

LATE MODEL CNC MACHINING EQUIPMENT BY HAAS & DOOSAN INCLUDING VMC'S, HMC'S, TC'S, HAAS SIMULATOR, (2) 4' FARO CMM ARMS, KEYENCE CMM, 400 TON CLIFTON HYDRAULIC PRESS, (2) HYDMECH SAWS, TUBE SWAGGER, TOOLROOM MACHINERY MACHINING TOOLING & ACCESSORIES, SHOP EQUIPMENT

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# WEBCAST AUCTION

## SURPLUS EQUIPMENT TO THE CONTINUING OPERATIONS OF IMPACT H&E LLC

1321 E. Wallace Street – Fort Wayne, IN 46803

**SALE DATE: TUESDAY, FEBRUARY 1ST, STARTING AT 10:00 AM**

**INSPECTION: Day Prior from 10:00 AM to 4:00 PM**



**NEW 2015**

Haas Model ST-25 CNC TC with Haas Servo Bar 300 Bar Feeder



**NEW 2014**

Haas Model EC-400PP CNC HMC with (6) Station Pallet Changer



12" x 12" Hyd-Mech Model H-12 Auto Horizontal Band Saw



**NEW 2004**

Haas Model VF-3B CNC VMC



**NEW 2014**

4' Faro Model Prime R08 CMM Arm



**NEW 2015**

Haas Model CSMD Control Simulator



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Haas Model VF-3B CNC VMC



Haas Model EC-400 CNC HMC

**NEW 2004**



Haas Model EC-400PP CNC HMC with (6) Station Pallet Changer

**NEW 2014**



Haas Model VF-2 CNC VMC

**NEW 2015**



Haas Model DT-1 CNC Drill and Tapping Center

**NEW 2011**



Model Hass VF-2 CNC VMC



Haas Model SL-20TAPL CNC TC with Live Tooling and Robot



40 Taper Tool Holders

### CNC HMC'S

**Haas Model EC-400PP CNC HMC with (6) Station Pallet Changer;** s/n 2054515, 15.75" x 15.75" Pallets, 40 Taper, 70-Position ATC, Full 4th Axis, Renishaw Tool Probe, Chip Conveyor (2014)

**(3) 6" x 6" x 21" Jergens Tombstone with (3) Quick Change Visers**  
**4" x 4" x 16" Jergens Tombstone with (3) Quick Change Visers**

**Haas Model EC-400 CNC HMC;** s/n 51299 15.75" x 15.75" Pallets, 40 Taper, 40-position ATC, Full 4th Axis, 12,000 RPM Spindle, Chip Conveyor (2004)

### CNC VMC'S

**Haas Model VF-3B CNC VMC;** s/n 35669 (2004)

**Haas Model VF-3 CNC VMC;** s/n 2480, 18" x 48" Table, 40 Taper, 20-position ATC (1993)

**Haas Model VF-0 CNC VMC;** s/n 3243, 40 Taper, 14" x 26" Table, 20-Position ATC (1994)

**Haas Model VF-2 CNC VMC;** s/n 21612, 14" x 36" Table, 40 Taper, 20-Position ATC (2000)

**Haas Model VF-2 CNC VMC;** s/n 1119626, 15" x 36" Table, 40 Taper, 24-Position ATC, Renishaw Tool Probe (2015)

**Haas VF-2 CNC VMC;** s/n 18190, 14" x 36", 40 Taper, 20-Position ATC, (Missing Spindle Cover) (1999)

**Haas Model VF-2B CNC VMC;** s/n 26188, 14" x 36", 40 Taper, 20-Position ATC (2001)

**Haas Model VF-1 CNC VMC;** s/n 5268, 14" x 26", 40 Taper, 20-Position ATC (1995)

**(10) 6" Kurt Visers**

**6" Chick One Lok Vise**

### CNC TC'S

**Haas Model ST-25 CNC TC with Haas Servo Bar 300 Bar Feeder;** s/n 3102262, 10" Chuck, 12-Position Turret, No Tail Stock, Haas Bar 48A Bar Feed; s/n 94796 (2015)

**(2) Haas Model ST-10 CNC TC's with Haas Servo Bar 300 Bar Feeders;** s/n 3102819, s/n 3098868, 12-Position Turret, Tail Stock, Collect Chuck, Haas Model BAR48 Bar Feed; s/n 94455 (2015 & 2014)

**Haas Model ST-15 CNC TC;** s/n 3106968, 8" Chuck, 12-Position Turret, No Tail Stock (2017)

**Haas Model SL-20T CNC TC;** s/n 63751, 8" Chuck, 10-Position Turret, Tail Stock (2001)

**Okuma Model LU-15 CNC TC;** s/n 1435, OSP-U100L Control, 12-Position Upper Turret, 8-Position Lower Turret, Tail Stock, Chip Conveyor

