

LATE MODEL PAPERBOARD PACKAGING MANUFACTURING FACILITY  
 INCLUDING FLEXO AND OFFSET PRESSES, DIE CUTTERS, FOLDER/GLUERS,  
 SHEETERS, BALERS, SHOP AND SUPPORT EQUIPMENT

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# PUBLIC AUCTION



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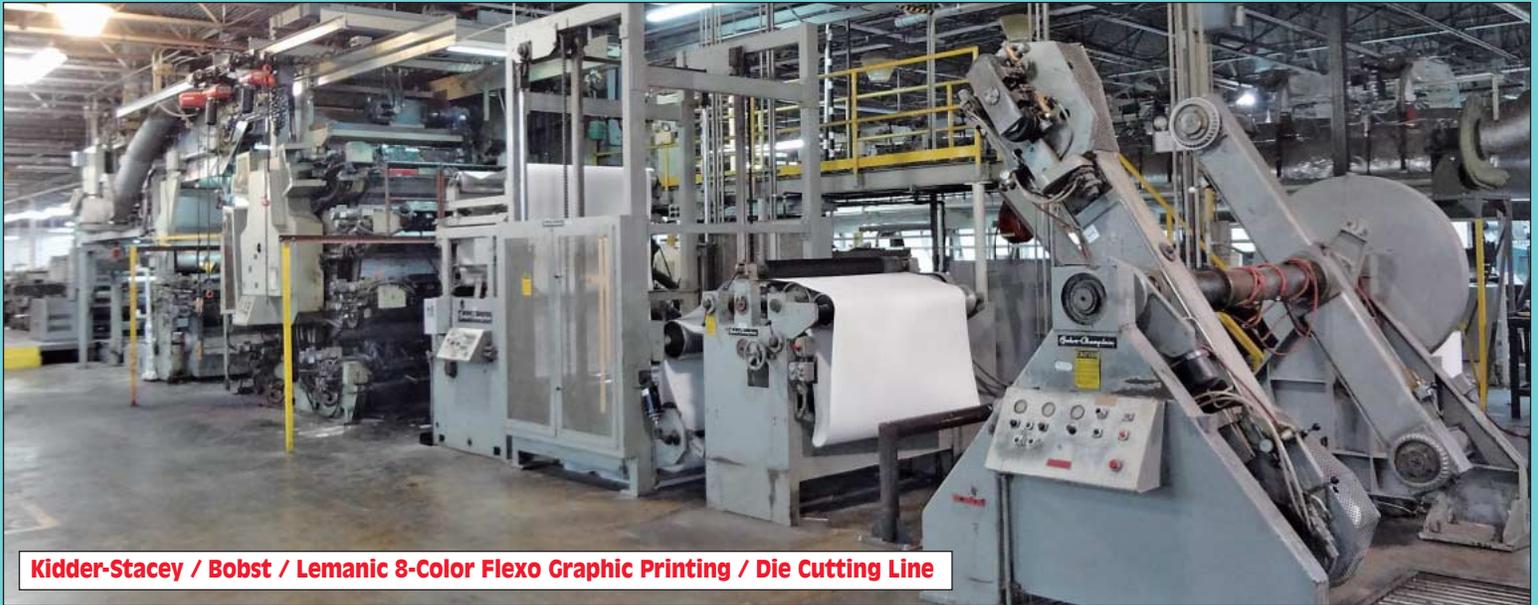
**TRIUMPH PACKAGING GEORGIA, LLC**

600 Poplar Drive – Thomaston, Georgia 30286

Approx. 65 Miles South of Atlanta

**SALE DATE: WEDNESDAY, NOVEMBER 20TH STARTING AT 9:00 AM E.S.T.**

**INSPECTION: TUESDAY, NOVEMBER 19TH, FROM 10:00 AM TO 4:00 PM**



**Kidder-Stacey / Bobst / Lemanic 8-Color Flexo Graphic Printing / Die Cutting Line**



**Comco Flexographic Press (New 2002)**



**55" Man Roland 6-Color Offset Press**



**Bobst SP126-E Auto Die Cutter**



**(4) Horizontal Hydraulic Balers**



**Air Compressors (New as 2006)**



**(6) Toyota Lift Trucks Up To 12,000 LB**

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**WEDNESDAY, NOVEMBER 20TH – 9:00 AM**



