

PLASTIC LUMBER EXTRUSION FACILITY SET UP IN 2008
INCLUDING LOW HOUR LATE MODEL CINCINNATI EXTRUDERS,
HIGH INTENSITY MIXERS, CENTRAL CHILLER & SUPPORT EQUIPMENT

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PUBLIC AUCTION



Plant Closed, the Former Assets of

TECH-WOOD USA, LLC

1415 Emerald Rd.

Greenwood, South Carolina 29646

50 Miles South of Greenville, South Carolina

**SHORT SALE
LESS THAN
100 LOTS**

SALE DATE: TUESDAY, JANUARY 22ND, STARTING AT 10:00 AM

INSPECTION: MONDAY, JANUARY 21ST FROM 10:00 AM TO 4:00 PM

**Most Equipment was
Purchased in 2008 and is
in Like New Condition**



Sale Under The Management Of

CINCINNATI INDUSTRIAL AUCTIONEERS

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2020 Dunlap St., Cincinnati, Ohio 45214 Phone 513-241-9701 Fax 513-241-6760



2010 MTI HIGH INTENSITY MIXER AND COOLER SYSTEM



**NEW
2010**

**NEVER
INSTALLED**

**1,200 Liter MTI Model M1200 High Intensity Heating Mixer and **3,060 Liter MTI Model KMV-3000 Cooler

MTI HIGH INTENSITY MIXER AND COOLER SYSTEM

****1,200 Liter MTI Model M1200 High Intensity Heating Mixer;** S/N 1717, 1,200 Liter Max. Capacity, 1020 Liter Useful Cap., 10 MM Bottom and Wall Thickness, AISI-321 Polished Stainless Liner, 422 HP Motor, Water Cooled, Fabricated Stand, Purchased New and Never Installed (Manufactured 2010 - Never Installed) **SEE PHOTO**

****3,060 Liter MTI Model KMV-3000 Cooler;** S/N 1717, 256 Liter Heating/Cooling Jacket, 80 Degrees Celsius Operating Temperature, Agitator, Siemens Simatic Multi-Panel Control, 50 HP Motor, Purchased New and Never Installed (Manufactured 2010 - Never Installed) **SEE PHOTO**

****Schneider Electric Altivar 71 Plus Electric Drive Panel w/ PLC Controls**

****Subject to Bid Confirmation and/or Withdraw from Sale, if Offered the Owner will have 48 Hours to Accept or Reject the bid**

Call or email Jeff Luggen Jr. at Jeffjr@cia-auction.com or 513-708-9071 for Spec Sheet



(14) Extrusion Dies for Lumber and Siding Products

2010/2002 PLAS-MEC HIGH INTENSITY MIXER AND COOLER SYSTEM



**NEW
2002**

**FACTORY
REBUILD
2010**

600 Liter Plas-Mec Model TRM-600FVW High Intensity Heating Mixer and 1,500 Liter Plas-Mec Model HEC-1500 Cooler

PLAS-MEC HIGH INTENSITY MIXER AND COOLER SYSTEM

600 Liter Plas-Mec Model TRM-600FVW High Intensity Heating Mixer; S/N 67211210, 600 Liter Total Capacity, 500 Useful Capacity, Double Jacketed for Heating Oil Circulation, 160 KW/200 HP Motor, 12 MM Bottom and 5 MM Wall Thickness, Fabricated Stand, Factory Rebuild 2010 See below for details (New 2002 - Factory Rebuild 2010) **SEE PHOTO**

1,500 Liter Plas-Mec Model HEC-1500 Cooler; S/N 170111310, 1,500 Liter Total Capacity, 500 Liter Useful Capacity, 5 MM Wall and Jacket Thickness, (2) 15 HP Motors, Factory Rebuild 2010 See below for details (New 2002 - Factory Rebuild 2010) **SEE PHOTO**

