

LATE MODEL HAAS CNC VMC'S, LATE MODEL HAAS  
TURNING CENTER, TOOLROOM MACHINERY & SHOP EQUIPMENT

# PUBLIC AUCTION

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## RIDGE MACHINE WORKS

1700 Blue Rock Street – Cincinnati, Ohio 45223

5 Miles North of Downtown Cincinnati off I-75

**SALE DATE: TUESDAY, OCTOBER 8TH, STARTING AT 10:00 AM**

**INSPECTION: MONDAY, OCTOBER 7TH, FROM 10:00 AM TO 4:00 PM**



Sale Under The Management Of

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2020 Dunlap St., Cincinnati, Ohio 45214 Phone 513-241-9701 Fax 513-241-6760



12" Haas Model HRT310 Version P3 CNC Rotary 4th Axis



Haas Model VF-2D/YT CNC Vertical Machining Center



(195) No. 50 and Taper and (78) No. 40 Taper Tool Holders



Cincinnati Milacron Model Falcon 200 ERL Slant Bed Two-Axis CNC Turning Center



Large Quantity of Inspection Equipment including: Dial Bore Gauges, Large Micrometers, Micrometer Set, 24" Fowler Digital Height Gauge and More



Haas Model VF-9/50 CNC Vertical Machining Center

### CNC VERTICAL MACHINING CENTERS

**Haas Model VF-9/50 CNC Vertical Machining Center;** S/N 1086437, Haas CNC Control with Pendant, 36" x 84" T-Slotted Table, 84" X-Axis, 40" Y-Axis, 30" Z-Axis, 50 Taper, 7,500 RPM Spindle, 30-Position ATC, Tool Breakage Sensor, Chip Auger, Renishaw Probe (New 2011) **SEE PHOTO**

> **12" Haas Model HRT310 Version P3 CNC Rotary 4th Axis;** S/N 316819, 3.5" Spindle Bore\*\*To Be Sold Separately\*\* **SEE PHOTO**

**(195) No. 50 Taper Tool Holders**  
**Haas Model VF-5D/40 CNC Vertical Machining Center;** S/N 49214, Haas Automation CNC Control, 23" X 52" T-Slotted Table, 50" X-Axis, 26" Y-Axis, 25" Z-Axis, 40 Taper, 8,100 RPM Spindle, 20-Position ATC, Coolant Through Spindle, 20 HP Vector Dual Drive, Tool Breakage Sensor, Chip Auger, Renishaw Probe (New 2006) **SEE PHOTO**

**Haas Model VF-2D/YT CNC Vertical Machining Center;** S/N 1057208, Haas CNC Control, 18" X 36" T-Slotted Table, 30" X-Axis, 20"

Y-Axis, 20" Z-Axis, Extended Travel, 40 Taper, 8,100 RPM Spindle, 20-Position ATC, 20 HP Vector Dual Drive, 1,000 IPM, Tool Breakage Sensor, Chip Auger, Renishaw Probe (New 2007) **SEE PHOTO**

**(76) No. 40 Taper Tool Holders**

### CNC TURNING CENTERS

**Haas Model SL-30T Slant Bed Two-Axis CNC Turning Center;** S/N 3084005, Haas CNC Control, 10" Kitagawa B-210 3-Jaw Chuck, 3,400 RPM Spindle, 3.5" Spindle Bore, 11.30" X-Axis, 34" Z-Axis, 12-Position Tool Turret, 30 HP Vector

Dual Drive, Tailstock (New 2008) **SEE PHOTO**

**Cincinnati Milacron Model Falcon 200 ERL Slant Bed Two-Axis CNC Turning Center;** S/N 7048A01960014, Cincinnati Milacron Acramatic 2,100 CNC Control, 8" 3-Jaw Chuck, 2.64" Spindle Bore, 9.84" X-Axis, 15.75" Z-Axis, 4,500 RPM Spindle, 12-Position Tool Turret, Tailstock **SEE PHOTO**

### VERTICAL MILLING MACHINES

**3 HP Lagun Model FTV-2 Variable Speed Vertical Milling Machine;** S/N SE39474, 10" X 50" T-Slotted Table, Acu-Rite DRO, X and Y Power Feed **SEE PHOTO**

**3 HP Sharp Variable Speed Vertical Milling Machine;** S/N 84120681, 10" X 51" T-Slotted Table, Mitutoyo Digimatic Control

