

MACHINING & FABRICATION JOB SHOP INCLUDING 2006 HYD-MECH H-18A
SAW, BIRMINGHAM ROLLS, 100 TON H-FRAME, CNC LATHE, TOOLROOM MACHINERY,
MILLER TIG WELDERS, LIFT TRUCKS, AIR COMPRESSORS & MORE

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PUBLIC AUCTION

Owner Retiring

SPELLACY CORP. MACHINING & FABRICATION

4170 Perimeter Drive – Columbus, Ohio 43228

8 Miles West of Downtown Columbus

SALE DATE: TUESDAY, MARCH 24TH, STARTING AT 10:00 AM

INSPECTION: MONDAY, MARCH 23RD, FROM 8:00 AM TO 4:00 PM



**NEW
2007**

18" x 18" Hyd-Mech Model H-18A Horizontal Band Saw



**NEW
2001**

22"/32" X 60" Royal Model 2260ENC CNC Gap Flat Bed Lathe



**NEW
2005**

18" x 80" Sharp Model 1880LV Geared Head Gap Bed Engine Lathe



**NEW
2005**

5 HP Sharp Model V1 H.D. Vertical Precision Knee Mill



**NEW
2006**

(2) 15 HP Atlas Copco Model GA11 Plus Cabinet Enclosed Air Compressor



(3) 6,000 Lb. Lift Trucks by Yale, Hyster, & Clark



(3) 250 AMP Miller Model Syncrowave 250DX Tig Welder



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TUESDAY, MARCH 24TH - 10:00 AM



**NEW
2001**

22"/32" X 60" Royal Model 2260ENC CNC Gap Flat Bed Lathe



60" Webster & Bennett Model DH Vertical Turret Lathe



18" X 102" Leblond Lathe



20"/36" X 60" Takang Gap Bed Lathe



(2) 16"/24" X 40" Millport Model SJ-1640-G High Speed Precision Gap Bed Lathe



**34" X 84"
T-Slotted Table**

Leadwell MCV-2000D CNC Vertical Machining Center

CNC VERTICAL MACHINING CENTER

Leadwell MCV-2000D CNC Vertical Machining Center; S/N L62036, Fanuc OM CNC Control, 34" x 84" T-Slotted Table, 80" X-Axis, 36" Y-Axis, 23.6" Z-Axis, 40 - 4000 RPM Spindle, 50 Taper Spindle, 20-Position ATC, 4,405 LB Table Capacity.

SEE PHOTO

(34) BT50 Taper Toolholders

CNC FLAT BED LATHE

22"/32" X 60" Royal Model 2260ENC CNC Gap Flat Bed Lathe; S/N 302, Fagor CNC Control, 22" Swing Over Bed, 32" Swing Over Gap, 66" Distance Between Centers, 8-Position Tool Turret (New 2001)

SEE PHOTO

VERTICAL TURRET LATHE

60" Webster & Bennett Model DH Vertical Turret Lathe; S/N 5237-3, 60" Dia. 4-Jaw Chuck, 66" Dia. Swing, 36" Height Under Turret, 22" Height Under Cross Slide, 26" Vertical Feed of Turret, 83 RPM, 25 HP Motor, 5-Position Turret

SEE PHOTO

LATHES

18" x 80" Sharp Model 1880LV Geared Head Gap Bed Engine Lathe; S/N 3010218, 18" Swing Over Bed, 80" Distance Between Centers, 10.2" Swing Over Cross Slide, 26.5" Swing Over Gap, 3-1/16" Spindle Bore, 2000 RPM, Newall DRO, DVS, 10" 3-Jaw Chuck (New 2005)

SEE PHOTO

18" X 102" Leblond Lathe; S/N 12E-818, 3-1/16" Spindle Bore, 12" Over Cross Slide, Inch/Metric Threading, Taper, Aloris Quick Charge Tool Post, 15" 4-Jaw Chuck

SEE PHOTO

20"/36" X 60" Takang Gap Bed Lathe; S/N 200701, 16" 3-Jaw Chuck, Newall Topaz DRO, 72-1,800 RPM, Inch/Metric Threading, Taper, 3-1/8" Spindle Bore, Quick Charge Tool Post