Variable Frequency Drive Cabinet w/ Siemens PLC and Temperature Control

Plas-Mec Type DVW-5 Heating Mixer Vacuum Dehumidifying Unit

Mokon Model MR4S06-EZ Oil Heater; S/N 28075

Factory Rebuild 2010 Including; New Blades On The Heat Mixer And Cooler, New Gauges And Seals, New Paint, New Bearings, Grease Flushed, Jackets Flushed On Both The Heat Mixer And Cooler, Grease Labyrinth/Delivery System Replaced-New Grease Fittings & Tubes, New Lid Gaskets , New Thermocouples, New Switches And Safety Connectors, Refurbished to Near New Condition

Call or email Jeff Luggen Jr. at Jeffjr@cia-auction.com or 513-708-9071 for Spec Sheet



LINE 3 - 2003 CINCINNATI MILACRON 92MM EXTRUSION LINE



900 HOURS

NEW 2003

92 MM Cincinnati Milacron Model TC-92 Conical Twin Screw Extruder

LINE 3 - 2003 CINCINNATI MILACRON 92MM EXTRUSION LINE

92 MM Cincinnati Milacron Model TC-92 Conical Twin Screw Extruder; S/N E15A02000-72, Reliance GV-3000 Drive, Barber Coleman Control, Vent and Vac System, 150 HP Motor, Air Cooled, 900 Hours (New 2003) **SEE PHOTO**

> Cincinnati Milacron Timberex Model VMEDS-L Piggy Back Material Feed Unit; S/N E28A0100040, 3-Zone (New 2003) **SEE PHOTO**

(2) Conair Model MSB20S Spray Vacuum Calibration Tanks; S/N 991127, S/N 1118, 12" X 20" Approx. Tank Size, Each w/ (2) APV Model SR2EC Heat Exchangers, (2) Filters, (2) 7.5 HP Vacuum Pumps, 3 HP Blower Unit **SEE PHOTO**

Conair Model PC12-60SP Belt Puller; S/N 997042, 12" X 60" Belts, 1-10 FPM, (2) 2 HP Motors, Digital Control, Individual Drive

12" Conair Model MST-6 L-R Automatic Traveling Up-Acting Cut-Off Saw; S/N 89457, Digital Control, Dust Collector, Encoder **SEE PHOTO**

