

LARGE STAMPING FACILITY INCLUDING
SSDC PRESSES BY MINSTER AND OTHERS, OBI PRESSES,
TOOLROOM, SHOP & SUPPORT EQUIPMENT

PUBLIC AUCTION

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Assets from IRS Foreclosure Sale

TANA CORPORATION

3843 Seiss Ave. – Toledo, Ohio 43537

SALE DATE: TUESDAY, DECEMBER 11TH, STARTING AT 9:00 AM

INSPECTION: MONDAY, DECEMBER 10TH, FROM 10:00 AM TO 4:00 PM



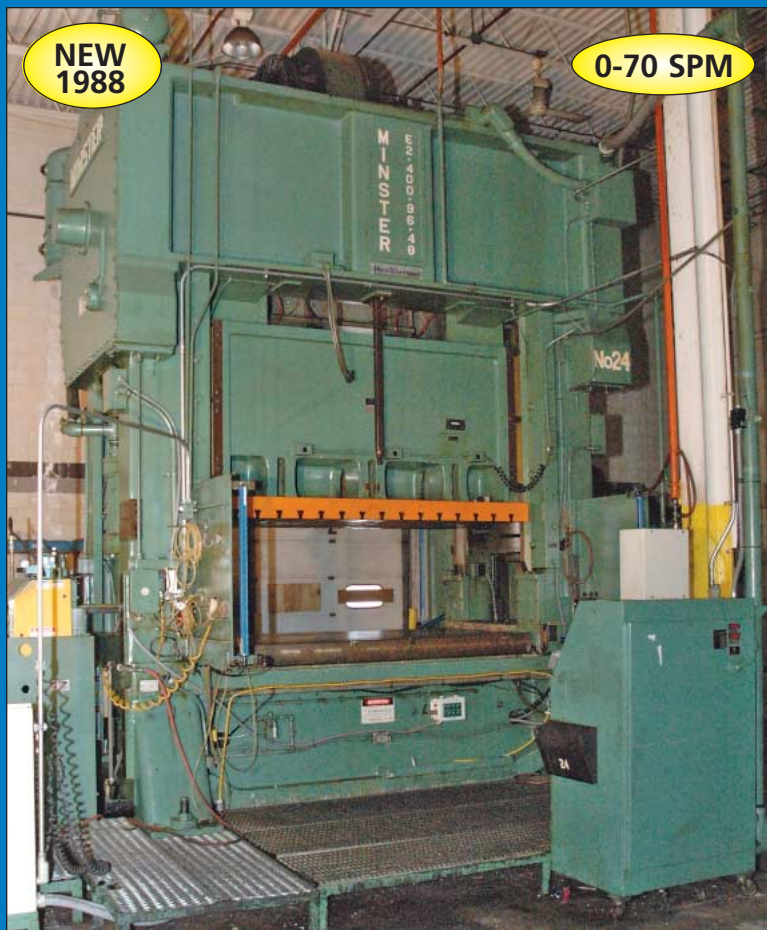
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TUESDAY, DECEMBER 11TH



**NEW
1988**

0-70 SPM

400 Ton Minster Model E2-400-96-48 Straight Side Double Crank Press



**NEW
1984**

0-90 SPM

200 Ton Minster Model E2-200-72-42 Straight Side Double Crank Press



COE Combination Straightener, Cradle and Uncoiler



24" Wide COE Model CPRF-5424 Servo Feed



18" X 18" X .125" COE Model CF325 Air Feed



(3) 6,000 Lb. COE Model CPCC6018 Coil Cradles

WEBCAST BIDDER INSTRUCTIONS

- All Internet bidders must register for this auction at www.bidspotter.com at least 48-Hours Prior to the Sale Date, **if you do not you will not be approved.**
- All Internet bidders must Post a Deposit of Approx. 25% of Your Planned Spending Budget or \$5,000 Minimum with Cincinnati Industrial Auctioneers in Order to be approved to Bid. Those who do Not Post the Deposit Will Not be Approved. **Period.**
- **Only Major Items Will be Available for Online Bidding.** Please refer to the Listing on www.bidspotter.com for Available Online Items.



- There is a 18% Buyer's Premium in Effect for All Online Purchases.
- We Highly Recommend that Potential Buyers Attend this Auction & Bid Live Onsite. This will give you the Ability to Inspect the Items & Fully Appreciate Their Condition, Along with Saving You 3% of the Buyer's Premium.

