

LARGE PLASTIC INJECTION MOLDING AND SPRING WINDING FACILITY WITH LATE MODEL SUPPORT EQUIPMENT

PUBLIC AUCTION

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**NEW AS
1998**

(2) 180 Ton X 9 Oz. Sumitomo Model SG180M-H Toggle Clamp Plastic Injection Molding Machines



**NEW
1997**

Bank View (5) 75 Ton Sumitomo Model SG75M-H Plastic Injection Molding Machines



**LATE
MODEL**

(14) Dri-Air Dehumidifying Dryer and Hopper Systems



(2) Stanley Vidmar Stack System Modular Mold Storage Rack Systems

Featuring: (20) Injection Molding Machines from 45 to 500 Ton by Sumitomo, Cincinnati, Engel & Others (To 1998), Large Quantity Late Model Plastic Auxiliary Equipment, Nilson 3T Four-Slide, Torrington V82 Verti-Slide, (10) CNC & Manual Spring Winders by Wafios, Itaya, Torin & Sleeper/Hartley (To 2001), Uncoiler Tables, Moon Cure Ovens, Wafios FES-4000 CNC Spring Grinder (2001), Spring Finishing, Test & Support Equipment, Minster Presses w/Servo Feed Lines (1990's), Toolroom Machinery, Inspection Equipment, Lift Trucks, 75 HP Quincy Air Compressor, Warehouse Equipment, Large Quantity Shop, Support & Office Equipment

Assets From Bankruptcy / The Former Assets of

UFE, INC.

11560 Rojas Drive – El Paso, Texas 79936

SALE DATE:
Wednesday,
February 9th
Starting at 9:00 AM

INSPECTION:
Tuesday, February 8th
10:00 AM to 4:00 PM

www.cia-auction.com

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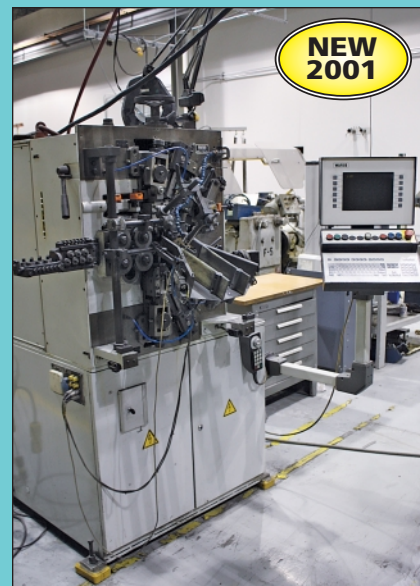
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**NEW
2000**



60 Ton Minster No. 6 Cap Frame Press

**NEW
2001**



Wafios Model FUL32 CNC Spring Winder

SALE UNDER THE MANAGEMENT OF

Cincinnati Industrial Auctioneers Inc.

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WEDNESDAY, FEBRUARY 9TH - 9:00 AM



**NEW
1997**

75 Ton X 4 Oz. Sumitomo Model SG75M-H Toggle Clamp Plastic Injection Molding Machine



(3) 300 Ton X 23.34 Oz. Engel Model ES1300/300 Toggle Clamp Plastic Injection Molding Machines



200 Ton X 13.2 Oz. Engel Model ES700/200 Toggle Clamp Plastic Injection Molding Machine



55 Ton X 3.1 Oz. Arburg Model 270-210-500 Toggle Clamp Plastic Injection Molding Machine



(2) 85 Ton X 3.5 Oz. Demag Model D85NCII Toggle Clamp Plastic Injection Molding Machines



**NEW AS
1998**

(2) 180 Ton X 9 Oz. Sumitomo Model SG180M-H Toggle Clamp Plastic Injection Molding Machines

PLASTIC INJECTION MOLDING MACHINES

500 Ton X 68 Oz. Cincinnati Milacron Model VH500-54CE Hydraulic Clamp Plastic Injection Molding Machine; S/N 34CSAC1/89-22, Press #212, Cincinnati Milacron Camac XTLC Control, 34.3" X 34.3" Between Tie Bars, 48" X 48" Platen, 15" - 55.1" Shut Height, 42.2" Max Clamp Stroke

SEE PHOTO

> Star Automation Model TW-1400FM-3 Rectilinear Motion Robot

SEE PHOTO

(3) 300 Ton X 23.34 Oz. Engel Model ES1300/300 Toggle Clamp Plastic Injection Molding Machines; S/N 3822-300-90, Press #205 w/ Engel EC88 Control, S/N 5042-300-91, Press #204, Engel CC90 Control, S/N 3311-300-88, Press #203 w/ Engel CC90 Control, All w/ 25.04" X 25.04" Between Tie Bars, 35.75" X 35.75" Platen, 7.87" - 24.02" Shut Height, 23.62" Max Clamp Stroke (New As 1991)

SEE PHOTO

> Geiger Model EA Mini 2001/800SL Rectilinear Motion Robot; S/N 9239-9811-0417 (New 1998)

> Geiger Model LR16K Sprue Picker Robot; S/N 9437-9903-0112

200 Ton X 13.2 Oz. Engel Model ES700/200 Toggle Clamp Plastic Injection Molding Machine; S/N 4622-200-91, Press #202, Engel CC90 Control, 21.26" X 18.11" Between Tie Bars, 30.75" X 27.75" Platen, 5.91" - 20.98" Shut Height, 18.11" Max Clamp Stroke (New 1991)