(2) 26" X 10' Conair Motorized Conveyor Units



NEW 2003

Cincinnati Milacron Timberex Model VMEDS-L Piggy Back Material Feed Unit

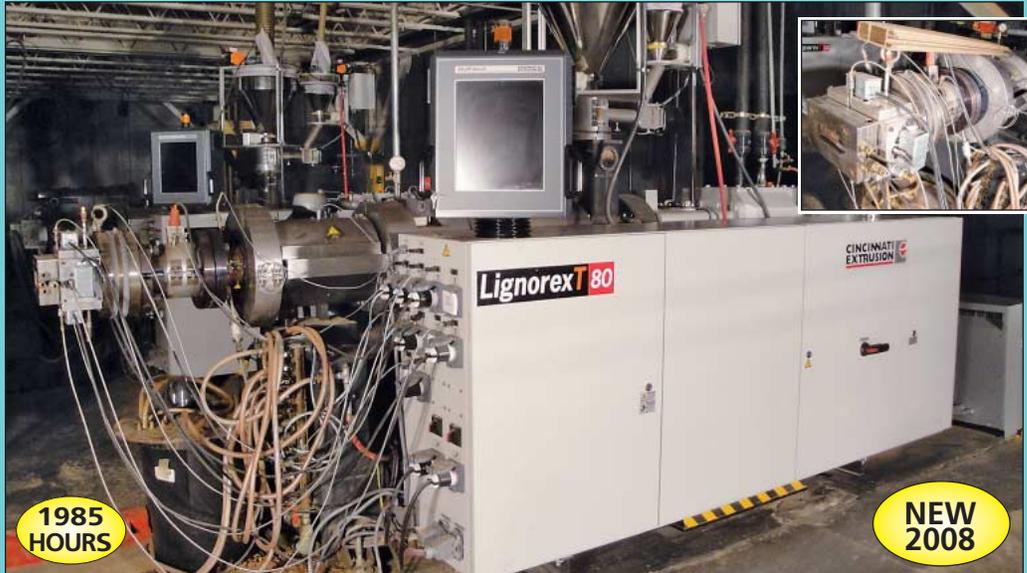


(2) Conair Model MSB20S Spray Vacuum Calibration Tanks



12" Conair Model MST-6 L-R Automatic Traveling Up-Acting Cut-Off Saw

LINE 2 - 2008 CINCINNATI EXTRUSION 80MM EXTRUSION LINE



1985 HOURS

NEW 2008

80 MM Cincinnati Milacron Extrusion Model Lignorex T-80 Twin Screw Extruder

WEBCAST BIDDER INSTRUCTIONS

> All Internet bidders must register for this auction at www.bidspotter.com at least 48-Hours Prior to the Sale Date, if you do not you will not be approved.

> All Internet bidders must Post a Deposit of Approx. 25% of Your Planned Spending Budget or \$5,000.00 Minimum with Cincinnati Industrial Auctioneers in Order to be approved to Bid. Those who do Not Post the Deposit Will Not be Approved. Period.

> Only Major Items Will be Available for Online Bidding. Please refer to the Listing on www.bidspotter.com for Available Online Items.



> There is a 18% Buyer's Premium in Effect for All Online Purchases.

> We Highly Recommend that Potential Buyers Attend this Auction & Bid Live Onsite. This will give you the Ability to Inspect the Items & Fully Appreciate Their Condition, Along with Saving You 3% of the Buyer's Premium.

No Last Minute Registrations will be accepted. Make Sure to Register & Post Your Deposit No Later than 48-Hours Prior to the Start of the Auction.

LINE 2 - 2008 CINCINNATI EXTRUSION 80MM EXTRUSION LINE

80 MM Cincinnati Milacron Extrusion Model Lignorex T-80 Twin Screw Extruder; S/N 2801495/010, EXcXP-touch PLC Control, Air Cooled, Vac System, 100 HP Motor, 1,985 Hours (New 2008) **SEE PHOTO**

Pro-Rate Additive Feeder

Techno-Plast Model KT5000W-1 Vacuum Calibration Table; S/N 7016429A, PLC Control, 20" X 20" Approx. Table Size, (2) 7.5 HP Vacuum Pumps, 5.5 HP Process Motor (New 2008) **SEE PHOTO**

Techno-Plast Model RZ-12-2 Belt Puller; S/N 7016424, 9" X 45" Belt, Individual Drive, PLC Control, (2) 1.5 HP Motors (New 2008) **SEE PHOTO**

Techno-Plast Model Profitec SA-1 Automatic Up-Acting Saw; S/N 7016425A, Servo Indexing, V/S Blade, 24" Dia. Blade, PLC Control, 60" Approx. Travel, DC Unit (New 2008) **SEE PHOTO**

(2) 4 HP Blower Units

15' Stainless Steel Dump Table



NEW 2008

Techno-Plast Model KT5000W-1 Vacuum Calibration Table



NEW 2008

Techno-Plast Model RZ-12-2 Belt Puller



NEW 2008

Techno-Plast Model Profitec SA-1 Automatic Up-Acting Saw



LINE 1 - 2008 CINCINNATI EXTRUSION 58MM EXTRUSION LINE



58 MM Cincinnati Milacron Extrusion Model Lignorex T-58 Twin Screw Extruder

NEW 2008

2200 HOURS

LINE 1 - 2008 CINCINNATI EXTRUSION 58MM EXTRUSION LINE

58 MM Cincinnati Milacron Extrusion Model Lignorex T-58 Twin Screw Extruder; S/N 2801511/010, EXcXP-touch PLC Control, Air Cooled, Vent and Vac, 60 HP Motor, 2,200 Hours (New 2008)

SEE PHOTO

Pro-Rate Feed System

Techno-Plast Model KT5000W-1 Vacuum Calibration Table; S/N 7016423A, PLC Control, 20" X 20" Table, (2) 7.5 HP Vacuum Pumps, 5.5 HP Process Motor (New 2008)

