

# PUBLIC AUCTION

WIRE FORMING & SHEET METAL FABRICATING FACILITY SPECIALIZING IN ANIMAL CAGES, WIRE BASKETS, HOOKS & RELATED WIRE PRODUCTS

Surplus to the Continuing Operations of

## IRONMIKE INDUSTRIES INC.

238 North 29th Street – Elwood, Indiana 46036  
60 Miles Northeast of Indianapolis, IN

**SALE DATE**  
**TUESDAY, APRIL 9TH**  
**STARTING: 10:00 AM**

**INSPECTION: Monday, April 8th**  
from 10:00 AM to 4:00 PM



**Cincinnati Industrial Auctioneers Inc.**

2020 DUNLAP ST., CINCINNATI, OHIO 45214  
PHONE (513) 241-9701 / FAX (513) 241-6760  
WEBSITE: www.cia-auction.com



11 Ga. X 5/16" Cap. Pneuform Type & Machine No. PB-3A-690 CNC Wire Straightening Bending & Cutoff Machine

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### Important Mail

TO BE DIRECTED TO THE ATTENTION  
OF EXECUTIVE PERSONNEL

WIRE FORMING & SHEET METAL FABRICATING FACILITY SPECIALIZING IN ANIMAL CAGES, WIRE BASKETS, HOOKS & RELATED WIRE PRODUCTS

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5/16" Lewis Model 2CV5 Wire Straightening & Cutoff Machine

**DIRECTIONS:** From I-69 Approx. 50 Miles Northeast of Indianapolis, IN. Proceed to Exit 245 for US-35/IN-28 Towards Alexandria. Turn West onto IN-28 West/ US-35 North and Continue 14 Miles to N. 29th St. Turn North onto 29th St Proceed 500 Ft to Sale Site on Left. Watch for Auction Parking and Auction Signs.

**IMPORTANT NOTICE:** Although information has been obtained from sources deemed reliable, the auctioneer makes no warranty or guarantee, expressed or implied, as to the accuracy of the information herein contained. It is for this reason that buyers should avail themselves of the opportunity to make inspection prior to the sale.

**TERMS OF SALE:** All equipment described herein will be sold "as is", "where is" to the highest bidder or bidders for cash in accordance with our regular terms and conditions of sale. Unless other satisfactory arrangements are made, a **25% deposit** in cash, certified or cashier's check payable to Cincinnati Industrial Auctioneers, Inc., **is required on all purchases.** Firm and personal checks accepted only if accompanied by a letter from your bank guaranteeing your funds. All sales are subject to state and/or local taxes unless a signed exemption form is presented at the time of purchase. **All balances are due at the conclusion of the sale.** No merchandise may be removed while the sale is in progress. **All bidders must comply with our Standard Terms of Sale,** copies of which will be available at the sale site or can be obtained from our website.

**MAIL IN BIDS:** Mail in bids will be accepted with a 25% deposit.

**15% ONSITE BUYERS PREMIUM • 18% ONLINE BUYERS PREMIUM**

### Auctioneers

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70 KVA Best Welder Model 85-117 Press Type Pneumatic Eight-Head Wire Mesh Welder



1/4" Lewis Model 2C4 Wire Straightening & Cutoff Machine



1/8" - 3" Lubow Pneumatic Wire Looping Machine



85 KVA Mfg. Unknown CNC Press Type Pneumatic Wire Mesh Jig Frame Butt Welder



3/4" Pines Tube Bender



8" Verson Model CL-108 Mechanical Press Brake



14 Ga. X 6' Pexto Model 14-U-6-D Mechanical Power Squaring Shear

## CNC WIRE BENDER

11 Ga. X 5/16" Cap. Pneumform Type & Machine No. PB-3A-690 CNC Wire Straightening Bending & Cutoff Machine; Machine No. PB-3A691, (4) Dies, (2) Die End Coder, 74" Run-Out, 480-Volt, 3-Phase, 20 HP Motor w/ Temptek Hydraulic Cooling System (New 1989) **SEE PHOTO**

(Lot) Assorted Sizes Pneumform Tooling Sets Consisting of; (10) Sets Each Containing (4) Feed Rollers, (2) Pin Rollers, (1) Insert, (2) Grips, (1) Wire Guide, (4) Long Wire Guides

