

PUBLIC AUCTION

COMPLETE MACHINING AND JOB SHOP MANUFACTURER INCLUDING HAAS CNC MACHINING AND TURNING CENTERS, TOOLROOM MACHINERY, SHOP & SUPPORT EQUIPMENT AND REAL ESTATE

Plant Closed, Former Assets of

NICHOLAS MACHINE, LLC

117 N. Filbert St. – New Carlisle, IN 46552
15 Miles West of South Bend, Indiana

SALE DATE
TUESDAY, JUNE 28TH
STARTING: 11:00 AM

INSPECTION: Monday, June 27th
from 10:00 AM to 4:00 PM



CINCINNATI
INDUSTRIAL
AUCTIONEERS

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Cincinnati, Ohio 45214
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Haas Model VF-3 CNC VMC

NEW
1997

FIRST CLASS MAIL!

PRE-SORT
FIRST CLASS
U.S. POSTAGE
PAID
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PERMIT NO. 3593



Important Mail

TO BE DIRECTED TO THE ATTENTION
OF EXECUTIVE PERSONNEL

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Haas Model SL20T CNC Turning Center

NEW
2000

DIRECTIONS: From South Bend, take US-20 West for 14 miles to New Carlisle. Once in town, take a right on Filbert St. and proceed to the end of the road. The sale sight is on the right. Watch for Auction and Parking Signs.

IMPORTANT NOTICE: Although information has been obtained from sources deemed reliable, the auctioneer makes no warranty or guarantee, expressed or implied, as to the accuracy of the information herein contained. It is for this reason that buyers should avail themselves of the opportunity to make inspection prior to the sale.

TERMS OF SALE: All equipment described herein will be sold "as is", "where is" to the highest bidder or bidders for cash in accordance with our regular terms and conditions of sale. Unless other satisfactory arrangements are made, a **25% deposit** in cash, certified or cashier's check payable to Cincinnati Industrial Auctioneers, Inc., **is required on all purchases.** Firm and personal checks accepted only if accompanied by a letter from your bank guaranteeing your funds. All sales are subject to state and/or local taxes unless a signed exemption form is presented at the time of purchase. **All balances are due at the conclusion of the sale.** No merchandise may be removed while the sale is in progress. **All bidders must comply with our Standard Terms of Sale,** copies of which will be available at the sale site or can be obtained from our website.

MAIL IN BIDS: Mail in bids will be accepted with a 25% deposit.

15% ONSITE BUYERS PREMIUM • 18% ONLINE BUYERS PREMIUM

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Offered
at Noon

7,360 Sq. Ft. Light Industrial Building with 1,248 Sq. Ft. Detached Warehouse on Approx. 1.36 Acres



(5) Haas CNC VMC's, Haas Rotary 4th Axis, Toolholders, Vises



(3) Bridgeport Mills, Surface Grinders, Charmilles EDM, CMM



Eisen Lathe, Wells Bandsaw, Grinding Accessories, Optical Comparator, Lift Truck

VERTICAL MACHINING CENTERS

Haas Model VF3 CNC VMC; S/N 11451, 18" x 48" Drilled & Tapped Table, CT Tooling, 32-Position ATC, Haas CNC Control, Haas Programmable Coolant Nozzle, Chip Conveyor, 15 HP (New 1997)

Haas Model SL20T CNC Turning Center; S/N 62928, Haas CNC Control, Collet Chuck, 10-Position Turret Toolholder, Chip Conveyor, Coolant, 20 HP (New 2000)

Haas Model VF3 CNC VMC; S/N 2031, 18" x 48" T-Slotted Table, No. 40 Taper, 20-Position ATC, Haas Model VF3 CNC Control, Coolant (New 1993) (Out of Service)

Haas Model VF-2 CNC VMC; S/N 20289, 14" x 36" T-Slotted Table, No. 40 Taper, 18-Position ATC, Haas CNC Control w/ Pendant, Haas Programmable Coolant Nozzle, Chip Conveyor, 30 HP (New 2000)