No Last Minute Registrations will be accepted. Make Sure to Register & Post Your Deposit No Later than 48-Hours Prior to the Start of the Auction.

STRAIGHT SIDE DOUBLE CRANK PRESSES

400 Ton Minster Model E2-400-96-48 Straight Side Double Crank Press; S/N E2-400-26764, 48" X 96" Bed & Slide, 12" Stroke, 0-70 SPM, 32" Shut Height to bed, 6" Motorized Adjustment, T-Slotted Slide, 31" Window, Air Clutch & Brake, Floor Standing (New 1988) **SEE PHOTO**

250 Ton Rousselle Model S2-250-72-36 Straight Side Double Crank Press; S/N 24983, 36" X 72" Bed & Slide, 6" Stroke, 30-60 SPM, 16-1/2" Shut Height, 4" Motorized Adjustment, 18" Window, Air Clutch & Brake, Imco Tonnage Monitor, Floor Standing **SEE PHOTO**

200 Ton Minster Model E2-200-72-42 Straight Side Double Crank Press; S/N E2-200-25595, 42" X 72" Bed & Slide, 8" Stroke, 0-90 SPM, 26" Shut Height to bed, 6" Motorized Adjustment, T-Slotted Slide, 25" Window, Air Clutch & Brake, Floor Standing (New 1984) **SEE PHOTO**

150 Ton L&J Model EM2-150-30-48 Straight Side Double Crank Press; S/N 150111A, 30" X 54" Bed & Slide, 6" Stroke, 35-90 SPM, 22-1/2" Shut Height, 4" Motorized Adjustment, 19" Window, Air Clutch & Brake **SEE PHOTO**

150 Ton L&J Model EM2-150-30-48 Straight Side Double Crank Press; S/N E1500105A, 30" X 54" Bed & Slide, 6" Stroke, 40-80 SPM, 22-1/2" Shut Height, 4" Motorized Adjustment, 19" Window, Air Clutch & Brake **SEE PHOTO**

125 Ton Bliss Model S2-125-60-36 Straight Side Double Crank Press; S/N T-35438, 36" X 60" Bed & Slide T-Slotted, 12" Stroke, 30 SPM, 24-1/2" Shut Height to bed, 6" Motorized Adjustment, 19" Window, Air Clutch & Brake, Red Lion Controls, Trabon Lube Monitor **SEE PHOTO**

OBI PRESSES

(2) 90 Ton L&J Model 90 OBI Presses; S/N 90194A & S/N N/A, 28" X 38" Bed, 8" Stroke, 40 SPM, 18-1/2" Shut Height, 4" Adjustment, Air Clutch & Brake, Air Cushion **SEE PHOTO**

75 Ton Minster Model 7 OBI Press; S/N 7-18089, 24" X 36" Bed, 16" X 24" Flanged Ram, 8" Stroke, 40 SPM, 18-1/2" Shut Height to Bed, 4" Adjustment, Air Clutch & Brake, Air Cushion **SEE PHOTO**

60 Ton L&J Model 60 OBI Press; S/N 56281A, 18" X 30" Bed, 6" Stroke, 50 SPM, 14" Shut Height, 3" Adjustment, Air Clutch & Brake **SEE PHOTO**

COE SERVO FEED LINE

6,000 Lb. X 24" X .210" COE Servo Feed Line Consisting of;

- **24" Wide COE Model CPRF-5424 Servo Feed;** S/N 10334290, Servo Master 3 Control, 4" Feed Rolls, S/N 39105-1, Threading Table **SEE PHOTO**

- **6,000 Lb. X 24" Wide COE Model CPCC-60-24 Combination Cradle Straightener;** S/N 1033429C, Hold Down Arm

- **6,000 Lb. X 24" Wide COE Model CPRP-06024 Reel;** S/N N/A, Backing Plate, 6 Keepers, Air Brake

SERVO FEED / STRAIGHTENER

12" X .156" Air Feeds Inc. Model DRF53 Combination Servo Feed and Straightener; S/N 000906TNA, 3" Feed Rolls, 7-Roll Straightener, Power Pinch Rolls with Air Lift **SEE PHOTO**



TANA CORPORATION



30-60 SPM



250 Ton Roussele Model S2-250-72-36 Straight Side Double Crank Press

35-90 SPM



150 Ton L&J Model EM2-150-30-48 Straight Side Double Crank Press

40-80 SPM



150 Ton L&J Model EM2-150-30-48 Straight Side Double Crank Press

AIR FEEDS

18" X 18" X .125" COE Model CF325 Air Feed;
S/N F02553, 5-Roll Straightener, Motorized Entry Pinch
Rolls w/ Air Lift

