

350,000 SQ. FT. WORLD RENOWNED SAFE MANUFACTURER INCLUDING
AMADA TURRET PUNCHES AND PRESS BRAKES, NORDSON POWDER COAT LINES,
BLOW MOLDER, TOOLROOM, SHOP AND SUPPORT EQUIPMENT

PUBLIC AUCTION

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900 Linden Avenue – Rochester, New York 14625
10 Miles Southeast of Downtown Rochester

SALE DATE: WEDNESDAY, SEPTEMBER 28TH, STARTING AT 9:00 AM

INSPECTION: TUESDAY, SEPTEMBER 27TH FROM 10:00 AM TO 4:00 PM



22 Ton Amada Model EM-2510NT Electric Power Twin Servo Driven Heavy Duty High Speed CNC Turret Punch

**NEW
2011**



**NEW
2011**

88 Ton x 101" Amada Model HD8025NT CNC Press Brake



**NEW
2005**

Nordson Model XL-2001 Twelve-Gun Automatic Pass-Thru Powder Coat Booth



(3) Nordson Model XL-2001 Eight-Gun Automatic Poly Upper Pass-Thru Powder Coat Booths



**NEW
2007**

Hurco Model VM1 CNC VMC



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WEDNESDAY, SEPTEMBER 28TH



**NEW
2011**

88 Ton x 101" Amada Model HD8025NT CNC Press Brake



**NEW
2011**

55 Ton x 78" Amada Model RGM25020 CNC Electric Press Brake



(10) Miller and Lincoln Mig and Tig Welders



100 KVA Standard Rocker Arm Type HR3-60-100 Spot Welder



75 KVA TJ Snow / Federal Type RA-30-3 Rocker Arm Spot Welder



**NEW
2011**

**Twin-Servo Driven
HD High Speed**

22 Ton Amada Model EM-2510NT Electric Power Twin Servo Driven Heavy Duty High Speed CNC Turret Punch

TURRET PUNCH

22 Ton Amada Model EM-2510NT Electric Power Twin Servo Driven Heavy Duty High Speed CNC Turret Punch; s/n 25101790, 200 KN, 500 HPM (0.197" Stroke & 1" Pitch), 780 SPM (0.197" Stroke & 0.040" Pitch), 1800 SPM (0.197" Pitch Marking), Slide Type Die Holder Standard, .984" Feed Clearance, 50" x 100" Sheet Size (Without Reposition), 3950"/Min X-Axis Speed, 3150"/Min. Y-Axis Speed, Brush Table, 45-Station Turret, (4) Auto Index, Air Blow-Off (2011) **SEE PHOTO**

Amada TOGU III Punch Grinder; s/n 3023-1086 (4/2011) **SEE PHOTO**

Amada Brand Punch Tooling, 30" Wide 7-Door Cabinet Loaded

PRESS BRAKE

88 Ton x 101" Amada Model HD8025NT CNC Press Brake; s/n 80254250, Amada AMNC PC Control (2011), 101" Overall Bed Length, 83" Between Housings, 16" Throat, 7.9" Stroke, 18.5" Open Height, Fiessler AKAS-3M Might Curtian, Fiessler AKAS-III-190 Alignment, (13) Manual Top Clamps, Power Bottom Clamping, 3-Axis Backgauge (2011) **SEE PHOTO**

55 Ton x 78" Amada Model RGM25020 CNC Electric Press Brake; s/n 50202023 (8/2010), 87" Overall Length, 60" Between Housings, 15.5" Throat, 3.94" Stroke, 14.5" Open Height, Amada Touch Screen Control, Foot Pedal, Light Curtains, Single Axis Back Gage (2010) **SEE PHOTO**

Amada Brand European Style Press Brake Dies, 7-Door 40" Wide Cabinet Loaded

WELDING EQUIPMENT

Pem Senter Series 4 Hardware Insertion Press; s/n L4-5164 (2011) **SEE PHOTO**

100 KVA Standard Rocker Arm Type HR3-60-100 Spot Welder; s/n 3355, 60" Throat, Foot Pedal **SEE PHOTO**

75 KVA TJ Snow / Federal Type RA-30-3 Rocker Arm Spot Welder; s/n 39517-1002, 24" Throat, Foot Pedal, EN1000 Controls, Rebuilt by TJ Snow; s/n 11UM-1893 **SEE PHOTO**

