

COMPLETE PRECISION CNC AND MANUAL SHEET METAL FABRICATING FACILITY
INCLUDING AMADA TURRET PUNCHES AND PRESS BRAKES, POWDER COAT LINE,
ELECTRONIC MFG., WAREHOUSE, SHOP AND SUPPORT EQUIPMENT

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PUBLIC AUCTION

On The Premises of

AUDIO EQUIPMENT MANUFACTURER

1718 W. Mishawaka Road – Elkhart, Indiana 46517

3 Miles Southeast of Downtown Elkhart

SALE DATE: TUESDAY, JUNE 6TH, STARTING AT 9:00 AM

INSPECTION: MONDAY, JUNE 5TH, FROM 10:00 AM TO 4:00 PM



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30 Ton Amada Model Pega 345 CNC Turret Punch



Amada Togu III Punch Grinder



Di-Acro Model 14-48-2 Hydra-Power Press Brake



(2) 50 Ton X 78.8" Amada Model RG-50 CNC Press Brakes



Nordson Model NVC-2 Econo Coat Series II Back Draft Powder Coat Booth



Controlled Pyrolysis Model PTR1503866 Natural Gas Cleaning Furnace



75 KVA Peer Model AR475 Rocker-Arm Spot Welder



EMC Model 32RF Cyberclean 3000 Cleaning System



Large Quantity of Amada & Wilson Thick Punch Tooling Including Obround, Round, Rectangle, Etc. Punches

CNC PRESS BRAKES

(2) 50 Ton X 78.7" Amada Model FBD5020E CNC Press Brakes; S/Ns 5200555 (1993) & 5200656 (1996), Amada NC9-EX II Controls, 82.1" Max Bending Length, 66.9" Between Housings, 15.75" Throat, 3.94" Stroke, 14.57" Open Height, (10) Top Clamps, 2-Axis Back Gauge
SEE PHOTO

(2) 50 Ton X 78.8" Amada Model RG-50 CNC Press Brakes; S/Ns 507556 (1990), & 505073 (1984), Amada NC9-EX II Controls, 82.1" Max Bending Length, 59.9" Distance Between Uprights, 15.76" Throat, 3.94" Stroke, 14.58" Open Height, (10) Top Clamps, 2-Axis Back Gauge
SEE PHOTO

Large Quantity of Tooling Including: Acute, Standard, Thin Tip & Gooseneck Dies
SEE PHOTO

Di-Acro Model 14-48-2 Hydra-Power Press Brake; S/N 682017435, w/ Hurco Autobend IVSD CNC Back Gauge
SEE PHOTO

CNC TURRET PUNCHES

30 Ton Amada Model Pega 345 CNC Turret Punch; S/N A0450342, 58-Station Turret, Amadan-04F-C Control, (2) Auto-Index Stations, 40" X 50" Max Sheet Size, Scrap Conveyor (New 2000)
SEE PHOTO

> Amada Model MP1212NF Sheet Loading System; S/N A1212048

30 Ton Amada Model Pega 345 CNC Turret Punch; S/N AK450205, 58-Station Turret, Amadan-04F-C Control, (2) Auto-Index Stations, 40" X 50" Max Sheet Size, Scrap Conveyor, Air Blow System (New 1990)
SEE PHOTO

> Amada MP1212NF Sheet Loading System; S/N A1212082

30 Ton Amada Model Pega 345 CNC Turret Punch; S/N P3440820, 56-Station Turret, Amada Fanuc-P System 6M Control, Pega-344 Q Trick Track, 40" X 50" Max Sheet Size (New 1983)

Amada Togu III Punch Grinder; S/N 30230370 (New 2001)
SEE PHOTO

Large Quantity of Amada & Wilson Thick Punch Tooling

Including Obround, Round, Rectangle, Etc. Punches
SEE PHOTO

SHEAR

12 Ga. X 52" Wysong Model 1252 Power Shear; S/N P13-335

INSERTERS

8 Ton Haeger Model 824-WT-1L Window Touch Fastener Insertion System; S/N 8WT00599, Insertion Logic Control, Modular Autofeed System (New 2000)
SEE PHOTO

8 Ton Haeger Model 824-OT-1L One-Touch Fastener Insertion System; S/N 8OT00503, Insertion Logic Control, (4) Modular Autofeed Systems (New 1999)