SEE PHOTO

Techno-Plast Model Profitec RZ-12-2 Belt Puller; S/N 7016430A, 9" X 45" Belt, Individual Drive, PLC Control, (2) 1.5 HP Motors (New 2008)

SEE PHOTO

Custom Router Unit

Custom Brush Unit w/ 10" Horizontal Brush and (2) 4" Vertical Brushes

13" Wide X 9" Dia. Custom Mfg. Embossing Roll

Chromalox Microtherm Model CMOX-550 Series Oil Heater; S/N PC04238

Techno-Plast Model Profitec-SA-1 Automatic Up-Acting Saw; S/N 7016431A, Servo Indexing, V/S Blade, 24" Dia. Blade, PLC Control, Approx. 60" Travel, DC Unit (New 2008)

SEE PHOTO

15' Stainless Steel Dump Table



Techno-Plast Model KT5000W-1 Vacuum Calibration Table

NEW 2008



Techno-Plast Model Profitec RZ-12-2 Belt Puller

NEW 2008



Techno-Plast Model Profitec-SA-1 Automatic Up-Acting Saw

NEW 2008

All Lines Will Be Sold Separate and Overall, Highest Bid or Bids Will Prevail

CO-EXTRUDERS AND ACCESSORY EQUIPMENT



45 MM Cincinnati Extrusion Model Alpha 45-28G Single Screw Extruder

NEW 2008

482 HOURS



60 MM Cincinnati Extrusion Model Alpha 60-25B Single Screw Extruder

NEW 2007

160 HOURS



50 MM Techno-Plast Model TCE-50-30 Co-Extruder

NEW 2008



Embossing Roll w/Chromalux Oil Heater On Line 1



(2) Conair Model PC8-50 Belt Pullers

CO-EXTRUDERS AND PARTS EXTRUDER

Cincinnati Milacron Twin-Screw Parts Extruder; S/N N/A, (2) Approx. 2" Dia Barrels, Power Tech 3000 Drive Unit, Eurotherm Zone Controllers, No Motor

60 MM Cincinnati Extrusion Model Alpha 60-25B Single Screw Extruder; S/N 8000016, 60 KW, 25:1, 18.11 Ratio, AC, Approx. 50 HP, 160 Hours, Appears to be New on Skid (New 2007)

SEE PHOTO

45 MM Cincinnati Extrusion Model Alpha 45-28G Single Screw Extruder; S/N 2801488/010, 15:1, 22.50 Input, AC, 4-Zone, 24 KW, 482 Hours (New 2008)

SEE PHOTO

50 MM Techno-Plast Model TCE-50-30 Co-Extruder; S/N 7016422, Pedestal, AC, 19 KW, 30:1, Air Cooled (New 2008)

SEE PHOTO

Cincinnati Milacron Model EXc-Pro-XP Touch Screen PLC Control

EXTRUSION DIES

(14) Various Plastic Lumber Profile Extrusion Dies

See Catalog Online for Photos and More Info

MORE PHOTOS AVAILABLE ON OUR WEBSITE
cia-auction.com



NEW 2008

(2) Freeze Model FCCWC-0050 Compact Water Cooled Central Chiller Systems and Freeze Model PNL-130 Insulated Chilled Water Tank



NEW 2007

(2) Freeze Fiberglass Cooling Towers w/ Pump Unit



NEW 2008

2' X 10' SSD Model PRO-600B CNC Twin Head Router

CENTRAL CHILLER SYSTEM

(2) Freeze Model FCCWC-0050 Compact Water Cooled Central Chiller Systems; S/Ns 000802542, 000802543, 120 Chiller Flow, 150 Condensor Flow, R-22 Refrigerant, 50 HP Compressor (New 2008) SEE PHOTO

Freeze Model PNL-130 Insulated Chilled Water Tank; S/N 000802544, PLC Control, (2) 20 HP Process Pumps, (2) 7.5 HP Chiller Pumps (New 2008) SEE PHOTO

