

PUBLIC AUCTION PUBLIC  
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COMPLETE STAMPING AND TOOL DIE FACILITY INCLUDING AIDA AND MINSTER PRESSES, SERVO FEED LINES, TOOLROOM AND SUPPORT EQUIPMENT



# L&H TOOL AND DIE

534 W. 12th Street – Newport, Kentucky 41071  
Just South of Downtown Cincinnati across the Ohio River

**THURSDAY, JANUARY 24TH**

**STARTING AT 10:00 AM**

**INSPECTION:** Wednesday, January 23rd  
from 10:00 AM – 4:00 PM



121 Ton Aida Model C1-11(2) Cap Frame Press



10' X 12' Amada Model HDA-250 Automatic Horizontal Band Saw



176 Ton Aida Model C2-16(2) Cap Frame Press w/Servo Feed Line

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**SALE DATE:**

**THURSDAY, JANUARY 24TH**  
**STARTING AT 10:00 AM**



90 Ton Minster No. 8 OBI Press



5' Arm X 11' Column Mazak Model Holemaster 5-12 Radial Arm Drill



6,000 LB Feed Lease Model PR-6M-24 Single End Uncoiler



150 Ton Minster Model 50-6.5-72 Straight Side Double Crank Press



30' CWP Servo Max SE Model SMXSE-30 Servo Feeder

**DIRECTIONS:** From Downtown Cincinnati, OH Proceed South on I-471 to Exit 4 E. 10th St/Memorial Pkwy. Turn West onto E. 10th Street and Continue 1 Mile to Central Ave. Turn South onto Central Ave Proceed 0.2 Mile to W. 12th Street. Turn West onto W.12th Continue 0.3 Mile to Sale Site on Left. Watch for Auction Parking and Auction Signs.

**IMPORTANT NOTICE:** Although information has been obtained from sources deemed reliable, the auctioneer makes no warranty or guarantee, expressed or implied, as to the accuracy of the information herein contained. It is for this reason that buyers should avail themselves of the opportunity to make inspection prior to the sale.

**TERMS OF SALE:** All equipment described herein will be sold "as is", "where is" to the highest bidder or bidders for cash in accordance with our regular terms and conditions of sale. Unless other satisfactory arrangements are made, a **25% deposit** in cash, certified or cashier's check payable to Cincinnati Industrial Auctioneers, Inc., is required on all purchases. Firm and personal checks accepted only if accompanied by a letter from your bank guaranteeing your funds. All sales are subject to state and/or local taxes unless a signed exemption form is presented at the time of purchase. **All balances are due at the conclusion of the sale.** No merchandise may be removed while the sale is in progress. **All bidders must comply with our Standard Terms of Sale**, copies of which will be available at the sale site or can be obtained from our website.

**MAIL IN BIDS:** Mail in bids will be accepted with a 25% deposit.

**15% ONSITE BUYERS PREMIUM • 18% ONLINE BUYERS PREMIUM**





176 Ton Aida Model C2-16(2) Gap Frame Press



121 Ton Aida Model C1-11(2) Gap Frame Press



135 Ton Minster Model 50-6-48 Straight Side Double Crank Press



60 Ton Federal No. 60 OBI Press



6,000 LB Caterpillar Model GC30 Solid Tire LP Gas Lift Truck



10' X 12' Amada Model HDA-250 Automatic Horizontal Band Saw

## SSDC PRESSES AND FEED LINES

**150 Ton Minster Model 50-6-5-72 Straight Side Double Crank Press;** S/N N/A, 54" FB X 72" LR Bed Size, 6" Bolster Plate, 36" FB X 66" LR Ram Size, 30" Max Shut Height, 18" Min Shut Height, 12" Stroke, 12" Adjustment, 14.5" W Window **SEE PHOTO**

➤ **30" CWP Servo Max SE Model SMXSE-30 Servo Feeder;** S/N C19072, GE Fanuc Control, .078" Max Thickness, 999.99" Max Length **SEE PHOTO**

➤ **6,000 LB Feed Lease Model PR-6M-24 Single End Uncoiler;** S/N 3772, 30" Max Width, Expanding Mandrals **SEE PHOTO**

**135 Ton Minster Model 50-6-48 Straight Side Double Crank Press;** S/N 50-6-5938, 37" FB X 48" LR Bed Size, 3" Bolster Plate, 28" FB X 43" LR Ram Size, 24" Shut Height, 10" Adjustment, 4" Stroke **SEE PHOTO**

## GAP FRAME PRESSES AND FEED LINES

**176 Ton Aida Model C2-16(2) Gap Frame Press;** S/N 00576-0362, 29.9" FB X 93.3" LR Bed Size, 5.5" Bolster Plate, 22.8" FB X 59" LR Ram Size, 17.7" Shut Height, 3.9" Adjustment, 7.8" Stroke, 45 SPM **SEE PHOTO**