SEE PHOTO

> Geiger Model EA Mini 20015L1 Sprue Picker Robot; S/N 12017-0106-1688

(2) 180 Ton X 9 Oz. Sumitomo Model SG180M-H Toggle Clamp Plastic Injection Molding Machines; S/N M0FT0275 (8/1998), Press #106, S/N M0FT0219 (12/1997), Press #108, Sumitomo Control, 20" X 20" Between Tie Bars, 29.5" X 29.5" Platen, 7.9" - 19.6" Shut Height, 16.93" Max Clamp Stroke (New As 1998)

SEE PHOTO

> Wittman Model W420 Rectilinear Motion Robot; S/N 5169 (New 1999)

> Geiger Model LR16 Rectilinear Motion Robot; S/N 8899-9807-0060 (New 1998)

150 Ton X 10.7 Oz. Engel Model E8600/150 Toggle Clamp Plastic Injection Molding Machine; S/N 4124-150-31, Press #201, Engel CC90 Control, 19.68" X 16.54" Between Tie Bars, 28.25" X 25.5" Platen, 5.91" - 18.75" Shut Height, 16.54" Max Clamp Stroke (New 1991)

> Conair Harmo Model H1M-200SK Rectilinear Motion Robot; S/N 011235

SEE PHOTO

(2) 85 Ton X 3.5 Oz. Demag Model D85NCII Toggle Clamp Plastic Injection Molding Machines; S/N 8130080, Press #104, S/N 8130085, Press #105, Demag NC II System Control, 14.25" X 14.25" Between Tie Bars, 21.75" X 21" Platen, 7.56" - 16" Shut Height, 13.5" Max Clamp Stroke, Both w/ Apex Robot Units Maybe Sold Separate

SEE PHOTO



125 Ton X 8 Oz. Engel Model ES330/150VHRT Vertical Rotary Table Type Plastic Injection Molding Machine

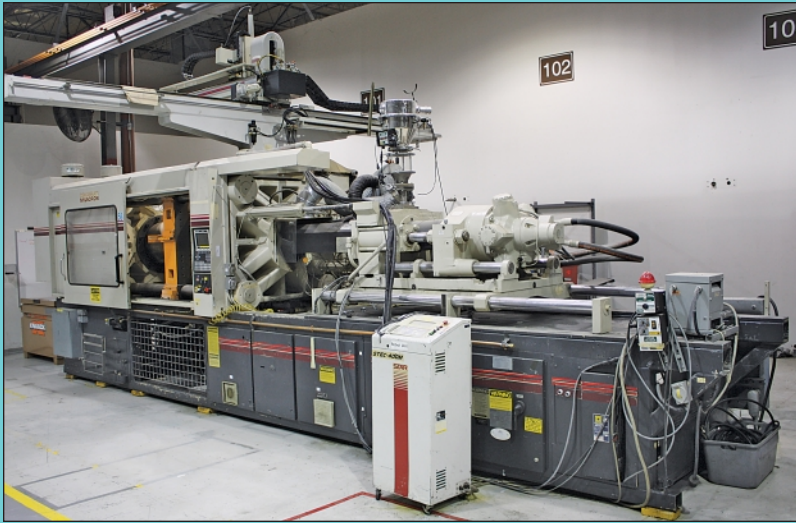
WEBCAST BIDDER INSTRUCTIONS

- > All Internet bidders must register for this auction at www.bidspotter.com at least 48-Hours Prior to the Sale Date, **if you do not you will not be approved.**
- > All Internet bidders must Post a Deposit of Approx. 25% of Your Planned Spending Budget or \$5,000.00 Minimum with Cincinnati Industrial Auctioneers in Order to be approved to Bid. Those who do Not Post the Deposit Will Not be Approved. **Period.**
- > **Only Major Items Will be Available for Online Bidding.** Please refer to the Listing on www.bidspotter.com for Available Online Items.



- > There is a 15% Buyer's Premium in Effect for All Online Purchases.
- > We Highly Recommend that Potential Buyers Attend this Auction & Bid Live Onsite. This will give you the Ability to Inspect the Items & Fully Appreciate Their Condition, Along with Saving You 3% of the Buyer's Premium.

No Last Minute Registrations will be accepted. Make Sure to Register & Post Your Deposit No Later than 48-Hours Prior to the Start of the Auction.



500 Ton X 68 Oz. Cincinnati Milacron Model VH500-54CE Hydraulic Clamp Plastic Injection Molding Machine

75 Ton X 4 Oz. Sumitomo Model SG75M-H Toggle Clamp Plastic Injection Molding Machine; S/N MOFF0142, Press #109, Sumitomo Controls, 14.18" X 14.18" Between Tie Bars, 20.5" X 20.5" Platen, 6.3" - 16.1" Shut Height, 11.8" Max Clamp Stroke (**New 1997**)

> **Geiger Model EA Mini 2001/700F04.0 Sprue Picker Robot;** S/N 10131-9911-0815

(3) 75 Ton X 3.8 Oz. Sumitomo Model SG75M-H Toggle Clamp Plastic Injection Molding Machines; S/N MOFF0156, Press #110, S/N MOFF0150, Press #111, S/N MOFF0146, Press #112, Sumitomo Controls, 14.18" X 14.18" Between Tie Bars, 20.5" X 20.5" Platen, 6.3" - 16.1" Shut Height, 11.8" Max Clamp Stroke () (**New 1997**) **SEE PHOTO**

> **Yushin Model H0PII 6550 Sprue Picker Robots;** S/N 30566105, 30566110 & 30566104 (**New 2002**)

75 Ton X 1.9 Oz. Sumitomo Model SG75M-H Toggle Clamp Plastic Injection Molding Machine; S/N MOFF0136, Press #113, Sumitomo Controls, 14.18" X 14.18" Between Tie Bars, 20.5" X 20.5" Platen, 6.3" - 16.1" Shut Height, 11.8" Max Clamp Stroke (**New 1997**)

