

# PUBLIC AUCTION

Former Assets of

## VANCE & HINES PERFORMANCE, LLC

**AFTERMARKER MOTORCYCLE  
PERFORMANCE PARTS MANUFACTURER  
INCLUDING 100 TON GREENERD PRESS,  
MAZAK & FADAL VMC'S, TAKISAWA &  
MAZAK TC'S W/ LIVE TOOLING, SANDERSON  
LOUVER, TUBE END FINISHERS, SAWS,  
TOOLROOM, ROBOTIC WELDER, ISUZU BOX  
TRUCK, LIFT TRUCKS & SUPPORT EQUIPMENT**

1207 E. Northfield Drive – Brownsburg, Indiana 46122  
20 Miles West of Indianapolis, IN

**SALE DATE:**

**TUESDAY, DECEMBER 12TH AT 11:00 AM**

Inspection: Monday, December 11th from 10:00 AM to 4:00 PM

**DIRECTIONS:** Use GPS for best results.

### AUCTIONEERS:

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Mazak Model Nexus VCN-510C CNC Vertical Machining Center

NEW  
2003



100 Ton Greenerd Model  
HCA-100-75R7 Gap Frame Press

NEW  
2011

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TO BE DIRECTED TO THE ATTENTION  
OF EXECUTIVE PERSONNEL

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### PRESSES

**100 Ton Greenerd Model HCA-100-75R7 Gap Frame Press;** S/N 11176949, Allen Bradley Fanuc Servo Plus 600 PLC Control, 20" X 46" Bed Size, 18" X 32" Ram, 1" - 18" Adjustable Stroke, 24" Daylight, 13" Throat, 20 Ton - 100 Ton Adjustable Ram Force, (4) Guide Posts, 7" Ram Diameter, Speeds: 492 IPM Advance, 21 IPM Press, 473 IPM Return, 20 HP Motor (New 5/2011)

**36 Ton L&J No. 36 OBI Press;** S/N 42261A, 3" Stroke, 3" Adjustable, 9" Shut Height, 26" X 15" Bed Size, Air Clutch, Link-Logic Brake Monitor DRO, Flywheel Type

**25 Ton Roussele Model 3F OBI Press;** S/N P30027, 2" Stroke, 2" Adjust, 10.75" Shut Height, 135 SPM, Air Trip Clutch  
**(2) 8 Ton Denison Multipress C-Frame Presses;** S/N 12359 and 9398

**CNC VERTICAL MACHINING CENTERS**  
Mazak Model Nexus VCN-510C CNC Vertical Machining Center; S/N 167055, Mazatrol 640M PC Fusion Control, 21" X 51" Table, 40 Taper Spindle, 30-Position Automatic

Tool Changer, 12,000 RPM Spindle, 41.34" X-Axis, 20.08" Y-Axis, 20.08" Z-Axis, Tool Check Probe, Jorgensen Chip Conveyor, Oil Cooler (New 2003)

**Fadal Model VMC3016L CNC Vertical Machining Center;** S/N 9802507, CNC 88HS Control, 16" X 30" Table, 40-Taper Spindle, 30" X-Axis, 16" Y-Axis, 20" Z-Axis, 7,500 RPM Spindle, Rigid Tapping, 16" X 30" Drilled and Tapped, Sub Table (New 1998)

**Mazak Model VQC-20/40B CNC Bridge Type Vertical Machining Center;** S/N 61681, Mazatrol Cam M-2 Control, 9" Matsumoto Model MDR200 Rotary 4th Axis, 40 Taper, 22" X 49" Table, 30-Position Automatic Tool Changer

**(52) 40 Taper Tool Holders**

**(4) 6" Kurt Machine Vises**

**(2) 6" Machine Vises**

**CNC TURNING CENTERS W/ LIVE TOOLING**  
Takisawa Model EX-310 CNC Turning Center w/ Live Tooling; Fanuc 21i-TB

Control, 12-Position Tool Turret, 10" Three-Jaw Chuck, 19.5" Dia. Max Swing, 13.8" Dia. Max Turning, 28" Max Length, 3" Spindle Bore, 7.8" X-Axis, 27.9" Z-Axis, 3,500 RPM Spindle, 4,000 RPM Milling Speed, Fongex Chip Conveyor, Habor Oil Cooler (New 2006)

