

PUBLIC

# AUCTION

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## COMPLETE PLANT CLOSURE



NEW  
2005

(2) Busellato Model Jet 130 CNC Machining Centers



NEW  
2007

Holzma Optimat Model OPT.HPP380/38/38 CNC Panel Saw



LATE  
MODEL

Overall View Rolling Stock Including (4) Lift Trucks to 9,000 LB and Scissor Lift



Nordfab Type NFK-6HW/2BL Bag Type Central Dust Collector

### 320,000 SQ. FT. STORE FIXTURE AND DISPLAY MANUFACTURER INCLUDING LATE MODEL WOODWORKING MACHINERY AND SUPPORT EQUIPMENT

Featuring: (2) Busellato Jet 130 CNC Machining Centers (2006), (2) Shoda CNC Routers (1990's), Holzma Optimat OPT.HPP380/38/38 CNC Panel Saw (2007), Giben CNC Panel Saw (1994), Gannomat 480 CNC Drilling, Gluing and Dowel Inserting Machine (2003), 52" Buffering AWS-2C-E-1350 Sander, Homag Optimat FLO23 Double End Tenoner, (5) Edge Banders By Holz-Her, Poly Mac and Homag, Altendorf F45 Sliding Table Saw, (5) Boring Machines, Table, Radial Arm and Panel Saws, Planers, Routers, Jointers, Sanders, Laminate Rollers, Drills, Nordfab NFK-6HW/2BL Central Dust Collector w/ Duct Work, (3) Air Compressors to 60 HP, Dryers, Vacuum Pumps, (500) Sections Pallet Rack w/ Decking, (10) Scissor Lift Tables, (2) Komatsu LP Lift Trucks to 9,000 Lb., (2) Crown Electric Lifts, Scissor Lift, Trailers, (6) Spray Booths, Stretch Wrappers, Metalworking Machinery, (300+) Lots Hand Tools, Large Quantity Late Model Office and Support Equipment



3550 Symmes Rd. – Hamilton, Ohio 45015  
25 Miles North of Downtown Cincinnati, Ohio off I-75

## Tuesday, August 21st, 2012 Starting at 9:00 AM

INSPECTION: MONDAY, AUGUST 20TH FROM 10:00 AM TO 4:00 PM



470  
SECTIONS

LATE  
1990'S

(470) Sections Wireway / Huskey 42" X 108" X 20' Adjustable Beam Tear Drop Style Pallet Rack



### Cincinnati Industrial Auctioneers Inc.

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(2) Busellato Model Jet 130 CNC Machining Centers



(2) Busellato Model Jet 130 CNC Machining Centers



Shoda Model NC-516P.2132 Single-Head Two-Table CNC Router



Shoda Model NCW163-3250 Single-Head Two-Table CNC Router



Homag Model Optimat FLO23 Double End Tenoner

**CNC MACHINING CENTERS**

**(2) Busellato Model Jet 130 CNC Machining Centers;** S/N 6068, S/N 6053, Busellato Model EVE0800220 PC Control, Working Ranges: 120" X-Axis, 53" Y-Axis, 3.94" Z-Axis, Max Travel Ranges: 137" X-Axis, 66.5" Y-Axis, 8.1" Z-Axis, 3.94" Max Panel Thickness, (6) 49.2" Multi-Functional Flexible Vacuum Tables, HSK F63 Spindle, 18,000 RPM Spindle, 15-Pos ATC, 12 HP Spindle Motor **(New 2005)** **SEE PHOTO**

**CNC ROUTERS**

**Shoda Model NCW163-3250 Single-Head Two-Table CNC Router;** S/N 940401, Fanuc Series 15-M Control, (2) 61" X 126" Vacuum Shuttle Tables, 42 KW, (5) 12 KW Routers, (4) 3-Spindle Piggyback Routers, BT-35 Taper Spindle **(New 1994)** **SEE PHOTO**  
**Shoda Model NC-516P.2132 Single-Head Two-Table CNC Router;** S/N 910204, Fanuc Series 15-M CNC Control, (2) 63" X 102" Vacuum Tables, (2) 10 HP Vacuum Motors, (4) 12 KW Routers, (4) Piggyback Routers, Spindle Speed 3,000-18,000 RPM, 82.7" X-Axis, 102.3" Y-Axis, 9.8" Z-Axis **(New 1991)** **SEE PHOTO**