SEE PHOTO

(2) 16"/24" X 40" Millport Model SJ-1640-G High Speed Precision Gap Bed Lathe; S/N 8703037 and 871009, 3-1/2" Over Cross Slide, 2" Spindle Bore, 8" 3-Jaw Chuck, Inch/Metric Threading, 40-2,000 Spindle Speeds, Quick Charge Tool Post

SEE PHOTO

MILLS

5 HP Millport Rhino III CNC Three-Axis Bed Mill; S/N 8700237, 31.5" X-Axis, 17" Y-Axis, 25.6" Z-Axis, 5" Quill, Kurt Power Draw Bar, Centrop M-400 Control, 40 Taper Spindle, 13" x 46" T-Slotted Table (New 2001)

SEE PHOTO

5 HP Sharp Model V1 H.D. Vertical Precision Knee Mill; S/N E12555, 40" X-Axis, 16" Y-Axis, 16" Z-Axis, 5" Quill, Digital Variable Speed, 40 Taper Spindle, Power Table, Power Knee, Power Draw Bar, Newall 3-Axis DRO, 12" x 58" Table (New 2005)

SEE PHOTO

5 HP Millport Model 5KVH Vertical Knee Mill; S/N 1043, 36" X-Axis, 17" Y-Axis, 20" Z-Axis, 6" Quill, Power Knee, Power Table, 40 Taper Spindle, Acu-Rite DRO, 10" X 50" T-Slotted Table, Variable Speed 70-3,200

SEE PHOTO

5 HP Millport Model 5KVH Vertical Knee Mill; S/N 7001KK, 36" X-Axis, 17" Y-Axis, 20" Z-Axis, 6" Quill, Power Knee, Power Table, 40 Taper Spindle, Newall C80 DRO, 10" X 50" T-Slotted Table, Variable Speed 60-4,200

(55) No. 40 Tool Holders

Machine Tool Accessories

Including: 16" Paingren Compound Rotary Table, 6" Bison Super Spacer, 8" Bison Super Spacer, Hold Ridge Model 8-D Radii Cutter, No. 40 Adjustable Boring Head, (6) 6" Kurt Precision Mill Vises, 6" Parlec Precision Mill Vises, 6" Willis Precision Mill Vise, (10) 6" Drill Vises & Related

SHOP EQUIPMENT

17,500 Watt Generac Item # 0045831 Guardian Ultra Source Electric Start Portable Generator; S/N 5206594, 120/240 Volts, 3-Phase, 145/872.9 AMPS, 26,250 Surge Watts, 33 Hp V-Twin Gasoline Engine 990CC, Transfer Switch with 60 AMP Load Center

(12) Sections 42" Deep X 96" Wide X 12" High Interlake Adjustable Beam Pallet Rack

Shop Equipment Consisting of: Milwaukee Mag Base Drill, Houghen Model HMD505 Mag Base Drill, Greenlee No. 883 Hydraulic Bender Electric Hydraulic Pump Dies up to 3-1/2", 24" Werner Fiberglass Extension Ladder, (3) Fiberglass Step Ladders, Pallet Trucks, ALC Model F300R Portable Sand Blast Pot, ALC Model F-110DM Portable Sand Blast Pot, Bullard Free Air Pump with Mask, 29" X 70" X 10" Perry Portable Scaffolding Unit with Guard Rail, 12" Portable Step, 90 Gallon Secunall Model

A190 Flammable Storage Cabinet, (4) Oxy-Acetylene Cutting Torches with Carts, Air Pac Model 3000 "Coolit" Portable AC Unit, (3) Forced Air Kerosene Space Heaters, (7) Radiant Kerosene Heaters, 2,000 Lb. Presto Model PL48 Portable Die Lift Table, 24" X 36" Platform, (2) Cable Type Die Lift Carts & Many More Related Items

BAND SAWS

18" x 18" Hyd-Mech Model H-18A Horizontal Band Saw; S/N B0407231S, 10 HP Blade Drive, 3 HP Hydraulic Drive, 0" - 34" Shuttle Stroke, Hydraulic Vise, 40 - 400 Ft/Min. Blade Speed (New 2007)