**Mazak Model Super Quick Turn 15M5 Mark II CNC Turning Center w/ Live Tooling;** S/N 116692, Mazatrol T-Plus Control, 12-Position Tool Turret, 8" Kitagawa Three-Jaw Chuck, 6" Kitagawa Three-Jaw Sup Spindle Chuck, 20.91" Kitagawa Max Swing Diameter, 11.81" Max Machining Diameter, 10.87" Standard Machining Diameter, 2.01" Bar Capacity, 4,500 RPM Main Spindle, 4,500 RPM Sub Spindle, 3,000 RPM Milling Speeds, 7.09" X-Axis, 22.64" Z-Axis, 23.23" B-Axis, LNS Turbo HB Chip Conveyor (New 1995)

### MILL

**3 HP Frejtho Model AM-2V Vertical Milling Machine;** S/N 971627, DRO Pro 2M DRO, 9" X 42" Table  
**(12) R-8 Collets**

**R8 Adjustable Boring Head**

### LATHE

**13" X 40" Jet Model GH-1340W-3 Engine Lathe;** S/N 702W189AW, DRO Pro 2L DRO, 8" Three Jaw Chuck, 8" Swing Over Cross Slide, Inch Threading, 1,800 RPM Spindle, 1.5" Spindle Bore

### ROBOTIC WELDER

**ABB Model IRB11400 M2000 Six-Axis Robotic Welder;** S/N 14-22141, Pendant Control, Miller Auto Invision II Welder, 24" X 34" ABB Model IRBP500C Two-Position Turn Table (New 2003)

### LOUVER MACHINE

**Sandersen Model TL5 Spiral Tube Louver Machine;** S/N N/A, 1.5" - 3" Dia. Max Tube, 22 Ga. - 16 Ga. Wall Thickness, 125/Min Linear Speed, 32" Max Louver Length (New 2010)

### CHAMFERING & DEBURRER

**Soco Model EF-AC/115 Single End Tube Chamfer & Deburring Machine;** S/N 0109EF115C00, 662 RPM Spindle, 1.5" - 4.5" Tube Capacity, 0.35" - 2.36" Bar Capacity (New 2009)

**Soco Model EF-M-52 Single End Tube Chamfer & Deburring Machine;** S/N 1000EF52A17 (New 2000)

### SAWS

**12" KMT Siro Model 350AF-E Auto Feed Cold Saw;** S/N 970749001, Automatic Feed, Gear Head, 4-Speed, 24" Feed

**15" Brobo Cold Saw w/ Pneumatic Clamp**

**(2) 12" Doringer Model D-350 Cold Saw w/ Pneumatic Clamp;** S/N 19802, S/N 24298

**10" Scotchman Model VS350LT-PK-PD Pneumatic Feed Cold Saw;** S/N B81861107

**20" Acra Model KV-50 Vertical Band Saw;** S/N V50622, Blade Welder, 20" X 24" Table

**(3) D.E. Grinders**

### JIB CRANE

**2 Ton X 20' Arm Free Standing Jib Crane with 2 Ton Demag Hoist**

**1 Ton x 20' Abell Howe Jib Crane w/ 1 Ton Harrington Hoist**

### AIR COMPRESSORS

**25 HP Ingersoll Rand Model SSR Cabinet Enclosed Rotary Screw Air Compressor**

**25 HP LeROI Model CL25SS Cabinet Enclosed Rotary Screw Air Compressor;** S/N V9G86395X347

### VEHICLE

**2006 Isuzu Model NPR Diesel 14' Supreme Aluminum Body Box Truck;** VIN # JALB4B16967021309, 5.2 Liter Diesel Engine, Automatic Transmission, Maxon Lift Gate, 175,702 Miles

### LIFT TRUCKS

**2,500 LB Clark Model GCX15E LP Gas Solid Tire Lift Truck;** S/N GX127E-0097-9347FB, 188" Lift Height, 4,663 Hours Showing

**4,500 LB Caterpillar Model NR4500P Electric Stand Up Reach Truck;** S/N BNR3542710, 36 Volt, 300" Lift Height, w/ Charger



Live Tooling



NEW 2010



NEW 2009



Live Tooling