55" Wide Kidder-Stacey Model 660Z Centraflex / Bobst Champlain Lemanic S1425 8-Color Roll to Sheet Central Impression Flexographic Printing Press Line



Bobst Champlain Model Lemanic S1425 Type CH140 Automatic Platen Die Cutter

**KIDDER-STACEY / BOBST / LEMANIC  
8-COLOR FLEXO GRAPHIC PRINTING /  
DIE CUTTING LINE**

55" Wide Kidder-Stacey Model 660Z Centraflex /  
Bobst Champlain Lemanic S1425 8-Color Roll to  
Sheet Central Impression Flexographic Printing  
Press Line; S/N 49-710/2111.M-885 (New 1985)

SEE PHOTO

- **Bobst Feed Section Including;** Bobst Model W-503560 Champlain Two-Spindle Turret Type Adjustable Roll Unwind Stand, Bobst Champlain Auto Splicer & Festoon, Bobst Champlain Tension Stand and Webaligner Model G4312-EPX
  - **Kidder-Stacey Model Centraflex 660Z 8-Color CI Flexo Press;** S/N 984-49-710, Autoflex Automatic Chamber Inking System, Sterlco Temperature Controller; S/N 98D5396, Kidder-Stacey Gas Heated Overhead Dryer, Kidder-Stacey Coater/Chill Roll Stand, GWD Webaligner
  - **Bobst Champlain Model Lemanic S1425 Type CH140 Automatic Platen Die Cutter;** S/N 0882-129-00, 28" X 20" Min. Sheet Size, 56" X 40" Max. Sheet Size w/ Decurler, Feed Roll, Roundout & Stripper
- SEE PHOTO
- **Bobst Champlain Sheet Collector, Tab Breaker & Delivery Belt System**
  - **Bobst S-3100 Registration System Complete w/ All Controls, Hydraulics, Electrical, Anilox Rolls, Cylinders**



Kidder-Stacey Model 660Z CI Flexo Press



Bobst Model W-503560 Unwinder and Feed Line

**Equipment Technical  
Assistance Provided By:**



**North East Printing  
Machinery, Inc.**  
Joseph Koravos  
Phone: 866-755-1960

Email: [joek@nepminc.com](mailto:joek@nepminc.com)  
Website: [www.NEPMinc.com](http://www.NEPMinc.com)



## COMCO MARK IV 8-COLOR WEB FLEXOGRAPHIC PRINTING PRESS LINE

28" X 36" Comco Model Mark IV 8-Color Roll to Sheet Inline Narrow Web Flexographic Printing Press Line; S/N 2105E (New 2002)

SEE PHOTO

- Martin Automatic Feed and Splicing Section; Martin Automatic Two-Spindle Automatic Splicer Roll Unwind Stand; S/N MCB103372-6452-1, Martin Automatic Festoon, (2) Fife Model OPG-LRB Linear Race Offset Pivot Guide w/ CDP-01 Control
- (8) Comco Flexo Print Stations w/ Anilox Roll Carts and UV Technology UV Drying System; S/N 2105EUV, Comco Infeed Station, Martin Automatic Tension Roll Stand; S/N CPL320-6452-2, BST Proscan 2000 Scanner; S/N PS7417, 12" Min. Print Cylinder Repeat, 36" Max Print Cylinder Repeat, Wandres Type WE57/160-850 Micro cleaner; S/N 020503, 3.939 Anilox Roll Diameter, Comco Controls, 40 HP Chicago Size 30 Exhaust Fan, 40 HP Size 36 1/2 Exhaust Fan
- Comco Pinch Roll Stand, Platen Die Cutter-Creaser, 3-Belt High Speed Delivery, Collection Conveyor, Belt Delivery Stacker
- Complete w/ 4-Post Free-Standing Overhead Hoist Structure, All Controls, Hydraulics, Electrical, Anilox Rolls, Cylinders

