

**PLASTIC CONTAINER MANUFACTURER
INCLUDING BLOW MOLDING, INJECTION MOLDING,
TOOLROOM AND SUPPORT EQUIPMENT**

PUBLIC AUCTION

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K_M

KIMBERLEY MANUFACTURING

7510 Melrose Lane - Oklahoma City, Oklahoma 73127

On the Westside of OKC North of the Will Rogers Airport

THURSDAY, JUNE 14TH, STARTING AT 10:00 AM

INSPECTION: WEDNESDAY, JUNE 13TH, FROM 10:00 AM TO 4:00 PM



Uniloy Model 350-R3 Four-Head Reciprocating Screw Blow Molder



(4) Bekum Blow Molders Including Model H151, H121, and H202



500 Ton X 67.9 Oz. Toyo Model TM-500H Plaster Toggle Clamp Plastic Injection Molding Machine

SALE UNDER THE MANAGEMENT OF



Cincinnati Industrial Auctioneers Inc.

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WEBSITE: cia-auction.com for printable brochures, catalog, terms and proxy-bidding



THURSDAY, JUNE 14TH



Akei Model A090-NL-TS-DH-PE-PP Continuous Extrusion Blow Molder



Akei Model A070-SNL-TS-DH-PP-PE Continuous Extrusion Blow Molder



Sterling Dual 5 Lb. or 8 Lb. (Est.) Accumulator Head Blow Molder



Hayssen Econablow Model 7540-BD-375 Accumulator Head Blow Molder



Uniloy Model 350-R3 Four-Head Reciprocating Screw Blow Molder

BLOW MOLDERS

Uniloy Model 350-R3 Four-Head Reciprocating Screw Blow Molder; S/N 4333, Four-Head, 10.125" On Center, 44" X 15" Clamp Size, 600 Lbs/Hr. Output, 1,100 Grams Shot Capacity, Parison Programming, 40" Wide Cooling Bed, 125 HP Reliance DC Drive Extruder Motor, Uniloy Control, Maaco 8000 Programmer (New 1992) **SEE PHOTO**

- > **Uniloy Model 10041 Trimming Machine**
- > **SMS Roll Tak 200 Labeling System**

Uniloy Model 2015 Reciprocating Screw Blow Molder; S/N 2015-2830, Dual Head, 12" On Center, 2.5" Screw Diameter, 15-3/4" X 22" Platen Area, 8-1/2" X 25" Between Tie Bars, 32" Wide Cooling Bed **SEE PHOTO**

- > **Uniloy Model 10026 Trimming Machine**

Akei Model A090-NL-TS-DH-PE-PP Continuous Extrusion Blow Molder; S/N 011143, Single Head, Two-Station Shuttle Clamp, 90 MM Screw Diameter, 23" X 29" Platen Area, 15" X 24" Max. Between Tie Bars,

Programmable Parison Weight and Thickness Control, 75 HP Motor, Moog Control, Used for 32" Boston Round Bottles (New 2001) **SEE PHOTO**

Akei Model A070-SNL-TS-DH-PP-PE Continuous Extrusion Blow Molder; S/N 001019, Dual Head, 140 MM On Center, Two Station Shuttle Clamp, 70 MM Extruder, 90 KG/HR Extruder Volume, 13" X 16" Platen Area, Trimming on Both Heads, 50 HP Motor, Programmable Weight and Thickness System, Air Cooled Barrel, Moog Control (New 2000) **SEE PHOTO**

Akei Model Smart Boy SB-40-TS-DH-PVC Continuous Extrusion Blow Molder; S/N 98856, Dual Head, 70 MM On Center, Two Station Shuttle Clamp, 40MM Screw Diameter, 22KG/HR Extruder Volume, 6" X 9-1/2" Platen Area, Trimming, Manual Weight and Thickness System, Good For Small Containers From 20 ML Up To 250 ML, Was Used for 8 Oz. Bottles (New 1998) **SEE PHOTO**

Bekum Model H-151 Continuous Extrusion Blow Molder; S/N 055579-070, Factory Rebuilt and Upgraded by Bekum in 2003 Including