50 KVA Standard Rocker Arm Type HR3-36-50 Spot Welder; s/n 3354, 36" Throat, Foot Pedal

(4) 30 KVA Peer Model AR4/30 Rocker Arm Spot Welders; s/n 910007-1, 1272, 940030, and N/A, 24" Throats, Foot Pedals, WTC and Simplicity Controls

50 KVA Peer Model P-25 Ram Type Spot Welder; s/n 3091, Unitrol Programmable Controls

20 KVA Peer Model R-420 Rocker Arm Spot Welder; s/n 12885, 24" Throat, Bernard Radiator

(10) Miller and Lincoln Mig and Tig Welders; Miller Syncrowave 350LX Tig, Lincoln Square Wave Tig-355 Tig, (3) Miller CP-302 Migs w/ 22A Wire Feeds, Miller Bobcat 225G LPG Arc Welder with Onan Preformer 16XS Motor, Miller Millermatic 251 Mig, Thermal Arc PAK3xr Plasma Cutter **SEE PHOTO**

Welding Accessories Including; 36" x 36" Acorn Welding Table, Clamps, Vises, Leads, Wire and Other Related Items

POWDER COAT SYSTEM - LINE 1

Nordson Model XL-2001 Twelve-Gun Automatic Pass-Thru Powder Coat Booth; s/n E-00065633, i-Control Touch Screen Gun Control System; s/n PD7628, 36" x 72" Windows, Poly / Stainless Upper, 15' Chamber Length, (2) 12-Filter Color Units with 1025D45A Sieve Hoppers, Track Mounted Gun Stands, 15 HP Reclaim (New 2005) **SEE PHOTO**

35' Long Col-Met / Diversified Finishing Systems Stainless Upper Pass-Thru Parts Washer; s/n 17826, 35' Tunnel Length, 36" x 72" Windows, (2) 7.5 HP Pumps with Filter Tank, 20 HP Hot Air Blow-Off (2005) **SEE PHOTO**

25' x 30' Col-Met / Diversified Finishing Systems Combination Modular Galvanized Panel Dry-Off and Cure Oven; Job No. 17826, 36" x 72" Windows, Natural Gas Fired, 30 HP Blower, 25' x 30' Main Chamber Area, 40' Overall Footprint, 9' x 20' Dual Pass Dry-Off, 20' x 20' Multi-Pass Oven (2005) **SEE PHOTO**

500' (Approx.) Rapid Industries Chain-in-Channel Overhead Conveyor; Hooks 4' on Centers, Hangers 2' On Centers (2005)

POWDER COAT SYSTEM - LINE 2

(3) Nordson Model XL-2001 Eight-Gun Automatic Poly Upper Pass-Thru Powder Coat Booths; s/n E-000593928 and (2) P97-1826C-05C, 48" x 54" Windows, 20' Chamber Length, 8' Hopper with Sieve Filter, Versa-Spray 2 Gun Controls **SEE PHOTO**

Nordson Model Versa Coat Three-Gun Automatic Poly Upper Pass-Thru Powder Coat Booth; Part No. 1035898; S/N 21168, 5' x 5' x 8' Poly Chamber Area, 24" X 48" Window, Nordson i-Control System with Danfoss Model VLT4000 Control Panel (2005) **SEE PHOTO**

STI / Nordson Valuscan Free-Standing Pass-Thru Scanner; 52" x 52" Window, Allen Bradley, PLC Control

125' Approx. SBS Stainless Steel 6-Stage Pass-Thru Parts Washer; GLI Model 63 Digital Controls **SEE PHOTO**

Rite Model 600W Natural Gas Fired Boiler; s/n 26461, Boiler Assembly, No. AS632229



Amada TOGU III Punch Grinder



Pem Senter Series 4 Hardware Insertion Press



Controlled Pyrolysis Model PTR-300 Natural Gas Fired Burn-Off Oven



(3) Nordson Model XL-2001 Eight-Gun Automatic Poly Upper Pass-Thru Powder Coat Booths



Nordson Model XL-2001 Twelve-Gun Automatic Pass-Thru Powder Coat Booth



Nordson Model Versa Coat Three-Gun Automatic Poly Upper Pass-Thru Powder Coat Booth

