

SALE DATE: WEDNESDAY, FEBRUARY 15th STARTING AT 10:00 AM INSPECTION: Tuesday, February 14th from 10:00 AM to 4:00 PM EST



(1 of 2) 75 mm Eagle EPT-75 XPE 5-Axis CNC Tube Bender



(6) Addison CNC Tube Benders up to 5-Axis & 89mm









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MEDNESDAY, FEBRUARY 15TH - 10:00 AM



" Addison DB76-TB Traveling Boost CNC Hyd. **Tube Bender**



(10) 3" Eagle C.C.E. Multi-Head Tube End Formers



Large Quantity of Various End Forming Tooling



(5) 6" Eagle Model EPT-1500 CNC Hydraulic Tube Benders



ABB Robotic Welding Cell



(3) 3" Addison DB76 CNC Hyd. Tube Benders

CNC TUBE BENDERS (3) 3" Addison DB76 3-Axis

CNC Hvd. Tube Benders: S/N's N/A, 3" Max Tube, 3 Meter Bed Length, New BendPro G2 Control & Beckhoff I/O System, Servo Drive & Motor System Upgrade (2013 & (2) 2018)

3" Addison DB76-TB Traveling Boost CNC Hyd. Tube Bender; S/N 10035, 3" Max Tube, 3 Meter Bed Length, New BendPro G2 Control & Beckhoff I/O System, Servo Drive & Motor System Upgrade (2015)

3" Addison DB76-ST3 Multi-Stack 5-Axis CNC Hyd. Tube Bender; S/N 9952, 3" Max Tube, 3 Meter Bed Length New BendPro G2 Control & Beckhoff I/O System (2013)

3-1/2" Addison Model DB89-ST2R Multi-Stack 4-Axis CNC Servo Driven Tube Bender; S/N 9907, 3" Max Tube, 3 Meter Bed Length, New BendPro G2 Control & Beckhoff I/O System, Servo Drive & Motor System Upgrade (2018)

(2) 75mm Eagle EPT-75 XPE Multi-Stack 5-Axis CNC Hyd. Tube Benders; S/N 664190-770261-RB: Right Hand Bend, New BendPro G2 Control & Beckhoff I/O System (2011); S/N 664196: Left Hand Bend, New BendPro G2 Control & Beckhoff I/O System (2018), Both 75mm Max Tube & 3 Meter Bed Length

CNC Hydraulic Tube Benders; S/N's – See Catalog, Double Stacking Tools, .170" Max Wall, 6" Min. 16" Max. Center Line Radius, 120" Max. Tube Length Over Mandrel, 110 " Max. Carriage Cold Saws Travel, 185 Degree (Limited To 75) Max. Bend Angle, 450-Gal Hyd. Oil Capacity, 100-HP, Approx. Dimensions: 29'L x 11'W x 10'H x 64,000 Lb., **Located in North Adams, Michigan** (New 1999)

Large Quantity of Various Sized Tooling: Including: 38mm, 41mm, 44mm, 44.5mm, 47mm, 50.8mm, 54mm, 57mm, 57.2mm, 60.3mm, 63.5mm, 69mm, 69.85mm, 76mm

TUBE END FORMERS

(10) 3" Eagle C.C.E. Multi-Head Tube End Formers; S/N's See Catalog

Eagle FM-70 ID/OD Multi-Head Tube End Former; S/N N/A

Eagle FM-60 ER Multi-Head Tube End Former; S/N N/A

Eagle IO/IO/IO Multi-Head Tube End Former; S/N 554120

Large Quantity of Various Sized Tooling; ID/OD & More

CNC WIRE BENDERS

Macsoft Model F412 CNC Wire Bender; S/N 564, 4mm to 13mm Wire Dia., 60 Ton Header

Macsoft Model F413-49 CNC



13mm Wire Dia., 60 Ton Header Misc. Tooling

COLD SAWS

(7) 12" BEWO 315 HA/LT (10) 12" Scotchman Model 350 Cold Saws

COIL UPENDER

10,000 LB Coilquip HU 10000 V Coil Upender; S/N N/A

HYDRAULIC & MECHANICAL PRESSES & RELATED

75 Ton Becker & Van Hullen Type OK25 Hydraulic Press; 3205529

45 Ton Raskin Mechanical Press: S/N 41182

30 Ton Raskin Mechanical Press; S/N 309081

20 Ton Schuler Press; S/N 6803

(3) Other Various Hydraulic & Mechanical Presses by Heilbronn, Smernal & Óthers

HD Uncoiler & Straightener

WELDING & RELATED

ABB Robotic Welding Cell; Project No. 601406, S/N 14-12297, with Lincoln Power Wave 450 Welder and 2-Station Rotary Trunnion Table. Pendant Control

