

PUBLIC AUCTION

Plant Closed

HEAVY PLATE FABRICATING FACILITY, PLATE AND ANGLE ROLLS NEW 2014, ESAB BURNING TABLE W/ BURNY 10 CONTROL, 750 TON PRESS BRAKE, HEM SAWS, WELDERS, LATHE, STEEL PLATE, (20) TRAILERS AND SUPPORT EQUIPMENT

SURPLUS EQUIPMENT OF PRIMETALS TECHNOLOGIES

21 N. Main St. – Milan, Ohio 44846
60 Miles West of Cleveland, Ohio off I-80

SALE DATE:

WEDNESDAY, OCTOBER 2ND AT 10:00 AM

Inspection: Day Prior from 10:00 AM to 4:00 PM

DIRECTIONS: 60 Miles West of Cleveland off I-80, Use GPS for best results

AUCTIONEERS:

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- > **Bidders outside of the United States** must post a deposit of approx. 25% of their planned spending budget or \$2,500.00 minimum with Cincinnati industrial auctioneers in order to be approved to bid. Those who do not post the deposit will not be approved. **period.**



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PLATE BENDING ROLL

1" x 10' Cole-Tuve Sahinler Model 4RS-10-380 Four-Roll Double Pinch Hydraulic Plate Roll; s/n SL-231179, 122" Overall Length of Roll, 14.96" Dia. of Upper and Lower Central, 11.81" Dia. of Side Rolls, 5 and 16-1/2 FPM, 41-HP Motor (New 2014)

ANGLE ROLL

4" x 4" x 1/2" Cole-Tuve Sahinler Model ARS-4 Vertical / Horizontal Hydraulic Angle Bending Roll; s/n SL-197278, Can Be Run Horizontal or Vertical, All 3 Rolls Are Driven, Infinitely Variable Rolling Speeds, Hydraulic Adj. of Lower Rolls for Pre-Bend, Die Sets, 4" x 4" x 12" Leg-Out, 4" x 4" x 3/8" Leg-In, 12-3/8" Dia. of Upper and Lower Roll, 4" Dia. Arbor (New 2013)

PLASMA TABLE

12' x 40' Esab Model Avenger 1-12 Vision Plasma Table w/ Burny 10 Control; s/n 0560986386, Updated Bunny 10 LCD Plus Control Type MNT-14221; s/n 120882-5891, Esab ESP-200 Plasma Power Supply, (1) Plasma Head, (1) Oxy Head, Manufactured 2000, Control Updated Approx. 2009

PRESS BRAKES AND TOOLING

750 Ton (Approx.) x 16' Dries & Krump Chicago Model 812 Mechanical Power Press Brake; s/n P7577, 150" Between Housings, 12" Wide Bed, 7" Wide x 8" High Die Holder

16' Section & 8' Section 1", 2", 3" & 4" Four-Way Die

(20) Other Pieces Heavy Press Brake Tooling

SQUARING SHEAR

3/8" x 12' Lodge & Shipley Model 0612 Mechanical Power Squaring Shear; s/n W175-32, 11' Squaring Arm, FOPBG

BAND SAWS

18" x 27" HEM Model WF-130HM-DC Horizontal Band Saw; s/n 749200, 1.5" Blade, Coolant, 10" x 30" Wide Power Roller Entry & Exit Conveyor
14" x 20" HEM Model V100M Tilt Frame Vertical Band Saw; s/n 278388, Coolant

HYDRAULIC PRESSES

(2) 125 Ton Rodgers Plastic Equipment Model MD125-2629A-WE Four-Post Hydraulic Presses; s/n 900155, 4" Min to 22" Max Daylight, 18" Stroke

ENGINE LATHE

40" x 160" Grutzpe Timemaster Model 4000/500 Double Chuck Engine Lathe; Speeds to 500 RPM, Approx. 6" Spindle Hole

WELDERS

(5) Miller Model Deltaweld 650 & 450 Welders, (3) w/ Booms
(5) Lincoln Model DC-400 & DC-600 Welders

(4) Miller Model Goldstar 60055 CC/DC Welders

Lincoln Model DC-1000 Mig Welding Power Supply

Lincoln Model Squarewave Tig-350 Welder

(10) Hobart & Aircro Welders

Nelson Model TR-1800A Stud Welder

(Lot) Welding Tools & Supplies

WELDING POSITIONERS, TANK ROLLS AND RELATED

(2) Ransome Tilting & Rotating Weld Positioners; 52" x 52" & 45" x 45" Plates

Approx. 30 Ton Motorized Tank Turning Roll Set w/ Idler

Approx. 10 Ton Motorized Tank Turning Roll Set w/ Idler

8" Dia. x 54" Motorized Tank Turning Roll

(2) Steel Roller Idler Rolls

8' x 13" x 2" Thick Top Weld Table

8' x 10" x 3" Thick Top Weld Table

Koike Track Burners
Weld Clamps, Torch Outfits, Grinders, Supplies, Etc.

MISC. MACHINERY

60-HP Sullair Model L5-16 Rotary Screw Air Compressor; s/n 003-143954, 37,000 Hours

40" Dia. Intercom Model SJW-4 Rotary Basket Washer; s/n P8153061

Excel Series 810 CNC Vertical Machining Center; s/n ES80423, Fanuc OM Control, 30-Pos. ATC

10" Bevo Cold Saw

(2) Titan Impact 440 Pneumatic Paint Sprayers

Everheat Model 6320xL Kiln

Lifting Equipment, Chains, Slings, Centers, Plate Grabbers

(4) 4' x 8' Transfer Carts

FORK LIFTS

10,000 Lb. Allis Chalmers Model ACC100NC LP Gas Solid Tire Lift Truck; s/n ABL507408, 2-Stage Mast

8,000 Lb. Cat Model GC40K LP Gas Solid Tire Lift Truck; s/n AT8701674, 86" Mast, 3-Stage Mast, Side Shift, 7,300 Hours

STEEL PLATE AND SCRAP

(4) 8' x 20' x 2" Thick Floor Plates

Various Cut-Off and Burned Steel Plate and Structural

TRAILERS

(20) Various Single, Double Drop & Flatbed Trailers for Yard Use Only

See website www.cia-auction.com For Detailed Specifications, Photos, Link To Online Bidding And Terms Of Sale. Possible Additions, See Auction catalog for final list of available items.



2014



BURNY 10



DOUBLE CHUCK

