

COLD HEADING FACILITY SPECIALIZING IN LONG PARTS INCLUDING  
(19) HEADERS TO 10" LENGTH, (11) HARTFORD AND WATERBURY THREAD ROLLERS,  
DRAWERS, SLOTTERS, TOOLROOM, SHOP AND SUPPORT EQUIPMENT

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# PUBLIC AUCTION

Plant Closed, Surplus Equipment From

## TALMA FASTENER SPECIALISTS IN LONG HEADED PRODUCT

6768 North State Road 25 – Talma (Rochester), Indiana 46975  
40 Miles South of South Bend, Indiana

**SALE DATE: THURSDAY, FEBRUARY 26TH, STARTING AT 9:00 AM**

**INSPECTION: WEDNESDAY, FEBRUARY 25TH, FROM 10:00 AM TO 4:00 PM**



\*\* (1) 3/4" National Model 750 6-Die Cold Former



Example of Headed Parts To 10" Long



(3) 3/8" Waterbury Farrel Model #22 Double Stroke Open Die Super Long Stroke Cold Headers



(1) 1/2" Hartford Model 20-225 High Speed Thread Roller



(11) Waterbury Farrel Thread Rollers



Complete Toolroom Facility



Sale Under The Management Of

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2020 Dunlap St., Cincinnati, Ohio 45214 Phone 513-241-9701 Fax 513-241-6760



(1) 1/2" National 3-Die Progressive Header



10" STROKE

(3) 3/8" Waterbury Farrel Model #22 Double Stroke Open Die Super Long Stroke Cold Headers



(1) 3/4" National Model 750 6-Die Cold Former



(1) 1/4" Nakashimada Model H20GSP DSSD Long Stroke Cold Header



(3) 3/8" Waterbury Farrel Model #22 Double Stroke Open Die Super Long Stroke Cold Headers



(1) 1/2" Waterbury Farrel Model #4 2-Die 4-Blow Universal Transfer Header



(\*\*2) 5/16" Waterbury Farrel Model #11 DSOD Hand Feed Open Die Single Stroke Reheaders

### NATIONAL 750 - LOCATED IN WISCONSIN

(\*\*1) 3/4" National Model 750 6-Die Cold Former; 7/8" Cutoff Diameter Mild Steel, 3/4" Cutoff Diameter Alloy Steel, 4" Die KO, 3-1/8" Cutoff Length, 2-1/4" PKO Stroke, 65 PPM, 250 Tons Heading Pressure, Equipped with Bushing Cutoff, Universal Transfer, PKO 1-6, 50 HP 440V AC Motor and Controls, Exit Conveyor, Extra Tools, Machinery Parts SEE PHOTO  
\*\*RMG Model 1216-01 Uncoiler; S/N 98034462 SEE PHOTO

### COLD HEADERS

(1) 3/16" Waterbury Farrel Hipro DSSD Cold Header; S/N 40578, 3/16" Max Cutoff Diameter, 1" Max Shank Length, 1-1/2" Cutoff Length, 225 PPM  
(1) 1/4" Waterbury Farrel Single Stroke Open Die Hand Feed Rod Header SEE PHOTO  
(1) 1/4" Nakashimada Model H20GSP DSSD Long Stroke Cold Header; S/N 870897, 1/4" Max. Cutoff Diameter, 6" Max Shank Length, 7" Cutoff Length, 60-80 PPM, Single Arbor Rotating Straightener SEE PHOTO  
(\*\*2) 5/16" Waterbury Farrel Model #11 DSOD Hand Feed Open Die Single Stroke Reheader; 5/16" Max. Blank Diameter, 5-1/2" Open Die Cavity SEE PHOTO  
\*\*Note: These Machines Have No Feed Box. They Were Designed and Built to Hand Feed Special Long Parts with Upgraded Electric and Motor Drives to Accommodate The Hand Feed Operation - Lots of Tooling Available\*

(2) 5/16" Waterbury Farrel Model #11 DSOD Crank Header; 5/16" Max Cutoff Diameter, 4" Max Shank Length, 5-1/4" Max Cutoff Length, 110 PPM  
(1) 5/16" Waterbury Farrel Model #11 DSSD Crank Header; 5/16" Max Cutoff Diameter, 2" Max Shank Length, 3-7/8" Cutoff Length, 100-110 PPM  
(3) 5/16" Waterbury Farrel "Hipro" DSSD Cold Header; 5/16" Max Cutoff Diameter, 1-1/2" Max Shank Length, 2" Max Cutoff Length, 175 PPM  
\*\*1) 3/8" Manville Model 375C Double Stroke Open Die Reheader; 3/8" Max. Blank Diameter, 8-7/8" Open Die Cavity

