LARGE CAPACITY AEROSPACE PARTS MANUFACTURER INCLUDING MAZAK CNC TURNING CENTERS, FLAT BED LATHES AND VMC'S, TOOLROOM, FABRICATING, INSPECTION, TOOLING, SHOP AND SUPPORT EQUIPMENT

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Ordered Sold by U.S. Bankruptcy Case No. 14-11954

# THUNDERBOLT MANUFACTURING, INC.

925 E. Murdock Street - Wichita, Kansas 67214

SALE DATE: WEDNESDAY, OCTOBER 14TH, STARTING AT 9:00 AM CDT

INSPECTION: TUESDAY, OCTOBER 13TH, FROM 10:00 AM TO 4:00 PM













90 Ton X 12' D&K Model 1012-L Mechanical Power Press Brake



Sale Under The Management Of

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### WEDNESDAY, OCTOBER 14TH - 9:00 AM CDT



(3) Mazak Model VQC-20/40B CNC VMC's



Mazak Model SQT-15 CNC Turning Center



Mazak Model QT-15N-U CNC Turning Center



(2) Fadal Model 4020 CNC VMC's



**Defiance Model 25C Horizontal Boring Mill** 



Mazak Model VQC20/50B CNC VMC



(2) Mazak Model VQC-30/50B CNC VMC's

#### **CNC VMC'S**

(2) Mazak Model VQC-30/50B CNC VMC's; S/N 58402 and 66104, Mazatrol Cam M-2 Control, 29-1/2" X 68-1/2" Table, 24-Pos. ATC, 50 Taper, Coolant

**SEE PHOTO** 

**Mazak Model VQC20/50B CNC VMC;** S/N 59896, Mazatrol Cam M-2
Control, 21-1/2" X 48-1/2" Table, No. 50
Taper, 24-Pos. ATC

SEE PHOTO

(3) Mazak Model VQC-20/40B CNC VMC's; S/N 64203, 62630, 57264, Mazatrol Cam M-2 Control, 21-1/2" X 48-1/2" Table, 40 Taper, 30-Pos. ATC, Coolant SEE PHOTO

(2) Fadal Model 4020 CNC VMC's; S/N S/N 9110689 (1991) and 9705866 (1997), Fadal CNC 88HS Control, 20" X 48" Table, 21-Pos. ATC, 40 Taper (New As 1997) SEE PHOTO

(2) Mazak Model VQC-20/50B CNC VMC's; S/N YMCVQC86029 (1986 - OOS)

(7) 2 HP Bridgeport Series 1 CNC Mills SEE PHOTO

### TOOLING AND ACCESSORIES

(150) No. 50 Taper Tool Holders (100) No. 40 Taper Tool Holders (30) Mill and Machine Vises by Kurt and Others

Haas 4th-Axis Collet Indexer
Super Spacers, Rotary Tables, Angle
Plates, Hold Downs, Sub Tables
Tabling Including Carbida Inconte

Tooling Including Carbide Inserts, Indexable Tooling, End Mills, Drills, Cutters, Taps, and Related

#### **CNC FLAT BED LATHES**

**Mazak Model M5N-1500U CNC Flat Bed Lathe;** S/N 124548, Mazatrol T Plus Control, 20" 3-Jaw Chuck, Turret, 6-1/2" Approx. Thru Hole, 57" Centers **(1996) SEE PHOTO** 

Mazak Model M4 CNC Flat Bed Lathe; S/N 55320, 12" 3-Jaw Chuck, Turret, Mazatrol T-1 Control

SEE PHOTO

Mazak Power Master 1100 CNC Flat Bed Lathe; S/N N/A, 30" X 50", 24" 3-Jaw Chuck, 8-Position Turret, 40 HP Motor, Fanuc 200C Control

Mazak CNC Flat Bed Lathe; 26" X 50", 16-1/2" 3-Jaw Chuck, 5-1/2" Thru Hole, Turret, Fanuc 200C Control

**Summit Model 560 Series Smarticut CNC Flat Bed Lathe;** 12" 3-Jaw Chuck

#### **CNC TURNING CENTERS**

Mazak Model SQT-15M CNC Turning Center w/ Live Tooling; S/N 161487, Mazatrol T32-3 Control, 8" 3-Jaw Chuck, 12-Position Turret, Tailstock

