

PUBLIC AUCTION

Manufacturer of Heated and Refrigerated Merchandising Fixtures Including CNC Fabricating Equipment, Powder Coat Line, Woodworking Machinery, Shop and Support Equipment

Plant Closed, Surplus Equipment of
ROYSTON, LLC

5540 Ketch Road
Prince Frederick, Maryland 20678
50 Miles Southeast of Washington D.C.

SALE DATE
WEDNESDAY, APRIL 23RD
STARTING: 9:00 AM

INSPECTION: Tuesday, April 22nd
from 10:00 AM to 4:00 PM



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Contact Information
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NEW 2008

66 Ton X 82" Trumpf Trubend 3066 CNC Press Brake

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FIRST CLASS
U.S. POSTAGE
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PERMIT NO. 3593



Important Mail

TO BE DIRECTED TO THE ATTENTION
OF EXECUTIVE PERSONNEL

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Busellato 6044 Junior CNC Point-to-Point Router (1999)



33 Ton Murata Wiedemann Muratec Vectrum 3046A CNC Turret Punch

DIRECTIONS: Take I-97 S to Exit 7, MD-3, Towards MD-32/Bowie/Odenton. Proceed approximately 9 1/2 miles and Keep Left at the Fork to go onto Crain Hwy. Proceed Approx. 10 miles and Merge onto MD-4 E Toward Prince Frederick. Proceed Approx. 23-1/2 Miles to Halloween Point Rd / MD-231. Turn Right and Proceed Approx. 4 miles to SkipJack Rd. Turn Right and Proceed to Roundabout, Approx. 1/4 mile. Proceed to 3rd Exit on Roundabout and Proceed to Auction Site. Look for Auction Signs and Parking.

IMPORTANT NOTICE: Although information has been obtained from sources deemed reliable, the auctioneer makes no warranty or guarantee, expressed or implied, as to the accuracy of the information here-in contained. It is for this reason that buyers should avail themselves of the opportunity to make inspection prior to the sale.

TERMS OF SALE: All equipment described herein will be sold "as is", "where is" to the highest bidder or bidders for cash in accordance with our regular terms and conditions of sale. Unless other satisfactory arrangements are made, a **25% deposit** in cash, certified or cashier's check payable to Cincinnati Industrial Auctioneers, Inc., **is required on all purchases.** Firm and personal checks accepted only if accompanied by a letter from your bank guaranteeing your funds. All sales are subject to state and/or local taxes unless a signed exemption form is presented at the time of purchase. **All balances are due at the conclusion of the sale.** No merchandise may be removed while the sale is in progress. **All bidders must comply with our Standard Terms of Sale,** copies of which will be available at the sale site or can be obtained from our website.

MAIL IN BIDS: Mail in bids will be accepted with a 25% deposit.

15% ONSITE BUYERS PREMIUM • 18% ONLINE BUYERS PREMIUM

Auctioneers

Jeffrey L. Luggen
Joseph M. Luggen

Ryan L. Luggen
John F. Rome



NEW 2011

60" Wide Proflematic Surface Master BF-700/5 Rotary Orbital Sanding and Buffing System



Salvagnini P4-2112 CNC Panel Bender



1/4" X 10" and 10 Ga. X 52" Wysong Power Squaring Shears w/ FOPBG's



NEW 2009

8' X 8' X 8' GFS Global Finishing Solutions GBO-208 Drive-In Gas Cure Oven (2009)



NEW 2009

12' X 8' X 8' GFS Global Finishing Solutions PNR-1288 Drive-In Powder Booth (2009)



NEW 2009

12' X 8' X 8' GFS Global Finishing Solutions MWB-1288 Drive-In Wash Booth (2009)

TRUMPF CNC PRESS BRAKE

• 66 Ton X 82" Trumpf Trubend 3066 CNC Press Brake w/ CNC Control, 7.87" Stroke, 4-Axis Back Gauge, Crowning (2008) SEE PHOTO

C3000C Power Supply, Fanuc 16L Control, Toirt Dust Collector - Located in GA, Sold via Photo SEE PHOTO

SALVAGNINI PANEL BENDER

• Salvagnini P4-2112 CNC Panel Bender, 60" X 82" Max. Sheet, 5" Bend Height, .098 Mild Steel Cap., +/- 135 Degree Bend Angle (1994) - Located in GA, Sold Via Photo SEE PHOTO

POWDER COAT SYSTEM

• 8' X 8' X 8' GFS Global Finishing Solutions GBO-208 Drive-In Gas Cure Oven (2009) SEE PHOTO
• 12' X 8' X 8' GFS Global Finishing Solutions PNR-1288 Drive-In Powder Booth (2009) SEE PHOTO

