

HEAVY STAMPING FACILITY INCLUDING (35) METAL STAMPING PRESSES FROM 35 TO 600 TON INCLUDING STRAIGHT SIDE SINGLE & DOUBLE CRANK PRESSES, GAP FRAME, HYDRAULIC AND OBI PRESSES, YODER ROLLFORMERS, POWDER COATING, TOOLROOM AND SUPPORT EQUIPMENT

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PUBLIC AUCTION

Surplus to the Needs of - Discontinuing Stamping Operation

MVC USA NEWBERRY DIVISION

12117 C.R. Koon Highway (Highway 76)
Newberry, South Carolina 29108

SALE DATE: TUESDAY, MAY 2ND, STARTING AT 11:00 AM

INSPECTION: MONDAY, MAY 1ST, FROM 10:00 AM TO 4:00 PM



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TUESDAY, MAY 2ND - 11:00 AM



**NEW
1999**

400 Ton Greenerd Model 4D-400-72x60-75/75 Four Post Type Down Acting



(2) 500 Ton Danly Model S2-500-84-60 Straight Side Double Crank Presses



Vari-Speed

600 Ton Verson Model S2-600-120-72T Straight Side Double Crank Press



(5) 200 Ton Niagara Model S2G-200-60-30 Double Crank Gap Frame Presses



(5) 200 Ton Niagara Model S2G-200-60-30 Double Crank Gap Frame Presses

STRAIGHT SIDE DOUBLE CRANK PRESSES

600 Ton Verson Model S2-600-120-72T Straight Side Double Crank Press; S/N 24770, Bed Size 120" LR x 72" FB, 20 to 40 Variable Stroke Per Minute, 46" Shut Height, 12" Ram Adjustment, T-Slotted Ram and Bolster Plate, 33-1/2" Windows, Link Tonnage and Brake Monitor, Air Clutch, Air Cushion, Air Counterbalance

SEE PHOTO

(2) 500 Ton Danly Model S2-500-84-60 Straight Side Double Crank Presses; S/N 733259014 and 73325901, Bed Size 84" LR x 60" FB, 20" Stroke, 20" SPM, 44" Shut Height, 20" Ram Adjustment, Wintress Air Clutch and Brake Controls, Palm Buttons, Floor Standing No Pit, T-Slotted Ram and Bolster Plate

SEE PHOTO

STRAIGHT SIDE SINGLE CRANK PRESSES

(2) 400 Ton Verson Model S1-400-48-42T Straight Side Single Crank Presses; Serial Numbers 20924 and 19809, 18" Stroke, 18 to 23 SPM, 25" Wide Windows, 46" Sheet Height, 8" Ram Adjustment, T-Slotted Ram and Bolster Plate, Wintress Clutch and Brake Controls, Air Clutch, Air Counterbalance, Floor Standing No Pit

SEE PHOTO

(2) 250 Ton Verson Model S1-250-42-36T Straight Side Single Crank

Presses; Serial Numbers 20309, Bed Size 42" LR x 36" FB, 18" Stroke, 10 to 23 SPM, 31" Shut Height, 5" Ram Adjustment, 23-3/4" Windows, T-Slotted Ram and Bolster Plate, Wintress Clutch and Brake Controls, Air Clutch, Air Counterbalance, Floor Standing No Pit

SEE PHOTO

DOUBLE AND SINGLE CRANK GAP FRAME PRESSES

(3) 250 Ton Niagara Model S2G-250-96-36 Double Crank Gap Frame Presses; Serial Numbers 52484, 52483 and 52487, Bed Size 96" LR x 36" FB, 16" Stroke, 30 SPM, 30" Shut Height, 6" Ram Adjustment, T-Slotted Ram and Bolster Plate, Palm Buttons, Air Clutch, Air Counterbalance, Floor Standing No Pit (1986)