> **Geiger Model EA Mini 2001/700F03.0 Sprue Picker Robot;** S/N 10128899100613

55 Ton X 3.1 Oz. Arburg Model 270-210-500 Toggle Clamp Plastic Injection Molding Machine; S/N 121645, Press #102, Arburg Hydronica Control, 10.63" X 10.63" Between Tie Bars, 15.75" X 15.75" Platen, 8.75" - 10.82" Shut Height, 12.8" Max Clamp Stroke, Apex Robot Unit Maybe Sold Separate

SEE PHOTO

40 Ton X 1.5 Oz. Arburg Model 270-90-330 Toggle Clamp Plastic Injection Molding Machine; S/N 124537, Press #101, Arburg Hydronica Controls, 10.5" X 10.5" Between Tie Bars, 15.75" X 15.75" Platen, 8.75" - 10.82" Shut Height, 12.79" Max Clamp Stroke, Apex Robot Unit Maybe Sold Separate

VERTICAL INJECTION MOLDING MACHINES

150 Ton X 5 or 8 Oz. Engel Model ES330/150VHRO Vertical Rotary Table Type Plastic Injection Molding Machine; S/N 3431-15C, Press #210, Engel CC90 Control, 37.75" X 9.5" Between Tie Bars, 46.5" X 15.5" Platen (**New 1990**)

125 Ton X 8 Oz. Engel Model ES330/150VHRT Vertical Rotary Table Type Plastic Injection Molding Machine; S/N 5307/125/92, Press #211, Engel CC90 Control, 37.75" X 9.5" Between Tie Bars, 46.5" X 15.5" Platen, 7.9" - 17" Shut Height, 16.5" Max Clamp Stroke (**New 1992**)



Bank View Nissui Granulators

DEHUMIDIFYING DRYERS

(10) Dri-Air Model Arid-X 35PD Dehumidifying Dryer And Hopper Systems; S/Ns D8563, D8559, D8561, D9429, D10102, D8562, D9828, D9826, D8360 & D8564 **SEE PHOTO**

(4) Dri-Air Model Arid-X 50PD Dehumidifying Dryer And Hopper Systems; S/Ns D9856, D9855, D10412 & D10347 **SEE PHOTO**

Novatec Model DCS-100MM Dehumidifying Dryer w/Hopper; S/N 10A2682-0523 (**New 2003**)

Novatec Model DCS-50MM Dehumidifying Dryer w/Hopper; S/N 10A3072-0603 (**New 2004**)

Una-Dyn Model AM-75 Dehumidifying Dryer; S/N AM7574221

Conair Model 18041201D3148P Dehumidifying Dryer; S/N 1-0546

Whitlock Model Nomad PD1B Dehumidifying Dryer; S/N 98A0498

GRANULATORS

(3) Nissui Model SKN-22 Granulators; S/N S22470 (**New 1997**)

(2) Nissui Model FNSK-15 Granulators; S/N F151001 (**New 1997**)

(4) Nissui Model SA-35 Granulators; S/N SA3500518 (**New 1999**)

(5) Conair Model LP-810 Granulators

Conair Martin Model LP-330 Granulator; S/N 0-6921 (**New 1993**)

OTHER PLASTIC AUXILIARY EQUIPMENT

(6) Portable Chillers Including; (2) Sterlco Model F6016-DX, Temptek Model CF-10W, Thermal Care Model TCOW0203, Maximum Model HK-10W-41HR, Arctic Model WC-3

(10) Various Style and Size Motorized Belt Conveyors to 28" Wide

400 LB Novatec Model Hopper Vacuum Loading System; S/N 12A2682-4958

(22) Vacuum Hoppers from Novatec, Comet, IMS & Whitlock

(4) Northern Supply Gaylord Tilters **SEE PHOTO**

55 Gallon Plastic Process Equipment Dual Drum Material Tumbler **SEE PHOTO**

(7) Conair Tempco Model TC1-D1 Temperature Controllers

(4) AEC Model TDWF7M0953 Temperature Controllers

Large Quantity of Out of Service Temperature Controllers



(4) Dri-Air Model Arid-X 50PD Dehumidifying Dryer And Hopper Systems



Bank View (5) 75 Ton Sumitomo Model SG75M-H Plastic Injection Molding Machines



Star Automation Model TW-1400FM-3 Rectilinear Motion Robot



Conair Harma Model H1M-200SK Rectilinear Motion Robot



(10) Dri-Air Model Arid-X 35PD Dehumidifying Dryer And Hopper Systems



Late Model Novatec Dryer Hopper Systems



WEDNESDAY, FEBRUARY 9TH - 9:00 AM



**NEW
1997**

Crest Model OC5-1218-HC Five-Station Automatic Dip Ultrasonic Parts Washing Line



Overall View Torin 11A Spring Winding Line w/ Oven and Uncoiler



(2) Torrington Model W11A Spring Winders



(3) Sleeper & Hartley Model No. 1/2 Universal Spring Winders



Overall View Sleeper & Hartley Spring Winding Line w/ Oven and Uncoiler



(10) Empire Model BBO Bench Type Basket Blasters



**NEW
2001**

Wafios Model FES400 Spring Grinder



**NEW
2001**

Wafios Model FUL32 CNC Spring Winder

CNC SPRING WINDING LINES

Wafios Model FUL32 CNC Spring Winder; S/N 2-2073-065, Siemens LBM0100 CNC Control w/ Pendant, Operating Range: 3.0 MM Max Wire Dia., 45 MM Spring Max Dia., Unlimited Feed Length, 1,300 MM Working Height (New 2001) **SEE PHOTO**

> **HTE Engineering Model HR505 Variable Speed Wire Pay-Off & 16" Wide Belt X 96" Long Chamber Moon Electric Fired Spring Tempering Furnace**