**12% ONSITE BUYERS PREMIUM**  
**15% ONLINE BUYERS PREMIUM**

**CNC PANEL SAWS**

**Holzma Optimat Model OPT.HPP380/38/38 CNC Panel Saw;** S/N 0-240-15-3780, Holzma PC CNC Power Control, 13.5 KW Motor, 150" Max Cut Length, 160" Rolling Feed Table, (7) Hydraulic Clamps, (3) Front Float Tables **(New 2007)** **SEE PHOTO**  
**Giben Model Prisma 15PT G Drive Rear Loading CNC Panel Saw;** S/N 503.94.380, PC Control, 21 KW Motor, 12' Max Cut Length, 9' Rear Loading Roller Table, 15" Dia Saw Blade, (7) Hydraulic Clamps, (4) Front Float Tables, 6-Drive Microprocessor **(New 1994)** **SEE PHOTO**



Nordfab Type NFK-6HW/2BL Bag Type Central Dust Collector

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- > All Internet bidders must Post a Deposit of Approx. 25% of Your Planned Spending Budget or \$5,000 Minimum with Cincinnati Industrial Auctioneers in Order to be approved to Bid. Those who do Not Post the Deposit Will Not be Approved. **Period.**
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**No Last Minute Registrations will be accepted. Make Sure to Register & Post Your Deposit No Later than 48-Hours Prior to the Start of the Auction.**



Holzma Optimat Model OPT.HPP380/38/38 CNC Panel Saw



52" Wide Buffering Type AWS-2C-E-1350 Dual Head Wide Belt Sander and Nordfab Bag Type Dust Collector

**WIDE BELT SANDER AND DUST COLLECTOR**

**52" Wide Buffering Type AWS-2C-E-1350 Dual Head Wide Belt Sander;** S/N 3369606 18.5 KW (New 1994) **SEE PHOTO**  
**Nordfab Bag Type Dust Collector;** Dual Compartment (6) Discharge Canisters, 20 HP Blower Unit **SEE PHOTO**

**DOUBLE END TENONER**

**Homag Model Optimat FLO23 Double End Tenoner;** S/N 0.203.08.1639, 7.48" Min Working Width, 102" Max Working Width, 35.6" Work Height, Spindle Speed 6,000 RPM (New 1994) **SEE PHOTO**

**CNC DRILLING, GLUING AND DOWEL INSERTING MACHINE**

**Gannomat Model 480 CNC Drilling, Gluing and Dowel Inserting Machine;** S/N 207389, PC Control, (8) Pneumatic Clamps, Spindle Speed 8,000 RPM, 1,250 MM Max Work Length, 900 MM Working Height, 50 MM Max Drill Depth, 5-15 MM Dowel Length Outside of Panel, 6-12 MM Dowel Diameter, 25-60 MM Dowel Length, .75 KW (New 2003) **SEE PHOTO**

**EDGE BANDERS**

**Holz-Her Model Triathlon 300 Edge Bander;** S/N 4136, Holz-Her Controls, 13 MM Max Edge Band Thickness, 70 MM Max Adjustable Width X 525 MM Hold Down Belt, Granular Glue System (New 1998) **SEE PHOTO**  
 > **Doucet Model BT-36 Power Roller Conveyor**  
**Homag Model KLO75/QA/20 Edge Bander;** S/N 0-200-08-1313, Homag Control, 20 MM Max Edge Band Thickness, 60 MM Max Workpiece Thickness, 130 MM Max Adjustable Width X 610 MM Length Hold Down Belt, Quick Melt Glue System (New 1993) **SEE PHOTO**

