

**EXCEPTIONALLY WELL MAINTAINED MINSTER
STAMPING PRESSES & TOOLROOM MACHINERY**

PUBLIC AUCTION

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500 Ton Minster Model E2-500 S.S.D.C. Press

Featuring: (5) Minster S.S.D.C. Presses to 500 Ton and 84" X 48" Bed Area, 150 Ton Minster G1-150 Gap Frame Press w/ 50" X 30" Bed, 6" Stroke, 30 to 60 SPM, 100 Ton Minster P2-100 S.S.D.C. Press w/ 41" X 38" Bed, 4" Stroke, 100 to 200 SPM, (2) 75 Ton Minster Variable Speed OBI Presses, (5) 60 Ton Minster Variable Speed OBI Presses, 60 Ton Minster B1-60 S.S.D.C. Press, (2) 32 Ton Minster OBI Presses, Minster Servo Feed Lines, Dallas, Perfecto & Littell Straighteners & Coil Reels, 10' X 1/4" Cincinnati Shear, Two-Stage Rotary Drum Parts Welder, Complete Toolroom w/ Lathes, Mills, Drills, Saws, Grinders, Etc., Air Compressors, Lift Trucks & Shop Equipment

PLANT CLOSED
**INSHIELD DIE AND
STAMPING COMPANY**

1931 East Manhattan Boulevard – Toledo, Ohio 43608

SALE DATE:
Wednesday,
September 21st
Starting at 10:00 AM

INSPECTION:
Tuesday, Sept. 20th
9:00 AM to 5:00 PM

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Large Quantity Late Model Feed Equipment Including Straighteners, Servo Feeds, Standard Straighteners and Uncoilers



150 Ton Minster G1-150 Gap Press



100 Ton Minster P2-100 S.S.D.C. Press



Large Quantity Well Maintained Toolroom Machinery

SALE UNDER THE MANAGEMENT OF



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300 Ton Minster Model E2-500 SSSC Press



300 Ton Minster E2-300 SSSC Press



10,000 Lb Press Room Model CS-100 Equip Cradle Straightener



10,000 Lb Dallas Model M43322 Cradle Straightener



Minster Model MEF6-26 Servo Feed

WEBCAST BIDDER INSTRUCTIONS

- > All Internet bidders must register for this auction at www.bidspotter.com at least 48-Hours Prior to the Sale Date, **if you do not you will not be approved.**
- > All Internet bidders must Post a Deposit of Approx. 25% of Your Planned Spending Budget or \$5,000 Minimum with Cincinnati Industrial Auctioneers in Order to be approved to Bid. Those who do Not Post the Deposit Will Not be Approved. **Period.**
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- > We Highly Recommend that Potential Buyers Attend this Auction & Bid Live Onsite. This will give you the Ability to Inspect the Items & Fully Appreciate their Condition, Along with Saving You 3% of the Buyer's Premium.

No Last Minute Registrations will be accepted. Make Sure to Register & Post Your Deposit No Later than 48-Hours Prior to the Start of the Auction.

SSDC PRESSES AND FEED LINES

500 Ton Minster Model E2-500 SSSC Press; S/N 27148, 84" X 48" Bed, 10" Stroke, 30" SH, 6" Adj, 0 To 80 SPM, 33-1/4" Window, Load Monitor, Light Curtain, ACB, Floor Standing, 15"H X 33.25" W Window **SEE PHOTO**

> **10,000 Lb Press Room Model CS-100 Equip Cradle Straightener;** S/N 890320, 18" Wide X 72" OD **SEE PHOTO**

> **Minster Model 7-26-SR Servo Feed;** S/N 1850168, Indramat Control **SEE PHOTO**

300 Ton Minster E2-300 SSSC Press; S/N 23443, 72" X 42" Bed, 10" Stroke, 32" SH, 6" Adj, 0 To 80 SPM, 27-1/2" Window, 22 Ton Cushion, Load Monitor, Light Curtain, ACB, Floor standing **SEE PHOTO**