SEE PHOTO

36" Startrite Model 316H Vertical Band Saw; S/N 21855, Power Feed, Variable Speed, Blade Welder

10" x 16" Wells Model 1016 Horizontal Band Saw; S/N 2157, 2 HP

ROLLS

60" x 1/4" Birmingham Model R-0570H Initial Pinch Hydraulic Plate Bending Rolls; S/N 6129, 5 HP Hydraulic Unit, 220 Volt, 3-Phase, 7" Dia. Rolls (New 2006)

SEE PHOTO

SHEAR

1/4" X 78.75" Amada Model M-2060 Mechanical Power Squaring Shear; S/N 20600666, 60 SPM, 460/230 Three-Phase Front Operated Back Gage, 7.5 HP, 5.5 KW Motor

SEE PHOTO

HYDRAULIC PRESS

110 Ton Stenhoj 100 Type 500996 Vertical Hydraulic H-Frame Shop Press; S/N K926115/4/2, 230 Volt, 3-Phase (New 2003)

SEE PHOTO



**NEW
2001**

5 HP Millport Rhino III CNC Three-Axis Bed Mill



5 HP Millport Model 5KVH Vertical Knee Mill



(3) Dual Draw Down Draft Clean Air Stations

SPELLACY CORP. MACHINING & FABRICATION



**NEW
2007**

18" x 18" Hyd-Mech Model H-18A Horizontal Band Saw



60" x 1/4" Birmingham Model R-0570H Initial Pinch Hydraulic Plate Bending Rolls



1/4" X 78.75" Amada Model M-2060 Mechanical Power Squaring Shear

IRON WORKER

50 Ton Edwards Jaws IV Hydraulic Iron Worker; S/N 1709935

SEE PHOTO

PRESS BRAKE

115 Ton X 10' Verson Model B-58 Mechanical Press Brake; S/N 9197

SEE PHOTO

GRINDING STATIONS

(3) Dual Draw Down Draft Clean Air Stations; S/N 99309, 99154, 99153, 1 HP Blower, 110 Volt, 29" X 34" Work Surface, Galvanized Construction

SEE PHOTO

WELDERS

(2) 400 AMP Lincoln Model DC400 Wire Feed Welder; S/Ns U1950319206, U1950319203 Lincoln LN-7 Wire Feeder, Multi-Process Switch

300 AMP ESAB Model Migmaster 300i Wire Feed Welder

275 AMP Lincoln Precision Tig 275 Welder; S/N U1050902462, Square Wave Power Source AC/DC, Integrated Coolant, Foot Pedal

SEE PHOTO

275 AMP Esab Model Migmaster 275 Wire Feed Welder; S/N MORJ950014

(3) 250 AMP Miller Model Syncrowave 250DX Tig Welder;

S/Ns 907194-03-2, LG140658L, LG270250L, Integrated Coolant, Foot Pedal, 200/230/460

SEE PHOTO

250 AMP Miller Model Syncrowave 250 CC-AC/DC Tig Welder; S/N KJ225654, Dynaflux Coolant Unit, Foot Pedal

250 AMP L-Tec Heliarc Model 250HF Plus Square Wave Tig Welder; S/N B93E-44343, Foot Pedal

250 AMP ESAB Model Migmaster 250 Wire Feed Welder

250 AMP Lincoln Model Idealarc 250 AC/DC Arc Welding Power Source; S/N 301135

Hypertherm Model Powermax 1650 G3 Series Plasma Cutting System; S/N 1650-003763

10" Atlas Model XT-200 Bench Model Motorized Welding Positioner; S/N 8610, 200 Lb. Capacity, 110 Volt, Forward / Reverse, Tilt, Variable Speed

(3) Diamond Ground Products "The Piranha II" Tungsten Electrode Grinders; S/N P2-01081473-R1, P2-07122692-R1, P2-01081474-R1, 10 Degree - 60 Degree Angle, .040 Diameter, 1/16", 3/32"

LIFT TRUCKS

6,000 Lb. Yale Model GLC065GNGAE084 LP Gas Solid

Tire Lift Truck; S/N E187V24226B 3-Stage Mast, 187" Lift Height, 85" Mast Height, 42" Forks, Side Shift, 9,128 Hours