(2) Pemsenter Model PS-1000 Inserters

SPOT WELDERS

75 KVA Janda Type R27524R Rocker-Arm Spot Welder; S/N R1646

75 KVA Peer Model AR475 Rocker-Arm Spot Welder; S/N 940015, Entron EN1000 Control
SEE PHOTO

50 KVA Peer Model AR450 Rocker-Arm Spot Welder; S/N 3010, Entron EN1000 Control

30 KVA Janda Type R30.24 Rocker-Arm Spot Welder; S/N R.1929

2.5 KVA Hobart Model HSW25 Portable Spot Welder; S/N LG069151

POWDER COAT SYSTEMS

Nordson Model Horizon 400 Eight-Gun Automatic Pass Thru Powder Coat Spray Booth; S/N N/A, Nordson Model 326302C Sure Coat Modular Gun Control System, S/N AA02C00012, 3' X 5' Window, 15 1/2" Chamber Length, Fire Detection System, (4) Transfer Pumps, (4) Collector Fluidizing Units, Parker CTC Versa Screen 6C, w/ (2) Nordson Sure Coat Manual Gun Control Units, Powder Reclaim Unit
SEE PHOTO

38"W X 60" High Banner Model BMRL1216A Free-Standing Pass Thru Scanner

Nordson Model NVC-2 Econo

Coat Series II Back Draft Powder Coat Booth; 5' x 5' x 5' Opening w/ Sure Coat Manual Gun Control Unit, Model D5430SHIPNX04C1, S/N AA95E20729
SEE PHOTO

(20) 55 Lb. Boxes of Interpan Powder Coat Material

Ovens, Furnaces & RELATED

Controlled Pyrolysis Model PTR1503866 Natural Gas Cleaning Furnace; 5'W x 86"D x 6' High Overall Dimensions Inside, 398,000 BTU, with floor
SEE PHOTO

EMC Model 32RF Cyberclean 3000 Cleaning System; EMC Model 120GSS Water Eater / Waste Water Evaporator; S/N 57461101
SEE PHOTO

Grieve Model AF-60 Electric Oven; S/N 370282, 650 Degree F Max Temp., 2'W x 2'H x 3' Deep Overall Dimensions Inside

Precision Quincy Corp. Model 40B-550 Electric Oven; S/N 11822, 550 Degree F Max Temp., 4'W x 30"D x 4' High Overall Dimensions Inside

SCREEN PRINTING

36" AWT Wold Trade, Inc. Accucure Ultra Violet Curing Unit
SEE PHOTO

(2) AWT World Trade, Inc. Diversa Printers; S/Ns 117786-5 & 117786-6 (New 2002)

Automated Industrial Systems Inc. Model MRG-150 Pad Printer; S/N 2234

TOOLROOM

36" X 48" Maxi-Blast Model MB4836PDH-DC200 Plastic Blast Media Cleaning System; S/N MB3906, 4'W x 3'D x 32" High Work Area, w/ Filtration & Reclaim Unit
SEE PHOTO

3 HP Acer Model 3VKH Ultima CNC Vertical Milling Machine; S/N 9410707, Power Feed Table, Milltronics Centurion 6 Control, Plymorent Fume Collector
SEE PHOTO

3 HP Kent USA Model KTM-3VK Vertical Milling Machine; S/N 880703-31, Power Feed Table, DRO (1988)

13" x 36" Clausing Model 5914

Engine Lathe; S/N 501560, Tailstock, Toolpost

8" x 14" Harvel Surface Grinder w/ Magnetic Chuck

15" Clausing Model 1655 Two-Spindle Production Drill; S/N 128331

Large Quantity of Toolroom Accessories & Tooling Including: Dake Arbor Presses, Double End Grinders, Clamping & Jet Single Spindle Drills, Oxy-Set Carts, 10" Wellsway Vertical Band Saw, Drills, Reamers, Misc. Hardware Including Screws, Nails, Nuts, Bolts, Etc., Angle Plates, Rotary Tables, Right Angle Attachments, Circular Saws, Magnetic Sine Plate, Super Saver Head, Vises, Belts, Drill Grinders, Hold Downs, 3-Jaw Chucks, 5-C Collets, Mitre Saws, Dust Collectors, Box Hand Welders,

MISC MACHINERY

10" Craftsman Electronic Radial Arm Saw; S/N E01321

14" Buffalo Model BF-VBS-14 Vertical Wood Cutting Band Saw; SM 86001105, 6" Capacity, 14" x 14" Table, 3/4 HP, 92" Long Blade