> **10,000 Lb Dallas Model M43322 Cradle Straightener;** S/N 14285/6, 24" Wide X 72" OD, Straightener Capacity .125" @24" And .255" @ 12" **SEE PHOTO**

> **Minster Model MEF6-26 Servo Feed;** S/N 1850635, Indramat Control **SEE PHOTO**

150 Ton Minster S2-150 SSSC Press; S/N 15999, 48" X 36" Bed, 6" Stroke, 27.5" SH, 8" Adj, 40 To 80 SPM, 20-1/4" Window, Light Curtain, ACB / 18.5"H X 20.5"W Window **SEE PHOTO**

> **10,000 Lb Dallas Model 43302 Cradle Straightener;** S/N 13298, 12" Wide X 72" OD, 0.156" X 12" And .225" X 8"W

> **Perfecto Model 600-18 Roll Feed;** S/N F6-4409

100 Ton Minster P2-100 SSSC Press; S/N 18148, 48" X 31" Bed, 4" Stroke, 20" SH, 4" Adj, 100 To 200 SPM, 16" Window, Light Curtain, ACB, 14.5"H X 16" Window **SEE PHOTO**

> **4,000 Lb Littell #40 Reel;** S/N 526-61, 24" Wide, Motorized Loop Control

> **Minster Model MEF3-14 Servo Feed;** S/N 1850372

> **Exit Scrap Shear And Conveyor**

60 Ton Minster P2-60 SSSC Press; S/N 22549, 48" X 25" Bed, 4" Stroke, 18.5" SH, 3" Adj, 0 To 200 SPM, 12-1/2" Window, Light Curtain, 18.5"H X 12.5" Window **SEE PHOTO**

> **Littell Model 20-12 Single End Reel;** S/N 80023-72

> **Littell Straightener;** S/N 81697-74, 8" X .062", 10 To 60 IPM

> **Littell Roll Feed;** S/N 82204-76, Exit Scrap Shear

GAP / OBI PRESSES AND FEED LINES

150 Ton Minster G1-150 Gap Press; S/N 24755, 50" X 30" Bed, 12" Stroke, 26.5" SH, 6" Adj, 60 SPM, 22 Ton Cushion, Light Curtain, ACB **SEE PHOTO**

> **10,000 Lb Dallas Model 43322 Cradle Straightener;** S/N 12966/7, 24" Wide X 72" OD **SEE PHOTO**

> **Dallas Model D400 Air Feed;** S/N 14288, Capacity .125" X 24" X 18"



150 Ton Minster S2-150 SSDC Press



150 Ton Minster G1-150 Gap Press



75 Ton Minster 101-7-75 Flywheel OBI Press

75 Ton Bliss OBI Press; S/N 28655, 32" X 24" Bed, 6" Stroke, 18.5" SH, 3" Adj, 45 SPM, 10 Ton Cushion, Air Clutch

75 Ton Minster 101-7-75 Flywheel OBI Press; S/N 22288, 36" X 24" Bed, 4" Stroke, 17-1/2" SH, 3.75" Adj, 90 To 180 SPM **SEE PHOTO**

> **6,000 Lb Littell ADV 6000 Reel;** S/N 91157-92, 12" Wide, 15 - 20" ID, Electric Brake

> **Littell Straightener;** S/N 79148-72, 8" X .187"

> **Littell Roll Feed;** S/N 81769

75 Ton Minster M7-75 OBI Press; S/N 16714, 36" X 24" Bed, 4" Stroke, 18.5" SH, 4" Adj, 90 SPM

SEE PHOTO

> **Feed Line Consisting of;** Littell #10 Motorized Reel With Loop Control, Littell 8" X .062", 120 To 720 IPM Straightener, Littell Roll Feed; S/N 81769