Haas Model VF-2 CNC VMC; S/N 17984, 14" x 36" T-Slotted Table, No. 40 Taper, 18-Position ATC, Haas Control, Haas Programmable Coolant Nozzle, Chip Conveyor, 20 HP (New 1999)

Haas Model VF-0 CNC VMC; S/N 1802, 14" x 26" T-Slotted Table, No. 40 Taper, 18-Position ATC, Haas CNC Control, Coolant (New 1992)

CNC TURNING CENTER

Haas Model SL20T CNC Turning Center; S/N 62928, Haas CNC Control, Collet Chuck, 10-Position Turret Toolholder, Chip Conveyor, Coolant, 20 HP (New 2000)

EDM

Charmilles Model Roboform 20 CNC Die Sinker EDM; S/N 210088, Charmilles CNC Control, 15" x 12" T-Slotted Table, 29" x 18" x 10" Inside Tank Dimensions, Pendant (New 1993)

RADIAL ARM DRILL

8" Column x 44" Arm Enterprise Model BVR3 Radial Arm Drill; S/N 266, 21" x 16" x 10" T-Slotted Box Table, 1.5 KW (Out of Service)

ENGINE LATHES

14" x 40" Eisen Engine Lathe; S/N 12212, 40 - 1,800 RPM Spindle Speed, 8" 3-Jaw Chuck, 1-1/2" Spindle Bore, 14" Swing Over Carriage, Quick Release Tool Post, Sino SD56-V Control, Steady Rest, Tailstock

10" x 20" Monarch Model 10"EE Engine Lathe; S/N 17454, 6" 3-Jaw Chuck, 2-1/2" Spindle Bore, 12-1/2" Swing Over Carriage, Quick Release Tool Post, Tailstock

VERTICAL MILLING MACHINES

(2) 2 HP Bridgeport Series 1

Vertical Milling Machines; S/N's 4408-87 & 239286, 9" x 42" T-Slotted Table, Bridgeport Power Feed, 60 - 4,200 RPM Spindle Speed, Anilam Miniwizard DRO & Anilam Wizard 211 DRO

1-1/2 HP Bridgeport Vertical Milling Machine; S/N 174710, 9" x 42" T-Slotted Table, Servo Type 150 Power Feed, 60 - 4,200 RPM Spindle Speed

COORDINATE MEASURING MACHINE

Numerex Corp. Model 1312-10 Ver. 2 CMM; S/N CMM002241087, Micron-X DRO, 20" x 26" Granite Table, Renishaw PH1 Probe

INSPECTION EQUIPMENT

14" Dia. MicroVu Model H14 Optical Comparator; S/N 2778, 5" x 18" Table, MicroVu Q16 Computer Control

Rockwell Model HR-150A Hardness Tester; S/N 288 (New 2012)

24" x 36" x 4" Granite Surface Plate

Lot of Inspection Equipment Including; Digital & Dial Indicators, Calipers, Micrometers, Thread Gauges, Bore Gauges, Depth Gauges, Pin Gauges, Block Gauges & Other Related Items

SURFACE GRINDERS

6" x 12" Harig Model 612 Ballway Hand Feed Surface Grinder; S/N N/A, Acu-Rite Quick Count II DRO, Kool Mist Coolant

6" x 12" Boyar Schultz Model H612 Hand Feed Surface Grinder; S/N 21355

8" x 18" Boyar Schultz Model 2A Hand Feed Surface Grinder; S/N N/A, Walker Chuck Control, Coolant

SAWS

9" Roll-In Vertical Band Saw; S/N N/A, 19" x 30" Table

12" x 20" W.F. Wells Model W-10-2 Horizontal Band Saw; S/N W10-90146

MISC. MACHINERY

32" Edlund 8-Speed Drill Press; S/N N/A, 2 HP

Westhoff Horizontal Carbide Bend Drill; S/N 100-1 89-746, 8-1/2" x 8-1/2" T-Slotted Table