\*\*Note: This Machine Has No Feed Box. It Was Used As An Open Die, Hand Feed, Double Stroke Reheader and is Equipped With An Automated Feed System\*

(3) 3/8" Waterbury Farrel Model #22 Double Stroke Open Die Super Long Stroke Cold Headers; S/N 223553-223554, 179382-3, and 225024-7H, 3/8" Max Cutoff Diameter, 10" Under Head, 40-50 SPM, Equipped with (4) Dual Feed Rolls, Rotary Arbor Straightener, Impax Unit SEE PHOTO

(1) 3/8" Waterbury Farrel Model #22 DSOD Crank Header; 3/8" Max Cutoff Diameter, 6" Max Length, 7-3/4" Max Cutoff Length, 80-90 PPM  
(1) 3/8" Waterbury Farrel Model #22 DSSD Crank Header; 3/8" Max Cutoff Diameter, 3" Max Shank Diameter, 4-1/2" Max Cutoff Length, 65-75 PPM

(1) 1/2" Waterbury Farrel Model #4 2-Die 4-Blow Universal Transfer Header; 1/2" Max Cutoff Diameter, 3-3/4" Max Transferable Length, 5-1/4" Max Cutoff Length, 70 PPM, 125-185 Heading Tonnage, 1-Station / Combined Tonnage SEE PHOTO

(1) 1/2" National 3-Die Bolt Maker Being Used as 3D Progressive Header; 1/2" Max Cutoff Diameter, 1"-5" Min/Max Shank Length, 1"-6-1/2" Min/Max Cutoff Length, 70 PPM, Lots of Tooling  
(1) 1/2" National 3-Die Progressive Header; S/N 23109, 1/2" Max Cutoff Diameter, 1"-5" Min/Max Shank Length, 70 PPM, Lot of Tooling SEE PHOTO

### AUTOMATIC THREAD ROLLERS

(1) 3/16" Hartford Model 0-400 High Speed Thread Roller; S/N 4-501-34, 3/16" Max Thread Diameter, 2-1/2" Max Thread Length, 3" Max Blank Length, 400 PPM, Equipped with Vibratory Bowl, Coolant Pump, Adjustable Pitman, Variable Speed  
(4) 1/4" Waterbury Farrel Model #10 Heavy Frame Automatic Thread Rollers; S/N 171542-1771, 16256-921, 171671, and 123375, 1/4" Max Thread Diameter, 2" Max Thread Length, 2" Max Shank Length, 150 PPM, Equipped with (2) Rotovanes and (2) Vibratory Bowls SEE PHOTO  
(2) 5/16" Hartford Model 10-400 High Speed Thread Rollers; S/N 35-580-24 and 35-440-14, 5/16" Max Thread Diameter, 2-1/2" Max Thread Length, 4" Shank Length, 200-400 PPM, Equipped with (2) Vibratory Bowls, Coolant Pump, Adjustable Pitman, Variable Speed SEE PHOTO  
(1) 3/8" Waterbury Farrel Model #20 Chain Feed Thread Roller; S/N 225078-1322, 3/8" Max Thread Diameter, 3" Max Thread Length, 8" Blank Length, 100 PPM, Equipped with Chain Feed Hopper

(1) 3/8" Waterbury Farrel Model #20 Thread Roller; S/N 67862, 3/8" Max Thread Diameter, 3" Max Thread Length, 3" Max Blank Length, 100 PPM SEE PHOTO

Length, 3" Max Blank Length, 100 PPM SEE PHOTO

(1) 1/2" Hartford Model 20-225 High Speed Thread Roller; S/N 2-197-17, 1/2" Max Thread Diameter, 3" Max Thread Length, 7" Thread Length Utilizing Stocked Die, 7" Max Blank Length, 225 PPM, Equipped with Vibratory Bowl, Coolant Pump, Adjustable Pitman SEE PHOTO

(1) 1/2" Waterbury Farrel Model #30 Thread Roller; 1/2" Max Thread Diameter, 4" Max Thread Length, 4" Blank Length, Equipped with Vibratory Bowl SEE PHOTO  
Large Quantity Flat Thread Rolling Dies, (3) Vidmar Cabinets Loaded