60 Ton Minster B1-60 OBI; S/N 13189, 32" X 21" Bed, 2" Stroke, 11.5" SH, 3" Adj, 150-300 SPM

SEE PHOTO

> **Feed Line Consisting of;** Durant RG500 Series 42" Coil OD Pallet Uncoiler, Littell Model 308-5PB Straightener; 8" X .062", 16 To 96 IPM, Vamco Model TS6 Roll Feed; S/N A6S612T3011, Exit Scrap Shear

60 Ton Minster D6-60 OBI Press; S/N 19751, 32" X 21" Bed, 4" Stroke, 16" SH, 2.75" Adj, 180 SPM

SEE PHOTO

> **Feed Line Consisting of;** Littell #10 Reel, Littell Model 308-5PD Straightener; S/N 81697-74, 8" X .062", 10 To 60 IPM, Littell Roll Feed

(3) 60 Ton Minster M6-60 OBI Presses; S/N 18959, 17266, 17267, 32" X 21" Bed, 4" Stroke, 13" SH, 3" Adj, 90 SPM **SEE PHOTO**

> **Each Equipped with Feed Line Consisting of;** 1,000 Lb. Littell No. 10 Reels, 8" Littell Straighteners, (1) w/ Peterson Roll Feed, (2) w/ Rapid Air Feeds

(2) 32 Ton Minster M-4 OBI Presses; S/N 18957 w/ 11.5" SH, S/N 17265 w/ 9.5" SH, Both w/ 24" X 15" Bed, 3" Stroke, 2.25" ADJ, 130 SPM **SEE PHOTO**

MISC. PRESSROOM EQUIPMENT

Durant Model R-8025 Pallet Uncoiler; S/N 040298, 60" OD, Motorized

Dallas Model 06140 Payoff Reel; S/N 15741, 18" Wide X 72" OD X 4000 Lbs, 3 Leaf Mandrel, Keepers, Electric Brake

Stamping Press and Press Room Accessories

Consisting of; (2) 1,000 Lb Littell #10 Reels, (3) Skids w/ Misc. Bolster Plates, (1) Skid w/ 4"-6"-8" Wide Roller Scrap Guides, (1) Skid w/ 8"-12-14" Wide Roller Scrap Guides, 10" Wide 5-Roll Pull Thru Stock Straightener, (1) Skid w/ T-Bolts And Tabs For Die Hold Downs, (1) Skid w/ C-Clamps, (14) Assorted Steel Platforms From Around The Large Presses And Many Other Related Items



100 Ton Minster P2-100 SSDC Press



60 Ton Minster P2-60 SSDC Press



(2) 32 Ton Minster M-4 OBI Presses



75 Ton Minster M7-75 OBI Press



(3) 60 Ton Minster M6-60 OBI Presses



60 Ton Minster D6-60 OBI Press



60 Ton Minster B1-60 OBI Press



(3) 60 Ton Minster M6-60 OBI Presses



18" Marvel Armstrong Model 8 Mark II Tilt Frame Vertical Band Saw



3 HP Willis Model 1050 Microcut Variable Speed Vertical Milling Machine



2 HP Bridgeport Variable Speed Vertical Milling Machine



17" X 60" Leblond Regal Geared Head Engine Lathe

FABRICATING MACHINERY

1/4" X 10' Cincinnati Model 1810 Mechanical Power Squaring Shear; S/N 23588, Manual Back Gage, Front Support Arms **SEE PHOTO**

150 KVA Taylor Winfield Projection Spot Welder; Series 3050 Robotron Control (Rebuilt 12/1997) **SEE PHOTO**

200 Amp Miller Millermatic 250 Mig Welder; S/N KH496781, Built-In Wire Feeder **SEE PHOTO**

24" Di-Acro Bench Model Hand Operated Press Brake; S/N 1476

Rother Bench Model Air Punch and No. 3 Famco Arbor Press

Bench w/ Heck Trace-A-Punch and 8" Hand Operated Alligator Shear

SAWS - ALL TYPES

18" Marvel Armstrong Model 8 Mark II Tilt Frame Vertical Band Saw; S/N 825012-W, 33" Wide Table, 1" Blade, Coolant **SEE PHOTO**

