

LARGE DIAMETER, LONG LENGTH TURNING, GRINDING AND MACHINING FACILITY
INCLUDING CNC LATHES TO 26', CYLINDRICAL AND CAMSHAFT GRINDERS TO 30', ENGINE
LATHES TO 20', HORIZONTAL BORING MILLS, TOOLROOM, INSPECTION AND SUPPORT EQUIPMENT

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PUBLIC AUCTION

Plant Closed



OHIO CAMSHAFT dba OC INDUSTRIES

8333 Boyle Parkway – Twinsburg, Ohio 44087
25 Miles Southeast of Cleveland, Ohio

SALE DATE: WEDNESDAY, APRIL 20TH, STARTING AT 10:00 AM

INSPECTION: TUESDAY, APRIL 19TH FROM 10:00 AM TO 4:00 PM



42" x 192" Clausing Model CL45200 Flat Bed CNC Lathe



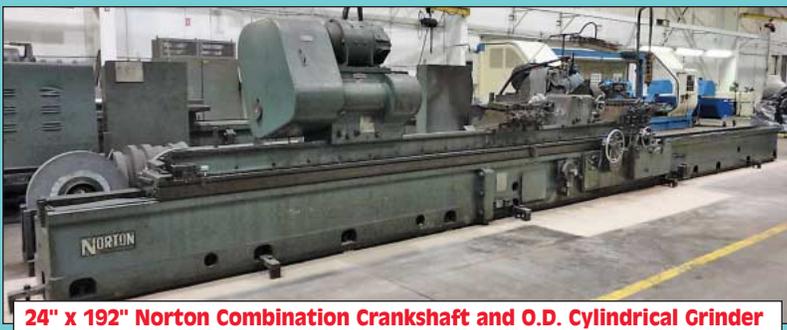
44" x 350" Landis O.D. Cylindrical Grinder



43" x 315" Hankook Model Proturn 100 Flat Bed CNC Lathe



(2) 5" Giddings & Lewis Model 350T Table Type Horizontal Boring Mills



24" x 192" Norton Combination Crankshaft and O.D. Cylindrical Grinder



60" Summit Model 60-VBM Vertical Boring Mill

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**NEW
2006**

42" x 192" Clausing Model CL45200 Flat Bed CNC Lathe



Large Quantity Lathe Tooling



43" x 315" Hankook Model Proturn 100 Flat Bed CNC Lathe



28" x 159" Daewoo Model Proturn 60 Flat Bed CNC Lathe



26" x 240" Norton O.D. Cylindrical Grinder

CNC LATHES

43" x 315" Hankook Model Proturn 100 Flat Bed CNC Lathe; s/n 28306302 (11/1997), Fanuc OT Control, 39" Rated (43" Actual) Swing Over Bed, Approx. 30" Swing Over Carriage, 32" Chuck, 8-Position Turret, 4-Pos. Rear Tool Block (Off Machine), Spindle Speeds to 1,800 RPM, Coolant, Steady Rests (1997) **SEE PHOTO**

42" x 192" Clausing Model CL45200 Flat Bed CNC Lathe; s/n D6060432 (6/20/2006), Fanuc 18iTB Control, 42" Swing Over Bed, 28" Swing Over Carriage, 24" Chuck, 5" Spindle Bore, 4-Pos. Turret, 4-Pos. Rear Tool Block, Chip Conveyor, Coolant, Steady Rests (2006) **SEE PHOTO**

28" x 159" Daewoo Model Proturn 60 Flat Bed CNC Lathe; s/n A260702 (10/21/1995), Fanuc OT Control, 28" Swing Over Bed, 17" Swing Over Carriage, 18" Chuck, 8-Pos. Turret, 4-Pos. Rear Tool Block, Coolant, Steady Rests (1995) **SEE PHOTO**