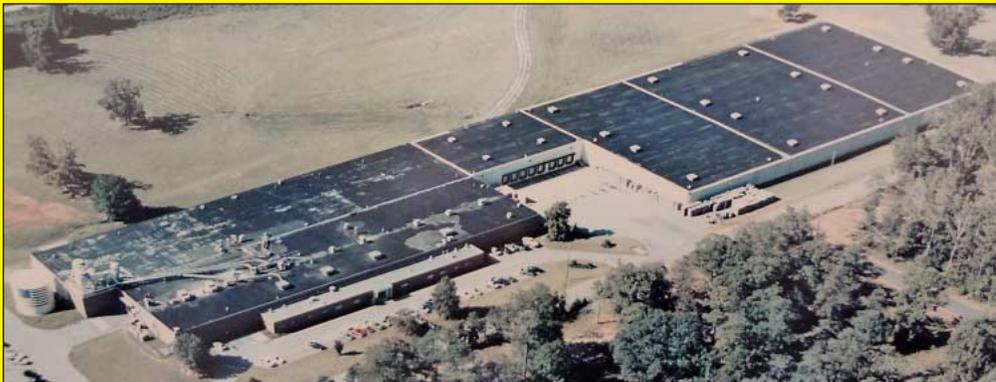


**NEW  
2002**



28" X 36" Comco Model Mark IV 8-Color Roll to Sheet Inline Narrow Web Flexographic Printing Press Line

## VALUABLE INDUSTRIAL REAL ESTATE AVAILABLE FOR SALE BY OWNER



**233,600 Square Ft. Industrial Building on 35.7 Acres of Land;** Zoned Industrial M2, Tilt-Up Concrete and Masonry Construction, Heavy 3-Phase Electrics, Public Utilities

### For More Information Contact:

Jerome Luggen, Cincinnati Industrial Auctioneers  
Phone: 513-241-9701, Email: Jerome@cia-auction.com (will direct to owner)

## Alternate Views Comco Line





**NEW  
1988**



55" Wide Man Roland Model R806-6 Series 851 Six-Color Sheet Fed Offset Printing Press



43" Wide Bobst Model Domino 110M-2/US Straight Line Folder Gluer



43" Wide Bobst Model Domino 110M Straight Line Folder Gluer

## WEBCAST BIDDER INSTRUCTIONS

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**No Last Minute Registrations will be accepted. Make Sure to Register & Post Your Deposit No Later than 48-Hours Prior to the Start of the Auction.**

## OFFSET PRESS

**55" Wide Man Roland Model R806-6 Series 851 Six-Color Sheet Fed Offset Printing Press;** S/N 19565B8984, Coating Tower With Reverse Print Unit Below, 6/1, IR Dryer, Rolandmatic Dampening, CCI Control, Non-Stop Feed & Delivery, AEC Glacier Series Chiller, 10,000 SPH Max, 39-3/8" X 55" 1/8" Paper Size, Min. 23-5/8" X 33-7/16" Paper Size, Weeko Lonomat C Spray Powder System, Doyle Sheet Cleaning System (New 1988) **SEE PHOTO**

## DIE CUTTING PRESSES

**36" X 49" Bobst Model Autoplaten SP126-E Automatic Die Cutter;** S/N 57200506, 500 Ton Cutting Force, Stripper, Non-Stop Feed & Delivery, 5,500 SPH, 126 X 92 cm Max Size, 50 X 35 cm Min. Size (New 1980) **SEE PHOTO**