Itaya Model SX-15 CNC Spring Winder; S/N 9108, Itaya SX System V Control Panel w/ Remote (New 1998) **SEE PHOTO**

> **Coil Master Model SR-W150 Wire Pay-Off's & Toyko Gadson Model TBE-210 Electric Pass Thru Tempering Furnace**

Itaya Model MCS-15G CNC Spring Winder; S/N 9038, MCS System V Controls w/ Pendant Controller, Forming Capacity: Wire Dia. - 4 - 1.5 MM, Spring Dia. - 155 MM Max, Face Length - 100 MM Max (New 1998)

> **Coilmaster Model SR-W150 Wire Pay-Off & 16" Wide Belt X 96" Long Chamber Moon Electric Tempering Furnace**

Itaya Model MCS-15E CNC Spring Winder; S/N 5929, MCS System III Controls, Forming Capacity: Wire Dia. - 1.5 MM Max, Spring Length - 80 MM, Coil O.D. - 12.0 MM Max (New 1989) **SEE PHOTO**

> **Coilmaster Model SR-151 Wire Pay-Off & 12" Wide Belt X 62" Long Chamber Furnace Fixer Inc. Electric Tempering Furnace**

CONVENTIONAL SPRING WINDING LINES

(2) **Torrington Model W11A Spring Winders;** S/Ns 11A-20 & 11A-71, Wire Dia. Range: .015" to .72", Wire Length per Spring: 0" to 42", Coil Range (CD) - 3/32" to 1-9/16", Production: 15 to 180 SPM, Moyer Length Gauge **SEE PHOTO**

> **S/N 11A-71 w/ Coilmaster Model SR-W150 Motorized Wire Pay-Off & 16" Wide Belt X 96" Long Chamber Moon Electric Fired Spring Tempering Furnace**

> **S/N 11A-70 w/ Progressive Machine Model 635-RH Wire Pay-Off & 12" Wide Belt X 72" Long Chamber Moon Electric Tempering Furnace**

(3) **Torin Model W-10A Spring Winders;** S/Ns 157305-WS, 105279-WS & 161051-WS, Capacities: Wire Dia. - .008 to .028, Coil OD - .062 to .875, Rate: 24 - 240 SPM, Moyer Length Gauges

> **S/N 157305 w/ Coilmaster SR-W70 Wire Pay-Off & Toyko Casden 6" Wide Belt Model TBE210 Electric Tempering Furnace;** S/N 6718

> **S/N 161051 w/ Coilmaster SR-W70 Wire Pay-Off & Huei Shang 15" Wide Belt X 120" Long Model HCF-400 Electric Tempering Furnace;** S/N 23

(3) **Sleeper & Hartley Model No. 1/2 Universal Optimum Feed Series 790 Spring Winders w/ Moyer Length Gauges** **SEE PHOTO**

> **All (3) w/ Coilmaster Model SR-71 Wire Pay-Offs & Huei Shang 12" Wide Belt X 96" Long Chamber Model HCF-320 Electric Tempering Furnace**

Sleeper & Hartley No. 00 Universal Optimum Feed Series 7900 Spring Winder **SEE PHOTO**

> **Coilmaster Model 5R-31 Wire Pay-Off;** S/N 9401358+

The Spring Lines will be Sold Piecemeal & Overall with Highest Bids or Bid to Prevail

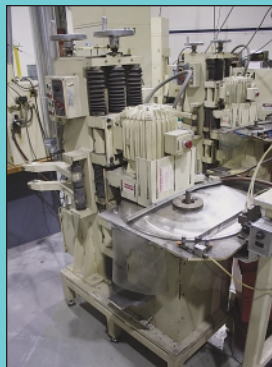
WIRE FORMING MACHINES

Nilson Model 3-T Four-Slide Wire Forming Machine; S/N 80230, 3/16" Wire Capacity, Wintriss Di Pro 1500 Die Protection, Toledo N401 Series Tonnage Monitor **SEE PHOTO**

> **3,500 LB TAE Wire Pay-Off w/ 42" Dia. Platform**

Torrington Model V-82 Verti-Slide Wire Forming Machine; S/N 126816-FS, 2500 MM Strip Width, .063 Max Strip Thickness, 207 Max Dia. Wire Size, 11" Max Feed Length, 10 - 200 SPM Production Range, Light Curtains, Wintriss Smart PAC Control Panel **SEE PHOTO**

> **HBE Model HR-1005D Wire Pay-Off;** S/N A0272



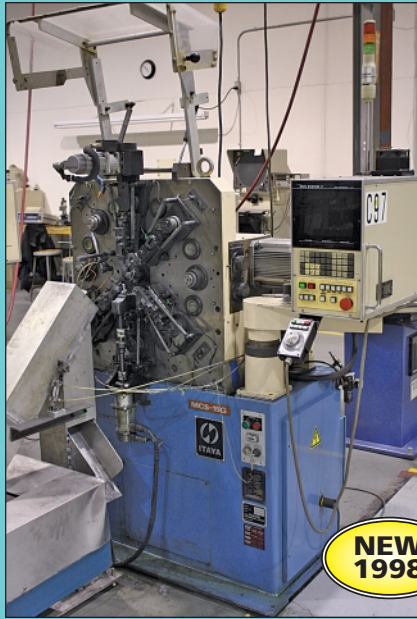
(3) Moyer Mfg. Model 12" BC Opposed Disc Spring Grinders