Proportional Hydraulics, Extruder, Gear Box, Calibration Station, Control, Etc., Dual Head, 5-1/2" On Center, Two-Station Shuttle Clamp, Retrofitted With Maco 6500 Control, 90 MM Extruder, 400 LB/HR Extruder Volume, 75 HP, Extruder No. K152906-511-005-001, Programmable Parison Weight and Thickness Control (Factory Rebuilt and Upgraded 2003) **SEE PHOTO**

Bekum Model H-121 Continuous Extrusion Blow Molder; S/N 121-D-198-5, Dual Head, Approx. 5" On Center, Two Station Shuttle Clamp, 12-1/4" X 17" Platen Area, 80 MM Model S831 Extruder; S/N 082975-5-885, 330 LB/HR HDPE Extruder Volume, Programmable Weight and Thickness System, Was Used for 32" Boston Round Bottle (New 1989) **SEE PHOTO**

Bekum Model H-202/S103 Continuous Extrusion Blow Molder; S/N WI-3.520.0.0, Dual Head, Approx. 5-1/2" On Center, Two Station Shuttle Clamp, 160 KG/HR Extruder Volume, 17" X 20" Platen Area, Hunkar 311 Parison Programmer, 100 HP, Relay Control (New 1985) **SEE PHOTO**

**15% ONSITE BUYER'S PREMIUM
18% ONLINE BUYER'S PREMIUM**



Approx (125) Various Size and Style Bottle Blow Molds

WEBCAST BIDDER INSTRUCTIONS

- > All Internet bidders must register for this auction at www.bidspotter.com at least 48-Hours Prior to the Sale Date, **if you do not you will not be approved.**
- > All Internet bidders must Post a Deposit of Approx. 25% of Your Planned Spending Budget or \$5,000 Minimum with Cincinnati Industrial Auctioneers in Order to be approved to Bid. Those who do Not Post the Deposit Will Not be Approved. **Period.**
- > **Only Major Items Will be Available for Online Bidding.** Please refer to the Listing on www.bidspotter.com for Available Online Items.



- > There is a 18% Buyer's Premium in Effect for All Online Purchases.
- > We Highly Recommend that Potential Buyers Attend this Auction & Bid Live Onsite. This will give you the Ability to Inspect the Items & Fully Appreciate Their Condition, Along with Saving You 3% of the Buyer's Premium.

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KIMBERLEY MANUFACTURING



Factory
Rebuilt and
Upgraded
2003

Bekum Model H-151 Continuous Extrusion Blow Molder



Uniloy Model 2015 Reciprocating Screw Blow Molder



Bekum Model H-202/S103 Continuous Extrusion Blow Molder

Bekum Model H-202/S103 Continuous Extrusion Blow

Molder; S/N WI-4.039.0, Single Head, Two Station Shuttle Clamp, 160 KG/HR Extruder Volume, 17" X 20" Platen Area, Hunkar 311 Parison Programmer, 100 HP, Relay Control (New 1985)

SEE PHOTO

Sterling Dual 5 Lb. or 8 Lb. (Est.) Accumulator Head Blow Molder;

S/N N/A, Two Accumulator Heads, Single 32" X 58" Platen, 45" Daylight, 10" Tool Dia., Bottom Blow Set-Up, Sperry Vickers Flow Controller, Barber Colman Maco 6000 BC Control, Used for 5 Lb. Medical Jug

SEE PHOTO

Hayssen Econablow Model 7540- BD-375 Accumulator Head Blow

Molder; S/N 1625, Dual Head, 34" X 30" Platen, 26" X 26" Between Tie Bars, 280 Gram Shot Per Head, Moog Control, Used for Molding 80 Gram Flower Pot, Needle Blow System Capability, Manual Weight and Thickness System, AEC Color Feeder (New 1983)