SEE PHOTO

Mazak Model QT-15N-U CNC Turning Center; S/N 94987, Mazatrol T32-2 Control, 8" 3-Jaw Chuck, 8-Position Turret, Tailstock SEE PHOTO

Mazak Model SQT-15 CNC Turning Center; S/N 104329, Mazatrol T32B Control, 8" 3-Jaw Chuck, 12-Position Turret, Tailstock SEE PHOTO

Hardinge Model CHNC1 CNC Bar Machine; S/N CN-2728-S, General Numeric Control, with Hardinge Bar Feed SEE PHOTO

#### **CNC HMC**

Tombstones

(1991)

Mazak Model H-500/50 Two-Pallet CNC HMC; S/N 90399, 20" X 20" Pallet, Mazatrol M-32 Control, 50 Taper, 80-Position ATC, Coolant (1991)

SEE PHOTO (2) 15" x 15" Approx. D&T

#### STRETCH FORMER

**Hufford Model A5 Horizontal Hydraulic Stretch Former;** S/N 6040-L

#### **HYDRAULIC PRESSES**

Dake Model 19-437 Traveling Head Electric / Hydraulic Straightening Press; S/N 173378, 38" x 48" Bed Area SEE PHOTO

Four-Post Downacting Hydraulic Press; 56" X 48" Bed, 34" X 48" Die, 25 HP Hydraulic Unit SEE PHOTO

#### **HONES**

Barnes Model 244 Large Capacity Vertical Hone; S/N KP-10702, Approx. 24" Stroke SEE PHOTO

Sunnen Model CV-616-G Cylinder King Hone; S/N 1L13744 SEE PHOTO

**Sunnen Model MBB-1660 Hone;** S/N 89787 **SEE PHOTO** 

Sunnen Model MBB-1660 Hone; S/N 44565

Sunnen LB Grinder

#### SAWS

(2) 36" DoAll Vertical Band Saws with Welders SEE PHOTO

15" X 15" Wells Model F-15 Horizontal Band Saw; S/N A1415801519

9" X 12" WF Wells Model W-9 Horizontal Band Saw; S/N 803313

15" Startrite Model CF350AN Auto Chop Saw w/ Bar Feed

(2) Wells Horizontal Band Saws

#### **GRINDERS - ALL TYPES**

18" X 32" Mark Model Mark-1832 CNC Surface Grinder; S/N 705274 SEE PHOTO

(3) Small Hand Feed Surface Grinders by B&S, KO Lee & Rockwell (Lot) Grinding Equipment



Four-Post Downacting Hydraulic Press



Sunnen Model MBB-1660 Hone



Barnes Model 244 Large Capacity Vertical Hone



Dake Model 19-437 Traveling Head Electric / Hydraulic Straightening Press

### THUNDERBOLT MANUFACTURING, INC.





Mazak Model H-500/50 Two-Pallet CNC HMC



Mazak Model M4 CNC Flat Bed Lathe



12' X 10 Ga. Cincinnati Model 1012 Squaring Shear

















# Hardinge Model CHNC1 CNC Bar Machine

(7) 2 HP Bridgeport Series 1 CNC Mills

#### **ENGINE LATHES**

20" X 84" Summit Engine Lathe; 15" 3-Jaw Chuck, Taper, Steady Rest

19" X 80" Summit Model 19-4X80 **Engine Lathe;** S/N 3795, 12" 3-Jaw Chuck, Taper, Steady Rest

12" X 36" Clausing Cabinet Type **Engine Lathe** 

#### **MILLING MACHINES**

2 HP Bridgeport Vertical Mill w/ DRO, Late Model, Black Tag SEE PHOTO

1-1/2 HP & (2) 1 HP Bridgeport Vertical Mills

Vertical Mill; 18" X 80"

Defiance Model 25C Horizontal Boring Mill; S/N 1882-43, 40" X 75" Table, 2-1/2" Hole, Possibly OOS