SEE PHOTO

(3) 250 Ton Niagara Model E-250 Single Crank Gap Frame Presses; Serial Numbers 51237, 51238 and 51236, Bed Area 58" LR x 34" FB, Ram Area 36" LR x 28" FB, 12" Stroke, 27 SPM, 22" Shut Height, 6" Ram Adjustment, T-Slotted Ram and Bolster Plate, Air Clutch, Air Counterbalance, One Machine Equipped with Air Cushion (1980)

SEE PHOTO

(5) 200 Ton Niagara Model S2G-200-60-30 Double Crank Gap Frame Presses; Serial Numbers 51905, 50781, 50783, 50782 and 51904, Bed Size 60" LR x 30" FB, 10" Stroke, 30 SPM, 24" Shut Height, 6" Ram Adjustment, T-Slotted Ram and Bolster Plate, Palm Buttons, Air Clutch, Air Counterbalance, Floor Standing No Pit (1982's)

SEE PHOTO

(2) 165 Ton Komatsu Model OBS-150-2 Single Crank Gap Frame Presses; Serial Numbers 10748 and 10665, Bed Size 49.21" LR x 31.5" FB, Ram Area 27.56" LR x 21.65" FB, 7.87" Stroke, 27 to 55 Variable Stroke Per Minute, 17.78" Sheet Height, 3.12" Ram Adjustment, T-Slotted Ram and Bolster Plate, Air Clutch, Air Cushion, Floor Standing No Pit

SEE PHOTO

88 Ton Komatsu Model OBS-80-1 Single Crank Gap Frame Press; S/N 12401, 7.09" Stroke, 37 to 75 Variable SPM, 13.19" Shut Height, 3.15" Ram Adjustment, Bed Size 36" LR x 19.5" FB, Ram Area 22" LR x 18" FB, T-Slotted Ram and Bolster Plate, Air Clutch, Air Counterbalance

SEE PHOTO

OPEN BACK INCLINABLE PRESSES

150 Ton Niagara Model E-150 Open Back Inclinable Press; S/N 52221, 6" Stroke, 27" Stroke Per Minute, Bed Area 50" LR x 30" FB, Ram Area 34" LR x 24" FB, 26" Shut Height, 6" Ram Adjustment, T-Slotted Ram and Bolster Plate, Air Clutch and Counterbalance

SEE PHOTO

(3) 90 Ton Niagara Model E-90 OBS Open Back Inclinable Presses; Serial Numbers 52534, 52536 and 52482, Bed Area 39" LR x 25" FB, Ram Area 27.50" LR x 20" FB, 9" Stroke, 46" SPM, 18" Shut Height, 4.5 Ram Adjustment, T-Slotted Ram and Bolster Plate, Air Clutch, Air Counterbalance (1987's)

SEE PHOTO



(3) 250 Ton Niagara Model S2G-250-96-36 Double Crank Gap Frame Presses



150 Ton Niagara Model E-150 Open Back Inclinable Press



Press Feed Equipment



48" COE Servo Feed Line



MVC USA NEWBERRY DIVISION



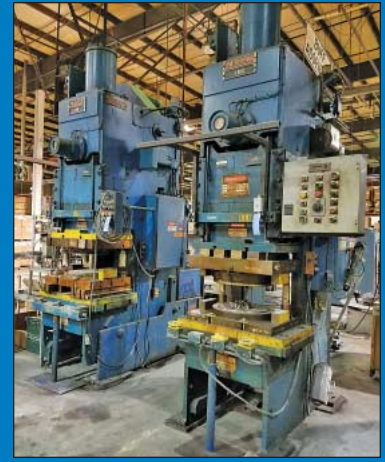
(2) 250 Ton Verson Model S1-250-42-36T Straight Side Single Crank Presses