➤ **24" CWP Model Servo Max II 24 Servo Feeder;** S/N 13645, 0.093" Max Thickness, 999.99" Feed Length (Missing PLC Control)

➤ **24" CWP Model 24B Seven-Roll Straightener;** S/N 38040, .074 Max Thickness, 100 FPM

➤ **6,500 CWP Model 4R-24 Single End Uncoiler;** S/N 054493, 60" Max O.D., 13"-17" or 17"-21" Mandrel Expansion Ranges

**121 Ton Aida Model C1-11(2) Gap Frame Press;** S/N 00211-2668, 26.7" FB X 56" LR Bed Size, 5" Bolster Plate, 20.5" FB X 23.5 LR Ram Size, 13.7" Shut Height, 3.5" Adjustment, 7" Stroke, 50 SPM, Light Curtains **SEE PHOTO**

## OBI PRESSES AND FEED LINES

**90 Ton Minster No. 8 OBI Press;** S/N 8-9874, 25.5" FB X 40" LR Bed Size, 4" Bolster Plate, 20" FB X 30" LR Ram Size, 14" Shut Height, 8" Stroke, 3 1/2" Adjustment, 37 SPM, Die Cushion, 5" Cushion Travel, 37 SPM, Light Curtain **SEE PHOTO**

➤ **18" Manufacturer Unknown Pneumatic Feeder;** S/N N/A, 20" Approx. Stroke

➤ **1,000 LB American Steel Line Model 60 Single End Uncoiler;** S/N 4278, 20" W, 20" Max I.D., 60" Max O.D.

**110 Ton Danly No. 110 Geared OBI Press;** S/N 11058600473, 26.5" FB X 41.5" LR Bed Size, 4" Bolster Plate, 21" FB X 27.5" LR Ram Size, 18.5" Shut Height, 3.5" Adjustment, 6" Stroke, 40 SPM **SEE PHOTO**

➤ **24" CWP Servo Max SE Model SMXSE24 Servo Feeder;** S/N C20463, GE Fanuc DSP Motion Control, 0.93" Max Thickness, 999.99" Feed Length

➤ **4,000 LB American Steel Line Model 60 Single End Uncoiler;** S/N 3231, 24" Max Width, 18" I.D. Expanding Mandrels, 60" Max O.D.

**60 Ton Federal No. 60 OBI Press;** S/N 60-266, 21" FB X 32" LR Bed Size, 2" bolster Okatem 16" FB X 21" LR Ram Size, 13" Shut Height, 2.5" Adjustment, 4" Stroke, 90 SPM, 11.5" Throat Depth, Light Curtain **SEE PHOTO**

➤ **12" CWP ServoMatic IV Model SMIV12 Servo Feeder;** S/N C12225, PLC Control, 0.78" Max Thickness, 999.99" Feed Length

**10 Ton Approx. E.A. Kinsley OBI Press**

## FEED EQUIPMENT

**Feed Equipment Consisting of;** 6,000 LB Feed Lease Model PR-6M-24 Single End Uncoiler; S/N 3594, 2,500 LB

American Steel Line Model 60 Single End Coiler; S/N 3239, 20" Max Width, 4,000 LB Littell Single End Uncoiler; S/N N/A, 26" Max Width, 1,000 LB American Steel Line Model 60 Single End Uncoiler, 500 LB Approx. Single End Uncoiler; 10" Max Width, 24" Feed Lease Model 3-1/4 X 24 X 24 Pneumatic Feeder; S/N 3593, 24" Stroke, 6" Seven-Roll Straightener, 18" W Feed Lease Pneumatic Feeder w/ 24" Stroke

## DE-CORING AND PRESSING MACHINES

**Serf Decoring Machine;** S/N 06.07.0246 (New 2007) **SEE PHOTO**  
**Serf Model AC080/600-025/410CP Decoring Machine;** S/N 06.07.0246 (New 2007) **SEE PHOTO**

Email [joe@cia-auction.com](mailto:joe@cia-auction.com) or call (513) 886-1268 for more information on these machines.