SEE PHOTO

Impeco Model B135R25

Reciprocating Screw Blow Molder; S/N 6689, Single 3/4 Lb. Head

PLASTIC INJECTION MOLDING MACHINES

500 Ton X 67.9 Oz. Toyo Model TM-500H Plastr Toggle Clamp Plastic Injection Molding Machine; S/N 1209040, 45" X 45" Platen, 34-1/4" X 34-1/4" Between Tie Bars, 53" Max Die Space, 14.76" Injection Stroke, PLC5-9 Control System (New 2002)

SEE PHOTO

500 Ton X 60 Oz. Van Dorn Model 500 HRS-60F Hydraulic Clamp Plastic Injection Molding Machine; S/N 500-HRS-60F-132, 48" X 48" Platen, 32-1/2" X 32-1/2" Between Tie Bars, 40" Max Die Space

SEE PHOTO

400 Ton Reed Model 400TE Toggle Clamp Plastic Injection Molding Machine; S/N P991226, 39" X 44" Platen, 24" X 24" Between Tie Bars, 30" Die Space (Not Under Power)

300 Ton Reed Model 300TES Toggle Clamp Plastic Injection Molding Machine; S/N P991715, 37" X 40" Platen, 24" X 24" Between Tie Bars, 30" Die Space (Not Under Power)

180 Ton X 12 OZ Niigata Type NN180UH Hypershot 3000 Toggle Clamp Plastic Injection Molding Machine; S/N 20308H, 29" X 29" Platen, 20" X 20" Between Tie Bars, 30" Die Space

PLASTIC BOTTLE BLOW MOLDING MOLDS

Approx. (125) Aluminum Blow Molding Molds, Primary Product Line was Plastic Bottles, Types Of Bottles Include; Standard 1-1/2 Gallon Milk Bottles, 1 Gallon Industrial Rounds, 2-1/2 Motor Oil Bottle, 6 Qt Antifreeze Bottle, 6 Oz And 8 Oz Hair Die Bottles, 12 Oz Shampoo Bottle, Standard Ketchup Bottle, 24 Oz Syrup Bottle, Flower Pots And Many Other Types Of Plastic Containers, See Auction Catalog for Listing and Photos

BLOW MOLDER PARTS AND ACCESSORIES

Large Quantity Various Blow Molder Parts and Accessories Consisting of; (5) Propane Flame Treat Units, (1) Four-Head Blow Molder Attachment for Bekum Machines, Uniloy Pick and Place Attachment, (2) Uniloy Knife Trimming Attachments, (2) Uniloy Bench Type Trimmers, Sterling Blow Molder Head Rings, Nozzles, Electric and Hydraulic Repair Parts and Many Other Related Items



Bekum Model H-121 Continuous Extrusion Blow Molder



PRIME INDUSTRIAL REAL ESTATE FOR SALE BY SECURED PARTY

33,916 Sq. Ft. +/- Manufacturing Facility on 3.862 +/- Acres; Formerly Used as Blow / Injection Molding Facility, Ground and Dock Level Doors, Heavy Electrics, Mostly Open Clear Span

For More Information Contact SpiritBank:

Becky Goumaz, Senior Vice President | PH: 918-295-7439

Mary Evans, Sr. Vice President, Special Assets | PH: 918-295-7218



Bekum Model H-202/S103 Continuous Extrusion Blow Molder



THURSDAY, JUNE 14TH



500 Ton X 67.9 Oz. Toyo Model TM-500H Plaster Toggle Clamp Plastic Injection Molding Machine



500 Ton X 60 Oz. Van Dorn Model 500 HRS-60F Hydraulic Clamp Plastic Injection Molding Machine



180 Ton X 12 OZ Niigata Type NN180UH Hypershot 3000 Toggle Clamp Plastic Injection Molding Machine

PLASTIC GRANULATORS

12" X 16" - 30 HP Nelmor Granulator; S/N N/A

14" X 18" - 30 HP Manufacturer Unknown Granulator

14" X 16" - 25 HP Cumberland Plastic Granulator; S/N 221570-7246

12" X 15" - 25 HP Nelmor Model G1215MI Granulator; S/N 79-07-13259

(2) 16" X 21" - 20 HP Sam Chin Model SLN-200D Plastic Granulators; S/N 50107009, S/N 50012021