(2) Freeze Fiberglass Cooling Towers w/ Pump Unit (New 2007)

PORTABLE CHILLER

Advantage Maximum MK-20A-LE-RC-41HF Portable Chiller; S/N 94499, R-22 Refrigerant (New 2005) SEE PHOTO

Keeprite Model KV024C-T4D-12-0141 Two-Fan Condensing Unit

DOWNSTREAM EQUIPMENT

(3) Conair Model MVS3-14SP-LR Vacuum Calibration Tanks; S/Ns 87573, 88084, 84037, 20" X 14" Vacuum Chamber, Each w/ (1) 5 HP Process Motor, (2) 2 HP Vacuum Pumps, Spray

18" Whirlwind Model 212 Up-Acting Cut-Off Saw w/ 10' Tiger Stop Linear Material Pusher

12" Conair Model MST-6-LR Automatic Up-Acting Saw; S/N 89885

12" Royal Model 384 Up-Acting Saw; S/N 33203, 40" Travel

(2) Conair Model PC8-50 Belt Pullers; S/Ns 990159, 999018, 1-10 FPM, (2) 2 HP Motors SEE PHOTO

Sterlco Model F6016-R Temperature Controller
(3) 8' Dia. X 5' H Southland Hoppers

DECKING SHREDDER
50 HP Weima Model WLH-600 Decking Shredder; S/N 600-403, 20" X 17" Rubber Belt Infeed Conveyor, 24" W X 6" H Window, 460 Hours (New 2005) SEE PHOTO

RIBBON BLENDER
Approx 120 Cu. Ft. Custom Carbon Steel Ribbon Blender; 25 HP Motor SEE PHOTO

EXTRUSION ROUTER
2' X 10' SSD Model PRO-600B CNC Twin Head Router; S/N PRO600B-40, Laptop PC Control, (2) 8" W X 10" Conveyors (New 2008) SEE PHOTO

SILO
10' Dia. X 164" H Mfg Unknown Corrugated Galvanized Steel Material Storage Silo; w/ Roxell Feeder, Auger and Lightning Mixer (New 2008) SEE PHOTO

ENVIRONMENTAL CHAMBERS
Espec Model PLA-3AP Environmental Test Chamber; S/N 002583, -40 Degrees to 150 Degrees Celsius Temperature Range, 20%-90% RH Humidity Range, 404-A Refrigerant, 22" W X 32" D X 33" H Chamber, DRO (New 1996)

Espec Model LC-222 System Forced Convection Oven; S/N 1021003220, 2KW Heater, 40 Degrees to 240 Degrees Temperature Range, 18" W X 18" D X 32" H Chamber, DRO

MEZZANINE SYSTEM AND JIB CRANES

25' W X 100' L X 123"H Approx. Dimensions Free-Standing H.D. Steel Mezzanine; Stairs, 20' W X 25' L X 123"H Addition, 123" H Underneath, 142"H To Top of Deck, 180" To Top of Guardrail, (12) UprightsSubject to bid confirmation**
(2) 1/2 Ton X 10' Arm Contrx Column Mount Jib Cranes

AIR COMPRESSORS
40 HP Kaeser Model BS-50 Rotary Screw Cabinet Enclosed Air Compressor; S/N 403432, 125 PSIG, 48,648 Service Hours, 36,626 Loaded Hours (New 1992) SEE PHOTO

30 HP Ingersoll Rand Model KB33 Rotary Screw Skid Mounted Air Compressor; S/N 3310006, 125 PSIG, 64,648 Service Hours (New 1994) SEE PHOTO
Ingersoll Rand Model TS200 Refrigerated Air Dryer; S/N DR100017772-101707, 175 PSIG