SEE PHOTO Milwaukee Model H No. 4 Dial Type

Milwaukee Model H100.3 Dial Type Horizontal Mill; 15-1/2" X 64" Table

#### FABRICATING MACHINERY

90 Ton X 12' D&K Model 1012-L Mechanical Power Press Brake; S/N L-18663, FOMGB SEE PHOTO

12' X 10 Ga. Cincinnati Model 1012 Squaring Shear; S/N 20077, ROMBG **SEE PHOTO** 

36" Pexto Kick Shear 100 Ton F Legnani OBI Press; S/N 673, 28" X 40" Table

#### 30" WT Hand Slip Roll

48" Whitney Finger Brake Miller Deltaweld 450 with Feed Lincoln Idealarc Tig 300 with Miller Coolmate

TCE Corp Manual C-Frame Kick Press

#### **MISC. MACHINERY**

(15) Assorted D.E. Grinders & Belt Sanders

(15) Various Floor Drills

4' Wide Trinco Shot Blast Cabinet 55 Ton H-Frame Press

#### **LIFT TRUCKS**

(4) 5,000 Lb. Hyster Model S50FT Cushion Tire LP Lift Truck; S/N F187V19744J, F187V19749J, F187V19760J, F187V19766J, 87" Lowered, 200" Raised Triple Stage Masts, Side Shift, 42" Forks (New 2011)

5,000 Lb. Daewoo Model G25S Pneumatic Tire LP Lift Truck: S/N 10-01728, 83" Lowered, 188" Raised Triple Stage Mast, Side Shift, 42" Forks (New 1997)

4,500 Lb. Clark Model C50045 Solid Tire LP Lift Truck; S/N 355209925720274

4,000 Lb. Allis Chalmers Model **ACC40 LPS Solid Tire LP Lift Truck**  **Tank Mounted Air Compressors** Great Lakes Model GRF-125 Air Dryer; S/N 20899-2 (1999)

QMT30ACA123 Horizontal Tank

**Air Compressor;** S/N 85409, 17,000

(2) Approx. 5 to 15 HP Horizontal

SEE PHOTO

3 HP IR Tank Mounted Air Compressor

**AIR COMPRESSORS** 

30 HP Quincy Model

**Sullair Air Dryer** 

#### **INSPECTION EQUIPMENT**

**Large Quantity Inspection Tools** and Equipment Including; (2) Hardness Testers, (10) Granite Surface Plates to 30" x 60", Large Quantity Inspection Tools, Micrometers, Height Gages, Calipers, Pin Gages and Related

#### **SHOP EQUIPMENT**

Large Quantity Shop Equipment **Including**; Big Joe Lift, Robinair Recovery System, (10) Self Dumping Hoppers, Engine Hoists, Mechanics Tools, Panel Saw, Arbor Presses, D.E. Grinders, Metal Inventory Including Sheet Metal, Bar Stock & Structural, Tooling Cabinets, Racks, Fans, Ladders, Carts, Hand and Power Tools, Tool Boxes, Saw Horses, Safety Cage and Many Other Related

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- > All Internet bidders must register for this auction at www.bidspotter.com at least 48-Hours Prior to the Sale Date, if you do not you will not be approved.
- All Internet bidders must Post a Deposit of Approx. 25% of Your Planned Spending Budget or \$5,000.00 Minimum with Cincinnati Industrial Auctioneers in Order to be approved to Bid. Those who do Not Post the Deposit Will Not be Approved. Period.





**Large Quantity Inspection Tools and Equipment** 



(2) 36" DoAll Vertical Band Saws with Welders



2 HP Bridgeport Vertical Mill w/ DRO, Late Model, **Black Tag** 



**30 HP Quincy Model** QMT30ACA123 Horizontal **Tank Air Compressor** 



Sunnen Model CV-616-G Cylinder King Hone

# AUCTION

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Contact Information 2020 Dunlap St. Cincinnati, Ohio 45214 Phone 513-241-9701 Fax 513-241-6760 www.cia-auction.com









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# WEDNESDAY, OCTOBER 14TH PUBLIC AUGTON

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# THUNDERBOLT MANUFACTURING, INC.

925 E. Murdock Street Wichita, Kansas 67214

#### **IMPORTANT NOTICE:**

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#### **AUCTIONEERS**

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Sale Under The Management Of

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