## WIRE STRAIGHT & CUT MACHINES

5/16" Lewis Model 2CV5 Wire Straightening & Cutoff Machine; S/N 2CV5-630-10, (4) Dies, 120" Run-Off w/ Automatic Counter & Shut Off (New 1976) **SEE PHOTO**

1/4" Lewis Model 2C4 Wire Straightening & Cutoff Machine; S/N 2C4-770-10, (2) Dies, 121" Run-Off w/ Automatic Counter & Shut Off (New 1967)

1/4" Lewis Model 2C4 Wire Straightening & Cutoff Machine; S/N 780-6, (2) Dies, 72" Run-Off w/ Automatic Counter & Shut Off (New 1968) **SEE PHOTO**

(Lot) Assorted Lewis Wire Straightener Dies Consisting of; (58) Assorted Feed Roller Dies, (21) Cut Dies, (21) Threaders, (4) Wire Guide Plates

(3) 4,000 LB X 60" Dia. Accra-Wire Control Model D-40A Wire Decreelers; S/N's D40A0211941, & N/A

(22) 16" X 16" X 46" Wire High-Hat Stands

(2) Wire DeReelers; S/N's N/A, 39" Turntable & 43" Turntable

## MISC. WIRE FORMING

1/8" - 3" Lubow Pneumatic Wire Looping Machine; S/N 6-14, Model N/A **SEE PHOTO**

Eight-Head Modern Die Hydraulic Wire Hook Bending Machine; S/N N/A, 3 HP Hydraulic Unit, 43" Travel

Seven-Head Modern Die Hydraulic Wire Hook Bending Machine; S/N

N/A, 60" Travel, 7.35 HP Hydraulic Unit

Five-Head Modern Die Hydraulic Wire Hook Bending Machine; S/N N/A, 3 HP Hydraulic Unit, 43" Travel

4-Position Modern Die End Hook & U-Shape Pneumatic Frame Bender; S/N N/A, (4) Hook & U-Frame Bending Heads, Foot Pedal Control

Shop Built Hydraulic Wire Looping Machine; S/N N/A, 12 Ga. Capacity, Foot Control, Hydraulic Unit

Shop Built Manual Dual Post Wire Looping Machine; 66" Max Width

1/4" Di-Acro Manual Rod Bender; S/N C-1351, Model N/A

Combination 4-Station & 2-Station Hydraulic Post Bender; 120" Travel & 39" Lateral Travel

## WIRE MESH WELDER

85 KVA Mfg. Unknown CNC Press Type Pneumatic Wire Mesh Jig Frame Butt Welder; S/N N/A, 32" X 34" Weld Area, 52" Travel L to R, 4-Point Pneumatic Jig Positioner, (2) 38" X 40" Side Jig Tables, 7.2 Max Volts, 5.1 Min Volts, Roman Mfg. Model F44685139 Baux Weld Power Source, AutoCon DynaPath Delta CNC Control, Entron Model EN1000 Controller **SEE PHOTO**

70 KVA Best Welder Model 85-117 Press Type Pneumatic Eight-Head Wire Mesh Welder; S/N L3725, 6.0 Max Volts, 4.0 Min Volts, 220-Volts, 3-Phase, 43" Max Horizontal Drop Length, 77" Power Infeed Length w/ Run-Out Table **SEE PHOTO**

## SPOT & BUTT WELDERS

85 KVA Taylor-Winfield / Best Welder Model 77-268 Press Type Pneumatic Spot Welder; S/N N/A, Roman Mfg. Co. Power Source, 7.1 Max Volts, 5.0 Min Volts, 220-Volt, 1-Phase, 24" Throat, Foot Pedal Control **SEE PHOTO**

(2) 70 KVA National Model F22670E1265W Press Type Pneumatic Spot Welders; S/N 24716 & 24714, 6.0 Max Volts, 4.0 Min Volts, 30" Throat, (1) Entron Model EN1000 Controller, (1) No Controller

70 KVA Mfg. Unknown Press Type Pneumatic Spot Welder; S/N 24715, Roman Mfg. Co. Weld Power Source, 6.0 Max Volts, 4.0 Min Volts, 220-Volt, 1-Phase, 24" Throat, (2) Foot Pedal Controls