**2 HP Bridgeport Variable Speed Vertical Milling Machine;** S/N 259801, 9" X 42" T-Slotted Table, Acu-Rite Millmate DRO **SEE PHOTO**

## WEBCAST BIDDER INSTRUCTIONS

- > All Internet bidders must register for this auction at [www.bidspotter.com](http://www.bidspotter.com) at least 48-Hours Prior to the Sale Date, **if you do not you will not be approved.**
- > All Internet bidders must Post a Deposit of Approx. 25% of Your Planned Spending Budget or \$5,000.00 Minimum with Cincinnati Industrial Auctioneers in Order to be approved to Bid. Those who do Not Post the Deposit Will Not be Approved. **Period.**



Haas Model VF-5D/40 CNC Vertical Machining Center



Haas Model SL-30T Slant Bed Two-Axis CNC Turning Center



32" X 160" Birmingham Model DL-32160 Geared Head Engine Lathe



22" X 80" TOS Type SN50B Gap Bed Geared Head Engine Lathe

**2 HP Bridgeport Series I Variable Speed Vertical Milling Machine;** S/N 205223, 9" X 42" T-Slotted Table, Sony Magnescale EA-210 DRO

**(2) R8 Right Angle Milling Attachments**

**Large Quantity of Perishable Tooling Including;** Drills, Morse Taper Drills, Reamers, Indexable Spade Drills, Indexable Boring Bars and Related

**Machine Tool Accessories Including;** (6) 6" Kurt Mill Vises, Tapmatic 50X Tapping Head, 8" Phase II Superspacer, Hold Downs, Saddle Table, 15" Yuasa Rotary Table, 16" 4-Jaw Chuck, 12" 3-Jaw Chuck, 8" Superspacer, 8" 4-Jaw Chuck, Aluminum Chuck Jaws, Live Centers, R8 Tooling, 5C Collets, Spring Collets, 5" X 10" Magnetic Chuck & Related

### LATHES

**32" X 160" Birmingham Model DL-32160 Geared Head Engine Lathe;** S/N F7271, 5" Spindle Bore, 25" 4-Jaw Chuck, 32" Swing Over Bed, 22" Swing Over Carriage, 160" Distance Between Centers, 10-1,000 RMP Spindle, Inch Threading, Taper Attachment, Newall C80 DRO, Steady Rests, 16" 3-Jaw Chuck, Quick Change Tool Post (New 2007) **SEE PHOTO**

**22" X 80" TOS Type SN50B Gap Bed Geared Head Engine Lathe;** S/N 050200811778, 1.5" Spindle Bore, 10" 3-Jaw Chuck, 28" Swing Over Gap, 22" Swing Over

Bed, 14" Swing Over Carriage, 80" Distance Between Centers, 22-2,000 RPM Spindle, Inch Threading, Steady Rests, Phase II Quick Change Tool Post **SEE PHOTO**

### SAW

**9" X 16" DoAll Model C-916A Horizontal Band Saw;** S/N 502-95374, 1" W X 159" L Band, 13" W X 118" L Infeed Roller Conveyor **SEE PHOTO**

### TOOL CUTTER GRINDER

**K.O. Lee Model B2060H Tool Cutter Grinder;** S/N 13650BK, 5" X 36" T-Slotted Table, with K.O. Lee B943 Head Stock Attachment **SEE PHOTO**

### BURNING TABLE

**45" X 84" Koike Sanso Model IK-600C Oxy-Acetylene Burning Table;** S/N 313, Variable Speed Control **SEE PHOTO**

**Smog-Hog Model Porta Clean Portable Fume Collector;** S/N 60055115 (New 2003) **SEE PHOTO**

### MISCELLANEOUS MACHINERY

**Nelson Model 4000 Stud Welder**  
**36" X 30" X 32" H Mfg. Unknown Blast Cabinet with 1 HP Dust Collector**  
**2" X 2" X 1/4" Manual Angle Shear**  
**12" P&H Model BP-1 Welding Positioner;** S/N 3102