SEE PHOTO

(2) 12" X 12" X .156" COE Model CF325 Air Feeds;
S/N X114 & S/N X116, 5-Roll Straightener, Motorized Entry
Pinch Rolls w/ Air Lift

SEE PHOTO

6" X 12" X .125" Air Feeds Inc. Model AF1 Air
Feed; S/N 7920, 5-Roll Straightener

Rapid Air Model 5X12E Slide Feed Air Feed;
S/N 66219

12" Five-Roll Pull thru Straightener

REELS

6,000 Lb. Air Feeds Inc. Model R60 Reel;

S/N 000908TNA, 12" Wide, Motorized, Vari-Speed, Backing
Plate, 6 Keepers

SEE PHOTO

2,500 Lb. Air Feeds Inc. Model R25 Reel; S/N 3050,
18" Wide, 54" O.D., Motorized, 3 Keepers

(2) 2,500 Lb. ASL Model 60 Reels; S/N 2666 &
S/N 7977, 18" Wide, Backing Plates, Keepers

300 Lb. Littell Model 300 Reel; S/N 23532-45-1,
6" Wide

COIL CRADLES

(3) 6,000 Lb. COE Model CPCC6018 Coil Cradles;
S/N CC7-X115-19, S/N B10341 & S/N N/A, 12" Wide, 60"
O.D., Motorized, Air Lift Pinch Rolls

SEE PHOTO

(2) 4,000 Lb. Bench Master Model 615 Coil
Cradles; S/N 56391 & S/N N/A, 15" Wide, Motorized

(2) 2,000 Lb. Bench Master Model 515 Coil
Cradles; S/N 46313 & 34561, 15" Wide, Motorized



75 Ton Minster Model 7 OBI Press



125 Ton Bliss Model S2-125-60-36 Straight Side Double Crank Press



(2) 12" X 12" X .156" COE Model CF325 Air Feeds



12" X .156" Air Feeds Inc. Model DRFS3 Combination Servo Feed and Straightener



(2) 12" X 12" X .156" COE Model CF325 Air Feeds



60 Ton L&J Model 60 OBI Press



(2) 90 Ton L&J Model 90 OBI Presses





TUESDAY, DECEMBER 11TH



**NEW
2003**



Haas Model Mini-Mill CNC Vertical Machining Center

**NEW
2004**



Brown & Sharpe Model Micro Excel PFX 4-5-4 Coordinate Measuring Machine



6" X 18" Chevalier Model FSG-618M Hand Feed Surface Grinder



(2) 20" Clausing Model 2286 Single Spindle Production Table Drills

CNC VERTICAL MACHINING CENTER

Haas Model Mini-Mill CNC Vertical Machining Center; S/N 33478, 12" X 29" Table, 40-Taper Spindle, 10-Pos. ATC, Renishaw OMP40 Probe, 6,000 RPM, Travels: X=16", Y=12", Z=10", 500 LB Weight on Table, 600 in/min Feed Rate **(New 12/2003)** **SEE PHOTO**

CNC WIRE EDM

JapaX Bridgeport Model LV3B Wire Cut EDM; S/N 115-03-853, X-Axis 200mm, Y-Axis 350mm, Z-Axis 150mm, 32" X 22" X 18" Tank, 24" X 17" Table, 400mm X 500mm X 150mm Max Work Piece, 150 KGF Max Weight **SEE PHOTO**

SURFACE GRINDERS

12" X 24" Gallmeyer and Livingston Model 373 Hydraulic Surface Grinder; S/N 373464, Automatic Grinding, Neutrofier II Magnetic Chuck Control, Coolant System **SEE PHOTO**

12" X 24" Gallmeyer and Livingston Model 370 Hydraulic Surface Grinder; S/N 370191, Neutrofier II Magnetic Chuck Control, Coolant System **SEE PHOTO**

(2) 10" X 15" Gardner Model 1015 Hand Feed Surface Grinders; S/N 591-4 and 861-3, O.S. Walker Magnetic Chuck, Coolant System

6" X 18" Chevalier Model FSG-618M Hand Feed Surface Grinder; S/N A3023013 **SEE PHOTO**