(2) 16" DoAll Model V-16 Vertical Band Saws; S/N 39523 & 423657, 20-1/2 X 20-1/2" Tables, Blade Welders

10" Bosch Model 4000 Portable Table Saw; S/N 78314-1296

ENGINE LATHES

17" X 60" Leblond Regal Geared Head Engine Lathe; S/N 4D959, 25 to 1000 Rpm, 12" 4-Jaw Chuck **SEE PHOTO**

15" X 30" Leblond Regal Geared Head Engine Lathe; S/N 103-199, 45 to 1800 RPM, Standard and Metric Threading, 8" 6-Jaw Chuck, Tailstock **SEE PHOTO**

15" X 40" South Bend Belt Drive Lathe; S/N 136764, 12" 4-Jaw and 9" 3-Jaw Chucks

10" X 16" South Bend Model A Toolmakers Lathe; S/N 4552KK11, 5C Collet Chuck

Hardinge Precision Lathe; S/N 59-22186-1

MILLING MACHINES

3 HP Willis Model 1050 Microcut Variable Speed Vertical Milling Machine; S/N 970398 S, Accu-rite Dro, 10" X 50 Table **SEE PHOTO**

2 HP Bridgeport Variable Speed Vertical Milling Machine; S/N 259311, Accu-Rite Dro, 9" X 42" Table **SEE PHOTO**

2 HP Ex-Cell-O Vertical Milling Machine; S/N 6025386, 9" X 48" Table

DRILLS - ALL TYPES

3' Arm X 7" Col. Willis Bergozi Radial Arm Drill; S/N 8707, 14" X 20" Drill Box Table

15" Powermatic Model 1150A Floor Drill; S/N 615V1013

24" Demco Model KT Sliding Head Box Column Drill; 12" X 24" Table

GRINDERS - ALL TYPES

12" X 24" Okamoto Model Accugar-124N Hydraulic Surface Grinder; S/N 6166, Auto Downfeed, 14" Dia. Wheel, 1500 Rpm, Neutrofler Controls, Coolant System **SEE PHOTO**

10" X 15" Clausing Model Hydraulic Surface Grinder; S/N 17H-6092

6" X 12" K.O. Lee Model S714-RF Surface Grinder; S/N 19484-KM

8" X 12" K.O. Lee Model BA960 Tool and Cutter Grinder; S/N 17634-HA

10" Dayton Double End Pedestal Grinder

MISC. MACHINERY

50 Enerpac Model PAM1023 Hydraulic H-Frame Press; w/ Enerpac, Pneumatic Power Unit

Lucifer Model DL-8008A Electric Dual Chamber Furnace; S/N 3682, 2,000 F Max Temperature

Arecki Manual Screw Press; 20" X 36" Bed

(2) 15" State Disc Grinders

BRIDGE CRANE AND HOISTS

6 Ton X 40' Approx. Span Cleveland Tramrail Double Girder Top Running Overhead Bridge Crane; 6 Ton Cable Hoist w/ PH To-Way Pendant **SEE PHOTO**

> Approx. 120' Crane Rail and Railway

(7) 2 Ton Budget Electric Chain Hoists

5 Ton Coldwell Coil Hook

MACHINE ACCESSORIES & PERISHABLE TOOLING

Machine Accessories & Perishable Tooling Consisting Of; 6" Kurt and Bridgeport Mill Vises 12" Troyke Rotary Table, 6" and 8" Drill Vises, Radius Dressers, Sine Plates, Hold Down Hardware, 5C and R8 Collets, 5C Collet Fixtures, Enco Adjustable Boring Head, H.S. Drills, Reamers, End Mills, Center Drills and Many Other Related Items