MURATA MURATEC WIEDEMANN CNC PUNCH

• 33 Ton Murata Wiedemann Muratec Vectrum 3046A CNC Turret Punch w/ 62" X 80" Max. Sheet, Fanuc 15P, 44-Station, 4-Auto Index, Tooling (1998) SEE PHOTO

AMADA CNC LASER

• 3,000 Watt Amada Laser Model LCV3015B2 CNC Laser Cutting Machine; S/N 13015052, 60" X 120" Sheet Size, Hours: 69,690, Fanuc

• 12' X 8' X 8' GFS Global Finishing Solutions MWB-1288 Drive-In Wash Booth (2009) SEE PHOTO

STONE / GRANITE SANDER BUFFER

• 60" Wide Proflematic Surface Master BF-700/5 Rotary Orbital Sanding and Buffing System, 36-Heads, Touch Screen PLC Control, 600 Hours (Remanufactured 2011) - Located in GA Plant, Sold Via Photo SEE PHOTO

STONE POLISHER, RADIAL ARM

• Park Industries Wizard Deluxe Radial Arm Polisher, (2) Horses, 5HP Main and 3HP Aux. Spindle, 360 Deg. Rotation, 102" X 26" Face

and 138" X 26" Edge Shaping Cap., Located in GA, Sold via Photo SEE PHOTO

FABRICATING MACHINERY

• 1/4" X 10" and 10 Ga. X 52" Wysong Power Squaring Shears w/ FOPBG's
• (20) Late Model Mig, Tig, Stud and Spot Welders
• Amada 575 CNC Turret Punch (1987) - Located in GA, Sold Via Photo
• 9" X 9" Farina Notcher
• 40 Ton Rouselle 4F OBI Press
• Lockformer Pittsburgh Machine
• 36" Trinco Blast Cabinet
• 15" X 50" MK Geared Engine Lathe
• Misc. Saws, Fabricating, Toolroom and Maintenance Machinery

WOODWORKING MACHINERY

• Busellato 604Y Junior CNC Machining Center Point-to-Point Router (1999)
• Holz Her 1243 Sliding Table Panel Saw (2002) SEE PHOTO
• 16' X 30' Garmat 10405 Ceiling Hung Spray Booth SEE PHOTO
• Powermatic CBM 21-Spindle Boring Machine (2007) SEE PHOTO
• Holz-Her Genesis 1402HF Edge Bander (1997) SEE PHOTO
• 60" Black Brothers Glue Spreader
• Omal and Grass Hinge Machines (2006)
• 37" Powermatic and 15" Sunhill Wide Belt Sanders

• 10 HP and 5 HP AAF American Air Filter Dust Collectors SEE PHOTO

• Sanders, Saws, Clamps, Tools

INVENTORY, SHOP AND SUPPORT EQUIPMENT

• Kaeser Airtower S26 Air Compressor (2003) SEE PHOTO
• Other Air Compressors and Dryers
• Inventory Including Steel Sheet, Refrigeration Components and Related SEE PHOTO
• 2000 and 1997 Kenworth 24' Box Trucks w/ Lift Gate; Approx. 200K Miles SEE PHOTO
• Late Model Very Clean Shop, Support and Office Equipment SEE PHOTO

See website www.cia-auction.com for complete listing including additional photographs and detailed specifications, link to online bidding and complete terms.



NEW 2002

Park Industries Wizard Deluxe Radial Arm Polisher



Holz Her 1243 Sliding Table Panel Saw (2002)



Holz-Her Genesis 1402HF Edge Bander (1997)



NEW 2007

Powermatic CBM 21-Spindle Boring Machine (2007)



16' X 30' Garmat 10405 Ceiling Hung Spray Booth



10 HP and 5 HP AAF American Air Filter Dust Collectors



3,000 Watt Amada Laser Model LCV3015B2 CNC Laser Cutting Machine



NEW 2003

Kaeser Airtower 26 Air Compressor (2003)



2007 and 1997 Kenworth 24' Box Trucks w/ Lift Gate; Approx. 200K Miles

Special Removal Notice

All items must be removed by May 2, 2014 at 4:00 pm. Any items remaining after this time will be removed and stored at the expense of the buyer, subject to rent / access fees or considered abandoned and scrapped.

WEBCAST BIDDER INSTRUCTIONS

All Internet bidders must register for this auction at www.bidspotter.com at least 48-Hours Prior to the Sale Date, if you do not you will not be approved.

All Internet bidders must Post a Deposit of Approx. 25% of Your Planned Spending Budget or \$5,000.00 Minimum with Cincinnati Industrial Auctioneers in Order to be approved to Bid. Those who do Not Post the Deposit Will not be Approved. Period.



Late Model Miller MIG and TIG Welding Systems



Late Model Cafeteria Equipment



Inventory Including Steel Sheet, Refrigeration Components and Related



Late Model Very Clean Shop, Support and Office Equipment

300+ LOTS