WEBCAST BIDDER INSTRUCTIONS

- > All Internet bidders must register for this auction at www.bidspotter.com at least 48-Hours Prior to the Sale Date, **if you do not you will not be approved.**
- > All Internet bidders must Post a Deposit of Approx. 25% of Your Planned Spending Budget or \$5,000.00 Minimum with Cincinnati Industrial Auctioneers in Order to be approved to Bid. Those who do Not Post the Deposit Will Not be Approved. **Period.**



(2) 5" Giddings & Lewis Model 350T Table Type Horizontal Boring Mills



Large Quantity Grinding Accessories

CYLINDRICAL GRINDERS

44" x 350" Landis O.D. Cylindrical Grinder; s/n 488-1, Wheel Size 54" x 3-1/2" x 12" Hole, 25 and 30 HP Wheel Heads, 5 HP Work Head, Barnes Model MPE-25 Coolant System, Pendant **SEE PHOTO**

- Work Rests, Grinding Wheels and Related

24" x 192" Norton Combination Crankshaft and O.D. Cylindrical Grinder; s/n C-2-26014, Wheel Size 32" x 3-1/2" x 12" Hole, 20 HP Wheel Head, 3.5 HP Work Head, Barnes Model MPE-25 Coolant System, Pendant (1955) **SEE PHOTO**

- (2) Pot Chuck Heads for Cranks Shafts; (2) Pot Pans 9.586" Dia. w/ 7.750" Throw w/ (2) 2-3 HP Motors, Gears and Pulleys, 247.5 Feet Length of 2 Shafts

- Work Rests, Grinding Wheels and Related

26" x 240" Norton O.D. Cylindrical Grinder; s/n 6488, Wheel Size 30" x 3" x 12" Hole, 20 HP Wheel Head, 5 HP Work Head, Pendant, was being used at another plant when removed from service – Currently Dissembled **SEE PHOTO**

32" x 144" Berco Type RTM-425A Crankshaft Grinder; s/n 198B, Wheel Size 40" x 2-1/2" x 12" Hole, 22 HP Wheel Head, 2 HP Approx. Work Head, Barnes Coolant System, Pendant (New 1984) **SEE PHOTO**

(2) 28" x 78" Van Norman O.D. Cylindrical Grinders; s/n CS-5656 and N/A, Wheel Size 34" x 2-1/2" x 12" Hole, 5 HP Wheel Head, 2 HP Approx. Work Head **SEE PHOTO**



44" x 350" Landis O.D. Cylindrical Grinder



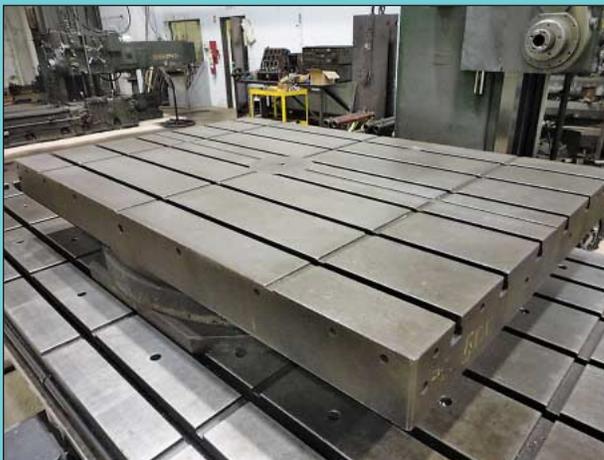
24" x 192" Norton Combination Crankshaft and O.D. Cylindrical Grinder



Large Capacity Inspection Equipment



32" x 144" Berco Type RTM-425A Crankshaft Grinder



49" x 60" and 48" x 72" Lucas Manual Rotary Tables



(2) Pot Chuck Heads for Cranks Shafts



60" Summit Model 60-VBM Vertical Boring Mill



5" Carlton Floor Type Horizontal Boring Mill Drill



(2) 5" Giddings & Lewis Model 350T Table Type Horizontal Boring Mills

ENGINE LATHES

54" x 246" Leblond Model 3220 Heavy Duty Engine Lathe; s/n 2N1534, 54" Swing Over Bed, 41" Swing Over Carriage, Spindle Speeds to 625 RPM, 46" Chuck, Steady Rest, Out of Service (1979) **SEE PHOTO**

