

VERY CLEAN MOLD SHOP INCLUDING SPOTTING PRESS, HAAS AND OKK VMC'S,  
BORING MILL, EDM'S, FORK LIFTS, TOOLING, SHOP AND SUPPORT EQUIPMENT

**BidSpotter.com**  
See Instructions on Page 3  
To Become a Qualified Bidder on the Internet

# PUBLIC AUCTION

Plant Closed

## JM MOLD, INC.

1707 Commerce Dr. – Piqua, Ohio 45356

30 Miles North of Dayton, Ohio off I-75

**SALE DATE: WEDNESDAY, MAY 9TH, STARTING AT 10:00 AM**

**INSPECTION: TUESDAY, MAY 8TH, FROM 10:00 AM TO 4:00 PM**



Wheatley Hydraulic Die Spotting Press



OKK Model VM5-II Die Mold CNC Vertical Machining Center



(6) Vertical Mills by A-Trump, Bridgeport and Chevalier



Haas Model VF-7 CNC Vertical Machining Center



Mitsubishi Model EX-30 CNC Die Sinker EDM





# WEDNESDAY, MAY 9TH – 10:00 AM



Haas Model VF-4 CNC Vertical Machining Center



Haas Model VF-2 CNC Vertical Machining Center



Haas Model VF-7 CNC Vertical Machining Center



4" Lucas Model 41B-48 Horizontal Boring Mill



3 HP Chevalier Model FM-3V5 Vertical Mill



(2) 3-HP A-Trump Model K3VL & K2V Vertical Mills



5' x 13" Ikeda Model RM1300 Radial Arm Drill

## DIE SPOTTING PRESS

Wheatley Hydraulic Die Spotting Press; 32" Stroke, 40" x 60", 50" Between Tie Bars, 48" x 48" Platen

## CNC VERTICAL MACHINING CENTERS

Haas Model VF-7 CNC Vertical Machining Center; s/n 16531, 28" x 84" Table, 84" x 32" x 30" Travels, 30-HP, High Torque, No. 50 Taper (1998)

OKK Model VM5-II Die Mold CNC Vertical Machining Center; s/n 317, Mfg. No. MA60221, Neomatic 635 CNC Control, 22" x 41" Table, 32.28" x 20.08" x 20.08" Travels, Spindle Speeds to 8,000 RPM, No. 40 Taper, Coolant (1999)

Haas Model VF-4 CNC Vertical Machining Center; s/n 10422, 18" x 52" Table, 50" x 20" x 25" Travels, 22-HP High Torque Drive, 710 IPM (1997)

Haas Model VF-2 CNC Vertical Machining Center; s/n 11495, 14" x 36" Table, 30" x 16" x 20" Travels, 15 HP, 710 IPM (1997)

## HORIZONTAL BORING MILL

4" Lucas Model 41B-48 Horizontal Boring Mill, DRO, 36" x 62" Table

- (Lot) Gun Drill Attachment w/ Bits
- (2) Angle Plates

## CNC DIE SINKER EDM'S

Mitsubishi Model EX-30 CNC Die Sinker EDM; s/n 56E30037, Model FP100E Power Supply w/ FP40B Booster, 51" x 34" x 20" Tank Size, 27.56" x 19.69" x 13.78" Travels (1997)

Elox Model Futura II 40A CNC Die Sinker EDM; s/n 004213, Model AMERIKIT Control s/n 0011007, Updated Late 90s, 30" x 21" x 14" Tank Size, 14" x 12" x 9.8" Travels

EDM Tooling and Fixtures Including Carbon Drill

## MILLING MACHINES

(2) 3-HP A-Trump Model K3VL & K2V Vertical Mills; s/n K3VL-039 and K2V-878, Newall DRO, 10" X 50" and 9" X 49" Table

3 HP Chevalier Model FM-3V5 Vertical Mill; s/n BMB28296, 9" x 42" Table, DRO

1-1/2 HP Bridgeport Vertical Mill; s/n 219581, 9" x 42" Table, DRO

(2) 1-HP Bridgeport 8-Speed Vertical Mills; s/n 197480 and 186534, Anilam DRO, 9" x 42" Table

## SURFACE GRINDERS

16" x 32" Kent Model KG5-410AHD Hydraulic Surface Grinder; s/n 840706-2, PB Control

(2) 6" x 18" Chevalier Model FSG-618 Hand Feed Surface Grinders

Reed No. 2 Hand Feed Surface Grinder

## MISC. TOOLROOM MACHINERY

5' x 13" Ikeda Model RM1300 Radial Arm Drill; s/n 74171

(4) Torit Dust Collectors; 3-HP Model 84

Met Lax Weld Relief Unit

20" Apex Disc Sander

Deckle SO Tool Grinder

Ellis Mitre Base Horizontal Band Saw

15" Powermatic Drill

6" Carbide Grinder

14" Craftsman Vertical Band Saw

## MACHINE TOOLING AND ACCESSORIES

Machine Tooling and

Accessories; (65) No. 50

Toolholders, (65) No. 40

Toolholders, (10) Kurt Vises to 10",

(2) Rotary Tables, Universal Table,

Angle Plates, Set-Up Equipment,



Large Quantity Machine Accessories and Tooling





Wheatley Hydraulic Die Spotting Press



16" x 32" Kent Model KGS-410AHD Hydraulic Surface Grinder



Mitutoyo Model AE122-10/10 Coordinate Measuring Machine



(2) 6" x 18" Chevalier Model FSC-618 Hand Feed Surface Grinders

Blocks, Hardware, Tooling Cabinets, Perishable Tooling, Drill Indexes, Collets, Grinding Accessories, Roto Grind Attachment and Other Related Items