10" Craftsman Table Saw; S/N P9179-10415, w/ Mounted Craftsman Router

Roper Whitney Model 110 Long Handle Bench Punch

Roper Whitney Model 17 Long Handle Bench Punch

6" x 10" Wilton Model 5634001 Vertical / Horizontal Cut-Off Saw; S/N 0097875

Di-Acro 6" x 6" Floor Notcher
24" Gerver Bench Mount Finger Brake

24" Gerver Manual Hand Shear
Kalamazoo Model 2SK Vertical Belt Sander / Single End Grinder

Ridgid Model 700 Hand Held Electric Threading Machine

Spanco Gantry Crane
(2) CR Technology Model RT17500 PCB Inspection Systems; S/Ns V7511010008 & V7501020014

Vitronics Soltec Model 6622CC Pass Thru Soldering System; S/N 0605819501, 18" Max Pass Thru (2006)



Large Quantity of Various Style Press Brake Tooling



Kardex Industrieveir 8000 Vertical Parts Storage Carousel



(2) Arrow Model 3517-4 Refrigerant Air Dryers

AUDIO EQUIPMENT MANUFACTURER



(4) Electric Stand-Up Reach Trucks by Crown and Baker



3,500 Lb. Toyota Model SFBE20 Electric Three-Wheel 36-Volt Lift Truck



36" X 48" Maxi-Blast Model MB4836PDH-DC200 Plastic Blast Media Cleaning System

Chad Model ECA910 Clinch Master Cut 'N' Clinch Semi-Automatic Assembly Machine; S/N 0910232863

Promation Model EMC7000 Inspection Line

PALLET RACK

(40) 10'W x 4'D x 16' High Sections of Uniform Drop In Adjustable Beam Pallet Rack; 4-12 Beams/Section, Wire Decking

(55) 8'W x 4'D x 16' High Sections of Keystone Adjustable Beam Pallet Rack; (6) 4" Beams/Section SEE PHOTO

(20) 8'W x 4'D x 20' High Sections of Keystone Adjustable Beam Pallet Rack; (4) 4" Beams/Section

(11) Sections of Various Size Adjustable Beam Pallet Rack

PARTS CAROUSEL

Kardex Industrie 8000 Vertical Parts Storage Carousel; S/N 10575 SEE PHOTO

STRETCH WRAPPERS

63" Orion Model LPE-1T1T Flex Series Rotary Stretch Wrapper; S/N 2009-06-V00902 (2009)

59" Highlight Industries Predator S.S. Rotary Stretch Wrapper; S/N P312E428

SHOP SUPPORT EQUIPMENT

(2) 5,000 Lb. Rice Lake & Fairbanks 48" x 48" Platform Scale w/ DRO

Large Quantity of Various Size Metro Rack, Carts & Shelving

Large Quantity of Misc. & Support Equipment Including; Spare Motors, HD Carts, Banding Carts,

Workbenches, Stanley Vidmar Cabinets, Kennedy Toolboxes, Two-Wheel Dollies, C-Clamps, Hand Tools, Power Tools, Pallet Jacks, (2) Preto Lifts, Dump Hoppers, Trash Cans, Mop Buckets, Brooms, Die Lift Carts, Shelving, Pedestal Fans, Two-Door Cabinets, Shop Vacs, Rubbermaid Carts & Dump Hoppers, Skate Conveyor, Flameproof Cabinets, Pressure Washers, & Related

Inspection Equipment Including; Gauge Blocks, Tap & Die Sets, Caliber, Micrometers & Related

FORKLIFTS & RELATED

3,500 Lb. Toyota Model SFBE20 Electric Three-Wheel 36-Volt Lift Truck; S/N 11506, 189" Lift Height, Three-Stage Mast, Side Shift, 48" Forks, w/ Charger SEE PHOTO

3,000 Lb. Crown Model SC5215-30 Electric 36-Volt Lift Truck; S/N 9A198396, Three-Stage Mast, Side Shift, 42" Forks, w/ Charger

3,000 Lb. Linde Model E15C Electric 48-Volt Lift Truck; S/N 322F02055415, Four-Stage Mast, Side Shift, 192" Lift Height, 17,571 Hours, w/ Charger

4,500 Lb. Crown Model RR52655-45 Electric 36-Volt Reach Truck; S/N 1A259728, 42" Forks, Side Shift, Two-Stage, w/ Charger

3,500 Lb. Prime Mover Model RRR35 Electric 24-Volt Stand Up Reach Truck; S/N RRR3533174003, Side Shift, Three-Stage Mast, Lift-N-Weigh Scale, w/ Charger