POWDER COAT LINE ACCESSORIES

Controlled Pyrolysis Model PTR-300 Natural Gas Fired Burn-Off Oven; s/n 4427, 52" x 120" Roll in Cart, 72" Overall Height, 64" From Cart Base SEE PHOTO

Gruenberg Model C65V120 Single Door Electric Oven; s/n 17128, 24" x 24" x 36" Chamber

(5) 24" x 30" Stainless Steel Powder Drums

(2) 36" x 92" Nordson Side Mont Hoppers

Infinitex Ultra 1500 Filtration System; s/n RH18A

Various Pumps, Motors, Piping and Filters For Paint System

BLOW MOLDER AND RELATED

8 1/2 LB Cincinnati Model 90-D-4000C Single Head Blow Molder; s/n 4472A01-91-7, Camac Bel Control, 30" x 40" Tie Bar Spacing, 40 HP Hydraulic System SEE PHOTO

(2) BAC Model F1743-LR Cooling Towers; s/n 93100588 and F1-036-31L and 003-756-9001

(5) 7.5 HP Conair Vacuum Pumps with Cyclones

Conair SLC Basic Model B10 Central Loader Control

PACKAGING EQUIPMENT

5' Highlight Predator Platinum Rotary Pallet Stretch Wrapper; s/n P909L534, 60" Rotary Table, 9' Approx. Max Height, Touch Screen PLC SEE PHOTO

60" Highlight Synergy 3 Rotary Pallets Stretch Wrapper, Approx. 8' Wrap Height

Dorell Model TE101 Automatic Tray Erector; s/n 50605335

(2) Polychem Model PC-650-RPS 1572YD Automatic Strappers (2005) SEE PHOTO

ROBOTS

(4) Motoman Model SK-150 Six-Axis Robots; s/n 1501-0010 and 1501-0011, Yasnac Controls (1999) SEE PHOTO

(5) Motoman Model SK-16 Six-Axis Robots; Motoman MRC Robot Controls with Pendants (1998)

(4) Motoman Model SK-6 Six-Axis Robots; Motoman MRC Robot Controls with Pendants (1998)

PALLET RACK AND RELATED

(100) Sections 42" x 8' x 14' High Ridg-U-Rak Adjustable Beam Pallet Rack with Wire Decking

(150) 42" Deep x 12' - 15' Ridg-U-Rak Pallet rack Uprights, Most 15'

(500) 8' x 4.5" Ridg-U-Rak Pallet Rack Beams

(700) Sections 43" x 45" Wire Decking

CONVEYOR

(2) 40' Northeast Conveyors Seven-Level 2-Section 36" Wide Conveyor Flow Rack Systems

(200) Pieces 22" Wide x 10' Rapistan Live Roller Conveyor

500' Various 24" - 36" Roller Conveyor, 10' Sections, Disassembled and Stacked



25' X 30' COL-MET DRY-OFF AND CURE OVEN NEW 2005



35' Long Col-Met / Diversified Finishing Systems Stainless Upper Pass-Thru Parts Washer



125' Approx. SBS Stainless Steel 6-Stage Pass-Thru Parts Washer



8 1/2 LB Cincinnati Model 90-D-4000C Single Head Blow Molder

BRIDGE CRANES AND RELATED

(3) Gorbelt Free Standing Overhead Bridge Crane Systems; 250 Lb. x 20' x 30', 250 Lb. x 20' x 25', 250 Lb. x 18' x 24' Spanco Approx. Sizes SEE PHOTO
250 Lb. Anver VPS-57-AC Vacuum Lift
Gorbelt BXI Force 150 Lb. Capacity Air Power Box Lift
(10) Various Electric Hoist From 250 Lb. to 2 Ton Capacity

SHOP OFFICE

22' x 36' and 22' x 12' Starco Free Standing Modular Shop Office; s/n 26763 (2000)

SILOS FOR CONCRETE AND PLASTIC

(2) 12' x 36' Peabody Tectank Welded Steel Poly Storage Silos; s/n 6-81441 and 681440, 3,085 Cubic Feet (1988)

SEE PHOTO

(2) 12' x 25' Mfg. Unknown Welded Steel Concrete Storage Silos, Air Valve and Auger SEE PHOTO

