

PUBLIC AUCTION

Ordered Sold by Secured Creditor

THREE B MANUFACTURING COMPANY

COMPLETE CNC MACHINING FACILITY
INCLUDING TSUGAMI SWISS TYPE
LATHE, SUPERMAX CNC MACHINING
AND TURNING CENTERS, TOOLROOM
AND MISC. MACHINERY, TOOLING,
SHOP AND SUPPORT EQUIPMENT

9761 York Alpha Drive – North Royalton, Ohio 44133
20 Miles South of Cleveland, Ohio

SALE DATE:

**WEDNESDAY, FEBRUARY 10TH AT
12:00 PM (NOON)**

Inspection: Tuesday, February 9th From 10:00 AM to 4:00 PM

DIRECTIONS: From I-77 South of Cleveland, Exit at S.R. 82 West (No. 149B), Proceed West on Route 82 for Approx. 5-1/2 Miles to York Drive. Go North on York Drive & Proceed 1/2 Mile to York Alpha Drive. Go Left onto York Alpha Drive & Proceed 1/4 Mile to Sale Site on Left. Entrance to Facility is at the back of the Building. Watch for Auction & Parking Signs.

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- > All Internet bidders must Post a Deposit of Approx. 25% of Your Planned Spending Budget or \$5,000.00 Minimum with Cincinnati Industrial Auctioneers in Order to be approved to Bid. Those who do Not Post the Deposit Will Not be Approved. **Period.**

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Tsugami Model BS20CC-III Eight-Axis CNC Swiss Type Lathe

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CNC SWISS TYPE LATHE

Tsugami Model BS20C-III Eight-Axis CNC Swiss Type Lathe; S/N 1245, Fanuc Series 18i-TB CNC Control, 6-Position Side Station, 4-Position Side Drilling Station, 5-Position Tailstock Milling Station, Collet Chuck, 200 - 8,000 RPM, 1/4" to 3/4" - 8" Max Length (New 2006) **SEE PHOTO**

➤ **Hydrodynamic Edge Technologies Hydratam Model HP-316 Minuteman 320 Bar Feed;** S/N PL200613019, Hitech Control Panel, 22 MM Dia. Guide Channel, 20 MM Dia. Bar Pusher, 3 MM to 17 MM Diameter of Bars

CNC VERTICAL MACHINING CENTERS

Supermax Model YCM-FV102A CNC VMC; S/N 006136, Fanuc Series 18-M CNC Control, 19" x 40" Table, 40 Taper Spindle, 24-Position ATC, 8,000 RPM, Travels: X - 1020 MM, Y - 520 MM, Z - 540 MM, 500 KG Max Weight on Table (New 2006)

Supermax Model YCM-FV85A CNC

VMC; S/N 910024, Fanuc Series 18-M CNC Control, 40 Taper Spindle, 24-Position ATC, 20" x 39" Table, 8,000 RPM, Travels: X - 850 MM, Y - 520 MM, Z - 540 MM, 500 KG Max Weight on Table, Table Removed from Machine - Bearing Repairs (New 2006)

Supermax Model YCM-FV56A Two-Pallet CNC VMC; S/N 104255, (2) 16" x 22" Pallets each w/ 10" 3-Jaw Chucks & 4" Mill Vises, Fanuc Series 18-M Control, 40 Taper Spindle, 20-Position ATC, 45 - 8,000 RPM, Travels: X - 560 MM, Y - 410 MM, Z - 450 MM, 300 KG Max Loading Capacity

Excel Model 810 CNC VMC; S/N ES80863, Fanuc Series 0M Control, 19" x 35 1/2" Table, 40 Taper Spindle, 24-Position ATC, 6,000 RPM, 12 HP, Travels: X - 31.9", Y - 20.1", Z - 22"

CNC TURNING CENTERS

Supermax Model YCM-TC-36W CNC Turning Center; S/N 0043, 3" Spindle Hole, 12-Position Turret, 12" 3-Jaw Chuck, Tailstock, 690 MM Swing Over Bed, 510 MM Swing Over Carriage, 590 MM Max Turning Diameter, 600 MM Max Length, 6 - 2,500 RPM, Chip Conveyor (New 2000)

Supermax Model YCM-TC-26L CNC Turning Center; S/N 810060, Fanuc 18-T Control, 3" Spindle Hole, 12-Position Turret, 12" 3-Jaw Chuck, Tailstock, 500 MM Swing Over Bed, 350 MM Swing Over Carriage, 450 MM Max Turning Diameter, 1050 MM Max Turning Length, 8 - 3,000 RPM, Chip Conveyor (New 2000)