12" X 20" - 20 HP Foremost Granulator; S/N 26543

12" X 15" - 20 HP Manufacturer Unknown Granulator

(2) 10" X 12" - 15 HP Nelmor Model 1012 Granulators; S/N 7-04-3339, S/N N/A

15 HP Foremost Model HD6 Granulator; S/N 21036, 48" Diameter Top Load Basket

10" X 12" - 7-1/2 HP Gloucester Model 1012-B9-7S Granulator; S/N 22249-01

9-1/2" X 9-1/2" - 5 HP Conair Model 720-04-02S Granulator; S/N 910B-2983

WATER CHILLING EQUIPMENT

Carrier Model 30HXC106R-640

Central Water Chiller; S/N

2001000430, (2) Carlyle Model

06NW2209S7NA-A00 Compressor Units (New Approx. 2001) SEE PHOTO

Marley Aquatower Cooling Tower; S/N 4871, Belt Size 28144

40 HP Marathon Water Pump

STORAGE SILOS AND RELATED MATERIAL HANDLING

12' X 48' Lipp Systems (Conair Contract Systems) Galvanized Spiral Aluminum Material Silo; S/N 674, Usable Capacity 4,034 Cu. Ft., Max Load 225,904 LBS SEE PHOTO

10' X 32' High Schuld Mfg. Steel/Welded Silo; S/N 21364, Max Tons 40, Eave Skit Style

8' X 8' Pedestal Type Surge Bin

(3) 44" X 44" X 30" Surge Bins w/ Fork Pockets

54" Square X 8' Pedestal Type Surge Bins

(3) Other Various Sized Surge Bins

CENTRAL VACUUM SYSTEM

(3) Whitlock Central Vacuum Pumps to 10 HP; (1) 10 HP, (1) 7-1/2 HP, (1) 5 HP, All w/ Hopper Loaders

Approx. 700' of 2" Aluminum Material Piping

CONVEYORS

(7) Rubber Belt Powered Incline Conveyors; (1) 24" X 60", (2) 16" X 84", (1) 18" X 60", (1) 12" X 96", (2) 8" X 60", By EMI and PPE

(6) Assorted Sized Powered Rubber Belt Conveyor Units; All 84" Long, By EMI and PPE

PACKAGING MACHINERY

Mima Model H/LP Stretch Wrap Machine; S/N 18277, 60" Diameter Platform, 60" Vertical Lift

Signode Plastic Strapper; S/N SB1016

Best Pak Model MS2-U-2 Box Taper; S/N 061206

Stone Corp. Model Pacomatic

Carton Assembler; S/N CE00E1147

Sleeve Co Model SL-1800 Label Applicator



Akei Model Smart Boy SB-40-TS-DH-PVC Continuous Extrusion Blow Molder



Partial View Various Material Storage Bins



12' X 48' Lipp Spiral Aluminum and 10' X 32' Schuld Welded Steel Bins



Partial View (4 of 13) Plastic Granulators To 14" X 18" and 30 HP



Partial View Rubber Belt Incline Conveyors

NEW
1998

NEW
APPROX.
2001



THURSDAY, JUNE 14TH



Hurco Model VM1 CNC Vertical Machining Center

**NEW
2003**

CNC VERTICAL MACHINING CENTERS

Hurco Model VM1 CNC Vertical Machining Center; S/N VMI-06012073BEA, 14" X 30" Table, 8,000 RPM, 40 Taper Spindle, 16-Pos. ATC, 750 LB Load Capacity Table, Axes Feed Rates: X and Y @ 300 IPM, Z @ 300 IPM, Ultimac CNC Control (New 2003)

SEE PHOTO

Milltronics Model Partner I Series G CNC Vertical Machining Center; S/N 2582, 12" X 40" Table, 40 Taper Spindle, 12-Pos. ATC, Centurion V CNC Control

Hurco CNC Vertical Milling Machine; S/N KXB-8002036D, 10-1/2" X 38" Table, 500-4,000 RPM, Hurco KMC-3P CNC Control