## TOOL SHOP SUPPORT EQUIPMENT

Mold Repair and Toolmakers Support Equipment; (10+) Maple Toolmakers Benches, (8) 6' x 6' Heavy Duty Steel Mold Repair Tables, (6) Electric Hoists to 2 Ton, (5) Portable Die Carts, Screw Type

Die Cart, Mold and Die Parts, Die Pins and Springs, Heavy Steel Horses, Lifting Eyes, Swivel and Standard and Other Related Items

## INSPECTION EQUIPMENT

Mitutoyo Model AE122-10/10 Coordinate Measuring Machine; s/n 8210231, 30" x 20" Table, Renishaw M20i Probe, Updated Software

14" Covel Model 4301 Optical Comparator; s/n 14B-3180  
Inspection Tools; Rockwell

Hardness Tester, OD Mic Set, 18" Dial Height Gage, 18" x 30" Granite Surface Plate, Calipers and Related

## AIR COMPRESSOR

20-HP Compaire Model HV15 Air Compressor; s/n n/a, Hours: 72,831 (Late)

Compaire C&D Air Dryer

## FORK LIFTS AND RELATED

10,000 Lb. Clark Model C100 LPG Lift Truck; s/n 67-818-126, 138" Lift

5,000 Lb. Clark Model C50B LPG Lift Truck; s/n 932-814-367, 106" Lift

6,000 Lb. Crown Electric Pallet Truck

Exide Battery Charger

## SHOP AND SUPPORT EQUIPMENT

Shop Equipment; Clean Office Furniture, (2) Vending Machines, Tooling, Tools, Shop and Support Equipment throughout Facility



(6) Electric Hoists to 2 Ton Cap.

## WEBCAST BIDDER INSTRUCTIONS

- **Bidders in the United States** will receive approval forms from our office upon registering for the auction on [www.bidspotter.com](http://www.bidspotter.com), pending the Auctioneers review of the information provided you will be approved at the Auctioneers discretion.
- **Bidders outside of the United States** must post a deposit of approx. 25% of their planned spending budget or \$2,500.00 minimum with Cincinnati industrial auctioneers in order to be approved to bid. Those who do not post the deposit will not be approved. **period.**

**BidSpotter.com**



Very Clean Shop and Support Equipment



Fork Lifts to 10,000 Lb. Cap.



20-HP Compaire Model HV15 Air Compressor



# PUBLIC AUCTION

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Spotting Press



(4) CNC VMC's



(6) Vertical Mills



CNC EDM's

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TO BE DIRECTED TO THE ATTENTION  
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### IMPORTANT NOTICE:

Although information has been obtained from sources deemed reliable, the auctioneer makes no warranty or guarantee, expressed or implied, as to the accuracy of the information herein contained. It is for this reason that buyers should avail themselves of the opportunity to make inspection prior to the sale. This brochure is intended to provide general information of the equipment being offered and is subject to errors, omissions, additions or deletions. Please check with the Auctioneer's Office for a final listing. Items offered may or may not necessarily be sold as described and/or photographed in this brochure.

**MAIL BIDS ACCEPTED WITH A 25% DEPOSIT**

### DIRECTIONS

XFrom I-75 North of Dayton, OH Proceed to Exit 82 for US-36 Toward Urbana/Piqua. Turn West onto US-36, Continue 1.1 Miles to Left Turn onto Spring Street. Follow Spring Street Right onto Water Street. In 1/2 Mile Turn Right onto College Street Then an Immediate Left onto High Street. Continue 1 Mile to Left Turn onto Sunset Drive, Proceed 0.2 Mile to Right Turn onto Commerce Drive. Continue 500 Feet to Sale Site on Left. Watch for Auction Parking and Auction Signs.

### AUCTIONEERS

**Cincinnati Industrial Auctioneers, Inc. –  
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**Jeffrey L. Luggen – License No. 1250**

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### TERMS OF SALE

All equipment described herein will be sold "as is", "where is" to the highest bidder or bidders for cash in accordance with our regular terms and conditions of sale. Unless other satisfactory arrangements are made, a **25% deposit** in cash, certified or cashier's check payable to Cincinnati Industrial Auctioneers, Inc., **is required on all purchases.** Firm and personal checks accepted only if accompanied by a letter from your bank guaranteeing your funds. All sales are subject to state and/or local taxes unless a signed exemption form is presented at the time of purchase. **All balances are due at the conclusion of the sale.** No merchandise may be removed while the sale is in progress. **All bidders must comply with our Standard Terms of Sale,** copies of which will be available at the sale site or can be obtained from our website.

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