**Homag Model KLO74/QA/20 Edge Bander;** S/N 0-200-08-1741, Homag Control, 20 MM Max Edge Band Thickness, 80 MM Max Adjustable Width X 550 MM Length Hold Down Belt, Quick Melt Glue System (New 1994)  
**Polymac Model Single Contour and Straight Edge Bander;** S/N 91130, Foot Pedal, Hot Melt Glue Application System, 60 MM Max Thickness, 20 MM Minimum Radius (New 2007)  
**Polymac Model Single 89-N Contour and Straight Edge Bander;** S/N 91130, Foot Pedal, Hot Melt Glue Application System, 12-62 MM Edge Banding Height, 26" Dia Coil Table **SEE PHOTO**

**EDGE FINISHERS AND RELATED**

**(3) Edge Finisher Corp Model EF-2000 Edge Finishers;** S/N 059014, S/N 078913, S/N N/A, 2 HP, Spindle Speed 24,000 RPM, 8-40 MM Thickness **SEE PHOTO**  
**Polymac Model Speedy 90 Trimming Machine;** S/N PL-L-640-S, 40" X 25" Table (New 1994)

**DUST COLLECTION SYSTEM**

**Nordfab Type NFK-6HW/2BL Bag Type Central Dust Collector;** S/N 3604601, 45,000 CFM Capacity, 288 Filter Bags, 5,172 Sq. Ft. Total Filter Area, 8.7 to 1 Air to Cloth Ratio, Filter Dimensions: 28' Length, 10' X 6" Width, 22' Height, (1) Airlock Type NRS-10 Central Discharge Unit, (3) Fire Dampers, Spark Detection, (2) Bruning & Federle 100 HP Blower Units **SEE PHOTO**  
 > **Approximately 500' of 14" Diameter Piping in Plant to Service Woodworking Machines;** Also Other Piping Material From 14" Main Runs to Individual Machines



Gannomat Model 480 CNC Drilling, Gluing and Dowel Inserting Machine



Holz-Her Model Triathlon 300 Edge Bander



(3) Edge Finisher Corp Model EF-2000 Edge Finishers



Polymac Model Single Contour and Straight Edge Bander



Homag Model KLO75/QA/20 Edge Bander



14" Altendorf Model F45 Sliding Table Saw



SCMI Model Top 35 Automatic Multi-Spindle Boring Machine



Giben Model Prisma 1SPT G Drive Rear Loading CNC Panel Saw

**BORING MACHINES**

**SCMI Model Top 35 Automatic Multi-Spindle Boring Machine;** S/N AL3/000860, (35) Spindles, (3) Pneumatic Clamps, 60" X 20" Table, 2.4 HP, Spindle Speed 2,800 RPM, 60 MM Max Panel Thickness, 75 MM Max Boring Depth, Foot Pedal

SEE PHOTO

**SCMI Model MB63 20-Head Horizontal Boring Machine;** S/N AN-004317

**Dodds Model MB6001 Automatic Mortising and Boring Machine;** S/N MB98027-651

**Ayen Type SKB-50 12-Spindle Boring Machine;** S/N 8611992

**Tumac 8-Spindle Horizontal Boring Machine;** S/N N/A

**MISCELLANEOUS WOODWORKING EQUIPMENT**

**20" SCMI Model S520 Heavy Duty Planer;** S/N AB78376, 1/8" - 9-3/4" Working Height, 10" Min Length Stock, 9 HP SEE PHOTO

**30" CR Onsrud Inc Model 3025 Inverted Router;** S/N 30014, 36" X 24" Table, Foot Pedals

**SCMI Model R9 Single Spindle Router;** S/N N/A, 36" Throat

**Delta Model RS15 Single Spindle Shaper;** S/N 2403, 43" X 16" Table, Spindle Speeds 2,800-10,000 RPM, Foot Pedal

**(2) Tee-Sert Model HFM-BM14 Bench Type Hardware Insertion Machines;** S/N 941448, S/N 941054, 16" Throat, Vibrating Bowl Feeders