**43" X 63" Bobst Model Autoplaten SP1600-E Automatic Die Cutter;** S/N 580302 (New 1975) **\*\*Storage Area\*\***

**36" X 49" Bobst Model Autoplaten SP1260-E Automatic Die Cutter;** S/N 513108 **\*\*Storage Area\*\***

## FOLDER / GLUERS

**43" Wide Bobst Model Domino 110M-2/US Straight Line Folder Gluer;** S/N 0349-015-06, Mechanical Backfold, Automatic Pile Feed, Compression Belt Delivery, Electronic Control, (2) Head Glue System w/ Nordson Model WM408 Adhesive Pattern Control, 93,089 Hours (New 1987) **SEE PHOTO**

**43" Wide Bobst Model Domino 110M Straight Line Folder Gluer;** S/N 0349-017-03, Mechanical Backfold, Automatic Pile Feed, Compression Belt Delivery, Electronic Control, (3) Head Glue System w/ Nordson Model WM500 Liquid Adhesive Detection System / WM408 Adhesive Pattern Control, 98,337 Hours, (2) Nordson E-26 Electric Gun Driver, Nordson SD Electric Gun Driver (New 1987) **SEE PHOTO**

**Bobst Model 110M & 100M Straight Line Folder Gluers \*\*Storage Area\*\***

## WINDOW MACHINE

**56" Wide Heiber-Schroder Model WP14D Two-Up Operation Window Machine;** S/N 520, Pendant Control, Film Unwind Bar, Model



56" Wide Cutoff Maxson Model MSH Automatic Rotary Sheeter

BF14D Automatic Pile Feed, Belt Delivery, Vacuum Pumps (New 1990) **SEE PHOTO**

### SHEETER

**56" Wide Cutoff Maxson Model MSH Automatic Rotary Sheeter;** S/N 4237M, w/ Zerand Two-Spindle Turret Type Adjustable Roll Unwind Stand, Tension Roll Stand w/ Montalvo S-3100-CE Control, Decurler, Continuous Belt Delivery, Pen-Man Dust Collector (New 1984) **SEE PHOTO**

### PAPER CUTTER / TURNER, JOGGER, AERATOR

**42" Lawson Model A107 Paper Cutter;** S/N HS9169, with Microcut Electronic Back gauge  
**5,500 LB Woodward Model WJA550 Pile Turner, Jogger, Aerator;** 87" X 55" X 56", with Operators Pedestal and Blower **SEE PHOTO**

### PLATE EQUIPMENT

**62" Shop Fabricated Aluminum Roll Die Drill with Solid TB10 Vertical Drill, (30) Roll Dies**  
**JM Heaford Model Cobra 700 SXLS Plate Mounted Proofer;** S/N 2020544, (2) Heaford MD-5 Camera

**D-Mount System Cylinder Assembly Bench;** S/N 614, (2) Mosstype 116-2300 Electric Cylinder Grips

### DIE RULE EQUIPMENT

**7" Richards Model 34EF Electromatic Super Diemaker Saw Trimmer;** S/N 1670, 42" X 32" Table Guide

**7" Ostrander Seymour, Co. Table Saw;** S/N N/A, 36" X 36" Table Guide, 1-1/2 HP

**42" Richards Type 6MYZS Electromatic Super Diemaker Jig and Drill;** S/N 4999, 42" X 52" Table, Built in Dust Collector

**Sandvik Steel Type 33-0 Hydraulic Creasing Rule;** S/N 33420

**48" X 68" Bobst Rotating Table**

### ANILOX ROLL CLEANING SYSTEM

**Micro Clean Model 48A-01CLORFM Anilox Roll Cleaner;** S/N 1000256, w/ Model DC100 Dust Collector (New 2000) **SEE PHOTO**