Besly Beloit Model 905 Opposed Disc Spring Grinder



(6) DCE Unimaster Series UMA Dust Collectors



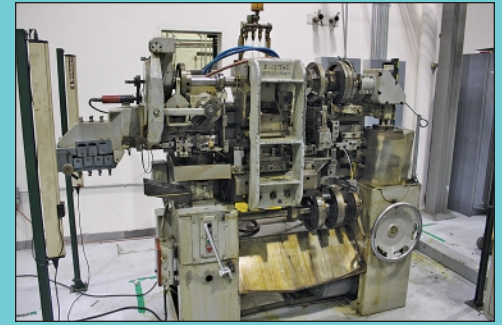
Itaya Model MCS-15G CNC Spring Winder

**NEW
1998**



Itaya Model MCS-15E CNC Spring Winder

**NEW
1989**



Torrington Model V-82 Verti-Slide Wire Forming Machine



Nilson Model 3-T Four-Slide Wire Forming Machine

SPRING GRINDING & FINISHING LINES

Wafios Model FES400 Spring Grinder; S/N 2-2472-006, Plan No. 2472-2-9000-06, 16" Dia. Rotary Table, Hengstler Grado 918 Control Panel (New 2001) **SEE PHOTO**

Besly Beloit Model 905 Opposed Disc Spring Grinder; S/N 905-64A, Dual 3 HP Grinding Motors, 24" Dia. Rotary Table **SEE PHOTO**

(3) Moyer Mfg. Model 12" BC Opposed Disc Spring Grinders; S/N's 12BC32072-001, 032097-002 & 120597-003, 24" Dia. Rotary Tables, 2 HP Upper & Lower Grinding Motors **SEE PHOTO**

Manufacturer Unknown Opposed Disc Spring Grinder; S/N N/A, 24" Dia. Rotary Table, 7-1/2 HP Upper & Lower Grinding Motors **SEE PHOTO**

(10) Empire Model BBO Bench Type Basket Blasters; 9" Dia. Mesh Basket Inserts **SEE PHOTO**

(6) DCE Unimaster Series UMA Dust Collectors; See Catalog for Model, Most New Mid to Late 1990s **SEE PHOTO**

(5) 12" - 24" Vibratory Bowl Feeders by Syntron & B&C Fabrication

30" Baird Parts Tumbler / Finishing Machine

Schmidt Model 27-089-03 Marking Press; S/N 4-0034; 2,800 LB Capacity, 4" Stroke (New 2003)

Most of the Above Equipment Set-Up In Lines with Vibratory Bowl Feeds, Machines, Dust Collectors And Related

SPRING TEST EQUIPMENT

Large Quantity Spring Test Equipment Consisting of; Dillion Model GS-Quantrol TC2 Tension-Compression-Cycle Electronic Spring Tester; S/N 03-1020-03, Chatillon Model DST-44 Digital Spring Tester; S/N N8906-SA, Larson Model TST Bench Model Spring Torque Tester; 5,000 LB Link Model EL-3-SUL Spring Tester; S/N 862029 w/ Link Model 1250 Electronic Pass Thru Tester Module, Link Model FL-1 (S/N 991277) & Link Model EL-1 (S/N 972046) Spring Testers w/ Link Model 1250 Electronic Pass Thru Tester Modules, Link Model EL-4 Spring Tester; S/N 902038, Sesi Model EMZ-TR Microscope w/ Light Source, (4) Electronic Counting Scales by GSE, Century & Eaton And Many Other Related Items

ULTRASONIC PARTS WASHER

Crest Model OC5-1218-HC Five-Station Automatic Dip Ultrasonic Parts Washing Line; S/N 0797-T-0744, Stations 1 & 2: Immersion Wash w/ 1,000 Watts of Power & 2,000 Watts of Heat, Station 3: Ultrasonic Spray-Over Immersion Rinse w/ 1,000 Watts of Power & 3,000 Watts of Heat, Station 4: Spray-Over Immersion Rinse w/ 3,000 Watts of Heat, Station 5: Recirculation Hot Air Dry w/ 5,000 Watts of Heat, Tanks 1 & 2 Are 12" X 18" X 12" Deep, Tanks 3 - 5 Are 12" X 18" X 24", (4) Crest Model FG500-6 & (2) Crest Model 4G250-3-T Ultrasonic Generators, Crest Model CTS-1000 Rigi-Bot Programmable Transport System, Rotational Drive Assemblies, Crest Model CLWS-03 Closed Loop Water Filtration / Recirculation System; S/N 0797-T-0745, Allen Bradley Panelview 550 Control Panel (New 1997) **SEE PHOTO**

(28) 5-1/2" X 5-1/2" X 12" Ro-Tumbler Stainless Steel Wash Baskets

Washer Related Support Equipment Consisting of; 12" X 18" X 12" Deep Crest Cart Mounted Ultrasonic Cleaner w/ (2) Model 4G-500-6 Generators, Crest Model 575H7 Bench Type Ultrasonic Cleaner, New Holland Model K11 Bench Type Centrifugal Dryer; S/N 904571, Four-Station Keyence LX2-V10W Spring Laser Sorting Machine

STAMPING PRESSES

60 Ton Minster No. 6 Gap Frame Press; S/N 6SS-29925, 32" X 21" Bolster, 90 - 180 SPM, 4" Stroke, 2.75" Slide Adj., 16" Shut Height, Air Clutch, Light Curtain, PAX Lube System, Smart PAC Control (New 2000) **SEE PHOTO**

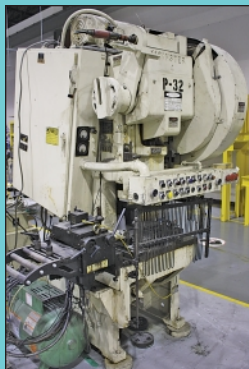
> Feed Line: 12" Wide COE Servo Feed, COE Model CPPS-175-12 Straightener; S/N 28456-2, 1,600 LB COE Model 2R Uncoiler; S/N 19070-1, 48" Max Coil OD, 10" Wide Storch Model 4212-E4907 Magnetized Incline Conveyor