12" X 24" Okamoto Model Accugar-124N Hydraulic Surface Grinder



15" X 30" Leblond Regal Geared Head Engine Lathe



1/4" X 10' Cincinnati Model 1810 Mechanical Power Squaring Shear



150 KVA Taylor Winfield Projection Spot Welder



10,000 Lb Dallas Model 43322 Cradle Straightener



Partial View (1 of 10) Littell Straighteners



Partial View (1 of 10) Littell Uncoilers



6 Ton X 40' Approx. Span Cleveland Tramrail Double Girder Top Running Overhead Bridge Crane

REBUILT 12/1997



NEW 2001
Dunnage Model RTD-15150-GDRB Natural Gas Fired Two-Stage Tumbling Drum Parts Washer



Globe Model Lo-APMR Electric Fired Tumbling Drum Parts Washer



(113) 41" X 32.5" X 21" Green Steel Parts Bins

PARTS WASHERS AND RELATED

Dunnage Model RTD-15150-GDRB Natural Gas Fired Two-Stage Tumbling Drum Parts Washer; S/N 0701292, Wash, Rust Inhibit and High Pressure Air Blow-Off Stages, 160 Degree Max. Temperature, 304 SS Drum, Automatic Water Make-Up, Tank Insulation, Low Solution Shut Offs, 250 and 1000 Gallon Tanks (New 2001) **SEE PHOTO**

Globe Model Lo-APMR Electric Fired Tumbling Drum Parts Washer; S/N 2677, 8' Long Drum, End Load Chute w/ LAHR Incline Type Loading Conveyor / Hopper **SEE PHOTO**

Globe Model 50MPT Parts Tumbler; S/N 2096

Landis Diesel Fired Pressure Washer

Industrial Innovation Oil Separator Tank

LIFT TRUCKS AND RELATED

9,000 Lb Model BGF03 LP Gas Solid Pneumatic Tire Lift Truck; S/N 920847, 2-Stage Mast at 130" Lift Height, 1,339 Hours

6,000 Lb Nissan Model CPF02 LP Gas Cushion Tire Lift Truck; S/N 026461, 2-Stage Mast at 128" Lift Height, 7,898 Hours

4,000 Lb Clark Model TM20 Electric Sit Down Type Lift Truck; S/N 7865 FB, 3-Stage Mast at 170" Lift Height w/ 36 Volt Charger

4,000 Lb Yale Electric Walk-Behind Pallet Truck

(3) 2,000 Lb Economy Model ET Die Lifts; 12-24" Lift, 22" X 34" Table

Wrangler Model 33 Electric Walk-Behind Floor Scrubber

(9) Self Dumping Hoppers and (1) Safety Cage

AIR COMPRESSORS

40HP Sullair Model 1028-119 Air Compressor; S/N 9279B, 11299 Hours

Arrow Model 3510 Air Dryer w/ Accumulator Tank

40 HP Ingersoll Rand Piston Air Compressor

TUBS AND CONATINERS

(96) 33" X 36" X 18" Flowmatic Stacking Tote Boxes W/ Unload Door

(19) 33" X 36" X 18" Drop Bottom Stacking Tote Boxes

(113) 41" X 32.5" X 21" Green Steel Parts Bins
SEE PHOTO

(40) 49" X 48" X 12" Black Plastic Skids

(4) 34" X 48" X36" Green Part Containers

(6) 1/2 Yard and (4) 1/4 Yard Self Dumping Hoppers

INSPECTION EQUIPMENT

Brown and Sharpe Model Micro-Val Bench Type Coordinate Measuring Machine; S/N 068834, Renishaw TPI Probe w/ P14 Interface, 18" X 24" Drilled and Tapped Table, X-14", Y-16", Z-12", Complete w/ Brown & Sharpe PC System, Brown and Sharpe Micro Measure IT, II & III Software **SEE PHOTO**

14" Micro Vu Model H14 Optical Comparator; S/N 803, Quadra-Chek 2000 Dro, 5" X 18" Table **SEE PHOTO**

Large Quantity of Inspection Tools Consisting of;