(3) 250 Ton Niagara Model E-250 Single Crank Gap Frame Presses



(5) 200 Ton Niagara Model S2G-200-60-30 Double Crank Gap Frame Presses



(3) 90 Ton Niagara Model E-90 OBS Open Back Inclined Presses

HYDRAULIC PRESS

400 Ton Greenerd Model 4D-400-72x60-75/75 Four Post Type Down Acting; S/N 9917575, Bed Area 93" LR x 60" FB, Bed Area Between Posts 72.5" LR x 41" FB, 18" Stroke, 41" Daylight, T-Slotted Ram and Bolster Plate, Floor Standing Except Small Pit for Cushion, Allen Bradley Panel View 1000 Programmable Control, Top Mounted Self Contained Hydraulic Unit (1999) **SEE PHOTO**

48" WIDE COE SERVO FEED LINE

48" Wide x .125 Thickness COE Model CPRF-ZZ-5448 Servo Feeder; S/N 36902-1, Pedestal Control, COE Loop Pit Gate
10,000 Lb. x 48" Wide COE Model CPR-10048 Single End Motorized Uncoiler; S/N 36902-3, 57" Wide Mandrel, 17" to 23" ID Range, 72" Max OD Motorized Hydraulic Expansion

HORN PRESSES

(6) 35 Ton Niagara Model ABM35 Adjustable Bed Horn Presses; Serial Numbers 49365, 51900, 51901, 49483, 49359, and 49362, Bed Area 24" LR x 16" FB, 5" Stroke, 4" to 16" Variable Shut Height
40 Ton Roussele Horn Model 40HPress; S/N 22039 6" Stroke, Bed Area 26" LR x 12" FB, 45 SPM

PRESS FEED EQUIPMENT

(2) 10,000 Lb. Capacity Little No. 90 Motorized Single End Coil Reel; Serial Numbers 5537-73 and NA, 44" Mandrel Length, Motorized Hydraulic Expansion
4,000 Lb. x 18" Wide Dallas Model DPR-400x18 Single End Motorized Uncoiler; S/N 18329, 60" Max OD, (4) Keepers
4,000 Lb. Little Double End Motorized Uncoiler; S/N 86398-80
1,500 Lb. x 12" Wide PPE Single End Motorized Uncoiler
18" x .250 Dallas Model D500-18x18LH Air Feeder with Straightening Rolls; S/N 19111
(2) Double Grip Air Feeder with Straightening Rolls

12" x 12" Dallas Air Feeder

ROLLFORMERS

Yoder 1-1/2" x 13-Stand Rollformer; 8" Roll Space, 11" Centers, 6" to 10" Vertical Adjustment, Henry and Wright 4-Post Cutoff Press

Yoder 2" Arbor x 8-Stand Rollformer; S/N 77520480, 14" Roll Space, 10-Stand Base **SEE PHOTO**

PARTS WASHERS

Automated Jetting Systems 7-Stage Electric Tunnel Type Pass Thru Parts Washer; 3 HP Pumps at Each Station, Control Panel with Digital Read Outs, Footprint: 90" Long x 7" Wide, Modular Construction, 36" Wide Belt x 14" High **SEE PHOTO**
Midbrook Model Hurricane 5018 Mini-W/R Electric Tunnel Type Pass Thru Parts Washer; S/N 43961, Wash and Rinse Pumps, Watlow Read Outs, 480 Volts, 18" Wide Belt, Footprint: 9' x 5' **SEE PHOTO**

T&S Enterprise 6-Stage Stainless Steel Parts Wash System; S/N J02200, Chain Conveyor Pass Thru System with 1st 40" Being a Dip Tank and Then Overhead Pass Thru, U-Shape Configuration, 38" x 40" Window, (6) 10 HP Pumps, Overall Length is 100' Steam Heated **SEE PHOTO**

60' Long T&S Enterprises Stainless Steel 3-Stage Parts Washer; Overhead Pass Thru Chain Conveyor, 38" x 38" Window, 10 HP Pumps, Steam Heated

POWDER COAT SYSTEM

Nordson Model Horizontal 300 Electrostatic Powder Coat System; Diagram No. P96-1459A-05, (1) Gun in Booth, (4) Versa Spray II Modules in Main Control Panel, 36" x 30" Window, Paint Section is 13' Long **SEE PHOTO**