40" x 238" Geminis Model 1000 Engine Lathe; s/n 4092, 40" Swing Over Bed, 30" Swing Over Carriage, Spindle Speeds to 1,000 RPM, 30" Chuck, Steady Rest **SEE PHOTO**

38" x 130" Sirco Model PA-36 Engine Lathe; s/n 469, 24" Swing Over Bed, 14" Swing Over Carriage, Spindle Speeds to 500 RPM, 34" Chuck, Taper Attachment, 5" Spindle Bore, Steady Rest (1979) **SEE PHOTO**

(2) 24" x 128" Rayazan (Russian) Model IM63 Engine Lathes; s/n 3727 (1990) and 3401, 27" Swing, Spindle Speeds to 1,250 RPM, 20" Chuck, Taper Attachment, 5" Spindle Bore, Steady Rest (1990)

G&P Model B390-5 Toolpost Grinder; s/n 13316, 5-HP, 3,450 RPM

Large Quantity Lathe Tools and Accessories; Indexable Boring Bars and Lathe Tools, Various Chucks, Steady Rests, Tool Posts, Centers, Tool Post Grinders and Related

HORIZONTAL BORING MILLS

5" Carlton Floor Type Horizontal Boring Mill Drill; s/n 5HDB-103, Approx. 10' Vertical Spindle Travel, Approx. 24' Horizontal Column Travel, Approx. 42" Quill Travel, No. 50 Taper Spindle, Speeds to 1,500 RPM, 30 HP Spindle Motor, Heidenhain DRO, PB Control **SEE PHOTO**

• 10' x 24' x 14" Thick T-Slotted Floor Plate

(2) 5" Giddings & Lewis Model 350T Table Type Horizontal Boring Mills; s/n 150-282-57 and 150-292-5, 60" x

146" Tables, Approx. 92" Vertical Head Travel, Approx. 100" Saddle Travel, Approx. 136" L to R Table Travel, No. 50 Taper Spindle, Spindle Speeds to 975 RPM, 25 HP Spindle Motor, DRO's

SEE PHOTO

49" x 60" and 48" x 72" Lucas Manual Rotary Tables
SEE PHOTO

(6) Angle Plates in Sizes to 18" x 72"

Boring Mill Tooling and Accessories Consisting of; (130) No. 50 Tool Holders, Wholhaupter Boring Head, Hold Downs, Set-Up Blocks and Related

VERTICAL BORING MILL

60" Summit Model 60-VBM Vertical Boring Mill; s/n 118, Ram Head, Turret Head, Side Head, 65" Swing, 47" Under Rail, Table Speeds to 203 RPM, 40 HP Motor, Pendant Control, DRO

SEE PHOTO



38" x 130" Sirco Model PA-36 Engine Lathe



54" x 246" Leblond Model 3220 Heavy Duty Engine Lathe



40" x 238" Geminis Model 1000 Engine Lathe



(3) Late Model Lift Trucks To 12,000 Lb. Capacity



6' Arm x 16" Col. Invema Model FR-65-1600 Radial Arm Drill



Jarbe Model F30CM Universal Mill with Tooling

SAWS - ALL TYPES

Marvel No. 18 Hydraulic Hack Saw; S/N 36180 SEE PHOTO

Kaltenbach Model KKS-400 Upacting Cold Saw SEE PHOTO
20" Kalamazoo Model 20RWS Vertical Band Saw

FURNACE

Approx. 4' x 15' Car Bottom Furnace w/ Cart; Leeds & Northrup Automatic Control, 1,600 Degree Max SEE PHOTO