### INSPECTION | TEST EQUIPMENT

**Thwing-Albert Model 202-100A PCA Score Bend Tester;** S/N 282, DRO

**Mark-10 Model ESM301L Motorized Test Stand;** S/N 3368694, with Mark-10 Model BG5 Force Gauge

**TMI Model 98-25 Coefficient of Friction Tester;** S/N A14361

**Teledyne Tober Model 150-B Stiffness Tester;** S/N 862392

**Sutherland Ink Rub Tester**

**Other Inspection Equipment Consisting of Starret Micrometers, Depth Gauges, Triple Cut Specimen Shear**



36" X 49" Bobst Model Autoplatten SP126-E Automatic Die Cutter



**NEW 2002**  
 Micro Clean Model 48A-01CLORFM Anilox Roll Cleaner



5,500 LB Woodward Model WJA550 Pile Turner, Jogger, Aerator



56" Wide Heiber-Schroder Model WP14D Two-Up Operation Window Machine



**NEW 2000**

(2) 30" X 40" Selco Model HSO-127AR30 Automatic Horizontal Hydraulic Balers



**NEW 2001**

(5) 3M Model 200A Type 39600 Top / Bottom Case Sealer



Orion Model FA66-7710 Fully Automatic Stretch Pallet Wrap System



Large Quantity of Corrugated Cardboard



Lantech Automatic Stretch Pallet Wrapper



Partial View Inspection and Test Equipment



**NEW 2000**

30" X 60" Excel Model EX62 Closed Door Automatic Horizontal Hydraulic Baler

### PAPER BALERS

(2) 30" X 40" Selco Model HSO-127AR30 Automatic Horizontal Hydraulic Balers; S/Ns 120070407 w/ 3,027 Hours & 120070406 w/ 3,260 Hours, Automatic 5-Wire Tying, Charge Hopper, Control Panel, 30" X 40" X 60" Bale Size  
**SEE PHOTO**

30" X 60" Excel Model EX62 Closed Door Automatic Horizontal Hydraulic Baler; S/N 22223, Manual Wire Tying, Charge Hopper, Control Panel, 43" Wide X 18" Model 4318 Inclined Power Belt Feed Conveyor (New 2000)  
**SEE PHOTO**

26" X 60" American Baler Co. Model 10317 Automatic Horizontal Hydraulic Baler; S/N 6781103471277 (In Storage)

### PALLET STRETCH WRAPPERS | BOX TAPERS

Orion Model FA66-7710 Fully Automatic Stretch Pallet Wrap System; S/N 7107710, 56" X 50" Power Roller Conveyor Platform, 56" Power Roller Entry and Exit Conveyors  
**SEE PHOTO**

Lantech Automatic Stretch Pallet Wrapper; S/N V3100, 4' X 4' Rotary Table  
**SEE PHOTO**

(5) 3M Model 200A Type 39600 Top / Bottom Case Sealer; S/Ns 10049, 10016, 10031, 14851 & 15702, 21-1/2" Max Width, 24" Max Height (New as 2001)  
**SEE PHOTO**

3M Model 700A Type 39600 Top / Bottom Case Sealer; S/N 8895 (New 1997)

### SCISSOR LIFT | CONVEYORS | SCALE

(4) 56" X 48" 6,000 Lb. Bishamon Hydraulic Scissor Lift Rotating Tables

54" X 48" Southworth Hydraulic Scissor Lift Rotating Table

(2) 48" X 56" 5,000 Lb. ECDA Hydraulic Scissor Lift Rotating Tables

5,000 LB Mettler Toledo Electronic Floor Platform Scale; 48" X 60" w/ Jaguar Digital Readout, with 12" X 16" Table Scale

Large Quantity of Roller and Belt Conveyors in Width From 20" – 36" and Various Lengths

### LIFT TRUCKS | ATTACHMENTS

12,000 LB Toyota Model 7FGCU55 LP Gas Solid Tire Lift Truck; S/N 60683, 169" Lift, Overhead Guard, Hydraulic Roll Clamp Attachment