BGK Job No. 290 Paint Cure Oven; 500 Degree Max Temp, Natural Gas Fired at 800,000 BTU/HR, 20" x 24" Window **Sold Subject to Bid Confirmation

Approx. 1,500' in In-Channel Overhead Chain Conveyor; Hangers 32" on Center, 3" x 2" Link Size, 3" Channel, Drive Units and Turn Section **Sold Subject to Bid Confirmation

MISCELLANEOUS EQUIPMENT

Foti Automation Wheel Cover Transfer Press; Job No. 11107, 100 KVA Short Circuit Rating, 22 Oz. Total Horse Power, 60 PSI, Pneumatic Raw material Picker, 16" Wide Transfer Between Two Straight Side Presses, Pneumatic Unload Station (New 2008)

(2) Fanuc Model Mi-161 Six-Axis Robots; S/N F52322 and F66063, with Fanuc System R-J 3iB Controls and (1) Fanuc System R-J3 Controller

Calenco Model 6022 Heat Tunnel; S/N 6453, 20" Wide Belt Capacity

Actic Chill Model PWCCMV0100D4 Chiller; S/N 002022900, R-22, 450 PSI / 250 PSI with Pump and Tank

2,000 Lb. Southworth Electric Scissor Lift Table, 42" x 48" Table Size, Foot Pedal

Thornton Model 200CR Water Osmosis System, (2) 10 HP Pumps

3-Stand Ring Rolling Machine, 9" OC Rolls MFS Model 305 Riveter; S/N 3374

Kensol Model K-25-T Hot Stamp Press; S/N A-1484-Mx, 1,500 Volts

Panasonic Hi-Max 50 Mini Welder

Fanuc Robot

Clamco Heat Shrink Tunnel

LIFT TRUCK

** 22,000 Lb. Silent Hoist Model FKS11 Diesel Power Cushion Tire Lift Trucks; S/N 29265 w/ 328 Hours, w/ 160 HP Cummins Model QSB6.7 Tier 2 Diesel Engines, 2-Stage Masts w/ 99" Lift Height, 100" Mast Height, 114" Overall Height, Hydraulic Fork Positioning & Side Shift, 56" Forks, 60" Carriage Width, Cab Enclosures, 32,200 Lb. Truck Weight (New 2010) ** To Be Sold Via Photo Located in Detroit, MI - Inspection by Appointment **

15,000 Lb. Hyster Model S155FT Diesel Power Cushion Tire Lift Trucks; 2-Stage Mast, 134" Lift Height, 105" Mast Height, 48" Forks, Harris Cab Enclosures, Side Shift, Fork Positioning (New 2012) ** To Be Sold Via Photo Located in Detroit, MI - Inspection by Appointment **



88 Ton Komatsu Model OBS-80-1 Single Crank Gap Frame Press



(3) 90 Ton Niagara Model E-90 OBS Open Back Inclined Presses



Yoder 2" Arbor x 8-Stand Rollformer



** 22,000 Lb. Silent Hoist Model FKS11 Diesel Power Cushion Tire Lift Trucks ** To Be Sold Via Photo



Automated Jetting Systems 7-Stage Electric Tunnel Type Pass Thru Parts Washer

WEBCAST BIDDER INSTRUCTIONS

- > All Internet bidders must register for this auction at www.bidspotter.com at least 48-Hours Prior to the Sale Date, **if you do not you will not be approved.**
- > All Internet bidders must Post a Deposit of Approx. 25% of Your Planned Spending Budget or \$5,000.00 Minimum with Cincinnati Industrial Auctioneers in Order to be approved to Bid. Those who do Not Post the Deposit Will Not be Approved. **Period.**

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Nordson Model Horizontal 300 Electrostatic Powder Coat System



Midbrook Model Hurricane 5018 Mini-W/R Electric Tunnel Type Pass Thru Parts Washer

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600 Ton Verson 120-X 72



400 Ton Greenerd Hydraulic



(20) OBI & Gap Presses



Yoder Rollformers

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