MISC. MACHINERY

Jarbe Model F30CM Universal Mill with Tooling; s/n M/F3.35, 12" x 69" Table, Horizontal Spindle, Vertical Head, 10-HP Spindle Motor SEE PHOTO

6' Arm x 16" Col. Invema Model FR-65-1600 Radial Arm Drill SEE PHOTO

100 Ton Industrial Engineering Equipment Model 100P Portable Hydraulic Wheel Puller

Straightening Press w/ 20" x 240" Bed SEE PHOTO

H-Frame Press w/ 20" Wide Bed
250 Amp Cammann Model C-86 Metal Disintegrator; S/N 46076

Cuttermaster End Mill Sharpener
6" x 12" Boyar Schultz Hand Feed Surface Grinder

Solberga Model FE725 Geared Floor Drill

Carpenters Shop Including Saws and Related

Clemco Dry Abrasive Blast Cabinet w/ Dust Collector

WELDERS & RELATED

2,500 Lb. Aronson Positioner
650 Amp Linde V-650 CV/DC Mig Welder w/ Wire Feeder
500 Amp Lincoln R3R-500 DC Arc Welder

400 Amp Lincoln R3R-400 DC Arc Welder

300 Amp Hobart Cyber-Tig Precise Control Tig Welder w/ Cables

(3) Oxy-Acetylene Carts w/ Hoses & Gauges

(2) Old Lathes Used as Welding Positioners Approx. 2' x 10'

Torit Fume Collector

JIB CRANES AND LIFTING EQUIPMENT

20 Ton x 14' Spreader Bar
(12) Jibs Colum and Floor Type

Lifting Equipment, Chains, Slings, Eyebolts

LIFT TRUCKS

12,000 Lb. Hyster Model S120FTPRS LP Gas Cushion Tire Lift Truck; s/n G004V06671K (New 2012)

(2) 5,000 Lb. Yale Model GLC050 LP Gas Cushion Tire Lift Trucks; S/Ns A910V21015K (2012) & A910V19340J (2011)

5,000 Lb. Hyster Model S50XM LP Gas Solid Tire Lift Truck; s/n 0187V20127X, 3,100 Hours

AIR COMPRESSORS

15 HP Ingersoll Rand Horizontal Tank Mounted Air Compressor; s/n LX0359U98149 (1998) SEE PHOTO

INSPECTION

60" x 120" x 20" Thick Two-Ledge Crystal Pink Granite Surface Plate w/ Stand

48" x 72" x 10" Thick Black Granite Surface Plate w/ Stand

Approx. (50) Lots of Large Capacity Inspection Tools Including O.D. Mics to 36", Calipers, Height Gages, Bore Gages and Related Items

TRUCK

2002 Ford F250 XL Super Duty Gasoline Pick Up Truck; Vin #1FTNF20L13EB20665, 8' Bed, Automatic Transmission, 149,843 Miles SEE PHOTO

SHOP EQUIPMENT

Shop Equipment Consisting of; Pallet Jack, Double & Single End Floor Grinders, Two-Wheel Hand Trucks, Hydraulic Hand Pumps, C-Clamps, H.D. Lifting Slings, Hose Reels, Eye Bolts, Banding Carts, (6) Air Circulators, Assortment of Benches, Belt Sanders, Misc. Pneumatic Hand Tools, (6) Dumping Hoppers and Many Other Related Items



Approx. 4' x 15' Car Bottom Furnace w/ Cart



Straightening Press w/ 20" x 240" Bed



15 HP Ingersoll Rand Horizontal Tank Mounted Air Compressor



2002 Ford F250 XL Super Duty Gasoline Pick Up Truck



Kaltenbach Model KKS-400 Upacting Cold Saw



Marvel No. 18 Hydraulic Hack Saw



(2) 28" x 78" Van Norman O.D. Cylindrical Grinders

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(6) Large Capacity Grinders To 360"

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IMPORTANT NOTICE:

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MAIL BIDS ACCEPTED WITH A 25% DEPOSIT

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