Stow and Wilcox 416E Roller;** S/N 51, 14-16 Gauge Capacity

**14" Ramco Vertical Band Saw**

## SHOP EQUIPMENT

**Shop Equipment Including;** 8" Ryobi Radial Arm Saw, (2) DE Grinders, Crest Ultrasonic Cleaner, Ridgid 300 Pipe Threader, (2) Ridgid Tri-Stands, 12" Black and Decker Chop Saw Clamps, Torit Dust Collector, Collets, Famco Arbor Press, Welding Tables, Cantilever Racks, Miscellaneous Bar Stock, 1 Ton Electric Chain Hoist, 1 Ton Manual Chain Hoist, Fans, Motors, Hardware, Hand Tools, Electric and Pneumatic Tools, Carts, Cabinets, Self Dumping Hoppers, Banding Carts, Pallets, Motors, Machine Parts, Hardware, Electrical

**Welders Including;** 300 AMP Linde UCC-305 Welder, 20 KVA Miller MPS-20 Portable Spot Welder, 200 AMP Westinghouse RCVS Welder, 250 AMP Lincoln Idealarc 250 Welder, L-Tec Migmaster 250 Mig Welder

**Inspection Equipment Including;** Rockwell Hardness Tester, 14" SPI Model MV-14-SPI Optical Comparator,

## AIR COMPRESSORS

**15 HP Quincy Horizontal Tank Air Compressor;** S/N 370-1-609525LS

**3 HP Speedaire Horizontal Tank Air Compressor**

## BALERS

**Consolidated Model STDS-2 Vertical Hydraulic Baler;** S/N 794968, 20" X 36" X 48" Interior Dimensions

**Piqua Vertical Hydraulic Baler;** S/N N/A, 32" X 60" X 72" Interior Dimensions

**American Baler Vertical Hydraulic Baler;** S/N N/A, 32" X 60" X 72" Interior Dimensions

## COMPACTOR

**Trans Lift Horizontal Push Type Hydraulic Compactor**

**Braner Engine Upender**

## LIFT TRUCKS

**9,000 Lb. Toyota Model 7FGCU45-BCS "Boxcar Special" LP Gas Cushion Tire Lift Truck;** 3-Stage Mast, 6,245 Hours

**8,000 LB Nissan 80 Pneumatic Tire Diesel Lift Truck;** S/N WF03-920107, 3-Stage Mast, 90" Mast Height, 4,033 Hours

**(2) 5,000 Lb. Toyota Model 8FGU25 LP Gas Cushion Tire Lift Truck;** 4-Stage Mast (2012)

**(3) 5,000 LB Nissan 50 Solid Tire LP Gas Lift Truck;** S/N KOPH02P909294 (4,524 Hours), CPJ02-9P7707 (19,848 Hours), CPH0ZA-04420 (13,639 Hours), 3-Stage Mast, 82" Mast Height, 187 Lift Height

**3,000 LB Yale Model GLC040 Solid Tire LP Gas Lift Truck;** S/N A809N02945T, 3-Stage Mast, 82" Mast Height, 189" Lift Height

**(3) 2,000 LB Cascade Model 20D-CC-050, 20D-CC-350 and 250-CC Box Clamps;** S/N 670236-P-28, 678858-T-1295 AND 19224-000Z6P

**(16) Forklift Push Pull Attachments**

**(Lot) Lift Truck Parts Including Motors, Radiators, Masts**

## GOLF CARTS

**(4) EZ-Go 48 Volt Electric Golf Carts with Charger**



Methods Slant 50 CNC Turning Center



Fadal Model VMC20 CNC Vertical Machining Center



Charmilles Roboform 20A Sinker EDM Machine



(3) 1 HP Bridgeport 8-Speed Vertical Milling Machines



Milwaukee Model K Horizontal Mill



(2) 22" x 60" Reed Prentice Lathes



22" x 120" Profitmaster 22 Gap Bed Lathe



Torit Dust Collector



5" Sellers Horizontal Boring Mill



# PUBLIC AUCTION

TWO DAY, TWO LOCATION AUCTION

FORMER ASSETS OF

## GENERAL FOAM PLASTICS CORP

### SALE DATES:

**DAY ONE: TUESDAY, MARCH 6TH**  
**GENERAL FOAM PLASTICS CORP**

501 Daniel Street, Tarboro, North Carolina 27886

**DAY TWO: THURSDAY, MARCH 8TH**  
**GENERAL FOAM PLASTICS CORP**

3321 East Princess Anne Road, Norfolk, Virginia 23502

**BOTH DAYS STARTING AT 9:00 AM**

### INSPECTION:

**Location 1:** Monday, March 5th from 10:00 AM to 4:00 PM  
**Location 2:** Wednesday, March 7th from 10:00 AM to 4:00 PM



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**TWO DAYS - TWO LOCATIONS - TWO AUCTIONS**

# PUBLIC AUCTION

FORMER ASSETS OF

## GENERAL FOAM PLASTICS CORP

**DAY ONE: TUESDAY, MARCH 6TH - 9:00 AM**

501 Daniel Street, Tarboro, North Carolina 27886

**DAY TWO: THURSDAY, MARCH 8TH - 9:00 AM**  
3321 East Princess Anne Road, Norfolk, Virginia 23502

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### DIRECTIONS

#### Directions Location 1:

From I-95 Just North of Wilson, NC Continue North on I-95 to Exit 138 for US-64 East Toward Rocky Mount. Proceed East on US-64 for 12 Miles to Exit 478 Kingsboro Road. Turn North onto Kingsboro Rd Continue 0.5 Mile to Right Turn onto US 64 Alternate. Continue 6 Miles to Fork in the Road Proceed Left at the fork on Main Street. After 2 Miles Turn Left onto Daniels Street Continue 1 Mile to Sale Site on Right.

#### Directions Location 2:

From Downtown Norfolk Proceed North on Church Street for 1/2 Mile to Right Turn onto E Princess Anne Rd. Continue 2 Miles to Sale Site on Right. Watch for Auction Signs and Auction Parking.

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All equipment described herein will be sold "as is", "where is" to the highest bidder or bidders for cash in accordance with our regular terms and conditions of sale. Unless other satisfactory arrangements are made, a **25% deposit** in cash, certified or cashier's check payable to Cincinnati Industrial Auctioneers, Inc., is required on all purchases. Firm and personal checks accepted only if accompanied by a letter from your bank guaranteeing your funds. All sales are subject to state and/or local taxes unless a signed exemption form is presented at the time of purchase. All balances are due at the conclusion of the sale. No merchandise may be removed while the sale is in progress. All bidders must comply with our Standard Terms of Sale, copies of which will be available at the sale site or can be obtained from our website.

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