MILLS AND DRILLS

2 HP Bridgeport Series I Variable Speed Vertical Mill; S/N 218420, 9" X 42" Table, Accurate III DRO **SEE PHOTO**

3 HP DoAll Model 80-2342 Variable Speed Vertical Mill; S/N 339, 12" X 48" Table, 545-4350 RPM **SEE PHOTO**

(2) 20" Clausing Model 2286 Single Spindle Production Table Drills; S/N 529774, S/N 529668, 24" X 40" Tables, 150-2000 RPM **SEE PHOTO**

20" Powermatic Model 1200 Floor Drill; S/N 66-1719, 18" X 16" T-Slotted Table

4' Arm X 9" Col. Drees Radial Arm Drill; S/N 14-4321, 22" X 48" Table, Spindle Speeds 50-1800 RPM **SEE PHOTO**

24" Giddings and Lewis Bickford Sliding Head Drill; S/N 972-04093-74, 18" X 24" Table

Beckett Harcum Model 060ED11 Air Powered Drill Press Feed

TOOLROOM & MISC. MACHINERY

10" X 36" Clausing Geared Head Engine Lathe; S/N M251098-968, 5-C Collet Chuck w/ Closer, 52-2000 RPM, Tailstock **SEE PHOTO**

12" X 30" Pratt & Whitney Model C Engine Lathe; S/N 572, Spindle Speeds 14-1000 RPM, 9" 3-Jaw Chuck, Taper Attachment

10' Chicago Size 10 Hand Bending Brake; S/N 66-1719 **SEE PHOTO**

20" DoAll Model 2013-V Vertical Band Saw; S/N 500-94625, 26" X 26" Tilting Table, Blade Welder **SEE PHOTO**

6" X 18" Wellsaw Model 618 Horizontal Band Saw; S/N 1352

36" Wide Mac-Blast Abrasive Blast Cabinet

Aget Model 20NH31-01 Dust Collector; S/N 10361, Top Mounted Filter

Radco Spot Welder; S/N 90068

(2) Proconier Size 3 Style AL Lead Screw Tapping Machine; S/N 7468, S/N 8236

6" Belt/12" Disc Powermatic Model 308 Combination Sander; S/N 87307226

CMM, COMPARATORS AND INSPECTION EQUIPMENT

Brown & Sharpe Model Micro Excel PFX 4-5-4 Coordinate Measuring Machine; S/N 05519, 22" X 30" Granite Table, Pendant Control **(New 2004)**

Starrett Model HD400 Optical Comparator; S/N N/A, Quadra-Chek 2000 Control

Optical Gaging Products Model Opticum Qualifier 14B Di-Metric Plus Vision Computer Optical Comparator; S/N 0QB14225

Precision Devices Model PDA-325R Surfometer; S/N 6277-P

Precision Devices Model PRP-2 Rotary Pilot; S/N 501

Other Inspection Tools and Equipment Consisting of; Height Gauges, Dial Gauges, Micrometers, Pin Gauges, Granite Surface Plates and Other Related Tools



10" X 36" Clausing Geared Head Engine Lathe



10' Chicago Size 10 Hand Bending Brake



3 HP DoAll Model 80-2342 Variable Speed Vertical Mill



2 HP Bridgeport Series I Variable Speed Vertical Mill



Optical Gaging Products Model Opticum Qualifier 14B Di-Metric Plus Vision Computer Optical Comparator



4' Arm X 9" Col. Drees Radial Arm Drill



JapaX Bridgeport Model LV3B Wire Cut EDM



20" DoAll Model 2013-V Vertical Band Saw



12" X 24" Gallmeyer and Livingston Model 370 Hydraulic Surface Grinder



12" X 24" Gallmeyer and Livingston Model 373 Hydraulic Surface Grinder



TUESDAY, DECEMBER 11TH



(2) 100 HP Quincy Model QSI-490 Cabinet Enclosed Rotary Screw Air Compressors



Late Model Crown Electric and Baker LP Lift Trucks



1998 International Model 4900DT466E Single Axle Van Body Truck

AIR COMPRESSORS AND RELATED

(2) 100 HP Quincy Model QSI-490 Cabinet Enclosed Rotary Screw Air Compressors; S/N 36476-SI04ACA3MD, S/N 36475-SI04ACA3MD

SEE PHOTO

Demand-A-Matic Lead Compressor Timed Auto Rotation Interval Timer

Zander Model ZVSD1000A-4 Variable Speedrive Refrigerated Air Dryer; S/N 1134-06-04-2002-1010

SEE PHOTO

PARTS WASHER

Final Stage Model 5-36 Electric Fired Mesh Belt Parts Washer; S/N 1032, 36" wide X 16" high Opening, 500 Gal. Tank Capacity, 7 1/2 HP, Graduation Pump @ 150 GPM