### HAND FEED THREAD ROLLERS

(1) 3/16" Hartford Model 190 Horizontal Hand Feed Thread Roller; S/N 344, 3/16" Max Thread Diameter, 1-1/2" Thread Length, 100 PPM, Equipped with Rotovane Hopper, Adjustable Pitman SEE PHOTO  
(1) 1/4" Waterbury Farrel Model #10 Horizontal Hand Feed Thread Roller; 1/4" Max Thread Diameter, 2" Thread Length, 50-60 SPM

(1) 3/8" Waterbury Farrel Model #20 Heavy Frame Horizontal Hand Feed Thread Roller w/ Adjustable Pitman; S/N 123969, 3/8" Max Thread Diameter, 3" Thread Length, 50-60 SPM, Equipped with Adjustable Pitman and Bottom Stop SEE PHOTO

(\*\*1) 1/2" Waterbury Farrel Model #30 Side Feed Thread Roller; S/N 171613-10, 1/2" Max Thread Diameter, 4" Max Thread Length, 40 SPM

\*\*Note: Machine is Presently Set Up to Feed Out Of A Magazine Approx. 12" Parts\*

## INDUSTRIAL REAL ESTATE FOR SALE



27,500 Sq. Ft. Manufacturing Building on Approx. 9.2 Acres; Constructed 1978, Approx. 1,750 Sq. Ft. Office, Dock and Overhead Doors, Heavy Electrics

For More Information Contact; Manitou Auction and Realty, John Little, 574-274-6677



(1) 1/2" FE Model PJC-2020-330-36 Inline Wire Drawer



(1) 1/4" Waterbury Farrel Model #1 Bolt Head Trimmer



\*\*RMG Model 1216-01 Uncoiler

# TALMA FASTENER



(1) 1/2" Hartford Model 20-225 High Speed Thread Roller



(2) 5/16" Hartford Model 10-400 High Speed Thread Rollers



\*\* (1) 1/2" Waterbury Farrel Model #30 Side Feed Thread Roller

(1) 1/2" Waterbury Farrel Model #30 Horizontal Hand Feed Thread Roller; S/N 88351, 1/2" Max Thread Diameter, 4" Max Thread Length, 50-60 SPM

## MISCELLANEOUS WIRE MACHINERY

(1) 1/4" Waterbury Farrel Model #1 Bolt Head Trimmer; S/N 179014, 1/4" Max Blank Diameter, 1/4" - 2-1/2" Min/Max Blank Length, 150 PPM, Equipped with Vibratory Bowl

(1) 1/4" Lewis Model 2C Straightener and Cutoff Machine; S/N 2C-22813, 1/4" Nominal Wire Diameter, 36" Runnout, Rotary Arbor Straightener

(1) 1/2" Micro Products Model J8C Butt Welder; S/N 19202, 250" .500"

(1) 1/2" Waterbury Farrel Model #2 Drop Slotter; 1/2" Max Blank Diameter, 4" Max Shank Length, 10, 15, 25, 35 PPM, No Hopper

(1) 5/16" Shuster Model WS001 Oscillating Rotary Arbor Straightener

## WIRE DRAWERS

(1) 1/4" RMG Model 45-0575-01 Inline Wire Drawer; S/N 902297, 1/4" Nominal Wire Diameter, 20" Capstan, 75 FPM, 5 HP

(2) 1/4" FE Model DK-0220 Inline Wire Drawers; S/N 774228 and 1752709, 1/4" Nominal Wire Diameter, 20" Capstan, 7-60 FPM, 4-37 FPM, 2 HP

(1) 1/4" FE Inline Wire Drawer; 1/4" Nominal Wire Diameter, 20" Capstan, 5 HP

(1) 5/16" FE Model DTHA-0324 Inline Wire Drawer; S/N 1190/6612, 5/16" Nominal Wire Diameter, 24" Capstan, 30-60 FPM, 3 HP

(1) 1/2" FE Model PJC-275-483-36 Inline Wire Drawer; S/N

9731831, 1/2" Nominal Wire Diameter, 36" Capstan, 4-50 FPM, 15 HP

(1) 1/2" FE Model PJC-2020-330-36 Inline Wire Drawer; S/N 7804784, 1/2" Nominal Wire Diameter, 36" Capstan, 3-42 FPM, 20 HP  
SEE PHOTO

## STEEL TUBS AND WIRE

(40) 32" X 35" X 18" Deep Steel Corrugated Stacking Tubs with End Dump Doors  
SEE PHOTO