65 KVA Acme Electric Press Type Pneumatic Spot Welder; S/N N/A, Kirk Off Power Source, 24" Throat, Detect-A-Finger Control, Foot Pedal Control

60 KVA Best Welder Model 85-163 Press Type Pneumatic T/Butt Welder; S/N L3727, 5.0 Max Volts, 3.2 Min Volts, Entron Controller, 220-Volt, 3-Phase, 32" Capacity

50 KVA National Type 75AOPT-18 Press Type Pneumatic Spot Welders; S/N's X4342 & X4279, 6.2 Max Volts, 3.28 Min Volts, 30" Throat, (1) Techitron Series T2050 Controller, (1) Entron Model EN1000 Controller, 230-Volt, 3-Phase

50 KVA Federal Type PA1-8-12 Press Type Pneumatic Spot Welder; S/N N/A, 3.08611 Min Volts, 24" Throat, Entron Model EM1000 Controller, 220-Volt, 1-Phase, Foot Pedal Control

(2) 30 KVA Alphil Model C18 Press Type Pneumatic Spot Welders; S/N's 3676 & 3705, 18" Throat, 4.9 Max Volts, 2.5 Min Volts, 220-Volts, 3-Phase, w/ Controller

15 KVA Federal Press Type Pneumatic Spot Welder; S/N 130937, 7.1 Max Volts, 5.0 Min Volts, 30" Throat, Entron Controller, 220-Volt, 1-Phase

15 KVA Mfg. Unknown Press Type Pneumatic Spot Welder; S/N N/A, Controller, Foot Pedal Control

10 KVA Micro Products Model RW2 Butt Welder; S/N 31435, 125 Ga - 250 Ga. Capacity, 230-Volt, 1-Phase, 100 Amp **SEE PHOTO**

## TUBE BENDER

3/4" Pines Tube Bender; S/N 106-11A-56-2673, 130" Bending Length **SEE PHOTO**

## OBI PRESSES & FEED EQUIP

55 Ton VK7V No. 4-1/2 Mechanical OBI Punch Press; S/N N/A, 10" Stroke, 20" X 33-1/2" Bed Size, Foot Pedal Control

(3) 8 Ton Chuan Ying MCHY/Co. Model CFMC-8 Mechanical OBI Punch Presses; S/N's N/A, 8-1/2" X 16-1/2" Bed Size, Foot Pedal Control

Bliss No. 5 Mechanical OBI Punch Press; S/N N/A, 8" Stroke, 18" F to B, 30" L to R Bed Size, Foot Pedal Control

L&J No. 5 Mechanical OBI Punch Press; S/N N/A, 9" Stroke, 18" X 28" Bed Size

Maco Model 20 Mechanical OBI Press; S/N N/A, Foot Pedal Control

ZEH & Hahnemann Co. Mechanical Double Point Punch Press; S/N N/A, 40" X 12" Bed Size, Palm Button w/ Foot Pedal Controls

Toledo No. 3 Mechanical OBI Punch Press; S/N N/A, 6" Stroke, 19-1/2" X 12" Bed Size, Foot Pedal Control

Toledo No. 12-1/2 Model 55191 Mechanical OBI Punch Press; S/N 25582, 8" Stroke, 18" X 12" Bed Size, Foot Pedal Control

Federal Mechanical OBI Punch Press; S/N N/A, 8" Stroke, 21" X 12" Bed Size, Foot Pedal Control

Toledo Mechanical Horn Press; 16" X 13" Bed Size

8" Dallas Industries Pneumatic Feeder Straightener; S/N N/A

8" Bliss Mechanical Shear / Punch Press; S/N N/A, Foot Pedal Control

## FABRICATING MACHINERY

14 Ga. X 6' Pexto Model 14-U-6-D Mechanical Power Squaring Shear; S/N 636395, 72" Squaring Arm **SEE PHOTO**

8" Verson Model CL-108 Mechanical Press Brake; S/N 22187-1062, 62" B/T Housings, Hurco Model Autobend 5C CNC Power Back Gauge **SEE PHOTO**

8" Verson Model CL-108 Mechanical Press Brake; S/N 24090-106, 62" B/T Housings, Foot Pedal Control

8" Connecticut Model 24B818 Mechanical Press Brake; S/N B8-133, 62" B/T Housings, Foot Pedal Control