(5) 5,000 LB Toyota Model 7FCU25 LP Gas Solid Tire Lift Trucks; S/Ns 88333, 88458, 88371, 88404 & 88254 (NIS), 189" Lift, Side Shift, Overhead Guard

7,700 Lb. Cascade Model R77-RCP-60995 Hydraulic Roll Clamp Attachment (New 2004)

Toter, Inc. Mobile Hydraulic Cart Lifter Attachment



3 HP Well-Setting Variable Speed Vertical Milling Machine



30" Kalamazoo Startrite R-10 Vertical Band Saw



Large Quantity of Machine Parts, Hardware, and Related in Maintenance Shop



**NEW AS 2006**



100 HP and 75 HP Ingersoll Rand Air Compressors



12,000 LB Toyota LP Gas Lift Truck w/ 7,700 LB Cascade Roll Clamp Attachment



(6) Toyota Lift Trucks Up To 12,000 LB

## ELECTRIC PALLET TRUCKS

(5) 4,500 LB Toyota Model 6HBW23 Electric Walkie Pallet Trucks; S/Ns 22469, 22468, 22472, 22471 & 22478, w/ Battery & Charger **SEE PHOTO**

6,000 Lb. Toyota Model 6HBW30 Electric Walk Behind Paper Roll Pallet Truck; S/N 27519

8,000 Lb. Hyster Model W802 Electric Walk Behind Paper Roll Pallet Truck; S/N AZ3N015752

## MANLIFT / VEHICLE

500 LB X 16' Lift Mayville Model 1632 Scissor Type Manlift; S/N 08502611, Built in Charger (New 1996) **SEE PHOTO**

1999 Dodge Caravan; VIN# 2B4GP25GXXR410068, 3.3 Liter Gasoline Engine, Automatic Transmission

## AIR COMPRESSORS & RELATED

100 HP Ingersoll Rand Model SSR-EP100 Rotary Screw Air Compressor; S/N CK7091U06102, Programmable Control, Sound Enclosure (New 2006)

75 HP Ingersoll Rand Model SSR-EP75 Rotary Screw Air Compressor; S/N CK2817U99342, Programmable Control, Sound Enclosure (New 1999)

20 HP Champion Model PL70A Y-Type Horizontal Tank Mounted Reciprocating Air Compressor; S/N L0000478

Van Air Model EMD1050 Refrigerated Air Dryer; S/N 06DD03253, w/ 1,040 Gallon Vertical Air Receiving Tank, 1050 SCFM, 5 HP

225 KVA Bruce Electric Cat BA225H-NI/Z, 3 HP, Transformer

Powerval Model ABCB00.0-48D404 Power Conditioner; S/N 7430066HR-1310001

Carrier Model 30GA020830 Air Cooled Liquid Chiller; S/N R591089 **SEE PHOTO**

## MAINTENANCE SHOP

14" X 78" American Pace Maker Geared Head Engine Lathe; S/N 73822-53, Spindle Speeds to 1,000 RPM, Steady Rest, Tool Post

3 HP Well-Setting Variable Speed Vertical Milling Machine; S/N 00053, 9" X 42" T-Slotted Power Table, Fagor DRO, 70-4200 RPM, Forward / Reverse Milling

**SEE PHOTO**

30" Kalamazoo Startrite 30-R-10 Vertical Band Saw; S/N 44418, with Welder **SEE PHOTO**

Other Maintenance Equipment Consisting of; (5) Various Floor Drills, 9" X 18" Kalamazoo Model 9AW Horizontal Band Saw, 50 Ton H-Frame Hydraulic Press, Miller Millermatic 200 Welder, Hobart Tigwave 250 Tig Welder, 300 Amp GE Arc Welder, (5) Various DE Grinders, 1 HP Cincinnati Dust Collector, (2) Moss Electric Cylinder Grips, 4' X 5' HD Steel Welding Table, Workbenches, Various Machine Parts