**Haas Model SL-20TAPL CNC TC with Live Tooling and Robot;** s/n 65321, 8" Chuck, 10-Position Turret, Tail Stock, Full L-Axis (2002)\*\*Out of Service - Robot & Live Tooling Issues\*\*

### DRILL AND TAP CENTER

**Haas Model DT-1 CNC Drill and Tapping Center;** s/n 1089527, 15" x 26" Table, 30 Taper, 20-Position ATC (2011)

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**NEW  
2015**

Haas Model ST-25 CNC TC with Haas Servo Bar 300 Bar Feeder



**NEW AS  
2015**

(2) Haas Model ST-10 CNC TC's with Haas Servo Bar 300 Bar Feeders



**NEW  
2017**

Haas Model ST-15 CNC TC

## HAAS SIMULATOR

Haas Model CSMD Control Simulator; s/n 815589 (2015)

## SAWS

12" x 12" Hyd-Mech Model H-12 Auto Horizontal Band Saw; s/n A0997905H, PLC100 Control, 36" Stroke

13" x 18" Hyd-Mech Model S-20A Auto Mitre Base Horizontal Band Saw; s/n 11293691, 18" Stroke

## 4-POST PRESS

400 Ton Clifton Model 500 SPCL Tredwell Hydraulic 4-Post Press; s/n 1073, 10" Stroke, 24" x 24" Plater Size, 15 HP Motor, Allen Bradley PLC Control (1990)

## INSPECTION

14" Deltronic Optical Comparator with Quadra-Chek 200 DRO

14" Deltronic Optical Comparator with Mitutoyo Micropak 2 DRO

## CMM'S

4' Faro Model Prime R08 CMM Arm; s/n R08-02-12224, Certified 9/2021 (2014)

## STEEL INVENTORY

Steel Inventory Including Bar Stock and Other Miscellaneous Steel

## CRANE SYSTEM

5 Ton x 29' Approx. Span x 19'L x 12'H Acco Single Girder Freestanding Bridge Crane; 9' Underhook, 12' Under Rail, 14' Overall Height, Robbins & Myer Cable Hoist, Pendant Control s/n 84-0466-1

## TUBE SWAGGER

3" MFG Unknown Tube Swagger; s/n N/A, 9" Outer Chuck, 3" Inner Chuck, 30 HP

## SURFACE GRINDERS

10" x 22" Supertec Model STP-1022ADC Surface Grinder; s/n P39618 (1996)

6" x 18" Micromaster Surface Grinder

(4) Drill Grinders

## TOOLROOM MACHINERY

15" Powermatic Model 1150 Floor Drill

(2) 16" Floor Drills

13" Floor Drill

13" Bico Model 1701 Bench Drill

17" Chicago Model Ai-17 Bench Drill

16" x 43" Supermax LG-1643 Gap Bed Engine Lather with DRO

Hardinge Model HC Lathe; s/n N/A, Variable Speed Drive

Hardinge Model DSM59 Lathe

Fanco 3.5 Arbor Press

Sterling Drill Grinder

Hybco Model 702 Drill Grinder

Custom Built Double End Drill with (2) Jiffy Drill Heads

## SHOP EQUIPMENT

(2) 4' Arm x 6'W x 13'H Single Sided Cantilever Rack

Factory Cat 34 Electric Walk Behind Sweeper



5 Ton x 29' Approx. Span x 19'L x 12'H Acco Single Girder Freestanding Bridge Crane



12" x 12" Hyd-Mech Model H-12 Auto Horizontal Band Saw



Haas Model SL-20T CNC TC



14" Deltronic Optical Comparator with Quadra-Chek 200 DRO



10" x 22" Supertec Model STP-1022ADC Surface Grinder



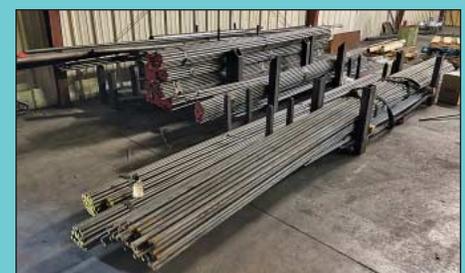
16" x 43" Supermax LG-1643 Gap Bed Engine Lather with DRO



400 Ton Clifton Model 500 SPCL Tredwell Hydraulic 4-Post Press



3" MFG Unknown Tube Swagger



Steel Inventory Including Bar Stock and Other Miscellaneous Steel

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(10) Doosan & Haas VMC's



(6) Haas TC's



2014 Faro CCM



(2) Haas HMC's

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