**PARTS WASHERS**  
Dretex Model VS800 Tank Type Chemical Degreasing Machine; S/N 52385-R, Size 40-25-25 Tank Size 29" X 47" X 52" Deep, Electric Fired

24" Diameter X 96" Long Mfg. Unknown Rotary Drum Type Parts Washer; S/N N/A, Electric Fired

## HOBBIING PRESS

200 Ton Denison Model 1A200 4-Post Hydraulic Hobbing Press; S/N 1026, 15" Between Posts  
SEE PHOTO

## TOOLROOM MACHINERY

1.5 KW Enco Model 00234518 Vertical Milling Machine; S/N 430717, 9" X 49" T-Slotted Power Draw Table, Spindle Speed 70-4,200 RPM, Acu-Rite Micro-Line DRO  
SEE PHOTO

14" X 28" Lodge and Shipley Geared Lead Engine Lathe; S/N N/A, 12" 4-Jaw Chuck, Spindle Speed 18-1,080 RPM

6" X 18" Brown and Sharpe No. 2 Hand Feed Surface Grinder; S/N 19952

6" X 18" DoAll Hand Feed Surface Grinder; S/N N/A, Neutrofer Magnetic Chuck Control

14" Clausing Series 165C Dual-Head Multi Speed Floor Drill; S/N 110428

7 KW Lucifer Model HDL 8012B Oven; S/N N/A, 2,300 Max. Temp.

12" X 14" Johnson Model B Horizontal Band Saw; S/N B-9432

50 Ton Dake Model 7-007 H-Frame Hydraulic Press; S/N 142128

6" Belt / 3" Diameter Dayton Belt / Cylinder Grinder; S/N N/A

Hammond Model 10-A DE Grinder

10" Kalamazoo Model K-10 Chop Saw

4-1/2" Dayton DE Grinder

Schauer Model LA1B Table Mounted Lathe; S/N 33707, 6" 3-Jaw Chuck

Machine Tooling and Accessories Including: Vises, Centers, Sine Plates, Collets, Chucks, Quick Release Toolholders, Electric Grinders, Magnetic Toolholders, Spacers, Dies, Grinding Wheels, Angle Plates and Other Related Items

## AIR COMPRESSORS AND RELATED

50 HP Ingersoll Rand Model SSR-EP50 SE Rotary Screw Cabinet Type Air Compressor; S/N G2318U94067, 125 PSIG  
SEE PHOTO

25 HP Joy Twist Air Model TO-25TAN4C Rotary Screw Horizontal Tank Air Compressor; S/N 111331, 125 PSIG

15 HP Joy Twist Air Model TO-15T2-3 Rotary Screw Horizontal Tank Air Compressor; S/N 91933

Ingersoll Rand Model DXR300TES Air Dryer; S/N 943DXR6461

## LIFT TRUCKS

6,000 Lb. Hyster Model S60XL Solid Tire LP Gas Lift Truck; S/N C187V03525N, 2-Stage Mast, 141" Lift Height, Side Shift

5,000 Lb. Yale Model ERC050 Electric Lift Truck; S/N

E108V05950U, 3-Stage Mast, 189" Lift Height, 48 Volt with CD Technologies Charger, 1,575 Hours  
SEE PHOTO

3,000 Lb. Yale Model ERP030 Electric Lift Truck; S/N N-77769, 106" Lift Height, Side Shift, 36 Volt (Out of Service)

4,000 Lb. Clarklift Model CF40B Solid Tire LP Gas Lift Truck; S/N CF40B-49-815066, 2-Stage Mast, 106" Lift Height

2,000 Lb. Multiton Model SW20-63 Electric Walk Behind Pallet Truck; S/N 0100407169, Built In Charger

## LAB AND INSPECTION EQUIPMENT

Buehler Catalog No. 20-1320-115 Hydraulic Bench Type Mounting Press; S/N 315-NS-1853

Buehler Catalog No. 16-1270-160 Surfmet I Belt Surfer; S/N 288-EMO-202

Wilson Rockwell Series 500 Model B523T Hardness Tester; S/N 81263605, Digital Displays

Wilson Model 4-TT-BB Hardness Tester; S/N 118

14" Scherr Tunic Optical Comparator; S/N 6803

Other Inspection Tools Consisting of; 12" Nikon Comparator, 10" Vista Scope Comparator, Dial Indicators, Pin Gage Sets and Other Related Items