32 Ton Minster No. 4 OBI Press; S/N 4-19765, 23-3/4" X 15" Bolster, 100 - 200 SPM, 4" Stroke, 2-1/4" Slide Adj., 11-1/2" Shut Height, Air Clutch, Wintriss Control **SEE PHOTO**

> Feed Line: 12" Wide PA Industries Servo Feeder, 6" Wide PA Industries Straightener, Coil Technologies Model CP552 Single End Uncoiler; S/N 6344



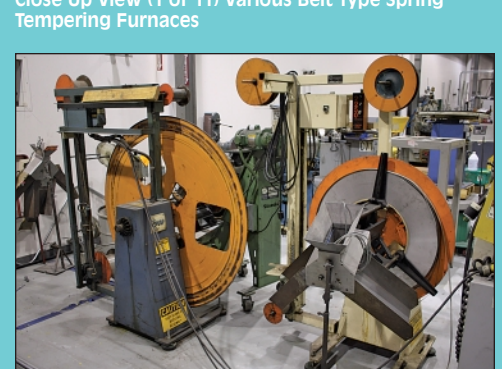
60 Ton Minster No. 6 Gap Frame Press



32 Ton Minster No. 4 OBI Press



Close Up View (1 of 11) Various Uncoiler Payoff Tables



Partial View Press Feed Equipment



Close Up View (1 of 11) Various Belt Type Spring Tempering Furnaces



Sleeper & Hartley No. 00 Universal Optimum Feed Series 7900 Spring Winder



Close Up View (1 of 11) Various Belt Type Spring Tempering Furnaces



WEDNESDAY, FEBRUARY 9TH – 9:00 AM



(3) 2 HP Bridgeport Vertical Milling Machines



(2) 6" X 18" Boyar Schultz Model HR618 Hand Feed Surface Grinders



20" DoAll Model 2012-2H Metal Cutting Vertical Band Saw



3' Arm X 9" Column Arborga Radial Arm Drill



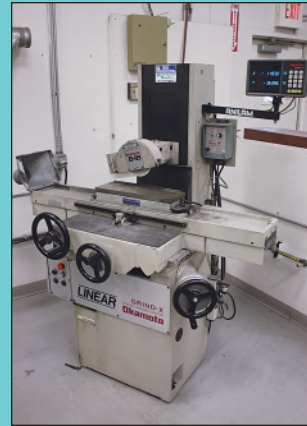
Sodick Model NC Die Sinker EDM Machine



Deckel Model GK21 Engraver



Late Model Vidmar Tooling Cabinets



6" X 18" Okamoto Model L-6.18B Hand Feed Surface Grinder



Victor Model M-320MP Die Sinker EDM Machine



Omnium Model GT-75 Series III CNC Turning Center

MOLD STORAGE RACK SYSTEM

2,500 LB Stanley Vidmar Stak System Modular Mold Storage System; S/N 018433-1963, 2,500 LB Capacity per Shelf, Approx. 120"L X 52"D X 138"H Bridge Type Swivel Pallet Lift, (4) 52" X 32" X 109", (10) 41" X 32" X 109", (18) 32" X 32" X 109" Sections of Rack, (16) 60" X 30", (47) 36" X 30", (92) 26.5" X 30" X 2,500 LB Capacity Removable Steel Die Pallets, Approx. Overall Dimensions 12"W X 54"D X 12"H

1,000 LB Stanley Vidmar Stak System Modular Mold Storage System; S/N 734644-63, 1,000 LB Capacity per Shelf, Approx. 120"L X 40"D X 138"H Bridge Type Swivel Pallet Lift, (38) 32" X 32" X 109" Sections of Rack, (228) 26.5" X 30" X 1,000 LB Capacity Removable Steel Die Pallets, Approx. Overall Dimensions 12"W X 52"D X 12"H

(2) Sections Free-Standing Roll-Out Shelf Mold Racks

CNC TURNING CENTER

Omnium Model GT-75 Series III CNC Turning Center; S/N 3550, Omnium CNC Control, Collet Chuck, 5C Spindle, 100-4000RPM, 12" X-Axis, 9" Z-Axis, Gang Tool Post (New 1999)

SEE PHOTO

EDM MACHINES

Sodick Model NC Die Sinker EDM Machine; S/N S30-148, 9-1/2" X 18" T-Slotted Table, 26" X 16" X 12" Inner Tank

SEE PHOTO

Victor Model M-320MP Die Sinker EDM Machine; S/N 9108459, 12" X 29" T-Slotted Table, 28" X 21" X 12" Inner Tank

SEE PHOTO

Large Quantity of System 3R Tooling

VERTICAL MILLING MACHINES

(3) 2 HP Bridgeport Vertical Milling Machines; S/N's 249889, 234150 & 233888, 9" X 42" T-Slotted Servo Power Tables, Spindle Speeds: 60 - 4200 RPM

SEE PHOTO

SURFACE GRINDERS

8" X 18" Mitsui Model MSL-250H-2AH Hydraulic Surface Grinder; S/N 80101671, Walker Electromagnetic Chuck w/ Neutrofer Control

6" X 18" Okamoto Model L-6.18B Hand Feed Surface Grinder; S/N 48073, Walker Electromagnetic Chuck w/ Control, Anilam Wizard 211 DRO

SEE PHOTO

(2) 6" X 18" Boyar Schultz Model HR618 Hand Feed Surface Grinders; S/N's E68R00383 & F68R00183, (1) Mitutoyo UDR-100 DRO