**6" Powermatic Model LV150 Edge Sander;** S/N 8779074, (2) 33" X 12" Adjustable Height Tables

**66" Mar-Bel Model PR66 Compression Roll;** S/N 9914, (2) 6" Dia Rollers

**60" Wide Mar-Bel Model PR6-61 Lamination Roller Press;** S/N 9568

**16" Delta Model RJ-42 Joiner;** S/N 1471, 103" X 16" Table, 5 HP, 1" Max Depth

**(2) 24" Delta Ram Type Radial Drills;** 30" X 22" T-Slotted Tables

**15" Delta Model VS6 Variable Speed Drill;** S/N 90171504, 59" X 18" Table

**12" Powermatic Model 1150A Press Drill;** S/N 90155044

**Mar-Bel Model DLS-36 Laminator Slitter;** S/N 4180, 36" Throat, 36" X 48" Throat

**SAWS - WOOD ALL TYPES**

**14" Altendorf Model F45 Sliding Table Saw;** S/N 94-10-196, 126" Carriage Travel, 126" X 64" L-Shaped Slider 3200 Sliding Table, 10" Scoring Blade, Blade Guard, 200 MM Max Cutting Height SEE PHOTO

**16" Northfield Model No. 4 Tilting Arbor Table Saw;** S/N 931310-3, 33" X 43" Table, Europa 340 Material Puller, Arbor Speed 3,600 RPM, Rip Fence

**(3) 10" Delta Unisaw Tilting Arbor Saws;** S/N N/A, 36" X 27" Table, Unifence Saw Guide

**(2) 10" Powermatic Tilting Arbor Saws;** S/N N/A, 38" X 28" Table, Unifence Saw Guide

**10" DeWalt Model 3525 Radial Arm Saw;** S/N 653802, 168" X 40" Table

**10" Delta Model 10 Deluxe Radial Arm Saw;** S/N 90E29447, 48" X 18" Table, Automatic Brake

**24" Meber Model SR600 Vertical Band Saw;** S/N N/A, 23" X 27" Table SEE PHOTO

**36" Meber Model SR900 Vertical Band Saw;** S/N N/A, 32" X 38" Table SEE PHOTO

**14" Delta Vertical Band Saw;** S/N 93F95868, 14" X 14" Table

**Park Panel Saw;** S/N N/A, 12' X 11' T-Table, 126" Travel, (4) Pneumatic Clamps, Pendant Control

**SAWS - METAL CUTTING**

**15" Sampson Model DG79.15 Adjustable Double Miter Saw;** S/N 90267, 8' Max Distance Between Saws, 22" X 120" Roller Feed Table SEE PHOTO

**12" X 20" WF Wells Horizontal Band Saw;** S/N N/A

**STRETCH WRAP AND PACKAGING MACHINES**

**Infra Pak Model Eagle Pallet Stretch Wrap Machine;** S/N 84567T, 48" Vertical Travel, 50" X 50" Platform, Wrap Counter

**Lantech Rotary Pallet Stretch Wrap Machine;** S/N N/A, 48" Vertical Travel, 60" Diameter Platform, Variable Speed on Turntable and Roll Carriage

**Signode Model Sure-Tyer Semi-Automatic Plastic Strapping Machine;** S/N B4159, Foot Pedal

**3M Automatic Case Sealing Machine**



24" Meber Model SR600 Vertical Band Saw & 36" Meber Model SR900 Vertical Band Saw



20" SCMI Model S520 Heavy Duty Planer



15" Sampson Model DG79.15 Adjustable Double Miter Saw

**LARGE QUANTITY RAW MATERIAL, FINISHED GOODS AND IN PROCESS INVENTORY**



**Large Store Display and Fixture Finished Product, Raw Material and Work-In-Process Inventory Consisting of;** Raw Pressboard Wood Sheets, Laminate Material, Glass, Lexan, Lighting Components, Various Style Finished Displays Including Shelves, Display Cases, Component Parts and Related, See website for Detailed Photos

**LATE MODEL WOODWORKING MACHINERY**



**SALE DATE: TUESDAY, AUGUST 21ST, 2012 STARTING AT 9:00 AM**



(470) Sections Wireway / Huskey 42" X 108" X 20' Adjustable Beam Tear Drop Style Pallet Rack