## SHOP EQUIPMENT

Shop and Support Equipment Consisting Of; Milwaukee Mag Base Drill, (8) Vidmar And Lista Multi-Drawer Tooling Cabinets, Electric and Pneumatic Hand Tools, Steel Benches with Vises, Pedestal Fans, Shop Ladders, Personnel Lockers, Cantilever Storage Racks, Steel Shelving, (2) 1,000 Lb. CM Electric Hoists, (8) Sections 42" X 100" X 12" High HD Steel Front Storage Rack, Roller Conveyor



(1) 3/8" Waterbury Farrel Model #20 Heavy Frame Horizontal Hand Feed Thread Roller w/ Adjustable Pittman



(1) 3/8" Waterbury Farrel Model #20 Chain Feed Thread Roller



(1) 1/4" Waterbury Farrel Single Stroke Open Die Hand Feed Rod Header



(4) 1/4" Waterbury Farrel Model #10 Heavy Frame Automatic Thread Rollers



Large Quantity Thread Rolling Dies

## WEBCAST BIDDER INSTRUCTIONS

> All Internet bidders must register for this auction at [www.bidspotter.com](http://www.bidspotter.com) at least 48-Hours Prior to the Sale Date, **if you do not you will not be approved.**

> All Internet bidders must Post a Deposit of Approx. 25% of Your Planned Spending Budget or \$5,000.00 Minimum with Cincinnati Industrial Auctioneers in Order to be approved to Bid. Those who do Not Post the Deposit Will Not be Approved. **Period.**



(40) 32" X 35" X 18" Deep Steel Corrugated Stacking Tubs with End Dump Doors



Lab Equipment & Inspection Tools



5,000 Lb. Yale Model ERC050 Electric Lift Truck



50 HP Ingersoll Rand Model SSR-EP50 SE Rotary Screw Cabinet Type Air Compressor



1.5 KW Enco Model 00234518 Vertical Milling Machine



200 Ton Denison Model 1A200 4-Post Hydraulic Hobbing Press

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Plant Closed, Surplus Equipment From  
**TALMA FASTENER**  
 SPECIALISTS IN LONG HEADED PRODUCT

6768 North State Road 25  
 Talma (Rochester), Indiana 46975  
 40 Miles South of South Bend, Indiana

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**Thursday, February 26th**  
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(19) Headers To 10" Length



(16) Thread Rollers To 1-1/4"



Long Stroke Headers



Tooling & Support Equipment

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# THURSDAY, FEBRUARY 26TH PUBLIC AUCTION

Plant Closed, Surplus Equipment From  
**TALMA FASTENER**  
 SPECIALISTS IN LONG HEADED PRODUCT  
 6768 North State Road 25  
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 40 Miles South of South Bend, Indiana

### IMPORTANT NOTICE:

Although information has been obtained from sources deemed reliable, the auctioneer makes no warranty or guarantee, expressed or implied, as to the accuracy of the information herein contained. It is for this reason that buyers should avail themselves of the opportunity to make inspection prior to the sale. This brochure is intended to provide general information of the equipment being offered and is subject to errors, omissions, additions or deletions. Please check with the Auctioneer's Office for a final listing. Items offered may or may not necessarily be sold as described and/or photographed in this brochure.

MAIL BIDS ACCEPTED WITH A 25% DEPOSIT

### DIRECTIONS

From South Bend, IN Proceed South on US-31 for 42 Miles to Exit 212 for IN-25 Towards Rochester. Turn Right/South onto IN-25 Towards Rochester/Logansport. Proceed 6.6 Miles to Sale Site on Right. Watch for Auction Parking and Auction Signs.

### AUCTIONEERS

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### TERMS OF SALE

All equipment described herein will be sold "as is", "where is" to the highest bidder or bidders for cash in accordance with our regular terms and conditions of sale. Unless other satisfactory arrangements are made, a **25% deposit** in cash, certified or cashier's check payable to Cincinnati Industrial Auctioneers, Inc., **is required on all purchases.** Firm and personal checks accepted only if accompanied by a letter from your bank guaranteeing your funds. All sales are subject to state and/or local taxes unless a signed exemption form is presented at the time of purchase. **All balances are due at the conclusion of the sale.** No merchandise may be removed while the sale is in progress. **All bidders must comply with our Standard Terms of Sale,** copies of which will be available at the sale site or can be obtained from our website.

**15% ONSITE BUYER'S PREMIUM**  
**18% ONLINE BUYER'S PREMIUM**



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