SEE PHOTO

MISC. TOOLROOM MACHINERY

Cress Model C-2121TCZ Dual Chamber Electric Furnace; S/N 8402, (2) 12" X 7" X 26" Chambers, 1200 Degree Max Temperature

20" DoAll Model 2012-2H Metal Cutting Vertical Band

Saw; S/N 383-83229, Welder

SEE PHOTO

3' Arm X 9" Column Arborga Radial Arm Drill; S/N N/A, 16" X 20" X 12" T-Slotted Drill Box Table, Power Elevation

SEE PHOTO

Deckel Model GK21 Engraver; S/N 4601-11195, 12-1/2" X 20-1/2" & 8" X 14" T-Slotted Tables

SEE PHOTO

Other Misc. Toolroom Machinery Consisting of; 300 Amp Miller Aerowave Welder w/ Miller Coolmate 4 Chiller, 75 Ton KR Wilson Model 37F Hydraulic H-Frame Press, 1,000 LB Ruger Hydraulic Boom Lift, Big Joe Electric Die Lifts, (8) Double End Pedestal Grinders, Wilton 10" Disc/6" Belt Grinder, 3 HP Donaldson Torit VS1200 Dust Collector, Branson Model 8510 Sonic Cleaner, 8" Delta Bench Band Saw, Dake No. 1 Arbor Press, (3) Sand Blast Cabinets, Pure Wash Parts Washer And Many Other Related Items

INSPECTION EQUIPMENT

6" X 12" Ram Optical Model OMIS II CNC Optical Video Probe Inspection Machine; Auto-Map X-Y-Z Software (Version 6.0)

SEE PHOTO

Micro Vu Model 6X6 Video Measurement System; S/N 3556, Micro Vu Model FD-10 Focus Detector, Micro Vu Q16 Computer DRO

16" Dorsey Gage Optical Comparator; S/N N/A, Dorsey

Quadra-Chek 2000 DRO, 16" X 5" T-Slotted Table

SEE PHOTO

14" OGP Model Opticom Qualifier 14B Optical Comparator; S/N N/A, 15" X 6" T-Slotted Table, Di-Metric Plus Visor Computer

14" Mitutoyo Model PH-3500 Optical Comparator; S/N 630113, Mitutoyo Micropak 2 DRO, 18" X 6" T-Slotted Table

SEE PHOTO

OGP Model XL-KS Optical Comparator; S/N CC052207, 8" X 32" T-Slotted Table, Closed Loop Incremental Positioner, Projectron II Automatic Image Detector

Numerex Model CMM 1424-35 Coordinate Measuring Machine; S/N X253, 39" X 43" X 6" Drilled & Tapped Granite Table (Out of Service)

Other Inspection Tools And Equipment Consisting of; (2) 14" Brown & Sharpe Model Tesa-Hite Digital Height Gages, 24" Mitutoyo Model HDS-24 Digimatic Height Gage, United Model LCH-10 Speedy Tester; S/N 990433, United Tru Blue Hardness Tester,



Late Model Shop Equipment



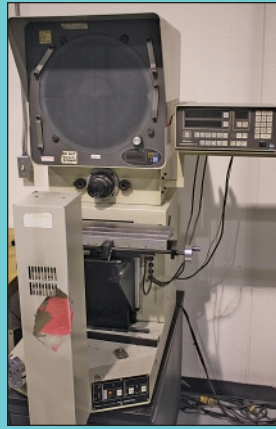
Miller Aerowave Arc Welders



(2) Stanley Vidmar Stack System Modular Mold Storage Rack Systems



16" Dorsey Gage Optical Comparator



14" Mitutoyo Model PH-3500 Optical Comparator



Partial View Large Quantity Spring Test Equipment



Partial View Late Model Test and Inspection Equipment

Sartorius Mark 3 Heater Module w/ Control Module, Mitutoyo Model SJ-400 Surface Roughness Tester, (5) Granite Surface Plates To 48" X 36" X 4", Pin Gauges, Digital Height Gauges, Micrometers, Digital Indicators, Force Gauges, Go / No Go Gauges, Dial Bore Gauges And Many Other Related Items

AIR COMPRESSORS

75 HP Quincy Model OSF75WNW32C Skid Mounted Rotary Screw Air Compressor; S/N 60933F (New 2002)

SEE PHOTO

Sullair Model 10-25 Cabinet Type Rotary Screw Air Compressor

WAREHOUSE RACK

(50) Sections Various Size Adjustable Beam Pallet Racks; (23) Sections 108"W X 42"D X 192"H, (19) Sections 108"W X 36"D X 144"H, (10) Other Various Size Sections

SEE PHOTO

(20) Sections 96"W X 102"D & 152"D X 168"H Heavy Duty Steel Channel Cross Beam Pallet Flow Racks

LIFT TRUCKS & RELATED

3,000 LB Yale Model GLC030 LP Gas Lift Truck; S/N L384835, 180" Lift Height, 4079 Hours

3,000 LB Crown Model 35RCTT Stand-Up Electric Lift Truck; S/N W-94455, 190" Lift, Side Shift, 2030 Hours, 36-Volt Charger

4,000 LB Raymond Model R40-C400M Stand-Up Electric Lift Truck; S/N R40-00-1809, 36-Volt Charger

2,500 LB Raymond Model 31-DR25TT Stand-Up Electric Reach Truck; S/N 031D-78-5630, 36-Volt Charger

6,000 LB Raymond Model 112 TM-FRE60L Electric Pallet Truck; S/N 112-04-49948, w/ 24-Volt Charger (New 2004)

Snorkel Model SL-20 Electric Self Traveling Scissor Lift; S/N 9531391195, 20' Lift, 800 LB Platform Capacity