SEE PHOTO

Approx. (40) No. 40 Taper Toolholders of All Types

TOOLROOM EQUIPMENT

14" X 50" Enco Model 111-1450 Geared Head Engine Lathe; S/N 202159, 3-1/8" Spindle Hole, 24-1600 RPM, 2-Axis DRO, 10" 3-Jaw Chuck, Steady Rest

1-1/2 HP Bridgeport Variable Speed Vertical Mill; S/N 150319, 9" X 42" Table, DRO

SEE PHOTO

10" X 17" Emerson Horizontal Band Saw; S/N N/A, Emerson Model 10-5200R Automatic Feed Unit

18" Grob Model 4V-18 Vertical Band Saw; S/N 1805, 24" X 28" Table, Blade Welder

SEE PHOTO

6" X 18" Chevalier Model FSG-618M Surface Grinder; S/N A3876014, Coolant System

SEE PHOTO

Hansvett Model SM-150B Bench Type Ram Type EDM; Model 1500 E Power Supply, 9" X 14" Table, 15" X 20" Work Chamber

Paragon Model TNF-E-14 Bench Type Electric Furnace; S/N 259396, 2,000°F Max Temp, 9" X 13" X 13" Inside Chamber

20" Powermatic Model 1200 Floor Drill; S/N 820V383, 15" X 18" Table

Taiwan Model 2M6015 Bench Type Engraving Cutter/Grinding Machine; S/N 705408

6" Belt / 9" Disc Taiwan Combination Sander; S/N 8613

3/4 HP Dayton D.E. Pedestal Grinder

13" Chin Single Spindle Floor Drill; S/N 966500

26" X 48" Manufacturer Unknown Blast Cabinet; S/N 11607, w/ Dust Collector

Machine Accessories Consisting of; Dummore Tool Post Grinder, (2) 6" Kurt Mill Vises, Toolmakers Vises, 6" X 12" Magnetic Chuck, Parallels, Hold Down Hardware, Radius Dresser, Covets, De-Magnetizers, V-Blades, Angle Plates, H.S. Drills, End Mills, Reamers and Many Other Related Items

LIFT TRUCKS AND RELATED

10,000 LB Yale Model ERC100 Sit Down Electric Lift Truck; S/N N343318, 3-Stage Mast, 181" Lift Height, Side Shift

10,000 LB. Hyster Model S100XM LP Gas Solid Tire Lift Truck; S/N F004V03808C, 97" Standard Mast, 135" Lift Height, 42" Forks (New 2005)

8,000 LB. Hyster Model S80XM LP Gas Solid Tire Lift Truck; S/N F004V2519B, 94" Standard Mast, 145" Lift Height, 42" Forks (New 2004)

6,000 LB. Clark Model CGC30 LP Gas Solid Tire Lift Truck; S/N C365LI-0435-9497FB, 83" Triple Stage Mast, 189" Lift Height, 42" Forks, Side Shifts

5,000 LB. Nissan Model C5000 LP Gas Solid Tire Lift Truck; S/N 9P3404, 83" Triple Stage Mast, 189" Lift Height, 42" Forks, Side Shift, (Approximately 3,100 Hours on Meter) (New 2006)

5,000 LB Toyota Model 5FBCU25 Sit Down Electric Lift Truck; S/N 64114, 3-Stage Mast, 189" Lift Height, Side Shift, w/ 48 Volt Charger

4,000 LB Crown Model FC4000 Series Sit Down Electric Lift Truck; S/N 9A1622562, 3-Stage Mast, Side Shift, w/ 48 Volt Charger

2,500 LB Crown Electric Stand-Up Type Lift Truck; S/N 1A148290 (No Battery)

Up-Right Model 61950 XL-24 Electric Scissor Lift; S/N 2821, 24' Max Height, 750 LB Max Load, Built-In Charger, 4' X 10' Platform