40 HP Gardner-Denver Model ECHQHG Rotary Screw Skid Mounted Cabinet Enclosed Air Compressor



50 HP Kaeser Model BS61 Rotary Screw Cabinet Enclosed Air Compressor



(2) Sullair Model RSV516-50A-AC Rotary Vacuum Pumps



(6) Modular Bolt Together Galvanized Spray Booths To 16' X 7' X 10'



(11) Electric/Hydraulic Scissor Lift Tables To 6,000 LB Capacity

## LIFT TRUCKS AND OTHER ROLLING STOCK

**9,000 LB Komatsu Model FG45ST-7 LP Gas Cushion Tire Lift Truck;** S/N 100870A, 3-Stage Mast, 218" Lift Height, Side Shift, Approx. 5,979 Hours  
**5,000 LB Komatsu Model FG300SGH LP Gas Cushion Tire Lift Truck;** S/N 490808A, 3-Stage Mast, 183" Lift Height, Side Shift

**(2) 3,000 Lb. Crown Model 35SCTT Electric 3-Wheel Type Sit Down Type Lift Trucks;** S/N 1A127294, S/N N/A, (1) Unit has 6-Stage Mast, Each Unit w/ 36 Volt Chargers

**Grove Model SM3248F Electric Self Traveling Scissor Lift;** S/N 250738, 25' Max Height, Built-In Charger

**40' Fruehauf Tandem Axle/Sliding Axel Storage Trailer, Aluminum Box;** VIN N/A

**(2) 1973 Gindy 45' Tandem Axle/Sliding Axle Storage Trailers;** VIN 140421E, VIN 108772

## AIR COMPRESSORS AND RELATED

**60 HP Sullair Model 12B-60H-ACAC Skid Mounted Air Compressor;** S/N 003-63826

**50 HP Kaeser Model BS61 Rotary Screw Cabinet Enclosed Air Compressor;** S/N 5101154, Approx. 15,300 Loaded Hours **SEE PHOTO**

**40 HP Gardner-Denver Model ECHQHG Rotary Screw Skid Mounted Cabinet Enclosed Air Compressor;** S/N M56997, Approx. 77,600 Hours **SEE PHOTO**

**(2) Sullair Model RSV516-50A-AC Rotary Vacuum Pumps;** S/N 003-V84453, S/N 003-V84452 **SEE PHOTO**

**Gardner-Denver Model RNC250A4C2 Air Dryer;** S/N GD250A4600405037

**Ultra-Air Model UA200AC Air Dryer;** S/N U-03982

**Kaeser Model KRD250 Air Dryer;** S/N 0361-2T-9508-95K  
**250 Gal Vertical Air Receiver Tank**

## PALLET RACK AND MATERIAL HANDLING

**(470) Sections Wireway / Huskey 42" X 108" X 20' Adjustable Beam Tear Drop Style Pallet Rack;** 4-1/2" Wide Step Beams w/ Wire Decking **(New Late 1990's) SEE PHOTO**

**(35) Sections Wireway / Huskey 42" X 108" X 15' and 10' Adjustable Beam Tear Drop Style Pallet Rack;** 4-1/2" Step Beams w/ Wire Decking

**(75) 42" X 53" Wire Decking Panels (11) Electric/Hydraulic Scissor Lift Tables;** (4) 4,000 Lb. American w/ 48" X 96" Platform, (3) 6,000 Lb. American w/ 48" X 96" Platform, (4) 4,000 Lb. Mueller w/ 48" X 72" Platform

**5,000 Lb Winslow Floor Type Platform Scale;** GSE350 Digital Read Out, 48" X 48" Platform

**(9) Sections Various Size Cantilever Rack to 20' H and 54" Arm**

## SPRAY BOOTHS AND RELATED

**(3) 16' X 7' X 10' Modular Bolt Together Galvanized Rear Draft Spray Booths**

**12' X 7' X 10' Modular Bolt Together Galvanized Rear Draft Spray Booth**

**12' X 7' X 8' Modular Bolt Together Galvanized Rear Draft Spray Booth**  
**8' X 6' X 10' Modular Bolt Together Galvanized Rear Draft Spray Booth**