(2) Fronius TPS 320i C Pulse Welders

(2) Fronius TransPuls Synergic 3200 CMT Welders



Large Quantity of Unused Coil & Pipe - Low Carbon Aluminum & Aluminized Coated Steel



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(2) Macsoft Model F412 & F413-49 CNC Wire Benders

(2) Fronius VR 7000 Wire Feeders (3) Lincoln Power Wave 450 Welder

Lincoln Power Wave 355M

(17) Lincoln CV-250 Welders

(2) Lincoln CV-300 Welders

(5) Lincoln CV-305 Welders (6) Lincoln Precision TIG 185 Welders

(2) Lincoln Square Wave TIG 175 Pro

(17) Lincoln LN-7 & LF-72 Wire Feeders

Miller Bobcat 225G Plus Welder/Generator

Miller Deltaweld 452 Welder

Miller XMT304 CC/CV Welder Miller Maxstar 175 Tig

Welder

(9) Miller CP-302 Welders (8) Miller S22A & 22A Wire Feeders

TOOLROOM MACHINERY & RELATED

3 HP Gromax 2VS-942 Vertical Mill; S/N 9578

2 HP Bridgeport Vertical Mill; S/N 165851

19" x 80" Birmingham Lathe; S/N 2480511, 13" Chuck

8" x 18" ACER Supra-818 Surface Grinder; S/N 96010083 Large Quantity of Toolroom **Equipment:** Drill Presses by

Belt Sanders, Band Saws, Shears, Arbor Presses, Vises, Ridgid Pipe Threader

LAB & RELATED

Leco PR-25 Mounting Press Leco Spectrum System 1000 Grinder/Polisher

Misc. Lab Equipment: Gauges, Microscopes, Etc.

PALLET RACK

(200+) 42" Deep x 16' High Teardrop Style Uprights (100+) 42" Deep x 25' High Teardrop Style Uprights (12) 54" Deep x 24' High Teardrop Style Uprights Large Quantity of Cross Beams: (200+) 96" x 3.5" Cross Beams, (86+) 96" x 4" Cross Beams, (60+) 102" x 3.5" Cross Beams, (20+) 102" x 4" Cross Beams, (450+) 144" x 3.5" Cross Beams, (550+) 144" x 5" Cross Beams, (450+) 144" x 5.5" Cross Beams, (60+) 144" x 6" Cross Beams, (40+) 144" x 6.5" Cross Beams, (40+) 150" x 3.5" Cross Beams, (100+) 150" x 5" Cross Beams, (20+) 150" x 6" Cross Beams

(2,800+) Wire Decks

PLANT SUPPORT EQUIPMENT

100 HP Atlas Copco GA75 FF Air Compressor; S/N N/A 75 HP Atlas Copco GA55 Air

Clausing, Jet & Wilson, Kalamazoo Compressor; S/N HOL030896 Thermco 6105OA10A1100 Gas Mixer; S/N 40301 (New 2022)

(15+) 12" Cold Saws by Bewo & Scotchman

22,000 LB Bushman Model 624 C Hook

Large Quantity of Misc. **Support Equipment:** Carts, Workbenches, Toolboxes, Generators, Alkota Pressure Washer, Flammable Cabinets, Fans, Dayton Jobboxes, Two-Door Cabinets,

Complete MRO Department, Over \$4M New: New Motors, Transformers, Bearing, Spare Controls & Parts, Welding Guns, Belts.

COLLAPSIBLE PLASTIC TOTES

(1,700) Collapsible Plastic Totes - 45" x 48" x 32"; To Be Sold in Large Quantities

STEEL BINS

(3,000+) Steel Bins - 78 1/4" Wide x 32" High x 39" Deep; To Be Sold in Large Quantities

RAW MATERIAL

Large Quantity of Unused Coil & Pipe – Low Carbon Aluminum & Aluminized Coated Steel

OFFICE & BREAK ROOM

Misc. Office & Break Room Furniture to Support 150K **SQFT Facility**



(1,700) Collapsible Plastic Totes







(300+) Sections of Pallet Rack



(3,000+) Steel Bins - 78 ¼" Wide x 32" High x 39



Miscellaneous Lab & Quality Equipment



(100+) Lots of Miscellaneous Support Equipment



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