STRETCH WRAPPER

Orion Model PN-500-38 Pallet Stretch Wrap Machine; 60" Diameter Platform, 60" Vertical Travel

SEE PHOTO

SHOP & SUPPORT EQUIPMENT

Large Quantity of Shop Equipment Including: (2) Self Dumping Hoppers, (10) Lista Tooling Cabinets, Ohaus Model T31F Platform Floor Scale, (7) Digital Table Scales, Steel Banding Sets, (4) Hydraulic Pallet Trucks, Cantilever Racking, Warehouse Trucks, Step & Shop Ladders, Floor Type & Pedestal Fans, Pigeon Hole Cabinets

w/ Hardware, Two-Door Storage Cabinets, Kennedy Workbenches, Maple & Steel Top Benches, Shop Carts, Steel Shelving, H.D. Pull-Out Self Storage Racks And Many Other Related Items

Large Quantity of Assorted Parts & Maintenance Items

Including: Molding Machine Repair Parts, Heater Bands, Electric & Hydraulic Motors, Cylinders, Valves, Electrical Components, Brass & Steel Fittings, Solenoids, Light Fixtures, Screws, Nuts, Bolts, Other Hardware Items, Other Maintenance Items & Many More Other Related Items

OFFICE FURNITURE

Office Furniture Consisting of: Letter & Legal File Cabinets, D.P. Desks, Modular Office Furniture, Chairs, Tables, Bookcases, Reception Furniture, Office Accessories & Other Related Items

IMPORTANT AUCTION NOTICES

LARGE AUCTION 600+ LOTS AVAILABLE

HUGE SCRAP OPPORTUNITY

Some of the Equipment may be sold for scrap at the auction.

Special Removal Notice:

Time is of the essence with regards to the removal of the equipment from the premises. All items must be removed by February 25th at 4:00 pm. Any items remaining after this time will be removed and stored at the expense of the buyer, subject to rent / access fees or considered abandoned and scrapped.



Bank View Lift Trucks Of All Types



Orion Model PN-500-38 Pallet Stretch Wrap Machine



75 HP Quincy Model OSF75WNW32C Skid Mounted Rotary Screw Air Compressor



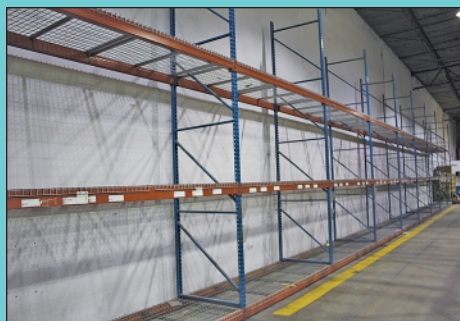
Late Model Electric Pallet Trucks



Large Quantity Inspection Tools



Partial View Late Model Office Furniture and Equipment



(50) Sections Various Size Adjustable Beam Pallet Racks



6" X 12" Ram Optical Model OMIS II CNC Optical Video Probe Inspection Machine

PUBLIC AUCTION

**LARGE PLASTIC INJECTION MOLDING AND
SPRING WINDING FACILITY WITH LATE MODEL
SUPPORT EQUIPMENT**

Assets From Bankruptcy / The Former Assets of

UFE, INC.

11560 Rojas Drive – El Paso, Texas 79936

**SALE DATE:
Wed., February 9th
STARTING: 9:00 AM**

**INSPECTION:
Tuesday, February 8th
10:00 AM to 4:00 PM**



**Cincinnati Industrial
Auctioneers Inc.**

2020 DUNLAP ST., CINCINNATI, OHIO 45214
PHONE (513) 241-9701 / FAX (513) 241-6760
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WEDNESDAY, FEBRUARY 9TH PUBLIC AUCTION

*Assets From Bankruptcy /
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11560 Rojas Drive
El Paso, Texas 79936

IMPORTANT NOTICE:

Although information has been obtained from sources deemed reliable, the auctioneer makes no warranty or guarantee, expressed or implied, as to the accuracy of the information herein contained. It is for this reason that buyers should avail themselves of the opportunity to make inspection prior to the sale. This brochure is intended to provide general information of the equipment being offered and is subject to errors, omissions, additions or deletions. Please check with the Auctioneer's Office for a final listing. Items offered may or may not necessarily be sold as described and/or photographed in this brochure.

MAIL BIDS ACCEPTED WITH A 25% DEPOSIT

DIRECTIONS

From El Paso Airport Proceed East on I-10 Approx. 6 Miles to Exit No. 30 Lee Trevino Drive. Turn North on Lee Trevino and proceed Approx. 1/2 Mile to Rojas Drive. Turn Right onto Rojas & Proceed Approx. 1/2 Mile to Sale Site on Right. Watch For Auction Signs & Parking Arrows.

AUCTIONEERS

Jeffrey L. Luggen – License No. 00011379

TERMS OF SALE

All equipment described herein will be sold "as is", "where is" to the highest bidder or bidders for cash in accordance with our regular terms and conditions of sale. Unless other satisfactory arrangements are made, a **25% deposit** in cash, certified or cashier's check payable to Cincinnati Industrial Auctioneers, Inc., **is required on all purchases.** Firm and personal checks accepted only if accompanied by a letter from your bank guaranteeing your funds. All sales are subject to state and/or local taxes unless a signed exemption form is presented at the time of purchase. **All balances are due at the conclusion of the sale.** No merchandise may be removed while the sale is in progress. **All bidders must comply with our Standard Terms of Sale,** copies of which will be available at the sale site or can be obtained from our website.

**12% ONSITE BUYER'S PREMIUM
15% ONLINE BUYER'S PREMIUM**



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INTERNET: cia-auction.com for printable brochures, catalog, terms and proxy-bidding

**SALE DATE
Wednesday,
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