**6" Tool-Cutter Grinder Model 64169741 D.E. Bench Grinder;** S/N 01723

**6" Powermatic Model 32 Belt Sander;** S/N 943208

**1" Baldor Belt Sander**

**Clarke Model 2400 Series II Walk Behind Electric Floor Scrubber;** S/N 1056

### TANK SYSTEM

**4,466 Gallon Stainless Steel Tank with Stand;** 96" Diameter X 144" H Dimensions

**2,857 Gallon Stainless Steel Tank with Stand;** 77" Diameter X 144" H Dimensions

**(2) 4700 SCFM Stainless Steel Roof Filter/Coil Units;** 18" Inlet, 45" X 30" Coil

### JIB & MONORAIL CRANES

**1/2 Ton X 8' Arm Shop Fabricated Jib Crane with 1/2 Ton Gardner Denver Pneumatic Chain Hoist**

**1 Ton X 12' Arm Shop Fabricated Jib Crane with 1 Ton Lodestar Electric Chain Hoist**

**1/2 Ton X 15' Monorail with 1/2 Ton Budgit Pneumatic Hoist**

**1/2 Ton X 35' Monorail with 1/2 Ton CM Lodestar Electric Chain Hoist**

### STEEL INVENTORY

**Steel Inventory Consisting of;**

Round Bar Stock Up to 3" Dia X 20' Length, Flat Steel Stock Up to 3" Wide X 20' Length **SEE PHOTO**

**INSPECTION 14" Scherr Tunico Optical Comparator;** S/N 5906

**Rockwell Dial Type Hardness Tester;** S/N 1669, Stock No. 06534051

**36-1/2" X 48-1/2" X 4-1/2" Granite Surface Plate**

**18" X 24" X 4" Granite Surface Plate**

**18" X 24" X 3" Granite Surface Plate**

**Large Quantity of Inspection Equipment Including;** Starrett 0" - 12" Micrometer Set, Mitutoyo Bore Gauges, Sine Plate, Bausen and Lomb Microscope, Granite Base Dial Indicator Stand, 24" Fowler Digital Caliper, 18" - 24" Starrett Micrometer, 20" - 24" Micrometer, Block Gauges, Depth Gauges, V-Blocks, Pin Gauges, Brown and Sharpe No. 6 Bore Gauge, 24" Mitutoyo Height Gauge

### SHOP EQUIPMENT

**Shop Equipment Consisting of;** No. 5 Arbor Press, Rubbermaid Carts, (2) Computer Cabinets, (6) 29" X 48" Steel Portable Work Bench, 6" Columbian Bench Vise, (2) Dump Hoppers, Vidmar Cabinet, Iris Hopper Valves, No. 3 Arbor Press, 48" X 96" Steel Work Bench, (3) Blower Housings, Blower Pipe Fittings, Metro Racks, Steel Storage Rack & Related



3 HP Lagun Model FTV-2 Variable Speed Vertical Milling Machine



2 HP Bridgeport Variable Speed Vertical Milling Machine



K.O. Lee Model B2060H Tool Cutter Grinder



Smog-Hog Model Porta Clean Portable Fume Collector



Steel Inventory Consisting of Round Bar Stock and Flat Stock



45" X 84" Koike Sanso Model IK-600C Oxy-Acetylene Burning Table



9" X 16" DoAll Model C-916A Horizontal Band Saw

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2020 DUNLAP ST., CINCINNATI, OHIO 45214  
PHONE (513) 241-9701 / FAX (513) 241-6760  
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Haas VF-9 VMC (2011)



Haas SL-30T TC (2008)



Toolroom Machinery



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### IMPORTANT NOTICE:

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MAIL BIDS ACCEPTED WITH A 25% DEPOSIT

### DIRECTIONS

From Downtown Cincinnati Proceed North on I-75 to Exit 6 for Mitchell Ave. Turn West onto Mitchell Ave, Continue 0.4 Mile to Spring Grove Ave. Turn Left onto Spring Grove Ave Proceed 1.1 Miles to Slight Right to Stay on Spring Grove for 1/4 Mile to Blue Rock St. Take Slight Right for Blue Rock St Continue 0.4 Mile to Sale Site on Right. Watch for Auction Signs and Auction Parking.

### AUCTIONEERS

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### TERMS OF SALE

All equipment described herein will be sold "as is", "where is" to the highest bidder or bidders for cash in accordance with our regular terms and conditions of sale. Unless other satisfactory arrangements are made, a **25% deposit** in cash, certified or cashier's check payable to Cincinnati Industrial Auctioneers, Inc., **is required on all purchases.** Firm and personal checks accepted only if accompanied by a letter from your bank guaranteeing your funds. All sales are subject to state and/or local taxes unless a signed exemption form is presented at the time of purchase. **All balances are due at the conclusion of the sale.** No merchandise may be removed while the sale is in progress. **All bidders must comply with our Standard Terms of Sale,** copies of which will be available at the sale site or can be obtained from our website.

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