Darex Model V-390 Tool Sharpener

Sunnen Model MBB-1600 Precision Honing Machine; S/N 46280

Darex Drill Sharpener

Cosa Tool Sharpener

(2) 1" Wilson Model 4002 Belt Sanders

15" Powermatic Model 1150 Variable Speed Pedestal Drill Press; S/N 3155472

15" Delta Model 15-350 Variable Speed Pedestal Drill Press; S/N 89K71593

8" D.E. Grinder

6" Baldor D.E. Grinder / Buffer

6" CRA D.E. Grinder / Buffer Simco Model BB-920 Bur-Beaver Deburring & Beveling Machine

Gorton Tool Grinder

MISC. SHOP EQUIPMENT

Powermatic Aromax Air Filtration System

5 HP Torit Model TD-3-54 Portable Dust Collector; S/N 1G330050-081

Flex-Arm Pneumatic Drill

Dake Model 1-1/2 Arbor Press

Acetylene Cart

Graymills Tempest Blast Cabinet

1,500 Lb. Crown Model B-57 Electric Die Lift; S/N 20893

Cyclone Blast Cabinet

Die Cart

Workbenches

MACHINE ACCESSORIES & TOOLING

Machine Accessories & Tooling Consisting of; (10) 6" Machine Vises, Angle Plates, V-Blocks, Indexers, T-Slotted Tables, Sine Plates, Dressers, Grind All, Demagnetizer, Grinding Wheels, Hold Downs, 3 & 4 Jaw Chucks, (100+) No. 40 Taper Toolholders, 5C Collets, End Mills, Rotary Table, Perishable Tooling Including Drills, Taps, Reamers, Carbide Inserts & Other Related Items

LIFT TRUCK

5,000 Lb. Yale Model CL050 LP Gas Pneumatic Tire Lift Truck; S/N N463520, 2-Stage Mast, 72" Mast Height, 106" Lift Height

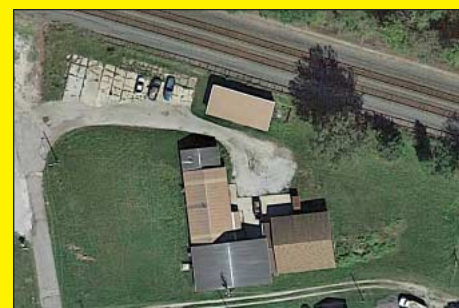
AIR COMPRESSORS

10 HP Eaton Compressor Model C101 Horizontal Tank Mounted Air Compressor; S/N 090606

10 HP Speedaire Model 5F236C Vertical Tank Mounted Air Compressor; S/N 012601773

OFFICE FURNITURE & EQUIPMENT

Office Furniture and Equipment Consisting of; Desks, Chairs, Tables, Bookshelves, Coat Rack, File Cabinets, Computers, Monitors, Fax Machines, Printers, Radio Shack PA System & Other Related Items



REAL ESTATE TO BE OFFERED AT NOON

7,360 Sq. Ft. Light Industrial Building with 1,248 Sq. Ft. Detached Warehouse on Approx. 1.36 Acres; 6,788 Sq. Ft. Manufacturing / Warehouse Space, 572 Sq. Ft. Office Space, Light Industrial Zoning, Municipal Water & Sewer, Irregular Shaped Building with 11'-14' Ceiling Height, (4) Ground Level Garage Doors, 480V & 208/120V Electrical Service, Central HVAC throughout Main Building

Subject to Confirmation by Owner, Subject to Prior Sale, Subject to Withdraw, 10% Buyers Premium In Effect for Real Estate, Offered Live On-Site Only, Transaction to be closed by Seller's Attorney

WEBCAST BIDDER INSTRUCTIONS

All Internet bidders must register for this auction at www.bidspotter.com at least 48-Hours Prior to the Sale Date, if you do not you will not be approved.

All Internet bidders must Post a Deposit of Approx. 25% of Your Planned Spending Budget or \$5,000.00 Minimum with Cincinnati Industrial Auctioneers in Order to be approved to Bid. Those who do Not Post the Deposit Will Not be Approved. Period.