SEE PHOTO

AIR COMPRESSORS AND RELATED

50 HP Kaeser Type BS61 Rotary Screw Cabinet Enclosed Air Compressor; S/N 1081, 42,000 Loaded Hours (New 2000) SEE PHOTO

50 HP Kaeser Type BS60 Rotary Screw Cabinet Enclosed Air Compressor; S/N 502367, 29,000 Loaded Hours

Ingersoll Rand Model TM600T Thermal Mass Compressed Air Dryer; S/N 954TM1745

200 Gallon Vertical Type Air Receiver Tank

5 HP Kellogg-American Single Stage Horizontal Tank Air Compressor

INSPECTION TOOLS

Inspection Equipment Consisting of; 48" X 96" and 30" X 30" Granite Surface Plates, 48" X 72" Cast Iron Surface Plate, (6) Ohaus Lab Scales, (2) Electric Counting Scales, Micrometers, Calipers and Many Other Related Items

SHOP EQUIPMENT

Shop Equipment Consisting of; (3) Hydraulic Pallet Trucks, Portable Shop Ladders, Fiberglass Ladders, Steel Shelving, Pallet Racking, Steel Benches, Storage Cabinets, Building and Machine Maintenance Parts, Yale Electric Walk-Behind Reach Truck (Out Of Service), Lincoln 225 Stick Welder, Disconnected Building Electrics, Out of Service Machinery and Many Other Related Items



**NEW AS
2006**

1 of 4 Late Model LP Gas Lift Trucks To 10,000 LB Capacity



Overall View (4) Various Style Electric Lift Trucks



Overall View Air Compressor System



Up-Right Model 61950 XL-24 Electric Scissor Lift



6" X 18" Chevalier Model FSG-618M Surface Grinder



18" Grob Model 4V-18 Vertical Band Saw



Hurco CNC Vertical Milling Machine



1-1/2 HP Bridgeport Variable Speed Vertical Mill



Partial View Small Tools

PUBLIC AUCTION

PLASTIC CONTAINER MANUFACTURER INCLUDING BLOW MOLDING, INJECTION MOLDING, TOOLROOM AND SUPPORT EQUIPMENT

Complete Plant Closure, Ordered Sold By Secured Party



**KIMBERLEY
MANUFACTURING**

7510 Melrose Lane

Oklahoma City, Oklahoma 73127

On the Westside of OKC North of the Will Rogers Airport

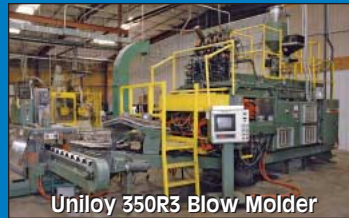
**SALE DATE:
Thursday, June 14th
STARTING AT 10:00 AM**

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Wednesday, June 13th
10:00 AM to 4:00 PM**



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Uniloy 350R3 Blow Molder



(4) Bekum Blow Molders



500 Ton Toyo Injection Molder (2002)



Approx. (125) Bottle Molds

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THURSDAY, JUNE 14TH

PUBLIC AUCTION

**COMPLETE PLANT CLOSURE,
ORDERED SOLD BY SECURED PARTY**



**KIMBERLEY
MANUFACTURING**

7510 Melrose Lane

Oklahoma City, Oklahoma 73127

On the Westside of OKC North of the Will Rogers Airport

IMPORTANT NOTICE:

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MAIL BIDS ACCEPTED WITH A 25% DEPOSIT

DIRECTIONS

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AUCTIONEERS

**Jeffrey L. Luggen
Joseph M. Luggen
John F. Rome**



TERMS OF SALE

All equipment described herein will be sold "as is", "where is" to the highest bidder or bidders for cash in accordance with our regular terms and conditions of sale. Unless other satisfactory arrangements are made, a **25% deposit** in cash, certified or cashier's check payable to Cincinnati Industrial Auctioneers, Inc., is required on all purchases. Firm and personal checks accepted only if accompanied by a letter from your bank guaranteeing your funds. All sales are subject to state and/or local taxes unless a signed exemption form is presented at the time of purchase. **All balances are due at the conclusion of the sale.** No merchandise may be removed while the sale is in progress. **All bidders must comply with our Standard Terms of Sale**, copies of which will be available at the sale site or can be obtained from our website.

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