3/16" Size Chicago Rivet Machine Riveter; S/N 912-8846-SS, Part No. GG51873, 2482 Jaws, 12" Throat w/ Detect-A-Finger Control, Foot Pedal Control

Mfg. Unknown Riveter; S/N N/A, w/ JL Thompson Vibratory Bowl Feeder, Detect-A-Finger Control, Foot Pedal Control

(Lot) Assorted Press Brake Dies

56" Niagara Pneumatic Shear

56" Niagara Model 52 Mechanical Shear

Lors Machinery Model 559 Power Nibbler; S/N 1067-3850, 220-Volt, 3-Phase

1-1/4" X 51" Capacity Shop Built Tubing Punch; S/N N/A

## TOOLROOM MACHINERY

1-1/2 HP Bridgeport Dovetail Ram Vertical Milling Machine; S/N N/A, 9" X 42" T-Slotted Work Table w/ 6" Mill Vise **SEE PHOTO**

14" X 37" Enco Model 110-1342 Geared Head Engine Lathe; S/N N/A, 6" 3-Jaw Chuck, Taper Attachment, Tool Post Holder, Tailstock, 1-1/2" Thru Hole **SEE PHOTO**

18" Grob Vertical Metal Cutting Band Saw; S/N N/A, w/ Blade Welder

20" Marshall & Huschart S.S. Floor Model Drill Press

## AIR COMPRESSORS

(2) 25 HP Gardner Denver Electro-Screw Horizontal Tank Mounted Packaged Air Compressor

## LIFT TRUCKS

5,000 LB Caterpillar Model M501P Electric Hard Tire Lift Truck; S/N 4YJ00424, 3-Stage Mast, 189" Lift Height, Side Shifter (1,497 Hours)

2,750 LB Clark Model TM155 Electric Hard Tire Lift Truck; S/N Tm247-0352-9055FB, 2-Stage Mast, Side Shifter (9,888 Hours)

Portable Electric Scissor Lift

## SHOP & SUPPORT EQUIPMENT

Lantech Q Series Automatic Pallet Stretch Wrapper; S/N N/A, 60" Platform **SEE PHOTO**

Shop & Support Equipment Consisting of; 650 Amp Lincoln Model Power Mig K2326-1 Mig Welder, (63) Three-Sided Stackable Steel Bins, (53) Assorted Steel Parts Tubs, (4) Self Dumping Hoppers, Plastic Tub Steel Parts Carts, Assorted Portable Steel Parts Stands, Steel Workbenches, Steel Spot Weld Tables, Steel Shelving, Pallet Rack, Toolboxes, Tool Chests, Lift Truck Safety Manlift Cage, Die Lift Carts, Conveyor, Steel Stands, Steel Carts, Steel Tables, Pedestal Shop Fans, Welding Curtains, Abrasive Chop Saws, Double End Grinders, Assorted Hand & Power Tools, 6" Vertical Belt Sander, 10" Craftsman Radial Arm Saw w/ Laser Trac, Tiacr Shaper, Milwaukee Panel Saw, (2) Single Spindle Drill Press, Datamax M Class UPS Label Maker, Zebra Model 450CTP Label Printer, Platform Scale, (2) Bench Top Electronic Scales, Other Related Items

## WEBCAST BIDDER INSTRUCTIONS

- > All Internet bidders must register for this auction at [www.bidspotter.com](http://www.bidspotter.com) at least 48-Hours Prior to the Sale Date, **if you do not you will not be approved.**
- > All Internet bidders must Post a Deposit of Approx. 25% of Your Planned Spending Budget or \$5,000.00 Minimum with Cincinnati Industrial Auctioneers in Order to be approved to Bid. Those who do Not Post the Deposit Will Not Be Approved. **Period.**



14" X 37" Enco Model 110-1342 Geared Head Engine Lathe



(2) Electric Lift Trucks by Caterpillar and Clark Up to 5,000 LB Capacity



85 KVA Taylor-Winfield / Best Welder Model 77-268 Press Type Pneumatic Spot Welder



1-1/2 HP Bridgeport Dovetail Ram Vertical Milling Machine



10 KVA Micro Products Model RW2 Butt Welder



Lantech O Series Automatic Pallet Stretch Wrapper