(2) 12' x 30' Welded Steel Concrete Storage Silos, Cone Bottoms, Auger

CNC VMC'S

Hurco Model VM1 CNC VMC; s/n H-V12053, 20-Pos. ATC, 40 Taper, Hurco Max CNC Control, 14' x 28' Table, 15,000 Max RPM (2007) SEE PHOTO

Tree Model VMC500 CNC VMC; s/n 985331311, 24-Position ATC, 40 Taper, TPC-2100 CNC Controls, 19-1/2' x 39' Table (1998)

MILLING MACHINES

5 HP Dah-Lih Model DL-1500 CNC Vertical Mill; s/n 150043, Compumill 2500 Control, 5 HP, 80-3,800 RPM, Dynapath Delta 20 Control, 10' x 42' Table

3 HP Alliant Variable Speed Vertical Mill; s/n 81113867, PTF Newall C70 DRO, 60-4,500 RPM, 9' x 48' Table

2 HP Bridgeport Variable Speed Vertical Mill; s/n 274057, PTF Newall DP700 DRO, 9' x 48' Table

2 HP Alliant Variable Speed Vertical Mill; s/n 73035591, PTF Alliant DRO, 19' x 48' Table

SURFACE GRINDERS

12' x 24' Chevalier Model FSG-3A1224H Hydraulic Surface Grinder; s/n P3829006, 2' Wide x 12' Diameter Wheel, Automatic Downfeed, Coolant System, 12' x 24' Chuck

6' x 12' Harig Surface Grinder

MISC. TOOLROOM MACHINERY

14' x 40' Victor Model 1440GS Engine Lathe; s/n 420601, 1-1/2' Spindle Hole, 45-1,800 RPM, 6' 3-Jaw And 8' 4-Jaw Chucks, Tailstock

Other Toolroom Machinery; Sunnen Model MBB-1660 Precision Hone, 3' Arm x 9' Col. Caser Radial Arm Drill, 32' Edlund Model 2F12 Single Spindle Drill, 9' x 12' WF Wells Horizontal Band Saw, 20' Powermatic Vertical Band Saw, 20' Delta Model 20 Wood Cutting Vertical Band Saw, 12' Disc / 6' Belt Powermatic Model 30B Combo Sander

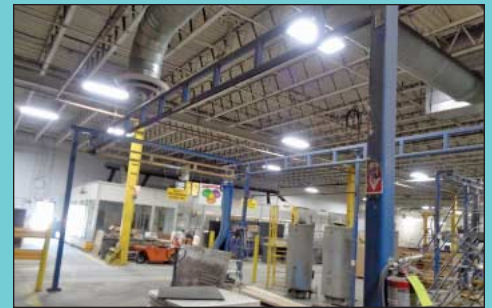
Hand Fabricating Equipment; 12 Ton Bantam Model B1412 Pneumatic Press Brake, 36' Tennsmith Model T30 Kick Shear, 36' Pexto Finger Brake, 5 Ton Roper Whitney Model 29 Hand Punch, 6' Kidder Pneumatic Notcher, 6' Diarco Hand Notcher

Late Model Very Clean Tool Shop

Support Equipment; (6) Lista and Kennedy Multi-Drawer Tooling Cabinets with Perishable Tooling, Machine Parts and Hardware, (5) Die Lifts, Grinders, Drills, Saws, Tooling and Machine Accessories, Steel and Maple top Benches, Inspection Equipment, Granite Surface Plates and Other Related Items



(2) JLG Model 2032E2 Electric Scissor Lifts



(3) Gorbelt Free Standing Overhead Bridge Crane Systems



(100) Skids Building and Machine Maintenance Parts



(4) Motoman Model SK-150 Six-Axis Robots

WEBCAST BIDDER INSTRUCTIONS

- > All Internet bidders must register for this auction at www.bidspotter.com at least 48-Hours Prior to the Sale Date, **if you do not you will not be approved.**
- > All Internet bidders must Post a Deposit of Approx. 25% of Your Planned Spending Budget or \$5,000.00 Minimum with Cincinnati Industrial Auctioneers in Order to be approved to Bid. Those who do Not Post the Deposit Will Not be Approved. **Period.**

