

100,000 SQ. FT. VINYL FENCE EXTRUSION FACILITY INCLUDING  
(16) EXTRUSION LINES WITH EQUIPMENT AS NEW AS 2014, CENTRAL BLENDING SYSTEM,  
GRANULATORS, SILOS, TOOLROOM, SPARE PARTS AND SHOP EQUIPMENT - OVER 800 LOTS

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# PUBLIC AUCTION

**Plant Closed**

## **WESTECH BUILDING PRODUCTS, LLC**

7451 IN-62 – Mt. Vernon, Indiana 47620

15 Miles West of Evansville, Indiana

**SALE DATE: TUESDAY, MARCH 10TH, STARTING AT 9:00 AM**

INSPECTION: Day prior from 10:00 AM to 4:00 PM or by appointment with [jeffjr@cia-auction.com](mailto:jeffjr@cia-auction.com)



**NEW AS  
2013**

**(22) Main and Co Extruders to 100-MM by Cincinnati, Krauss, Theyson and Maplan**



**NEW AS  
2013**

**(11) Co-Extruders by Krauss, Cincinnati, Maplan and Others**



**NEW AS  
2016**

**Late Model Downstream Equipment, Saws, Tanks, Pullers**



**NEW AS  
2014**

**Mixaco HM1200 High Intensity Mixer w/ HCM4200 Cooler**



**8,000 Lb. Combilift Forklift**



**NEW AS  
2009**

**(15) Silos to 12' X 65'**



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**NEW 2005**

93-MM Cincinnati Extrusion Argos 93/28



**NEW 2006**

72-MM Cincinnati Extrusion Argos 72R



**NEW 2003**

93-MM Cincinnati Milacron Model TP93-26



**NEW 2013**

(2) 43-MM Krauss KMD-43K Pedestal



**NEW 2003**

63-MM Krauss KMD-2-60KK



**(3) AVAILABLE**

(3) 100-MM Maplan TS100



**NEW AS 2003**

(2) 98-MM Theyson TTM-98



**(3) AVAILABLE**

(3) 88-MM Maplan TS88



**(3) AVAILABLE**

(3) 55-MM Cincinnati Milacron CM55



**(8) AVAILABLE**

**NEW AS 2014**

(8) 34' CDS CVC-34 Calibration Tables



**(8) AVAILABLE**

**NEW AS 2014**

(8) 34' CDS CVC-34 Calibration Tables



New Replacement Barrels and Screws



**NEW 2013**

Brabender Plasta-Corder Rheometer

### BLENDING TOWER

Mixaco Type HM1200 High Intensity Mixer w/ Model HCM4200 Cooler; s/n SN140149, 330-KW (440-HP) (New 2014)

1,200 Liter Reliance Model High Intensity Mixer; s/n HW171, 300-HP

Littleford Model W10B Mixer; s/n 20149-2959

Sweco Model Lx60S1-66WC Screener / Shaker; s/n 942040-A02/10

Weigh Hoppers, Loaders, Controls, Spare Parts Including Motor, Valves, Pumps, Drives and Related Chillers, Pumps, Silos, to be sold separate

### MAIN EXTRUDERS

(3) 100-MM Maplan Model TS100 Extruders; s/n

120511 (1986), 119478 (1986) and 136677 (1997)

(2) 98-MM Theyson Model TTM-98 Extruders; s/n 1032017 (2002) and 1026237 (2000), Tungsten Screw and Barrel

93-MM Cincinnati Extrusion Model Argos 93/28 Extruder; s/n 2053188 (2005), Tungsten Screw and Barrel

93-MM Cincinnati Milacron Model TP93-26 Extruder; s/n E02A0100020 (2003), Tungsten Screw and Barrel

(3) 88-MM Maplan Model TS 88 Extruders; s/n 135665, 136430 and 136778 (1996), Tungsten Screw and Barrel

72-MM Cincinnati Extrusion Model Argos 72R Extruder; s/n 20576301010 (2006), Unused Tungsten Screw and Barrel Set Available