**Paint Related Equipment Consisting of;** (1) 10 Gal. and (4) 2 Gal Paint Pots, (2) Kremlin Pneumatic Paint Mixers, Guns, Fireproof Cabinets and Other Related Items

## WOODWORKING HAND TOOLS

**Large Quantity Woodworking Hand Tools Consisting Of;** Approx.

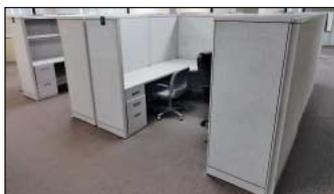
(200) Senco and Bostitch Pneumatic Staplers, Approx. (50) Ingersoll Rand Pneumatic Drills, Pneumatic Impact Wrenches and Chisels, Milwaukee and Makita Electric Drills, Porter Cable Electric Routers, Porter Cable Electric Belt Sanders, Cordless Drills by DeWalt and Makita, DeWalt and Makita Electric Bench Type Mitre Saws, Enco and Dayton Bench Grinders, Approx. (400) Woodworking Clamps of All Kinds, C-Clamps, Other Tools Including: Pliers, Wrenches, Nut Drivers, Sockets and Many Other Related Items

## SHOP EQUIPMENT

**Large Quantity Late Model Shop Equipment to Service an Approx. 300,000 Sq. Ft. Facility Consisting Of;** 12" Dia Manufacturer Unknown Disc Sander, (12) Self Dumping Hoppers, Floor Type and Pedestal Type Fans, (30) Hydraulic Pallet Trucks by JET, Crown, EP Lift, Bishamon and Others, Aluminum Frame Cable Type Die Lifts, Portable Shop Ladders, Fiberglass Step and Extension Ladders, 2-Wheel Hand Trucks, Kmaack Portable Job Boxes, (10) Cincinnati Model 12863B Barrel Type Dust Collectors, (15) Steel and Plastic Banding Sets, Safety Cabinets, (3) Acetylene Outfits, Approx. (150) Portable Shop Carts of Various Sizes and Construction Styles, Steel Cabinets, Steel Shelving, Stainless Steel Metro Carts and Racks and Many Other Related Items

## OFFICE FURNITURE

**Large Quantity Late Model Office Furniture Including;** (42) 8' X 7' Steelcase Office Cubicles in Various Configurations, 22' X 10' Steelcase Office Cubicle, Free-Standing Steelcase Modular Desk Sets, Meridian Contemporary Wood Executive Desks, (2) 10' Conference Tables w/ Chairs, Credenza, Tables, Couch, Hon & Anderson Hickey File Cabinets, Lateral File Cabinets, Book Shelves, Cabinets, Metro Racks, Luncheon Tables & Chairs



Large Quantity Late Model Office Furniture



Large Quantity Late Model Shop Equipment



PUBLIC PUBLIC

# AUCTION

COMPLETE PLANT CLOSURE

**320,000 SQ. FT. STORE FIXTURE AND DISPLAY MANUFACTURER INCLUDING LATE MODEL WOODWORKING MACHINERY AND SUPPORT EQUIPMENT**

Complete Plant Closure



**3550 Symmes Rd. – Hamilton, Ohio 45015**  
25 Miles North of Downtown Cincinnati, Ohio off I-75

**TUESDAY, AUGUST 21ST, 2012**  
**STARTING AT 9:00 AM**  
INSPECTION: Monday, August 20th  
From 10:00 AM – 4:00 PM



(500) Sections Pallet Rack

**Cincinnati Industrial Auctioneers Inc.**  
2020 DUNLAP STREET  
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(2) Busellato CNC Machining Centers (2005)



Holzma CNC Panel Saw (2007)



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TO BE DIRECTED TO THE ATTENTION  
OF EXECUTIVE PERSONNEL

PUBLIC PUBLIC

# AUCTION

COMPLETE PLANT CLOSURE



**3550 Symmes Rd.**  
**Hamilton, Ohio 45015**  
25 Miles North of Downtown Cincinnati,  
Ohio off I-75

**IMPORTANT NOTICE:**

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**12% ONSITE BUYERS PREMIUM**  
**15% ONLINE BUYERS PREMIUM**



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