300 Gallon Air Receiving Tank

TRANSFORMERS
175 KVA General Electric 9T23B4011G22 Transformer
175 KVA HPS DM175JJ Transformer
118 KVA Dongan 53-27118SH Transformer
(2) 51 KVA General Electric 9T23B4005G23 Transformers
40 KVA Dongan 63-2740SH Transformer
(2) 27 KVA Cutler-Hammer MD27E91ES Transformers
15 KVA Square D 15T3H15 Transformer



NEW 2005

50 HP Weima Model WLH-600 Decking Shredder



30 HP Ingersoll Rand Model KB33 Rotary Screw Skid Mounted Air Compressor



NEW 2008

10' Dia. X 164" H Mfg Unknown Corrugated Galvanized Steel Material Storage Silo



NEW 2005

Advantage Maximum MK-20A-LE-RC-41HF Portable Chiller



Approx 120 Cu. Ft. Custom Carbon Steel Ribbon Blender



40 HP Kaeser Model BS-50 Rotary Screw Cabinet Enclosed Air Compressor

PUBLIC AUCTION

PLASTIC LUMBER EXTRUSION FACILITY SET UP IN 2008 INCLUDING LOW HOUR LATE MODEL CINCINNATI EXTRUDERS, HIGH INTENSITY MIXERS, CENTRAL CHILLER & SUPPORT EQUIPMENT

Plant Closed, the Former Assets of



1415 Emerald Rd.
Greenwood, South Carolina 29646
50 Miles South of Greenville, South Carolina

SALE DATE:
Tuesday, January 22nd
STARTING AT 10:00 AM

INSPECTION:
Monday, January 21st
10:00 AM to 4:00 PM



Cincinnati Industrial Auctioneers Inc.

2020 DUNLAP ST., CINCINNATI, OHIO 45214
PHONE (513) 241-9701 / FAX (513) 241-6760
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Cincinnati Extruders (Like New)



(2) High Intensity Mixers (Like New)



Techno-Plast Belt Puller



Freeze Central Chiller (2008)

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TUESDAY, JANUARY 22ND

PUBLIC AUCTION

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50 Miles South of Greenville, South Carolina

IMPORTANT NOTICE:

Although information has been obtained from sources deemed reliable, the auctioneer makes no warranty or guarantee, expressed or implied, as to the accuracy of the information herein contained. It is for this reason that buyers should avail themselves of the opportunity to make inspection prior to the sale. This brochure is intended to provide general information of the equipment being offered and is subject to errors, omissions, additions or deletions. Please check with the Auctioneer's Office for a final listing. Items offered may or may not necessarily be sold as described and/or photographed in this brochure.

MAIL BIDS ACCEPTED WITH A 25% DEPOSIT

DIRECTIONS

From I-385 Heading South From Greenville, SC. Proceed to Exit 9 for US-221 Towards Laurens, SC. Turn South on to US-221 and Continue 20 Miles to Hwy 72 West. Turn Right onto Hwy 72 W Proceed 3.5 Miles to S Carolina 246. Turn Left onto S Carolina 246 Continue 2.7 Miles to Emerald Rd. Turn Right on to Emerald Rd Proceed 2.3 Miles to Sale Site on Right. Watch for Auction Parking and Auction Signs.

AUCTIONEERS

Cincinnati Industrial Auctioneers, Inc.
South Carolina License No. 1250
Jeffrey L. Luggen – License No. 2566



TERMS OF SALE

All equipment described herein will be sold "as is", "where is" to the highest bidder or bidders for cash in accordance with our regular terms and conditions of sale. Unless other satisfactory arrangements are made, a **25% deposit** in cash, certified or cashier's check payable to Cincinnati Industrial Auctioneers, Inc., is **required on all purchases**. Firm and personal checks accepted only if accompanied by a letter from your bank guaranteeing your funds. All sales are subject to state and/or local taxes unless a signed exemption form is presented at the time of purchase. **All balances are due at the conclusion of the sale.** No merchandise may be removed while the sale is in progress. **All bidders must comply with our Standard Terms of Sale**, copies of which will be available at the sale site or can be obtained from our website.

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18% ONLINE BUYER'S PREMIUM

Sale Under The Management Of



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