**NEW  
2014**

Mixako HM1200 High Intensity Mixer with HCM4200 Cooler, 440-HP



1,200 Litre Reliance Mixer,  
300-HP



Cooler for Mixako HM1200



**NEW AS  
2012**

**(8) AVAILABLE**

(8) CDS Model CSS Saws



**NEW AS  
2014**

**(4) AVAILABLE**

(4) Battenfeld Cincinnati Guillotines



**NEW AS  
2014**

(2) Battenfeld Cincinnati Dual Lane Guillotines



**NEW AS  
2006**

**(5) AVAILABLE**

(5) CDS Model CCH Pullers



**(6) AVAILABLE**

(6) Maplan 503 Pullers



(2) CMM 1050 Post Routers

### CO-EXTRUDERS

(2) 43-MM Krauss Maffei KMD 43K Pedestal Mount Co-Extruders; s/n 51011708 and 51010823 (2013)

63-MM Krauss Maffei Model KMD-2-60KK Co-Extruder; s/n 51002305 (New 2003)

(4) 64-MM Maplan Model DSK 64 Co-Extruders (Right Hand Feed); (1994-1996) Tungsten Screw and Barrel  
64-MM Maplan Model DSK 64 Co-Extruder (Left Hand Feed); s/n 132520 (1995)

63-MM Theyson Model CON 63 Co-Extruder; s/n 1026278 (2000), Tungsten Screw and Barrel

(3) 55-MM Cincinnati Milacron Model CM 55 Co-Extruders; s/n

4252A01/90-12 (1990), 4252A01/85-3 (1985), and 4251A01/90-29 (1990)

### UNUSED BARRELS AND SCREWS

(2) Sets of Tungsten Barrel and Screws for Maplan TS-100 Extruders  
(2) Sets of Tungsten Barrel and Screws for Cincinnati Argos-72 Extruders  
(2) Sets of Moly Barrel and Screws for Krauss Maffei KMD-60 Extruders

### CALIBRATION AND DUMP TABLES

(8) 34' CDS Model CVC 34 Vacuum Calibration Tables (2011-2014)  
Great Tool Model Ex66045 Vacuum

Calibration Table; s/n 66148Ex0045 (2016)

Technoplast Model TKT-8400A-K Vacuum Calibration Table; s/n 370310/03 (1997)

(6) CDS Model CCT 12-20 Dump Tables (2011-2012)

(5) CDS Model CCT 8-20 Dump Tables (2011-2012)

(2) Custom Made Dump Tables

### SAWS AND GUILLOTINES

(2) Battenfeld-Cincinnati Model MTV 340-E-E Guillotines; s/n 3801420-070 and 3801420-080 (2013)

(2) Battenfeld-Cincinnati Model

MTV 340-E-E/2 Guillotines; s/n 3801625-110 and 3801625-111 (2014)

(8) CDS Model CSS 6.5-13 Saws (2011-2012)

CDS Model CSS 8.5-18 Saw; s/n 15049 410811 (2011)

CDS Model CVC 26 Calibrator Table; s/n 11791 151010 (2010)

### PULLERS

CDS Model CCH960V Puller; s/n 261006 (2006)

Technoplast Model BRZ30-240/DSA300 Puller; s/n 7010939A (2005)

CDS Model CCH84-10Q Puller; s/n 290499 (1999)

(2) CDS Model CCH120-10Q Pullers; s/n 200899 AND 210699 (1999)

CDS Model CCH96-10Q Puller; s/n 271198 (1998)

(6) Maplan Model 503 Pullers (1995-1997)

Technoplast Model TRZ-3000A Puller; s/n 370320/06 (1997)

### PLASTIC GRANULATORS

100 HP Rapid Model 2442M Plastic Granulator with Profile Chute, Blower, Cyclone; s/n 80.836

Cumberland Model 1824-3KN Plastic Granulator with Profile Chute, Blower and Cyclone; s/n 36810-96503



100-HP Rapid 2442 and Cumberland 1824 Plastic Granulators



Rebuilt

(2) 1,500 KVA Pad Transformers



NEW 2012

(12) Conair Oil Temp Controllers



NEW AS 2012

(2) 45 Ton York Chillers



(10) AVAILABLE

(10) Chillers to 200 Ton



(5) AVAILABLE

(5) Chilled Water Tanks to 1,500 Gallons



NEW 2014

60-HP Aget Dust Collector



NEW AS 2009

(15) AVAILABLE

(15) Welded and Bolt Together Silos to 12' x 65'