Wilson Model 3JR Hardness Tester; S/N 2328, 12" Mitutoyo Digital Height Gages, 18" Mitutoyo Digital Height Gage, Assorted Outside Micrometers, Digital Calipers, Gage Blocks, Meyers Pin Hand Sets, Edmonds Hardness Tester, Kroutkramer CL304 Ultrasonic Thickness Gage, Plug and Ring Gauge, V-Blocks, 40" X 40" and 24" X 36" Granite Surface Plates w/ Stands and Manu Other Related Items

SHOP EQUIPMENT

Shop Equipment Consisting of; (8) Stanley Vidmar Multi-Drawer Tooling Cabinets, (12) Sections 28" X 8' 3-High Storage Racks, (11) Sections 3' X 8' 3-High Storage Racks, (7) Sections 3-High Welded Homemade Racks, (6) Sections 4' X 9' 3-High Steel Storage Racks, (4) Sections 3' X 8' 3-High Steel Storage Racks, (2) Six Drawer Tool Carts On Rollers, (3) Commercial Wire Rope Coil Slings, Skid Of Grinding Wheels, Skid New Spare Motors, (7) 3' X 3' X 12" Angled Work Tables, (14) Assorted Steel Platforms From Around The Large Presses, 20" X 36" Hydraulic Scissor Lift, 3' X 10' Angled Drum Storage Rack, (13) Shop Desks, (4) Coils Of Steel, 5 Ton C Hook, (18) Steel Shop Work Benches, Pallet Trucks, Banding Set, Acetylene Outside, Steel Benches (Some w/ Vises), Electric Motors, Shop Parts, Pedestal Fans, (4) Electric Steel Nibblers By Bosch and Modern Gobbler, Dumore Straight Shank Grinders, Electric Angle Grinders, Assorted C-Clamps and Many Other Related Items

OFFICE EQUIPMENT

Office Equipment Consisting of; Toshiba DP2520 Copier, Calcomp 1043 Pin Plotter, Calcomp CCL 600 XL Printer, Drafting Table, (2) 3-Drawer Lateral Files, Steel and Wood DP Desks, Office Chairs, Conference Room Table and Chairs, (2) 4-Drawer Hercules Fire Proof Legal Files and Other Items



Overall View Air Compressor System



Partial View Large Quantity Inspection Tools



Partial View Numerous Vidmar Tooling Cabinets



Bank View 9,000 Lb. Nissan Pneumatic Tire and 6,000 Lb. Nissan Solid Tire Lift Trucks



200 Amp Miller Millermatic 250 Mig Welder



Brown and Sharpe Model Micro-Val Bench Type Coordinate Measuring Machine



14" Micro Vu Model H14 Optical Comparator



Partial View Hand and Power Tools

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(15) Minster SSDC, Cap & OBI Presses



Late Model Feed Equipment



Complete Toolroom

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Traveling North on I-75 Exit at Stickney Ave. (No. 207), at Stickney Go Right and Proceed 1 Block to Manhattan, Turn Left onto Manhattan and Proceed Approx. 1 Mile to Sale Site on Left.

Traveling South on I-75 From Michigan Exit at I-280 South (No. 208), Proceed to Manhattan Boulevard (Exit No. 12), at Manhattan Boulevard. Go Left and Proceed 1 Mile to Sale Site on Left. Watch for Auction Signs.

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TERMS OF SALE

All equipment described herein will be sold "as is", "where is" to the highest bidder or bidders for cash in accordance with our regular terms and conditions of sale. Unless other satisfactory arrangements are made, a **25% deposit** in cash, certified or cashier's check payable to Cincinnati Industrial Auctioneers, Inc., is **required on all purchases**. Firm and personal checks accepted only if accompanied by a letter from your bank guaranteeing your funds. All sales are subject to state and/or local taxes unless a signed exemption form is presented at the time of purchase. **All balances are due at the conclusion of the sale.** No merchandise may be removed while the sale is in progress. **All bidders must comply with our Standard Terms of Sale**, copies of which will be available at the sale site or can be obtained from our website.

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SALE UNDER THE MANAGEMENT OF



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