BidSpotter.com



(2) 12' x 36' Peabody Tectank Welded Steel Poly Storage Silos



(2) 12' x 25' Mfg. Unknown Welded Steel Concrete Storage Silos



5' Highlight Predator Platinum Rotary Pallet Stretch Wrapper



(2) Polychem Model PC-650-RPS 1572YD Automatic Strappers



WEDNESDAY, SEPTEMBER 28TH



Complete Machine Shop

ROUTER TABLE

Cam Tech Model 275155 Router Master Programmable Router; S/N 212479, 60" x 72" Table, 7" Under Bridge (New 2004)

SCISSOR LIFTS, SCRUBBERS AND RELATED

(2) JLG Model 2032E2 Electric Scissor Lifts; s/n 0200106413 and 0200034579, 27" x 84" Work Platforms with 36" Extensions, 750 Lb. Max Load SEE PHOTO

JLG Model 1932ES Electric Scissor Lift; s/n 0200066396, 26" x 60" Work Platform with 48" Extension, 250 Lb. Max Load

(2) Karcher Model BR90-140 Sit-Down Electric Scrubbers

Advance Affinity 175T Walk Behind Scrubber

Taylor Dunn Model SC-100-24 Stand-Up 3-Wheel Maintenance Cart (2008)

SHOP EQUIPMENT

(100) Skids Building and Machine Maintenance Parts; Motors, Hardware, Hydraulic, Pneumatic and Electric Components SEE PHOTO

Large Quantity Shop Equipment to Support a 300,000 Sq. Ft. Facility; 500' Modular Yellow Guard Rail, Graco Model 222791 Pneumatic Pump, Presto Model D862-1500 Portable Electric Lift, (10) Various Size Electric / Hydraulic Scissor Lift Tables, (30) Various Size and Style Fireproof Chemical Cabinets, (20) Strong Hold Heavy Duty 2-Door Steel Storage Cabinets, (20) 30" x 72" Little Giant Steel Warehouse Carts, (10) 60" Little Giant 6-Shelf Cantilever Carts, Pallet Trucks, Banding Outfits, Metro Carts, Step Ladders, Roll Around Ladders, Spill Skids, Drum Dollies, Carts, Benches, Racks, Hand Tools and Related

INSPECTION EQUIPMENT

Chattillon Model TCD-1000 Tensile Tester; s/n 01-28-98-01

Stratasys Model Dimension SST Rapid Prototype Machine

Dimension Elite Rapid Prototype Machine; s/n 180-G0105

Inspection Tools Including Height Gages, Granite Plates, Blocks, Plug Gages and Related

FITNESS EQUIPMENT

Complete Gym Filled with Cardio, Weight Training and Fitness Equipment Featuring: (5) Ellipticals, (3) Treadmills, Rowing Machines, (8) Stationary Spinning Bikes, Dumbbells, Kettlebells, Yoga Balls and Mats, TRX Suspension Kits, Full Weight Room with Free Weights, Barbell Benches, Squat Machines, Leg Extension and Curl Machines and Much More

OFFICE FURNITURE

(100) Sentry Safe Two-Drawer Fireproof File Cabinets

Large Quantity Office Furniture Including: (50) Modular Offices in Two-Person to 10-Person Configurations, (30) Office Sets w/ Desks, Credenzas and Other Furniture, (5) Meeting and Conference Room Table and Chair Sets, Side Tables, (50) File Cabinets Including Fireproof, Legal, Letter and Related, Tables, Chairs, Reception Area Furniture

15% ONSITE BUYERS PREMIUM

18% ONLINE BUYERS PREMIUM



Late Model Shop Equipment



Large Quantity Pallet Rack



Conveyor of All Types



Large Quantity Office Furniture



Complete Modern Gym



(100) Fireproof File Cabinets

PUBLIC AUCTION

350,000 SQ. FT. WORLD RENOWNED SAFE MANUFACTURER
INCLUDING AMADA TURRET PUNCHES AND PRESS BRAKES,
NORDSON POWDER COAT LINES, BLOW MOLDER, TOOLROOM,
SHOP AND SUPPORT EQUIPMENT

Plant Closed



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Amada Electric Punch



Nordson Powder Booths



Amada Press Brakes



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IMPORTANT NOTICE:

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Cincinnati Industrial Auctioneers

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TERMS OF SALE

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15% ONSITE BUYER'S PREMIUM
18% ONLINE BUYER'S PREMIUM

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