## SHOP EQUIPMENT

Large Quantity of Shop Equipment to Support a

200,000 Sq. Ft. Facility Consisting Of: Safety Kleen Parts Cleaners, Oxy-Acetylene Carts with Torches, Two-Wheel Dollies, Fiberglass Ladders, Justrite Flammable Storage Cabinets, Two-Door Steel Storage Cabinets, Steel Shelving, Steel and Wood Parts, Bins / Cabinets, Power Tools Including Hammer Drill, Sawzalls, Drills, Hardware Including Nails, Screws, Bolts, Nuts, Banding Carts, Plastic Dump Hoppers, Fume Hoods, Budget 1 Ton Electric Hoist, Spreader Bars, Shop Fans, Pallet Trucks, Steel Top Work Benches, Steel Fabricated Racks, Platform Ladders, Rubber Belts, No. 1 Arbor Press, Foremen Desks, (5) Sections of 108"W X 144" X 36"D, (20) 40"W X 36"H X 48"D Wire Containers, Pneumatic Hose Reels

## OFFICE EQUIPMENT

Office Furniture Consisting Of: Wood Top Office Desks, Chairs, Lateral File Cabinets, Bookshelves, Four Drawer File Cabinets, Conference Tables, L-Shaped Desks, Late Model computer Equipment and Accessories Consisting of: Dell CPU's HP Monitors, HP Printers, APC Battery Back-Ups, Panasonic TV, Life Size Video Conference Interface, Apple Computers, HP Design Jet 1055 cm Plus, Wireless Routers, Coffee Table, White Board, Paper Shredders, Display Case, Cubicles, Five Drawer File Cabinets, Microwave, Breakroom Lunch Tables, Blueprint File Cabinets.

Large Server Room Consisting Of: (2) Dell Poweredge 1400SC, (2) Geek Squad 1500VA Ups, (2) APC 2200XL Smart-Ups, Altuson Model KL1508 Hideaway, HP Pro-Curve 1810G-24 Switch, Netgear Pro Safe 5RX5308k, Link Sys RV802, Network Cable, Avoya 1P office 500 Phone System with Approximately (25) Handsets, Server Cabinet, Zebra Label Printers



(5) 4,500 LB Toyota Model 6HBW23 Electric Walkie Pallet Trucks



Carrier Model 30GA020830 Air Cooled Liquid Chiller



Large Quantity Steel Rule Die Equipment



Large Quantity of Office Furniture Including Desks, File Cabinets and Related



Large Quantity of Office Furniture Including Conference Tables



Large Server Room



500 LB X 16' Lift Mayville Model 1632 Scissor Type Manlift

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Plant Closed – Ordered Sold by Secured Parties



**TRIUMPH PACKAGING GEORGIA, LLC**

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8-Color Flexo Graphic Printing / Die Cutting Line



Late Model Support Equipment



Comco Flexographic Press (New 2002)



(6) Toyota Lift Trucks Up To 12,000 LB

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# WEDNESDAY, NOVEMBER 20TH PUBLIC AUCTION

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Ordered Sold by Secured Parties

**TRIUMPH PACKAGING GEORGIA, LLC**

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Thomaston, Georgia 30286  
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## IMPORTANT NOTICE:

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## AUCTIONEERS

Jeffrey L. Luggen  
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Myron C. Bowling  
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All equipment described herein will be sold "as is", "where is" to the highest bidder or bidders for cash in accordance with our regular terms and conditions of sale. Unless other satisfactory arrangements are made, a **25% deposit** in cash, certified or cashier's check payable to Cincinnati Industrial Auctioneers, Inc., is required on all purchases. Firm and personal checks accepted only if accompanied by a letter from your bank guaranteeing your funds. All sales are subject to state and/or local taxes unless a signed exemption form is presented at the time of purchase. All balances are due at the conclusion of the sale. No merchandise may be removed while the sale is in progress. All bidders must comply with our Standard Terms of Sale, copies of which will be available at the sale site or can be obtained from our website.

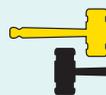
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