(2) 3,500 Lb. Baker Model BRT35 Electric 24-Volt Stand Up Reach Trucks; S/N 2646-144 (6,040 Hours) & 2646-143 (4,963 Hours), Side Shift, Three-Stage Mast, 42" Forks, w/ Chargers

3,000 Lb. Crown Model SP3410-30 Electric 24-Volt Stand Up Order Picker; S/N 1A288781, Three-Stage Mast, 42" Forks, w/ Charger

6,000 Lb. Barrett Model RPTT1W2G60BV Electric 24-Volt Ride Along Pallet Truck; S/N 1W26-9302878, 48" Forks, 2,707 Hours, w/ Charger

6,000 Lb. Nissan Model RPTT1W2G60NV Electric 24-Volt Ride Along Pallet Truck; S/N 1W26-9300203, 48" Forks, 1,738 Hours, w/ Charger

SCISSOR LIFTS

JLG Model CM-2033 Electric Scissor Lift; S/N 00058080200011082, 20' Max Height, 750 Lb. Max Weight (1994)

JLG Model 20MSP Electric Manlift; S/N 0130011227, 19.5' Max Height, 400 Lb. Max Weight (2008) SEE PHOTO

BUSS BAR

650' Approx. Square D Cat. No. AP-504-10 I-Line Aluminum Plug In Busway; 277/480 Max Volts, 400 Max Amps, 3-Phase -4 W System, Series 1, w/ (22) Safety Switches

AIR COMPRESSORS & RELATED

On Site Gas Systems Model N-275 Nitrogen Generator; S/N 3115

(2) 50 HP Quincy Model Q51-500 Skid Mounted Rotary Screw Air Cooled Air Compressors; S/Ns 90308H (97,839 Hours) & 90307H (98,143 Hours)

(2) 50 HP Quincy Model Q235 Cabinet Style Rotary Screw Air Compressors; S/Ns ACA331166 (5,660 Hours) & 35687 (35,161 Hours)

50 HP Ingersoll Rand Model SSR-EP50SE Cabinet Enclosed Air Compressor; S/N G7911U99211 (Currently Disconnected)

(2) Arrow Model 3517-4 Refrigerant Air Dryers; S/Ns 2453165-001 & TH290 SEE PHOTO

Ingersoll Rand Model HRD25-MSC1 Air Dryer; S/N 952HRD1083

(2) Vertical Air Receiving Tanks; 300 & 1,000 Gallon Approx.

MOWERS & RELATED

Kubota Model L2550 Four-Wheel Drive Gasoline Tractor; Vin #L2550D-57343 SEE PHOTO

72" King Kutter Model RFM-72-YR Rear Discharge Rotary Kutter

48" Toro Model 74412 Zmaster Zero Turn Gasoline Deck Mower; S/N 250000668, 18 HP Engine, Dual Fuel Tanks, 561 Hours SEE PHOTO

48" Toro Model 78460 Zero Turn Hydro Gasoline Deck Mower; S/N 690136, 20 HP Engine

24" Toro Model 824XL Powerthrow Electric Start Snow Blower; S/N 200000399, 8 HP Motor

17 Cu. Ft. Agri-Fab Lawn Trailer Troy-Bilt Push Mower

BREAKROOM FURNITURE

Breakroom Furniture and Refrigerators Including; (2) True Mfg. Model T-49 Two-Door Stainless Steel Commercial Refrigerators; S/Ns 1-3517682 & 1-3396808, (14) 30"W x 12' Long 12-Person Sico Formica Top Mobile Breakroom Tables, (9) 30"W x 8' Long 8-Person Sico Formica Top Mobile Breakroom Tables, 6-Rows 36-Lockers per Row Employee Personnel Lockers

WEBCAST BIDDER INSTRUCTIONS

> All Internet bidders must register for this auction at www.bidspotter.com at least 48-Hours Prior to the Sale Date, **if you do not you will not be approved.**

> All Internet bidders must Post a Deposit of Approx. 25% of Your Planned Spending Budget or \$5,000.00 Minimum with Cincinnati Industrial Auctioneers in Order to be approved to Bid. Those who do Not Post the Deposit Will Not be Approved. **Period.**



JLG Model 20MSP Electric Manlift



48" Toro Model 74412 Zmaster Zero Turn Gasoline Deck Mower



Kubota Model L2550 Four-Wheel Drive Gasoline Tractor



36" AWT Wold Trade, Inc. Accucure Ultra Violet Curing Unit



Large Quantity of Breakroom Furniture and Refrigerator

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IMPORTANT NOTICE:

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MAIL BIDS ACCEPTED WITH A 25% DEPOSIT

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