**RHEOMETER**

Brabender Type 01-45-000 Intella-Torque Plasta-Corder Torque Rheometer; s/n J13-332, Type REE 6/3 Mixing Head (New 2013)

**TRANSFORMERS**

1,500 KVA Pauwells Model XV5561G0FY74 Transformer; s/n 94A54061, 12470GRY/7200 High Voltage, 480Y/277 Low Voltage (Rebuild and Never Installed)

1,500 KVA Cooper Catalog No. 0016VA64K23A Transformer; s/n 0901596, 12470GY/7200 High Voltage, 480Y/277 Low Voltage (Rebuild and Never Installed)

**DUST COLLECTORS**

60 HP Aget Model FH58S-4D-5P Dust Collector; s/n 58-2060 (New 2014), See website for details  
Torit Blower and Bag House, Approx. 20 HP

**POST ROUTERS**

(2) CMM Model 1050-2H CNC Post Routers; s/n 1050070365 and 10976

**BUNDLE WRAPPER**

Lantech Model SW1000 Bundle Wrapper; s/n SW00286 (New 2009)

**PLASTIC AUXILIARY**

(10) Vacuum Pumps w/ Dust Collectors to 10-HP

(12) Conair Model HTR Oil Temperature Controllers

**CHILLERS**

Thermal Care Model TCCR-20 Central Chiller; s/n 68110019702, 125 HP

(2) 45 Ton York Model YCAL0043EE46 Air Cooled Chillers; s/n 2GYM017046 and 47, 410A (New 2012)

190 Ton Carrier Model 30GTN190-6-EG Air Cooled Chiller; s/n 0203F10879

180 Ton Carrier Model 30GTN180 Air Cooled Chiller

170 Ton Carrier Model 30GTN170-

E-620PT Air Cooled Chiller; s/n 3201F03199, R22

110 Ton Carrier Model 30RBA1106 Air Cooled Chiller; s/n 3106Q81824, R410A Type Refrigerant

106 Ton Carrier Model 30GxN106 Air Cooled Chiller; s/n 1001F67853, R134A

Approx. 100 Ton Trane Model RTAA1004xT01A300NB Air Cooled Chiller; s/n U08B07280, R22 Refrigerant

**CHILLED WATER TANKS**

Thermal Care Model PTF1550 Insulated Chilled Water Tank; s/n

07721010609, (2) 40 HP and (1) 20 HP Pumps

Thermal Care Model PTF1550 Insulated Chilled Water Tank; s/n 27310019905, (2) 30 HP and (1) 20 HP Pumps

Thermal Care Model PTI300 Insulated Chilled Water Tank; s/n 68100019702, (2) 25 HP and (1) 15 HP Motors

Thermal Care Model PTF500 Chilled Water Tank; s/n 5198001005, (2) 7-1/2 HP Pumps

Various Size Electric Pumps with Filters and Heat Exchangers



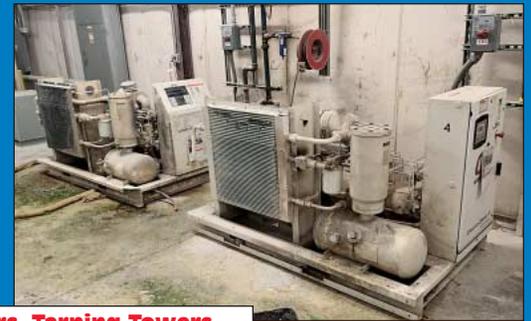
# TUESDAY, MARCH 10TH



**(7) Forklifts by Hyster and Comblift to 12,000 Lb.**



**Very Clean Toolroom and Maintenance Machinery**



**Late Model Support Equipment, Scissor Lift, Air Compressors, Tarping Towers**



**(300+) Lots Late Model Shop Equipment, Hoppers, Cabinets, Machine Parts**

## MATERIAL SILOS AND PUMPS

- (10) Vacuum Pumps to 75 HP
- 12' x 64' Imperial Model 60-45 Welded Steel Silo; s/n 152348 (New 2009)
- 12' x 65' Imperial Model 60-33 Welded Steel Silo; s/n 1-25740 (2000)
- 12' x 32' Imperial Model 60-50-12x32 Welded Steel Silo; s/n 4716 (1992)
- (2) 8' x 30' Columbian Tectank Welded Steel Silos; s/n 31208 and 03-1207 (New 2003)
- (2) 12' x 26' (Approx.) Welded Steel Silos
- 12' x 34' (Approx.) Welded Steel Silos
- 12' x 60' (Approx.) Welded Steel Silos
- (5) Corrugated Bolt Together Steel Silos to 12' Dia. And 15' High