## SURFACE GRINDERS

**12" X 36" Gallmeyer & Livingston Model 12X36X17 Hydraulic Surface Grinder;** S/N A-871236, Electric Chuck, Minatron II Chuck Control, Coolant **SEE PHOTO**

**8" X 24" DoAll Hydraulic Surface Grinder;** S/N N/A, Electric Chuck, O.S. Walker Smart Chuck Control, Coolant

**6" x 18" Thompson Hydraulic Surface Grinder;** Electromagnetic Chuck, Coolant

**6" x 18" Chevalier Model FSG-16M Hand Feed Surface Grinder;** S/N A39230137

**6" X 18" Boyar-Schultz Model H618 Challenger Surface Grinder;** S/N C-3306, Walker Ceramax Magnetic Chuck  
**(2) 6" X 18" Reid Hand Feed Surface Grinders;** 6" x 18" Pearson Chucks

## RADIAL ARM DRILL

**5' Arm X 11" Column Mazak Model Holemaster 5-12 Radial Arm Drill;** S/N 75018L, 24" X 20" and 24" X 16" T-Slotted Box Table, 3.7KW Motor **SEE PHOTO**

## BAND SAWS

**10" X 12" Amada Model HDA-250 Automatic Horizontal Band Saw;** S/N N/A, 15.75" Stroke, 4' Hydraulic Infeed Table, Coolant **SEE PHOTO**  
**36" Northfield Vertical Band Saw;** 37" X 37" Table

## BRIDGE CRANE

**2 Ton X 40' L X 18' W X 11' H Approx. Gorbil Free Standing Bridge Crane System;** 2 Ton Budgit Electric Chain Hoist w/ Pendant, 75" Approx. Under Hook, (6) Uprights **SEE PHOTO**

## LIFT TRUCK

**6,000 LB Caterpillar Model GC30 Solid Tire LP Gas Lift Truck;** S/N 6EM01381, 3-Stage Mast, 187" Lift Height, Side Shift (11,279 Hours) **SEE PHOTO**

## AIR COMPRESSORS

**50 HP Quincy Rotary Screw Air Compressor;** S/N QMAJACA21B-70193 (50,023 Hours)

**25 HP Compaire Kellog Model 123-PUAS-ISS Air Compressor;** S/N 128-000703 (23,205 Hours)

**15 HP Quincy Model QT-15 Horizontal Tank Air Compressor;** S/N 5079422

**Pneumatech Model AD-250 Refrigerated Air Dryer;** S/N 0311-T139747P-STU

## MISC. MACHINERY

**Misc. Machinery Consisting of;** 1,000 LB Big Joe Model 9957 Walk Behind Electric Lift; S/N 25915, 45 KVA Misco Model RA-3-24 Spot Welder, 225 AMP Lincoln AC-225-S Arc Welder, Milford Model 250 Riverter; S/N 159, (5) Various Floor Drills, (5) Various D.E. Grinders

## SHOP EQUIPMENT

**Shop and Support Equipment Consisting Of;** 5,000 LB Pallet Jack, 2 Ton Pallet Jack, (3) Die Carts, 10-Drawer

Tool Cabinet, (5) Heavy Duty Steel Horses, 133-Drawer Hardware Cabinet, Drill Bit Cabinets, Pigeon Hole Cabinet Drill Bits, (10) C-Clamps, Ideal Demagnetizer, (5) 6" Vises, Steel Work Benches, Screws, Bolts, Nuts, 24" X 36" Welding Table, Wrenches, Screw Drivers, Hammers, Pneumatic Bander, Banging Cart, (3) 40" Dia. Shop Fans, 26" Dia. Shop Fan

## WEBCAST BIDDER INSTRUCTIONS

➤ All Internet bidders must register for this auction at [www.bidspotter.com](http://www.bidspotter.com) at least 48-Hours Prior to the Sale Date, **if you do not you will not be approved.**

➤ All Internet bidders must Post a Deposit of Approx. 25% of Your Planned Spending Budget or \$5,000.00 Minimum with Cincinnati Industrial Auctioneers in Order to be approved to Bid. Those who do Not Post the Deposit Will Not be Approved. Period.

➤ **All Items Will be Available for Online Bidding.** Please refer to the Listing on [www.bidspotter.com](http://www.bidspotter.com) for Available Items.

➤ There is a 18% Buyer's Premium in Effect for All Online Purchases.

➤ We Highly Recommend that Potential Buyers Attend this Auction & Bid Live Onsite. This will give you the Ability to Inspect the Items & Fully Appreciate Their Condition, Along with Saving You 3% of the Buyer's Premium.

**No Last Minute Registrations will be accepted. Make Sure to Register & Post Your Deposit No Later than 48-Hours Prior to the Start of the Auction.**

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110 Ton Danly No. 110 Geared OBI Press



Serf Model AC080/600-025/410CP Decoring Machine



Serf Decoring Machine



12" X 36" Gallmeyer & Livingston Model 12X36X17 Hydraulic Surface Grinder



2 Ton X 40' L X 18' W X 11' H Approx. Gorbil Free Standing Bridge Crane System



Bank View of 50 H.P. and 25 H.P. Air Compressors and Air Dryer