Supermax Model YCM-TC-15 CNC Turning Center; S/N 806447, Fanuc 0T Control, 2" Spindle Hole, 12-Position Turret, 8" 3-Jaw Chuck, Tailstock, 480 MM Swing Over Bed, 310 MM Swing Over Carriage, 550 MM Between Centers, 250 MM Max Turning Diameter, 55 MM Max Length, 45 - 4,000 RPM, Chip Conveyor (New 2000)

Okuma Model Cadet L1420 (LNC10) CNC Turning Center; S/N 0043, 3" Spindle Hole, 12-Position Turret, 12" 3-Jaw Chuck, Tailstock, Okuma CNC Control, 26" Swing Over Bed, 20" Swing Over Carriage, 48" Between Centers, Chip Conveyor

SMW Model Supersaver 2100 Bar Feed

HORIZONTAL BORING MILL

Devlieg Model 3K-48 Horizontal

Boring Mill; S/N 9036, 35" x 48" Table & 29 1/2" x 40" Sub-Table, 40 Taper Spindle, 0 - 1,660 RPM, Anilam DRO, 48" Vertical Travel, 48" LR Table Travel

TOOLROOM MACHINERY

12" x 12" Victor Model AH300H Automatic Horizontal Band Saw; S/N 881018, Auto Bar Feed, 5 HP Main Motor, Power Feed & Clamping, 1 1/2" Wide Blade

16" DoAll Model Contour Vertical Band Saw; 20 1/2" x 20 1/2" Table, Blade Welder

Hardinge Model DSM-59 Toolroom Lathe; S/N 0092379, 8" Swing x 24" Between Centers, 6-Position Turret Type Tailstock

8 Ton Denison Hydraulic C-Frame Press; 19" Stroke, 20" Throat

1 1/2 HP Bridgeport Vertical Mill; S/N 186987, 9" x 42" Table, 60 - 4200 RPM, 2-Axis DRO, w/ Shaper Attachment

18"/24" x 72" AFM Gap Bed Engine Lathe; S/N 2618, 2" Spindle Hole, 8" 3-Jaw Chuck, Tailstock (New 2000)

Snow Model DR-2-A Tapping

Machine; S/N 36850-164, 900 - 2,300 RPM, 1/2 HP, Single Phase

Kent Owen No. 1-14 Horizontal Milling Machine; 9" x 32" Table

Warner Swasey Model M-120C No. 3 Turret Lathe; S/N 1309685, 8" 3-Jaw Chuck

MISC. MACHINERY

20 HP Quincy 2-Stage Horizontal Tank Air Compressor

3/4 HP / 12" Disc Delta Pedestal Type Disc Sander

14" Avery 4-Spindle Production Drill; 12" x 39" Table

Pextro Bench Model Tubing Bender Kustilan Mixer Type Electric DeBurring Machine

(3) Assorted D.E. Pedestal Grinders

14" Manhattan Single Spindle Bench Drill Press

LIFT TRUCK

5,000 LB. Caterpillar Model 2EC3 Electric Sit Down Lift Truck; S/N EC364116, 2-Stage Mast, 136" Lift Height, 82" Mast, 42" Forks, Side Shift, 4524 Hours, w/ 48-Volt Charger

MACHINE ACCESSORIES & PERISHABLE TOOLING

Machine Accessories & Perishable Tooling Including: Approx. (75) No. 40 Taper Toolholders, 8" Kurt Mill Vises, 5-C & R-8 Collets, Indexable Lathe Tooling, Hold Down Hardware, Set-Up Blocks, Angle Plates, Boring Heads, R-8 Toolholders & Other Machine Accessories, H.S. Drills, End Mills, Mill Wheel Cutters, Tops, Reamers, & Other Related Items

INSPECTION

Inspection Tools Including: 14" Jones & Lamson Model PC-14-A Optical Comparator, 18" x 24" & 24" x 24" Granite Surface Plates, Dial Bore Gauges, O.D. Micrometers, Mitutoyo Height Gauges, Gauge Blocks, Dial Indicators, V-Blocks, Thread Gauges, & Other Related Items

SHOP EQUIPMENT

Large Quantity of Shop Equipment Including: Multi-Shelf Tooling Carts, Maple Top Benches, 2-Door Cabinets, Steel Shelving, Parts Wash Tanks, 2-Wheel Hand Trucks, Assorted Hand Tools, Pallet Rack, Shop Ladders, Shop Vacs, Hydraulic Pallet Truck, and Many Other Related Items



See website www.cia-auction.com For Detailed Specifications, Photos, Link To Online Bidding And Terms Of Sale. Possible Additions, See Auction catalog for final list of available items.