## TOOLROOM MACHINERY

- SWI Model Irak K35x-3 3-Axis CNC Vertical Milling Machine; s/n 112CN63707, Model SMx Control, 10' x 50" Table (New 2011)
- 2 HP Bridgeport Vertical Milling Machine with DRO; s/n 221403
- 12' x 24' Okamoto Model ACC-12240ST Hydraulic Surface Grinder; s/n 3128
- 15' x 50' Leblond Engine Lathe; s/n 12C-1175
- Maxi Blast Model MBT4040 Abrasive Blast Cabinet with Reclaim (New 2014)
- Pro Ultrasonics Model 362436 Cleaning Tank
- 3 HP Supermax Vertical Milling Machine, with DRO

## AIR COMPRESSORS

- 100 HP Gardner Denver Model

- EPB99D11 Air Compressor; s/n S021840
- 75 HP Garner Denver Model EBM99K Air Compressor; s/n S164933
- (2) 50-HP Gardner Denver Air Compressors w/ Dryers
- 25 HP Gardner Denver Model EBERFB Horizontal Tank Air Compressor
- Donaldson Model VF1000 Air Dryer

## FORKLIFTS AND RELATED

- 8,000 Lb. Combi Lift Model CL20080LA47 LP Gas Pneumatic Tire Multi Directional Forklift; s/n 4021 (New 2011)
- Comblift Model WFC Wide Fork Attachment; s/n A-542, 7,000 Lb. Capacity
- 12,000 Lb. Hyster Model S120xL2 LPG Solid Tire Lift Truck; s/n D004D10885Y, 184" Lift, 72" High Mast, 8,700 Hours

- 6,000 Lb. Hyster Mdel S60FT LPG Solid Tire Forklift; s/n F187v24182L, 187" Lift, Approx. 10,800 Hours
- (2) 5,000 Lb. Hyster Model S50FT LPG Solid Tire Forklifts w/ Cascade Fork Spreader Attachments; s/n G187v01912m w/ 18,533 Hours, s/n G187v01913m w/ 19,743 Hours, 189" Lift, 75" Cascade Model 45d-Fps-160 Fork Spreader

- Ford Farm Tractor
- Genie Model GS-1930 Electric Scissor Lift Platform

## MACHINE PARTS

- Large Quantity Machine Spare Parts; Extruder Drive Motors and Gear Boxes, Pumps for Vacuum Tanks, Screws and Barrels, Electrical Cabinets, Hardware Indexes and Related

## SHOP AND SUPPORT EQUIPMENT

- (300+) Lots Very Clean Late Model

- Shop Equipment; Pallet Rack, Shop Ladders, Carts, Tools, Etc.

- (3) 7' x 6' Missouri Fabricated Steel Tornado Shelters, (1) 20' and (2) 10'
- (25) Rows Drive-In Gaylord Storage Rack; 20' and 16' Deep, 2-High
- (25) Portable Extruded Part Racks to 12' Wide
- (2) Free Standing Two-Station Truck Tarp Fall Protection Towers
- (2) 40' Storage Containers, (1) Converted to Office
- 1 Ton x 10' Handling Systems A-Frame Gantry Crane with 1/2 Ton Hoist
- (20+) Various Size Stronghold Storage Cabinets
- (20+) Self Dumping Hoppers
- Miller Welders, Floor Drills, Small Saws, Grinders, Sanders

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Plant Closed

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(22) Extruders to 100-MM



High Intensity Mixers



Downstream Equipment



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TO BE DIRECTED TO THE ATTENTION  
OF EXECUTIVE PERSONNEL

**TUESDAY, MARCH 10TH**

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Mt. Vernon, Indiana 47620

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PHOTOGRAPHS BY IAN "P.K." TODD AND MILO LUGGEN

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### AUCTIONEERS

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Joseph M. Luggen – AU11200137



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**15% ONSITE BUYER'S PREMIUM**  
**18% ONLINE BUYER'S PREMIUM**

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