SEE PHOTO

RAW MATERIAL AND SCRAP DIES AND PARTS

(135) Heavy Stamping Dies from 1' X 1' to 3' X 6' in Size

SEE PHOTO

Approx. 20 Ton Assorted Gauge and Width Steel Coils

SEE PHOTO

Various Steel Tubs and Boxes with Stamped Steel Parts

RACK, HOPPERS, BASKETS AND RELATED

(15) Sections 48" X 108" X 12' H Bolt Together Pallet Rack w/ 5" Wide Beams

(15) 32" D X 144" W H.D. Steel 4-Shelf Die Storage Racks

(50) 31" X 36" X 18" Deep Corrugated Steel Stackable Tubs w/ End Slide-Up Dis-Charge Doors

(150) 20" X 32" X 14" Deep Collapsible/Stackable Wire Baskets

SEE PHOTO

(30) 32" X 40" X 28" Deep Collapsible/Stackable Wire Baskets

(30) 45" X 48" X 30" Deep Collapsible Plastic Containers

(20) Various Size Self Dumping Hoppers

SEE PHOTO

LIFT TRUCKS

5,000 LB Crown Model FC-4020-50-TT188 Sit Down Electric Lift Truck; S/N 9A145522, 3-Stage Mast, 36 Volt System w/ Charger

4,000 LB Linde Model H20-CT-600-3 LP Gas Cushion Tire Lift Truck; S/N H2X350M0282320, 2-Stage Mast (5,811 Hours)

BOX TRUCK

1998 International Model 4900DT466E Single Axle Van Body Truck; VIN 1HTSDAAL9WH525390, 6-Speed Eaton Fuller Transmission, 20 Ft. Van Box w/ Roll-Up Door, Rear Stabilizer Jacks, Air Brake (174,563 Miles)

SEE PHOTO

MISC. MACHINERY, SHOP AND SUPPORT EQUIPMENT

Misc. Machinery, Shop and Support Equipment Consisting of; Thermolyne Model FA1730-1 Syron Furnace, Thermolyne Model 1500 Furnace, L-W Demagnetizer, Enerpac P-392 Hydraulic Hand Pump, 10 Ton Enerpac Model C1010 Hydraulic Ram Cylinder Press, (5) Parts Washers, (4) 1 Ton CM Electric Chain Hoists, (10) 24" Pedestal Fans, (5) Portable Tool Boxes, (20) Self Dumping Hoppers, (4) Pallet Trucks, (8) Cable Type Die Lifts, (10) 2-Wheel Dollies, (30) Asst. Shop Carts, (20) Steel Tables, (10) Hand Pumps, (3) 3' Shop Ladders, (3) Banding Carts, Large Quantity of Fuses, Switches, Replacement Parts, Valves, Solenoids, Lighting, Electrical Couplings, Connectors, Clamps, Nuts, Bolts, Screws, Hoses, Filters and Many Other Related Items

15% Onsite Buyers Premium
18% Online Buyers Premium



Final Stage Model 5-36 Electric Fired Mesh Belt Parts Washer



(135) Heavy Stamping Dies from 1' X 1' to 3' X 6' in Size



(20) Various Size Self Dumping Hoppers



6,000 Lb. Air Feeds Inc. Model R60 Reel



Approx. 20 Ton Assorted Gauge and Width Steel Coils



(150) 20" X 32" X 14" Deep Collapsible/Stackable Wire Baskets

NO HEAT - PLEASE DRESS WARMLY

PUBLIC AUCTION

LARGE STAMPING FACILITY INCLUDING SSDC PRESSES BY MINSTER AND OTHERS, OBI PRESSES, TOOLROOM, SHOP & SUPPORT EQUIPMENT

Assets from IRS Foreclosure Sale

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Toledo, Ohio 43537

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Cincinnati Industrial Auctioneers Inc.

2020 DUNLAP ST., CINCINNATI, OHIO 45214
PHONE (513) 241-9701 / FAX (513) 241-6760
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Minster E2-400-96-48 SSDC Press



Late Model COE Feed Line



Late Model CNC Machinery

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TUESDAY, DECEMBER 11TH

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IMPORTANT NOTICE:

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MAIL BIDS ACCEPTED WITH A 25% DEPOSIT

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TERMS OF SALE

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15% ONSITE BUYER'S PREMIUM
18% ONLINE BUYER'S PREMIUM

Sale Under The Management Of



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