6,000 Lb. Hyster Model H60XL Pneumatic Tire LP Gas Lift Truck; S/N A177B12593E 2-Stage Mast, 144" Lift Height, 97" Mast Height, Side Shift, 866 Hours

6,000 Lb. Clark Model C500Y60 Gasoline Pneumatic Tire Lift Truck; S/N Y6854233050, 147" Lift Height, 97" Mast Height, 48" Forks, Side Shift

COMPRESSORS

15 HP Atlas Copco Model GA11 Plus Cabinet Type Air Compressor with Built in Air Dryer; S/N AP1297265, 15,831 Running Hours (New 2006)

SEE PHOTO

15 HP Atlas Copco Model GA11 Plus Cabinet Type Air Compressor with Built in Air Dryer; S/N AP1304638, 1,500 Hours Estimate (New 2008)

7.5 HP Quincy Model Z71C880VCB Vertical Tank Mounted Air Compressor; S/N Z0060210-0103, 230 Volt, 1-Phase

30 HP Worthington Model 30RS1501Z Horizontal Tank Mounted Rotary Screw Air Compressor; S/N 905162, 2,079 Hours, 230/460 Volt, 3-Phase

Arrow Model 3530 Refrigerated

Air Dryer; S/N 2452123-013, 115 Volt (2) 120 Gallon Air Receiving Tanks

RIDING MOWER

Husqvarna Model LGT2564 Riding Lawn Mower; S/N 011807B0054095, 54" Cut, 26 HP, Inteck V-Twin Engine, Hydrostatic Drive, Cruise Control, 48" Blade with Chains (2007)

MISC MACHINERY

Niagara Model A31/2 OBI Press 20" Jet Model JDP-20VS-3 Single Spindle Variable Speed Floor Model Drill; 150-2,000 RPM, 19" X 22" T-Slotted Table,

14" Jet Model JDP-14M Single Spindle Bench Model Drill 20" Craftsman Model 113-213213 2 HP 12-Speed Single Spindle Floor Model Drill; 150-4,200 RPM

24" X 38" X 22" High Cyclone Dry Abrasive Blast Cabinet with Dust Collector

24" X 30" X 24" High Cyclone Dry Abrasive Blast Cabinet with Dust Collector

Wilton Model 524210 6" Belt / 10" Disc Combination Sander

Wilton Model 4300A 6" Belt Sander (2) 8" Craftsman 1 HP DE Pedestal Grinder

**NEW
2003**

110 Ton Stenhoj 100 Type 500996 Vertical Hydraulic H-Frame Shop Press

50 Ton Edwards Jaws IV Hydraulic Iron Worker



15 HP Atlas Copco Model GA11 Plus Cabinet Type Air Compressor with Built in Air Dryer



115 Ton X 10' Verson Model B-58 Mechanical Press Brake

WEBCAST BIDDER INSTRUCTIONS

> All Internet bidders must register for this auction at www.bidspotter.com at least 48-Hours Prior to the Sale Date, **if you do not you will not be approved.**

> All Internet bidders must Post a Deposit of Approx. 25% of Your Planned Spending Budget or \$5,000.00 Minimum with Cincinnati Industrial Auctioneers in Order to be approved to Bid. Those who do Not Post the Deposit Will Not be Approved. **Period.**



Fireproof Storage Cabinet



275 AMP Lincoln Precision Tig 275 Welder



(3) 250 AMP Miller Model Syncrowave 250DX Tig Welder



Partial View of Steel Stock Inventory

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TUESDAY, MARCH 24TH

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Columbus, Ohio 43228
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MAIL BIDS ACCEPTED WITH A 25% DEPOSIT

DIRECTIONS

From Downtown Columbus Proceed West on I-70 for 5.5 Miles to Exit 95 for Hague Ave. Turn South onto Hague Continue to First Right at Fisher Road. Proceed 1.7 Miles to Westward Ave, Turn Right onto Westward Ave. Continue 0.4 Mile on Westward Ave Which Turns Slightly Right and Becomes Perimeter Dr. Proceed 0.2 Mile to Sale Site on Left. Watch For Auction Parking and Auction Signs.

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